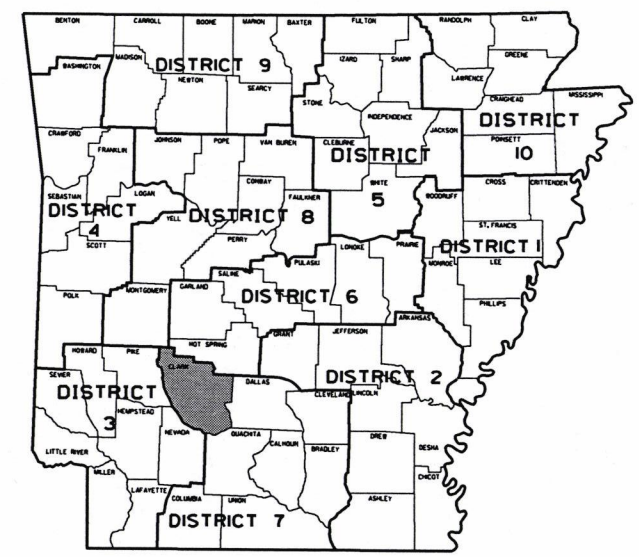


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO. 070265		1	37	

2 HWY. 51 - I-30 (S)



ARK. HWY. DIST. NO. 7

ARKANSAS DEPARTMENT OF TRANSPORTATION  
CONSTRUCTION PLANS FOR STATE HIGHWAY

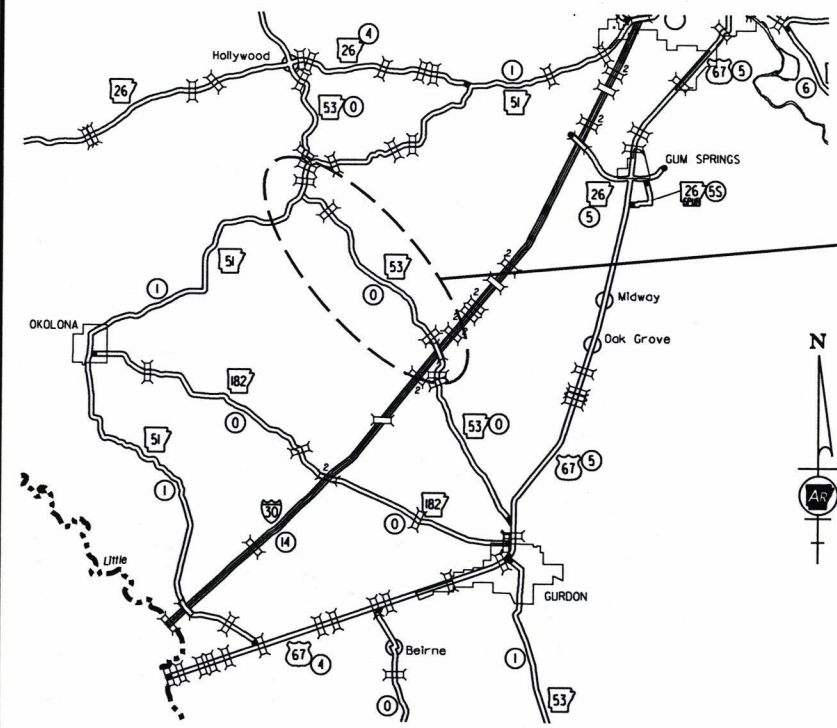
HWY. 51 - I-30 (S)

CLARK COUNTY  
ROUTE 53 SECTION 0

FED. AID PROJECT STPF-0010(34)

JOB 070265

NOT TO SCALE



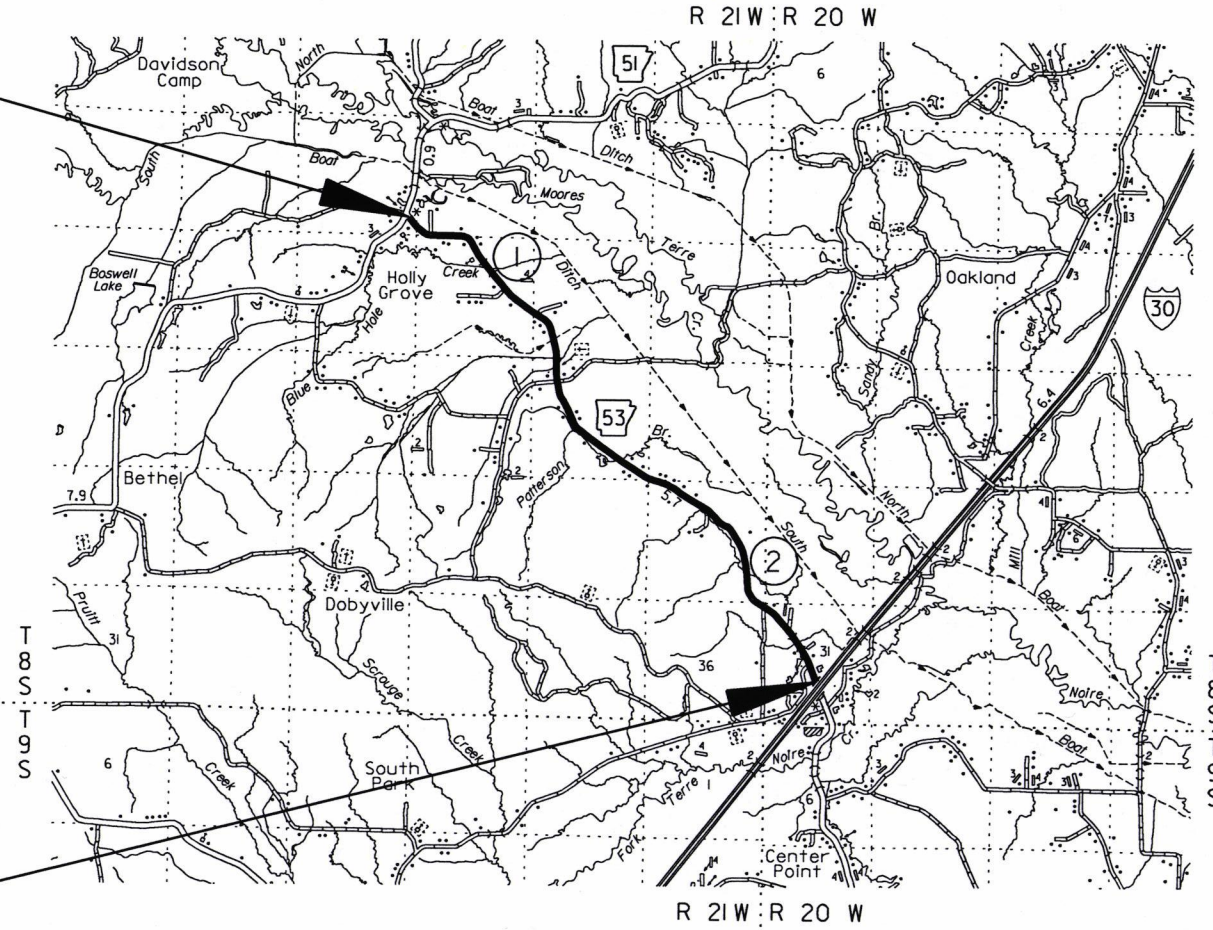
VICINITY MAP

PROJECT LOCATION

LOG MILE 10.76  
BEGIN JOB 070265

STRUCTURES OVER 20'-0" SPAN

- 1 LOG MILE 11.59 IN PLACE  
DBL. 10' x 8' x 72' R.C. BOX  
WITH 3:1 WINGS LT. AND RT.  
ON 45° LT. FWD. SKEW  
RETAIN AND EXTEND  
9' LT. AND 9' RT.  
TO A COMPLETED LENGTH OF 90'  
SPAN = 31'-4"
- 2 LOG MILE 15.17 IN PLACE  
DBL. 10' x 7' x 63' R.C. BOX  
WITH 3:1 WINGS LT. AND RT.  
ON 45° LT. FWD. SKEW  
RETAIN AND EXTEND  
8' LT. AND 8' RT.  
TO A COMPLETED LENGTH OF 79'  
SPAN = 31'-3"



LOG MILE 16.30  
END JOB 070265



DESIGN TRAFFIC DATA

DESIGN YEAR	2038
2018 ADT	550
2038 ADT	700
2038 DHV	77
DIRECTIONAL DISTRIBUTION	0.60
TRUCKS	13%
AVERAGE RUNNING SPEED	50 MPH

APPROVED



4-26-18  
DEPUTY DIRECTOR  
AND CHIEF ENGINEER

BEGIN PROJECT	MID-POINT OF PROJECT	END PROJECT
LATITUDE 34° 03' 19" N	LATITUDE 34° 01' 35" N	LATITUDE 33° 59' 50" N
LONGITUDE 93° 14' 37" W	LONGITUDE 93° 12' 54" W	LONGITUDE 93° 11' 03" W

GROSS LENGTH OF PROJECT	29251.20	FEET OR	5.540	MILES
NET ROADWAY	29188.62		5.528	
NET BRIDGES	62.58		0.012	
NET PROJECT	29251.20		5.540	

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				6	ARK.			
							JOB NO.	070265
								2
								37

② INDEX OF SHEETS AND STANDARD DRAWINGS



### INDEX OF SHEETS

SHEET NO.	TITLE
1	TITLE SHEET
2	INDEX OF SHEETS AND STANDARD DRAWINGS
3	GOVERNING SPECIFICATIONS AND GENERAL NOTES
4 - 5	TYPICAL SECTIONS OF IMPROVEMENT
6 - 8	SPECIAL DETAILS
9 - 18	TEMPORARY EROSION CONTROL DETAILS
19 - 20	MAINTENANCE OF TRAFFIC DETAILS
21	PERMANENT PAVEMENT MARKING DETAILS
22 - 26	QUANTITIES
27	SUMMARY OF QUANTITIES AND REVISIONS
28 - 37	PLAN AND PROFILE SHEETS (FOR INFORMATION ONLY)

### ROADWAY STANDARD DRAWINGS

DRWG.NO.	TITLE	DATE
CDP-1	CONCRETE DITCH PAVING	12-08-16
FES-1	FLARED END SECTION	10-18-96
FES-2	FLARED END SECTION	10-18-96
MB-1	MAILBOX DETAILS	11-18-04
PBC-1	PRECAST CONCRETE BOX CULVERTS	01-28-15
PCC-1	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCM-1	METAL PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCP-1	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)	02-27-14
PCP-2	PLASTIC PIPE CULVERT (PVC F949)	02-27-14
PM-1	PAVEMENT MARKING DETAILS	06-01-17
PU-1	DETAILS OF PIPE UNDERDRAIN	12-08-16
RCB-1	REINFORCED CONCRETE BOX CULVERT DETAILS	07-26-12
RCB-2	EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS	11-20-03
RCB-3	METHOD OF EXTENDING EXISTING R.C. BOX CULVERTS	10-12-95
SE-2	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC	10-18-96
SI-1	DETAILS OF SPECIAL ITEMS	09-12-13
TC-1	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	04-13-17
TC-2	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	09-02-15
TC-3	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	09-02-15
TC-4	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	02-27-14
TC-5	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	10-15-09
TEC-1	TEMPORARY EROSION CONTROL DEVICES	11-16-17
TEC-2	TEMPORARY EROSION CONTROL DEVICES	06-02-94
TEC-3	TEMPORARY EROSION CONTROL DEVICES	11-03-94
W-X003-1	DETAILS OF STANDARD WINGS FOR REINFORCED CONCRETE BOX CULVERTS	05-10-66
W-X153-1	DETAILS OF STANDARD WINGS FOR REINFORCED CONCRETE BOX CULVERTS	05-10-66
W-X30	DETAILS OF STANDARD WINGS FOR REINFORCED CONCRETE BOX CULVERTS	07-15-63
W-X303-1	DETAILS OF STANDARD WINGS FOR REINFORCED CONCRETE BOX CULVERTS	05-10-66
W-X45	DETAILS OF STANDARD WINGS FOR REINFORCED CONCRETE BOX CULVERTS	06-15-64
W-X453-1	DETAILS OF STANDARD WINGS FOR REINFORCED CONCRETE BOX CULVERTS	05-10-66
R-100X-0	DETAILS OF STANDARD BARREL SECTIONS FOR REINFORCED CONCRETE BOX CULVERTS	02-08-63
R-200X-0	DETAILS OF STANDARD BARREL SECTIONS FOR REINFORCED CONCRETE BOX CULVERTS	02-15-63
R-200X-X2	DETAILS OF STANDARD BARREL SECTIONS FOR REINFORCED CONCRETE BOX CULVERTS	01-14-63
R-215X-0	DETAILS OF STANDARD BARREL SECTIONS FOR REINFORCED CONCRETE BOX CULVERTS	08-23-63
R-230X-01	DETAILS OF STANDARD BARREL SECTIONS FOR REINFORCED CONCRETE BOX CULVERTS	02-26-64
R-145X-0	DETAILS OF STANDARD BARREL SECTIONS FOR REINFORCED CONCRETE BOX CULVERTS	07-10-64
R-245X-02	DETAILS OF STANDARD BARREL SECTIONS FOR REINFORCED CONCRETE BOX CULVERTS	07-15-64





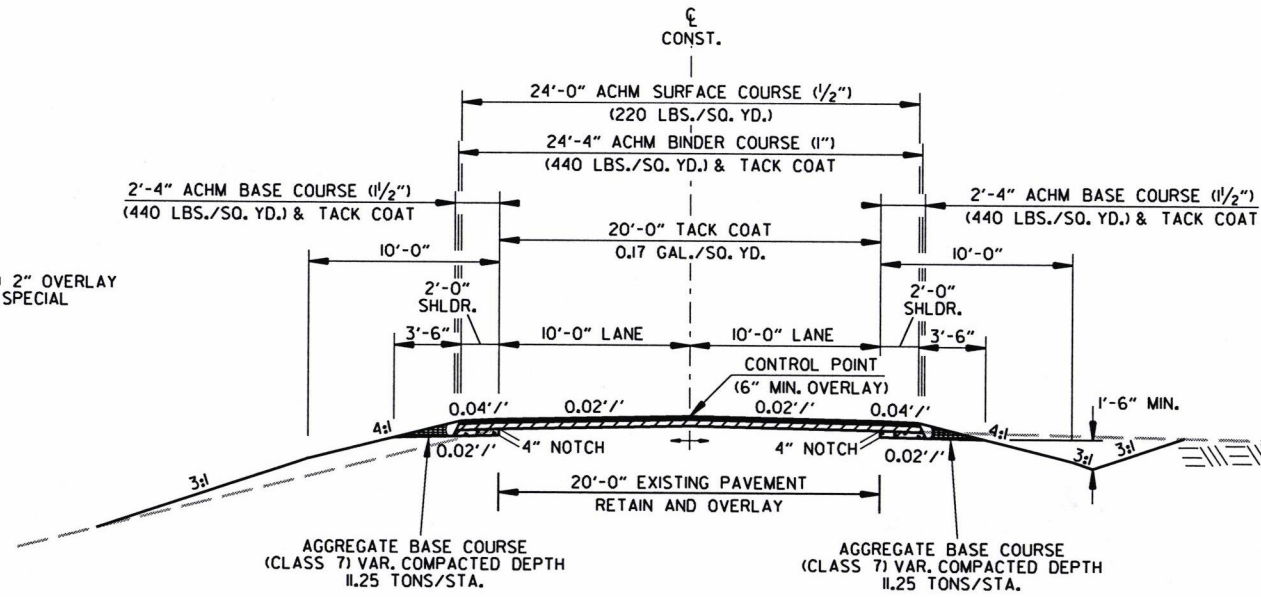


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 070265							4	37

2 TYPICAL SECTIONS OF IMPROVEMENT



\*TRANSITION FROM 6" OVERLAY TO 2" OVERLAY FROM L.M. 16.54 TO L.M. 16.19 (SEE SPECIAL DETAIL "DETAIL FOR TRANSITION").



HWY. 53  
TYPICAL SECTION OF IMPROVEMENT

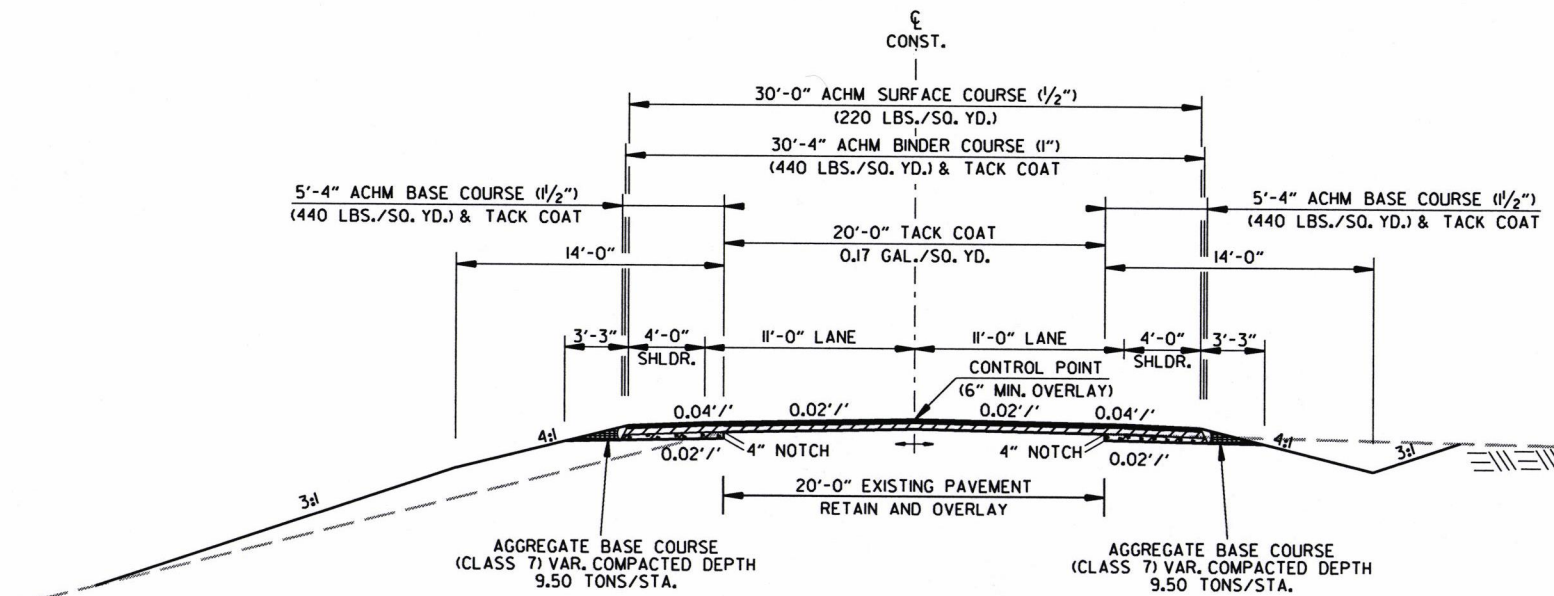
LOG MILE 10.76 TO LOG MILE 11.58	LOG MILE 12.66 TO LOG MILE 13.65
LOG MILE 11.60 TO LOG MILE 11.68	LOG MILE 13.66 TO LOG MILE 15.16
LOG MILE 11.69 TO LOG MILE 12.42	LOG MILE 15.18 TO LOG MILE 15.92
LOG MILE 12.44 TO LOG MILE 12.59	LOG MILE 15.94 TO LOG MILE 15.99
LOG MILE 12.60 TO LOG MILE 12.64	LOG MILE 16.01 TO LOG MILE 16.19*

NOTES:

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

ALL DITCHES SHALL BE GRADED TO DRAIN.



HWY. 53  
TYPICAL SECTION OF IMPROVEMENT - R.C. BOX CULVERTS

LOG MILE 11.58 TO LOG MILE 11.60
LOG MILE 11.68 TO LOG MILE 11.69
LOG MILE 12.42 TO LOG MILE 12.44
LOG MILE 12.59 TO LOG MILE 12.60
LOG MILE 12.64 TO LOG MILE 12.66
LOG MILE 13.65 TO LOG MILE 13.66
LOG MILE 15.16 TO LOG MILE 15.18
LOG MILE 15.92 TO LOG MILE 15.94
LOG MILE 15.99 TO LOG MILE 16.01

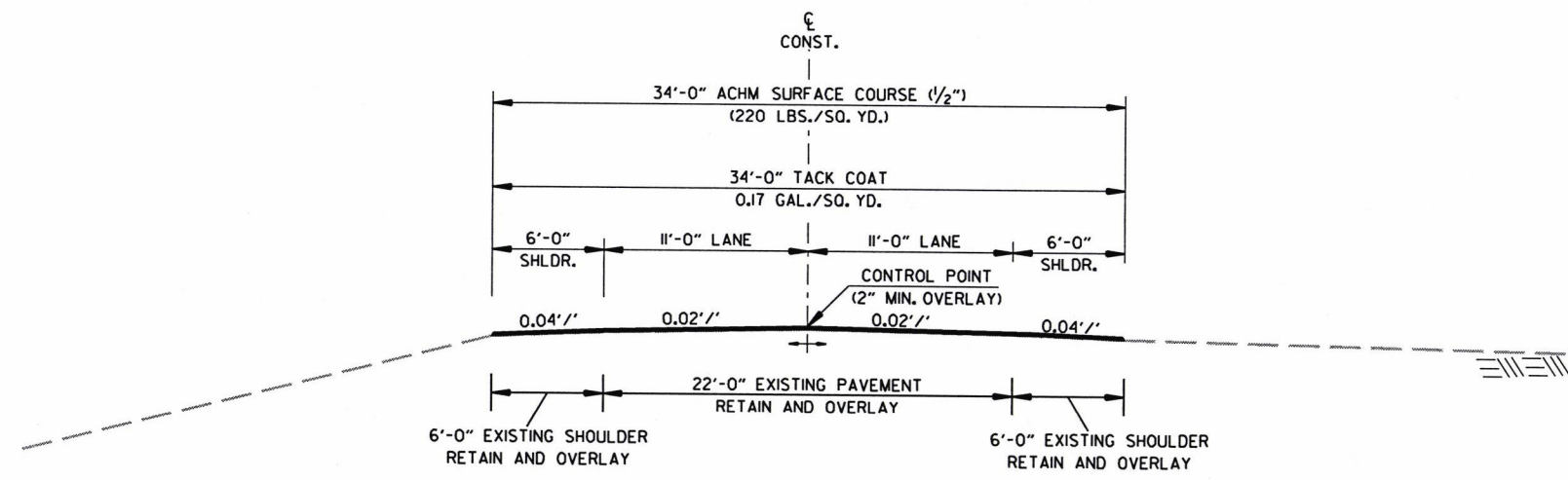
2/15/2018

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 070265							5	37

② TYPICAL SECTIONS OF IMPROVEMENT

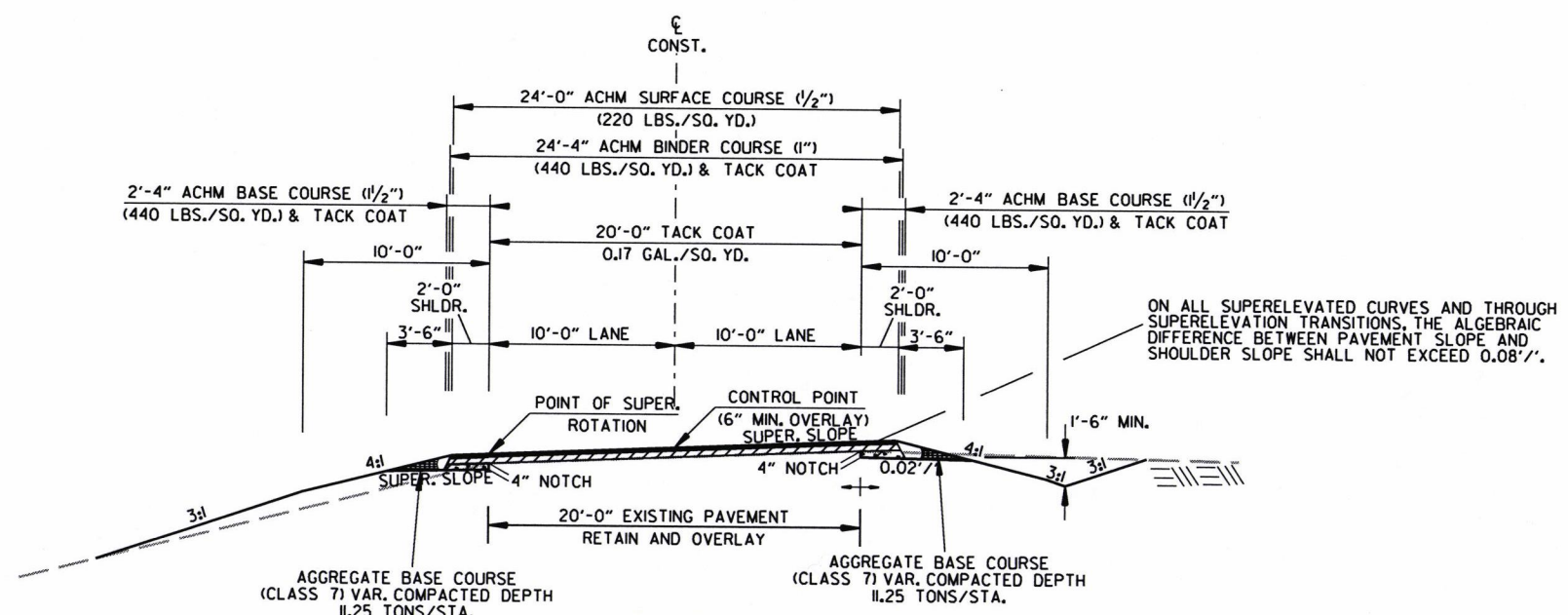


HWY. 53  
TYPICAL SECTION OF IMPROVEMENT

LOG MILE 16.19 TO LOG MILE 16.30

NOTES:

- THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.
- THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.
- ALL DITCHES SHALL BE GRADED TO DRAIN.



HWY. 53  
TYPICAL SECTION OF IMPROVEMENT  
SUPERELEVATION

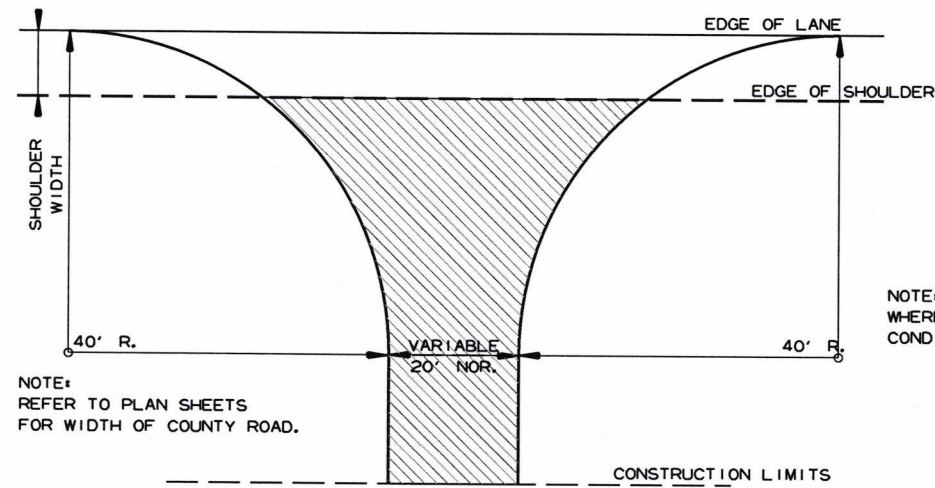
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				6	ARK.			
				JOB NO.	070265		6	37

2 SPECIAL DETAILS

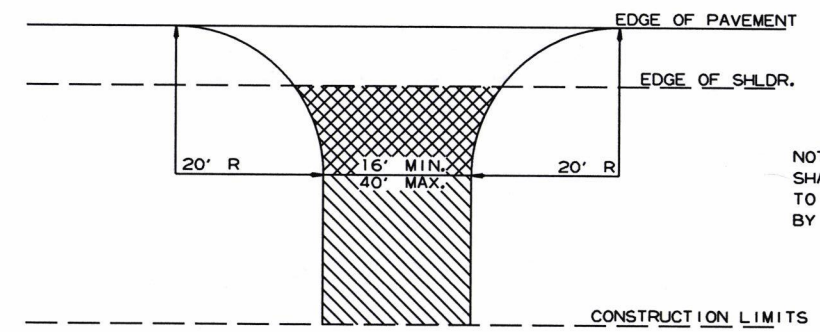


NOTE: TURNOUTS SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.

NOTE: REFER TO PLAN SHEETS FOR WIDTH OF COUNTY ROAD.

DETAIL FOR COUNTY ROAD TURNOUTS  
OPEN SHOULDER SECTION

ACHM SURFACE COURSE (1/2")  
(220 LBS. PER SQ. YD.) AND  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH

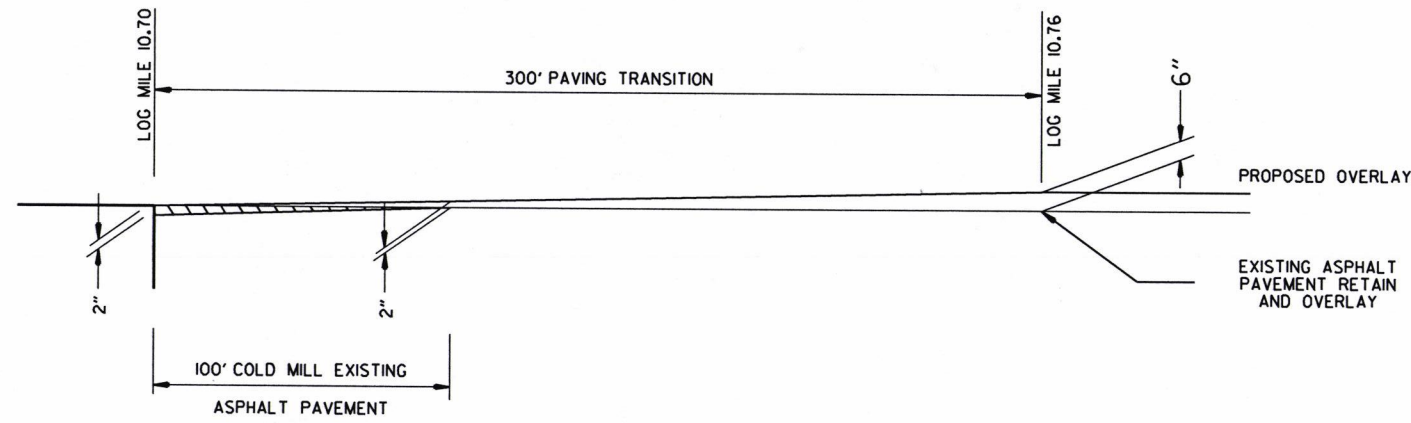


NOTE: TURNOUTS AND PRIVATE DRIVES SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.

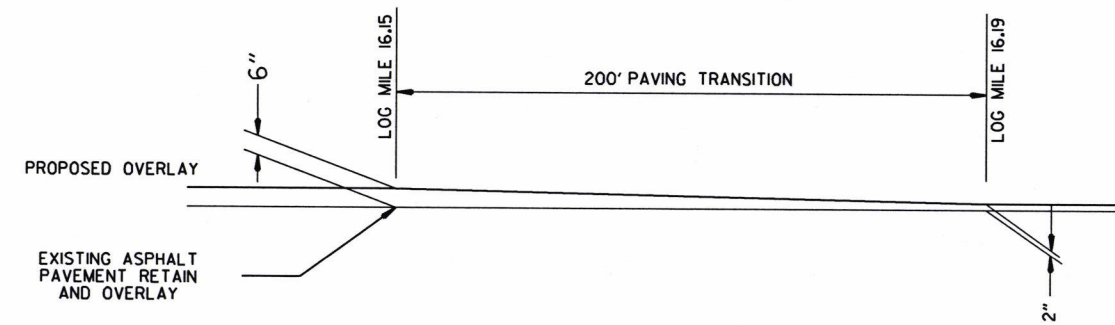
ASPHALT CONCRETE HOT MIX SURFACE COURSE (220 LBS. PER SQ. YD.)  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH IF ASPHALT DRIVE EXIST OR  
6" CONCRETE IF CONCRETE DRIVE EXIST.

AGGREGATE BASE COURSE (CLASS 7)  
9" COMP. DEPTH OR CONFORM  
TO EXISTING DRIVEWAY

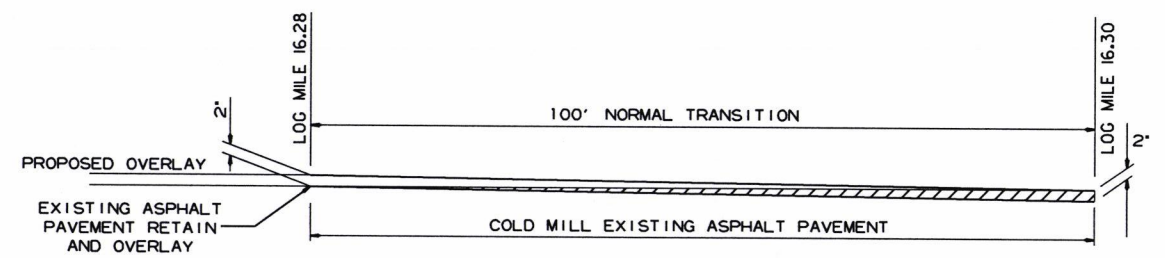
DETAIL FOR DRIVEWAY TURNOUTS  
(COLLECTORS)



DETAIL FOR TRANSITION  
LOG MILE 10.700 TO LOG MILE 10.72



DETAIL FOR TRANSITION  
LOG MILE 16.15 TO LOG MILE 16.19



DETAIL FOR TRANSITION  
LOG MILE 16.28 TO LOG MILE 16.30

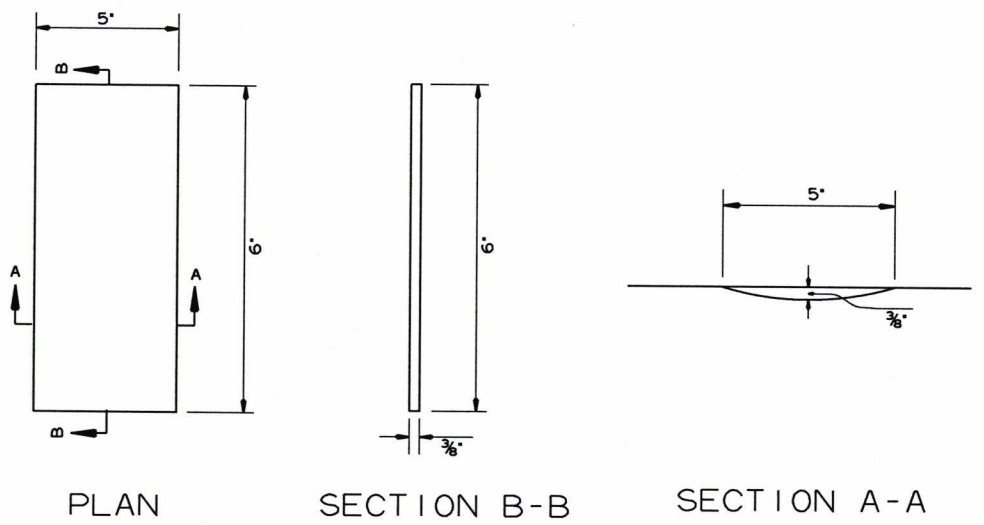
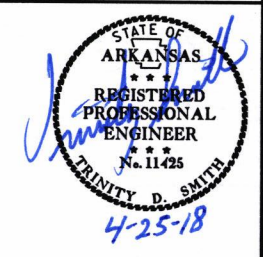
4/25/2018

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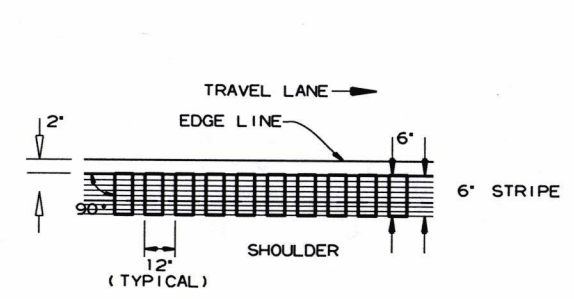


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				6	ARK.			
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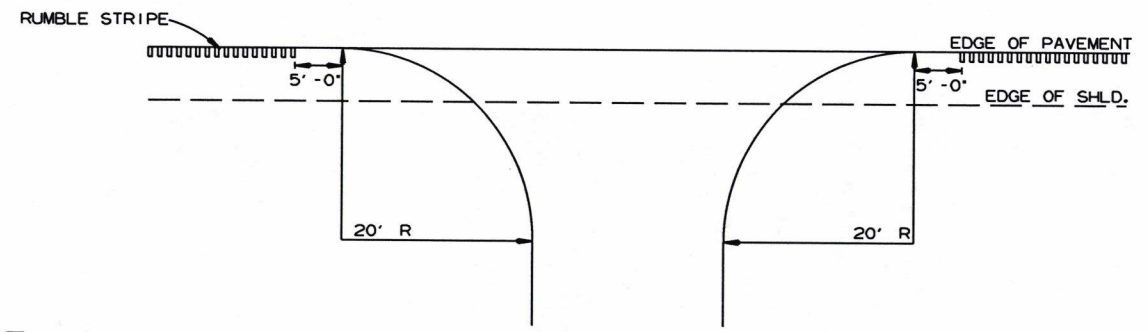
② SPECIAL DETAILS



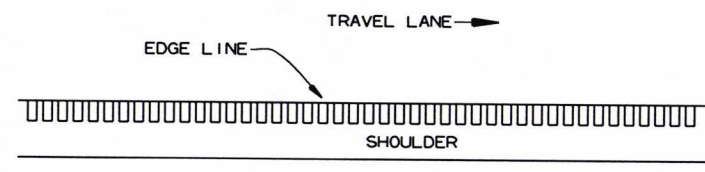
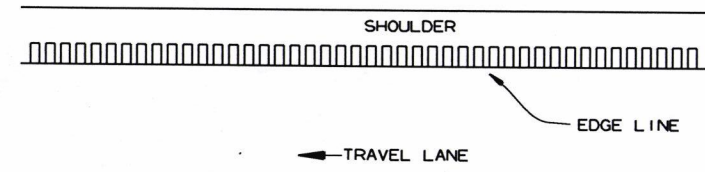
DETAILS OF RUMBLE STRIPE



LOCATION PLAN OF RUMBLE STRIPE  
LEFT OR RIGHT SHOULDER



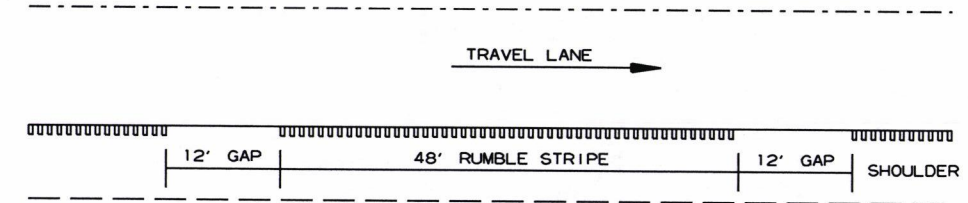
DETAIL FOR RUMBLE STRIPE GAP  
AT DRIVEWAY TURNOUTS



PLAN VIEW

GENERAL NOTES

1. RUMBLE STRIPES SHALL NOT BE INSTALLED ON BRIDGE DECKS, APPROACH SLABS, INTERSECTING STREETS OR ROADWAYS, RESIDENTIAL OR COMMERCIAL DRIVEWAYS OR ACROSS TRANSVERSE JOINTS OF CONCRETE SHOULDERS.
2. RUMBLE STRIPES SHALL NOT BE INSTALLED ON A PAVED SHOULDER THAT IS USED AS A DECELERATION LANE FOR THE LENGTH DEEMED APPROPRIATE BY THE ENGINEER.
3. RUMBLE STRIPES SHALL BE MEASURED BY THE LINEAR FOOT LONGITUDINALLY ALONG THE SHOULDER. PAYMENT SHALL ONLY INCLUDE THAT PORTION OF THE SHOULDER ON WHICH RUMBLE STRIPES HAVE BEEN CONSTRUCTED. NO MEASUREMENT OR PAYMENT WILL BE MADE FOR GAPS, DRIVEWAYS, TURNOUTS, OR OTHER PUBLIC ROAD INTERSECTIONS WHERE RUMBLE STRIPES HAVE NOT BEEN CONSTRUCTED.
4. THE 3/8" DEPTH SHALL GENERALLY APPLY FOR THE ENTIRE 6' LENGTH. SOME VARIATION TO SUIT SHOULDER SLOPE BREAKS MAY BE NECESSARY.



NOTE: GAP PATTERN SHALL BE ADJUSTED BY THE ENGINEER IN THE FIELD ALLOWING FOR DRIVEWAYS TO SERVE AS THE GAP.

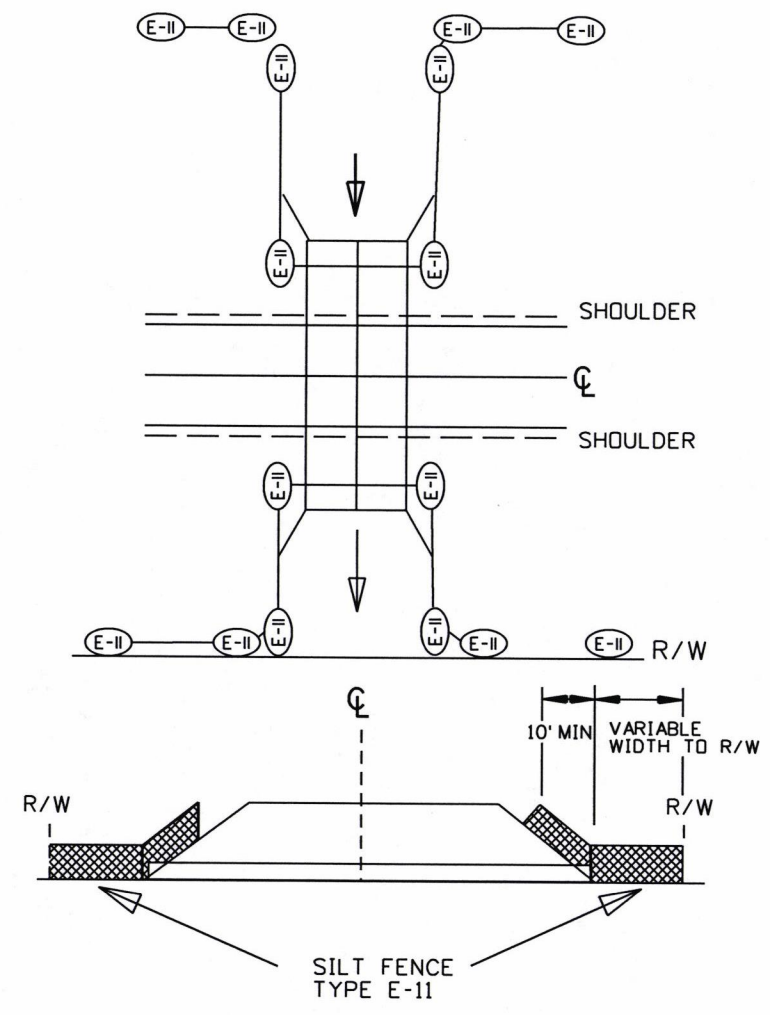
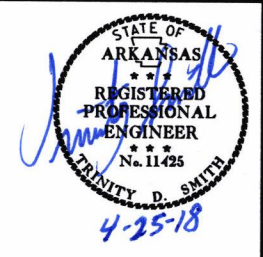
DETAIL FOR GAP PATTERN RUMBLE STRIPE

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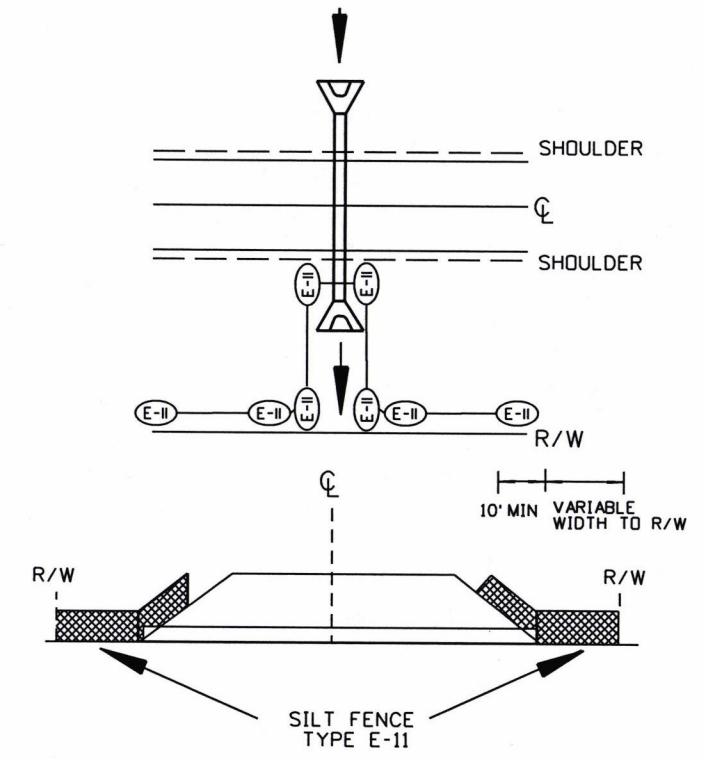
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2 SPECIAL DETAILS



DETAIL OF SILT FENCE  
AT R.C. BOX



DETAIL OF SILT FENCE  
AT CROSS DRAINS

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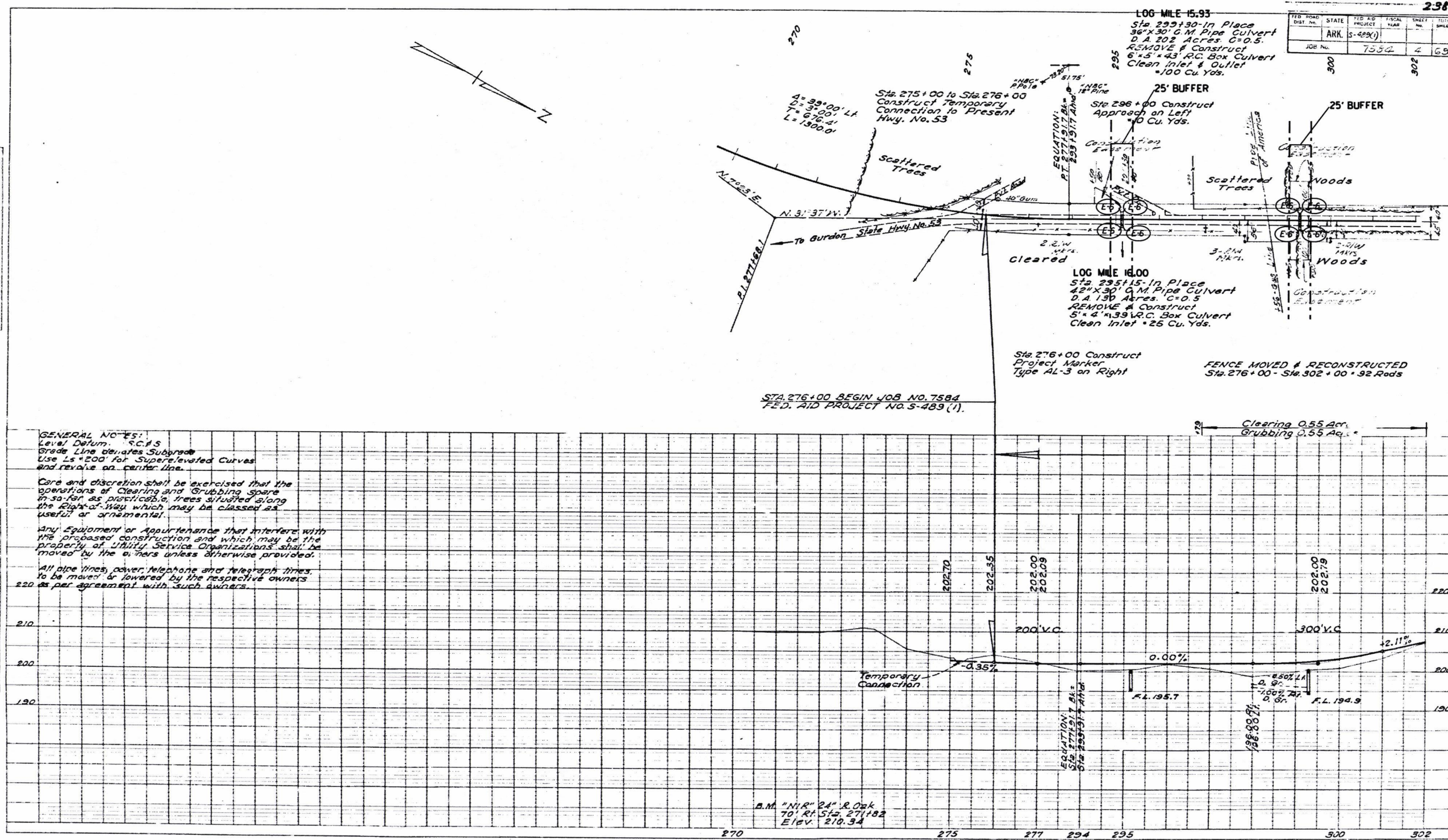
DATE OF REVISION	REVISION

LEGEND

(E-6) = ROCK DITCH CHECKS  
 NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							9	37

2 TEMPORARY EROSION CONTROL DETAILS



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REVISIONS

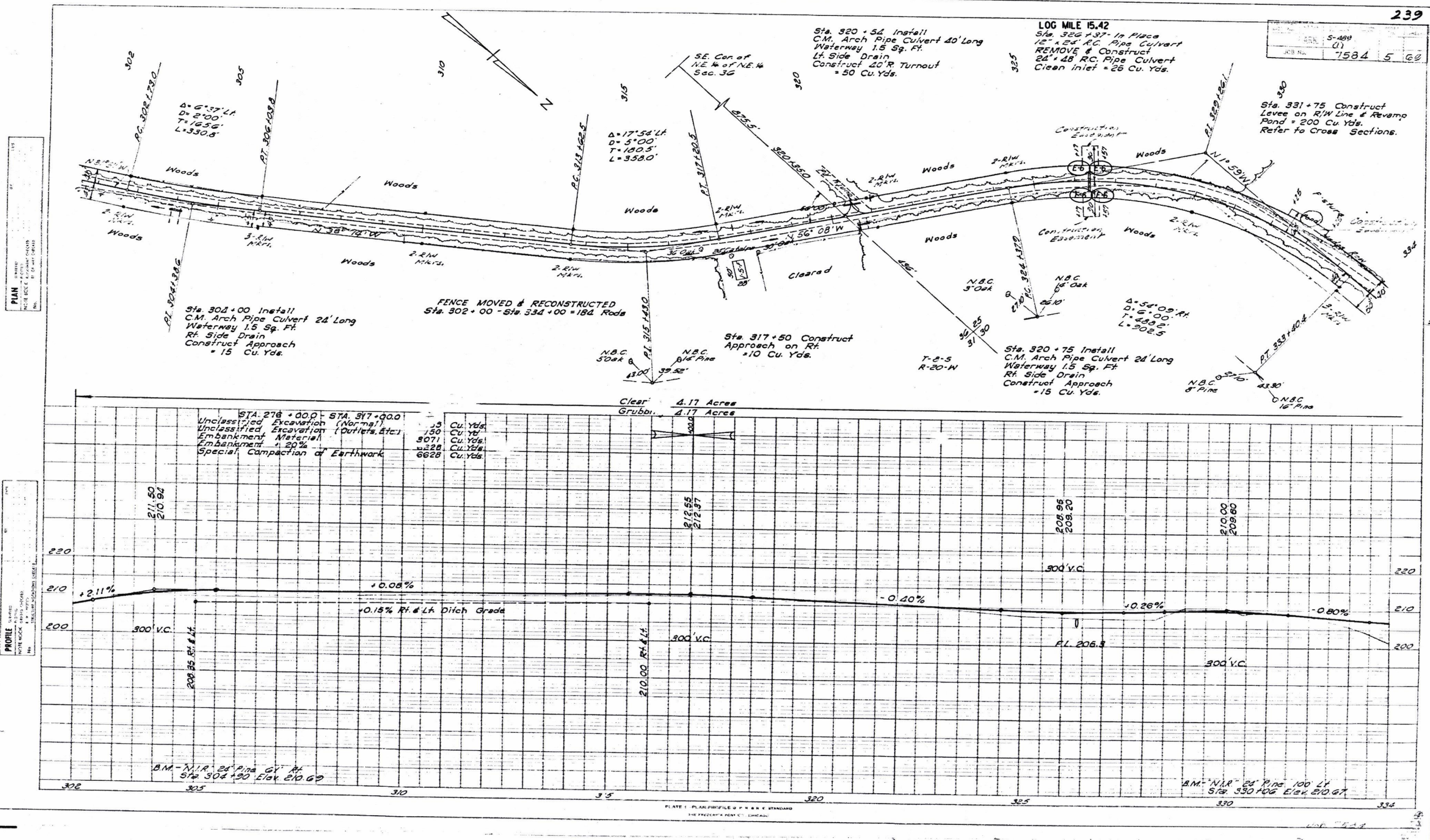
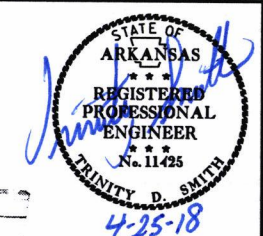
DATE OF REVISION	REVISION

LEGEND

(E-6) = ROCK DITCH CHECKS  
 NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

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				6	ARK.			
JOB NO. 070265							10	37

2 TEMPORARY EROSION CONTROL DETAILS



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R070265.DCN







REVISIONS

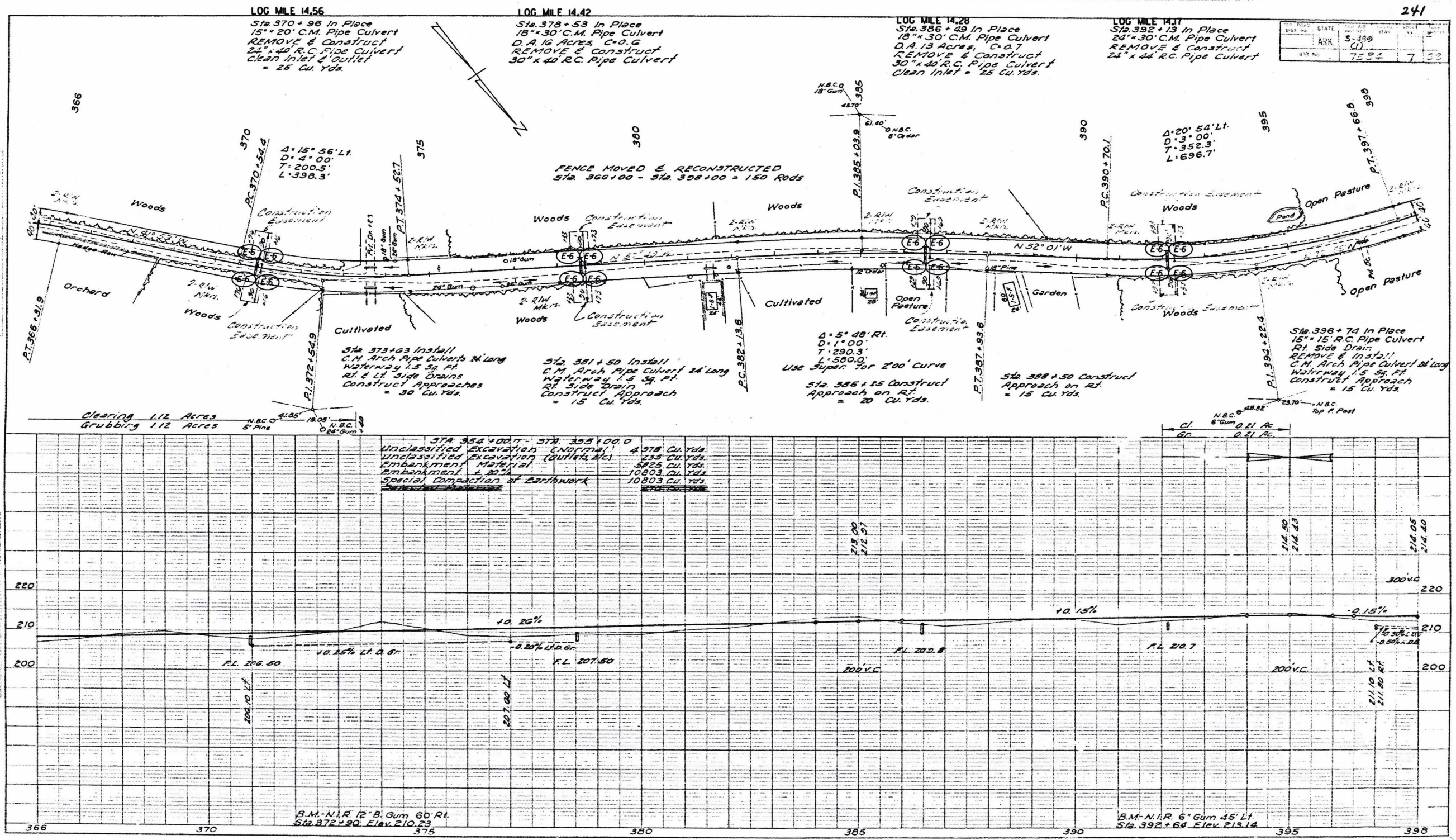
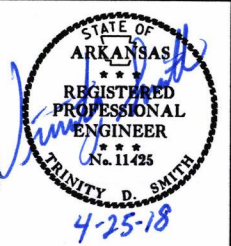
DATE OF REVISION	REVISION

LEGEND

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 NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		12	37

2 TEMPORARY EROSION CONTROL DETAILS



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REVISIONS

DATE OF REVISION	REVISION

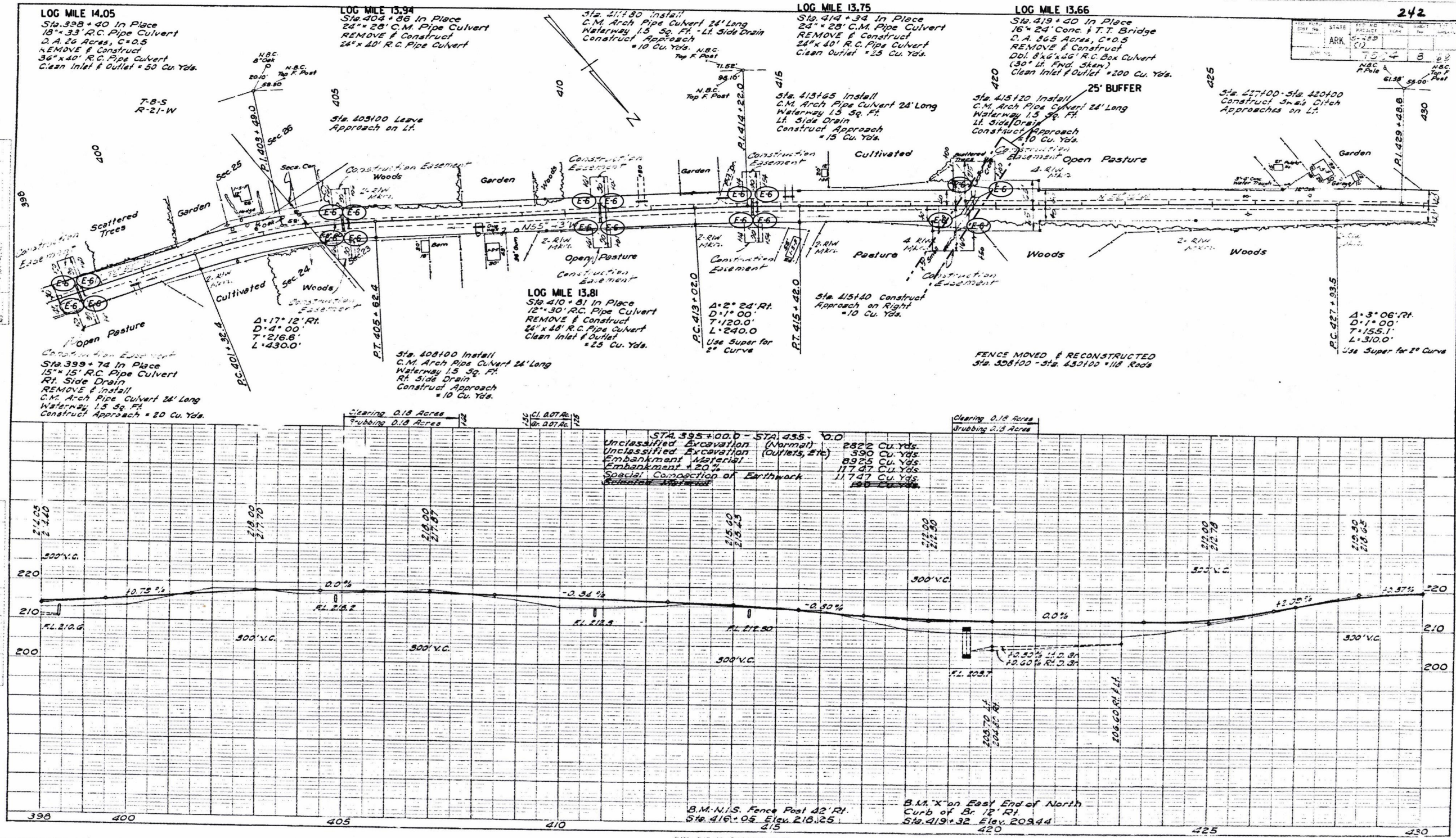
LEGEND

(E-6) = ROCK DITCH CHECKS

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 070265	13	37

2 TEMPORARY EROSION CONTROL DETAILS



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REVISIONS

DATE OF REVISION	REVISION

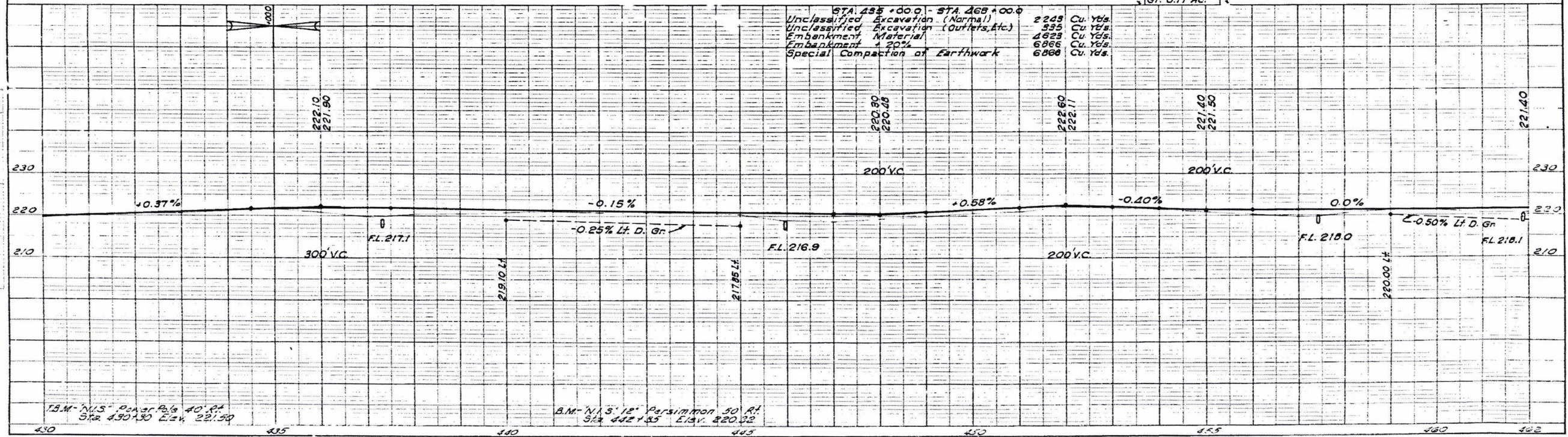
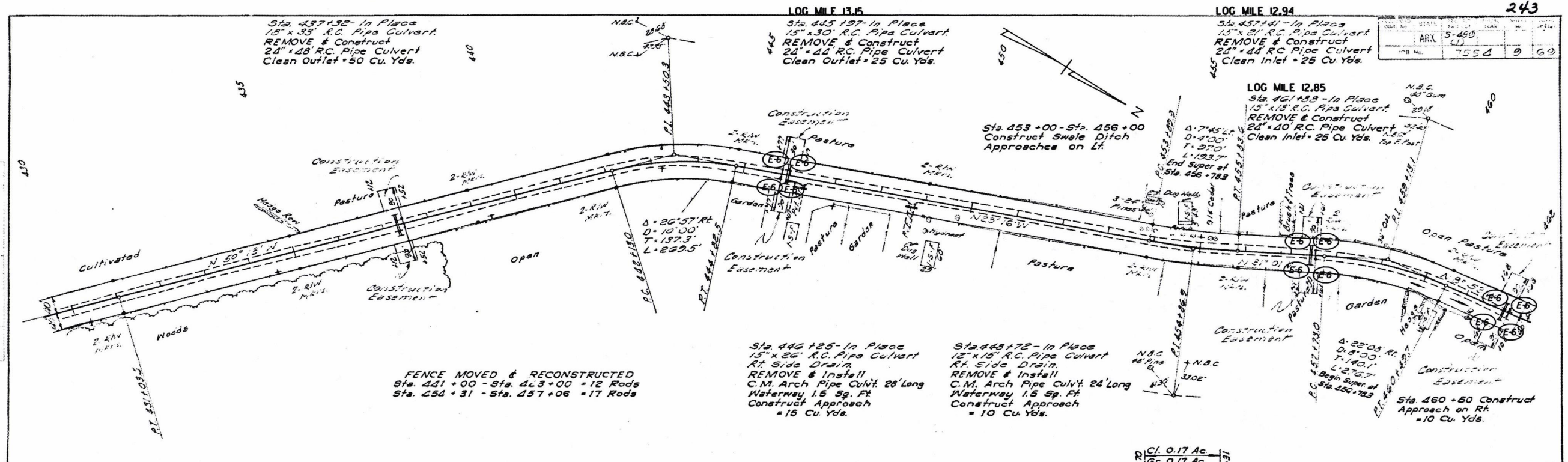
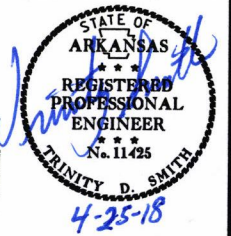
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(E-6) = ROCK DITCH CHECKS

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 070265							14	37

2 TEMPORARY EROSION CONTROL DETAILS



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REVISIONS

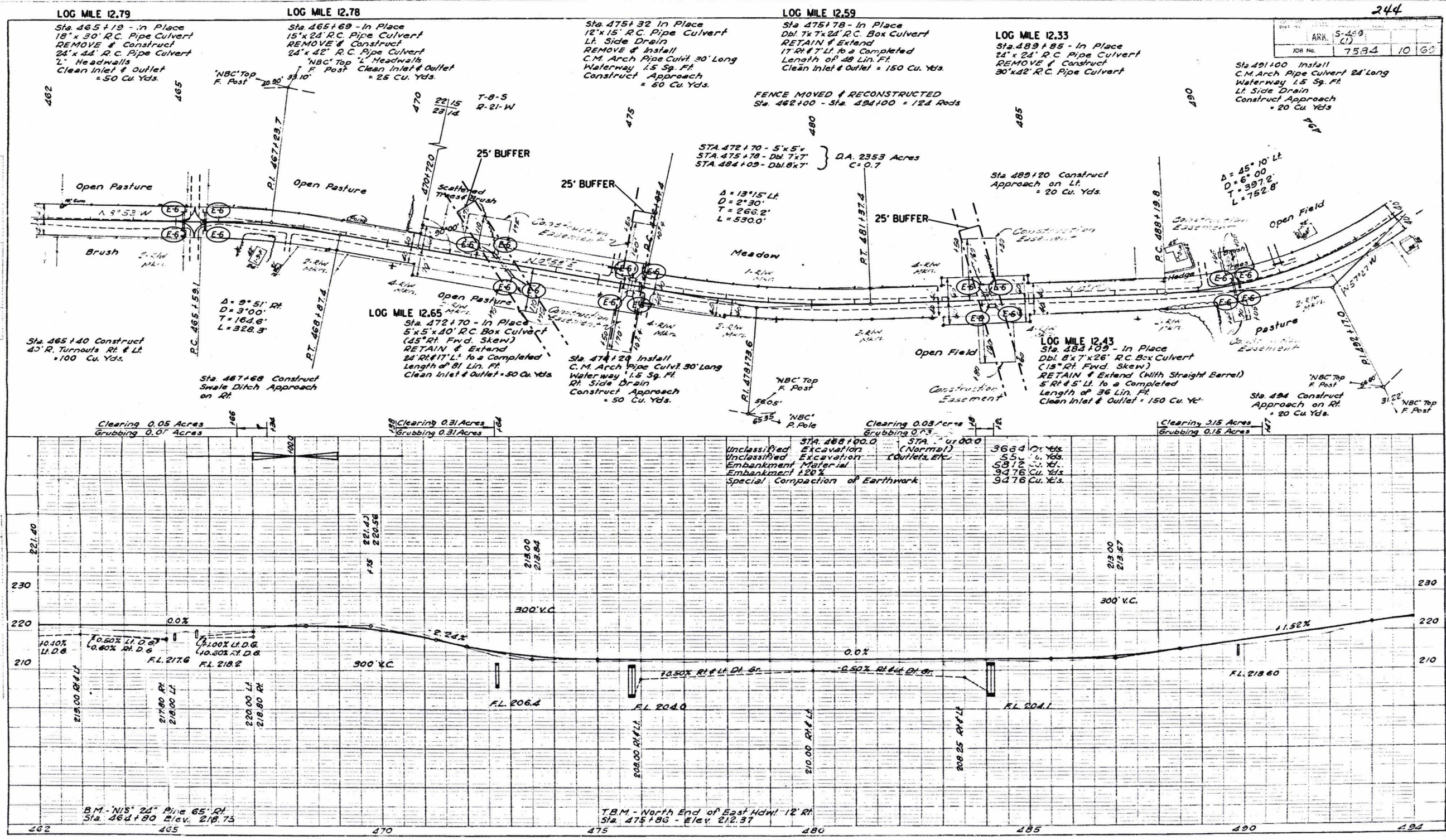
DATE OF REVISION	REVISION

LEGEND

(E-6) = ROCK DITCH CHECKS  
 NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	070265		15	37

2 TEMPORARY EROSION CONTROL DETAILS



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REVISIONS

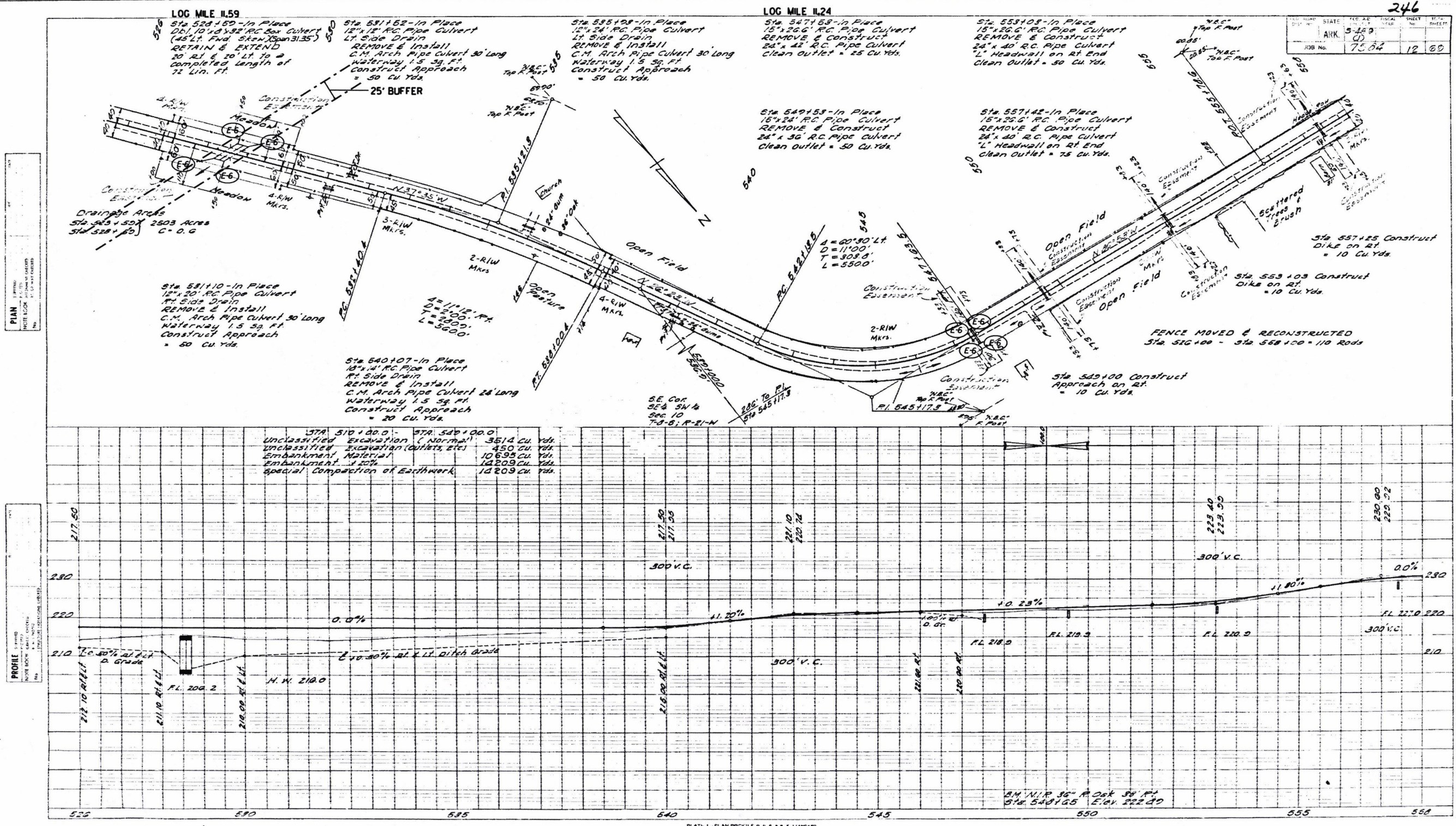
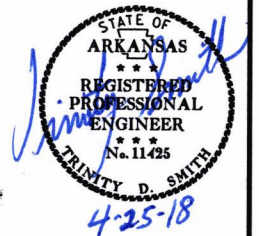
DATE OF REVISION	REVISION

LEGEND

(E-6) = ROCK DITCH CHECKS  
 NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		17	37

2 TEMPORARY EROSION CONTROL DETAILS



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REVISIONS

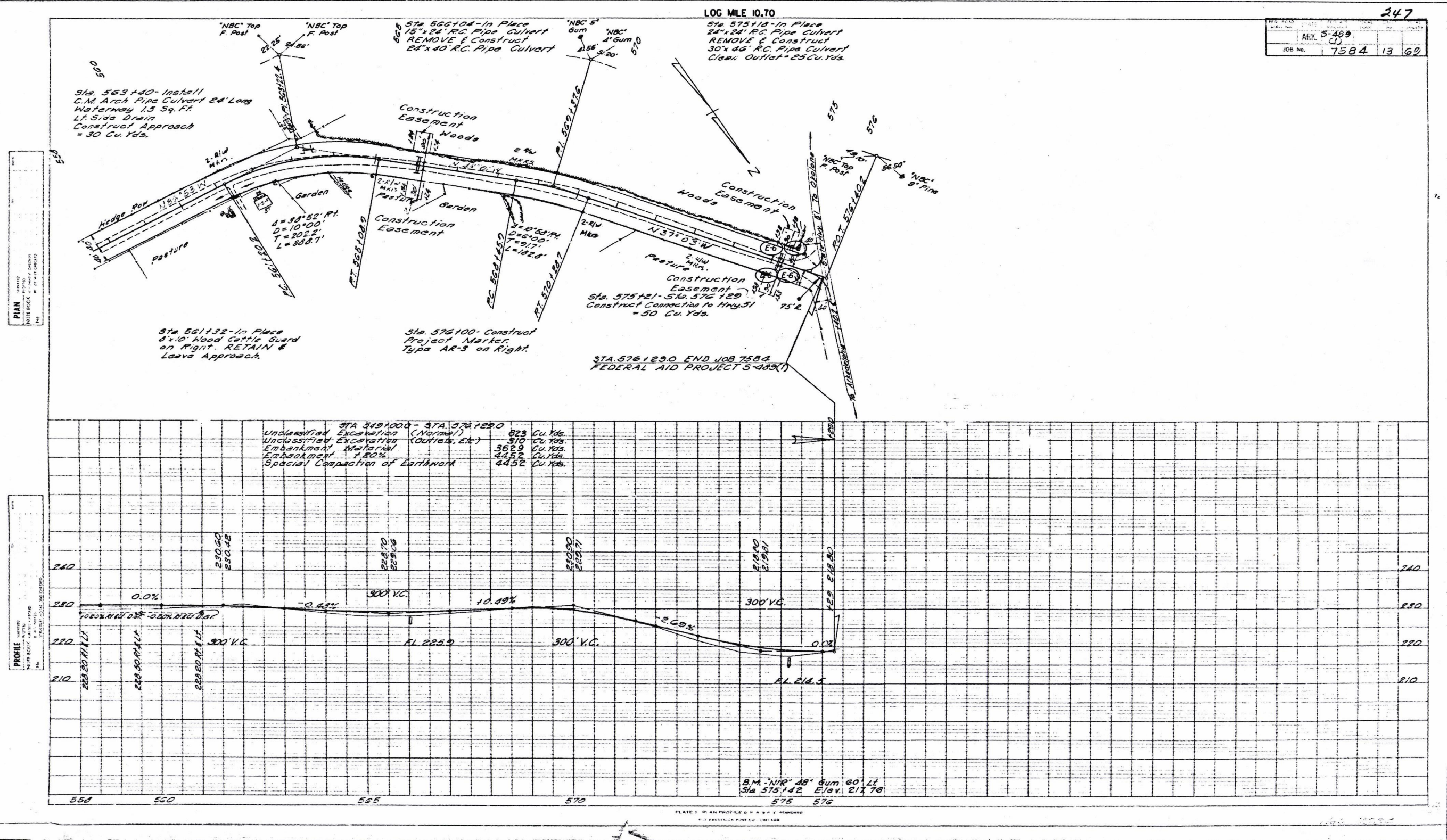
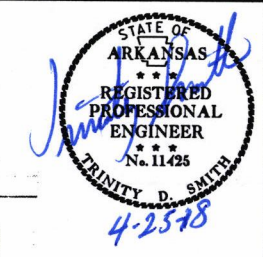
DATE OF REVISION	REVISION

LEGEND

(E-6) = ROCK DITCH CHECKS  
 NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 070265							18	37

2 TEMPORARY EROSION CONTROL DETAILS

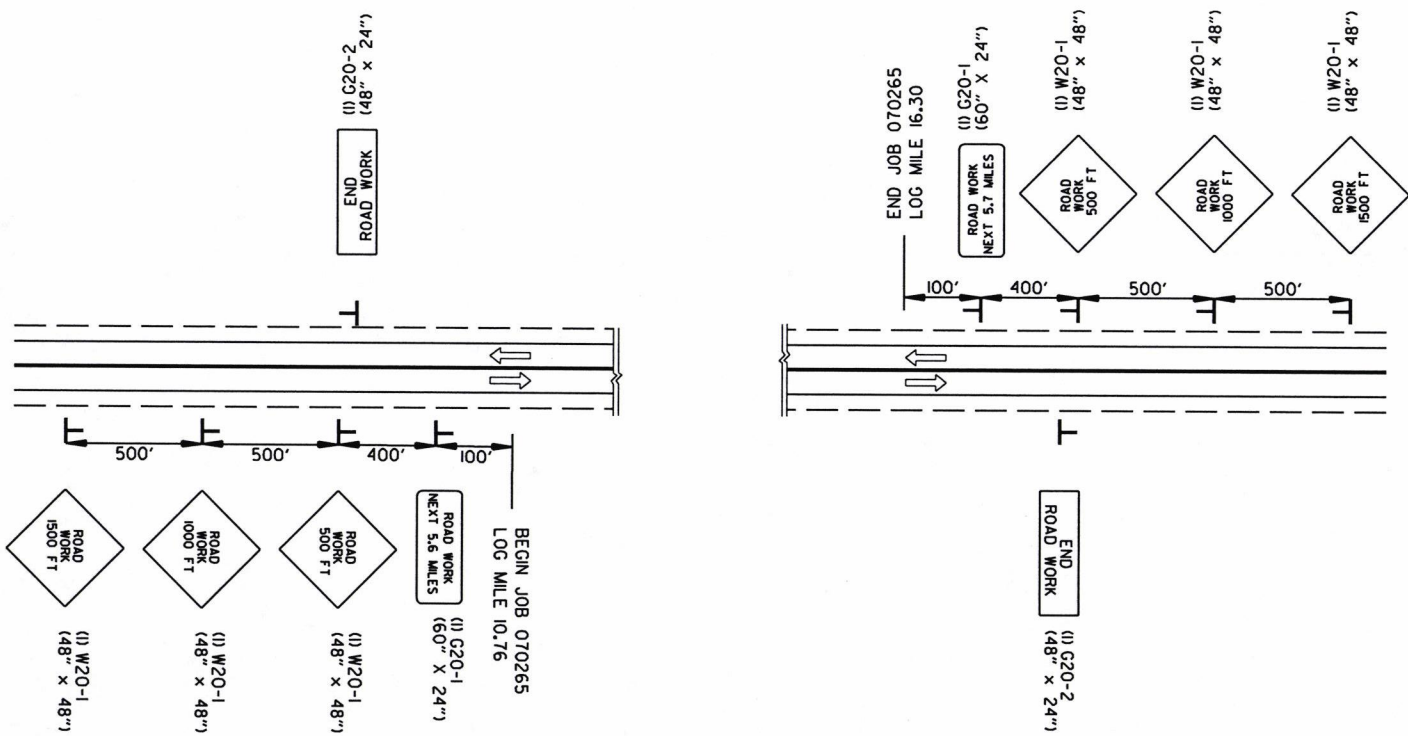


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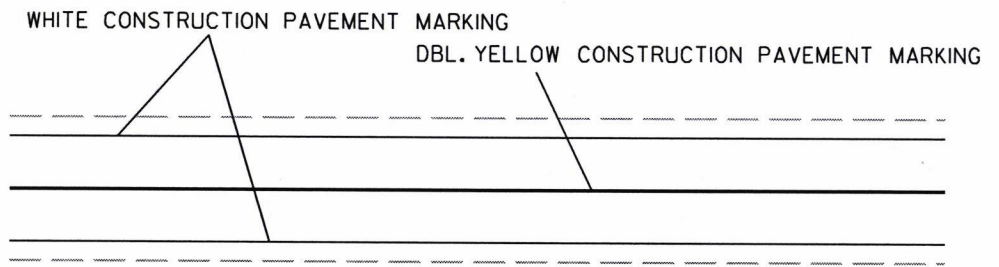


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	070265		19	37

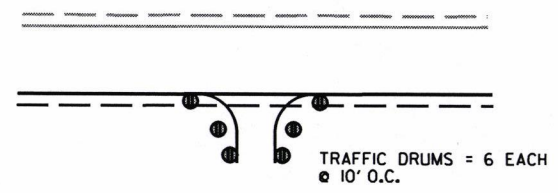
② MAINTENANCE OF TRAFFIC DETAILS



ADVANCE WARNING

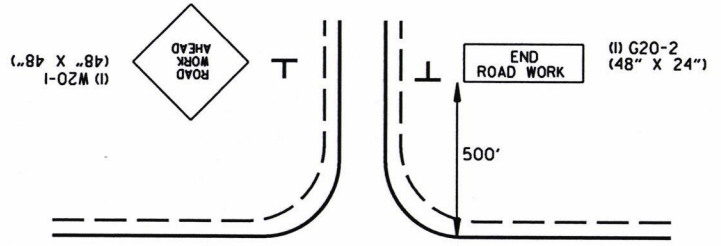


CONSTRUCTION PAVEMENT MARKING DETAIL



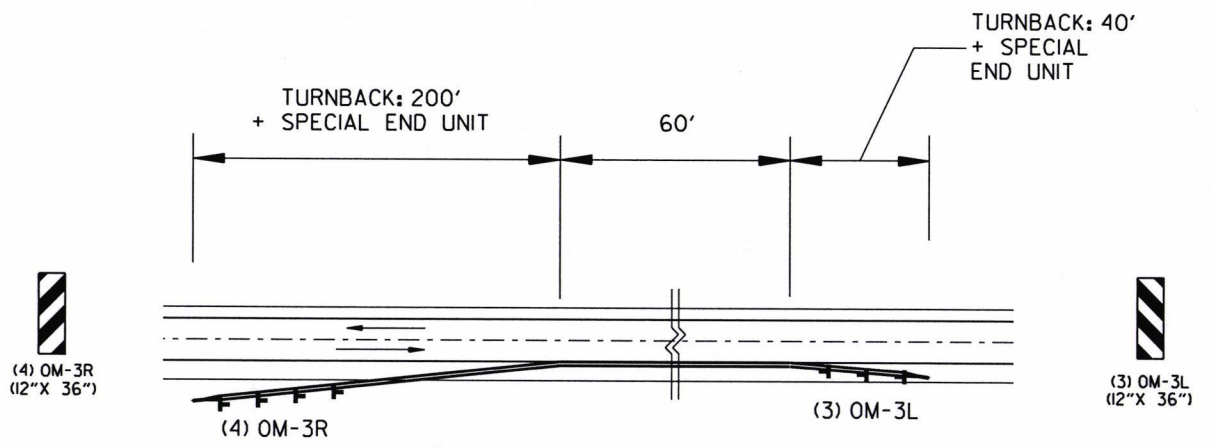
DRIVEWAY/TRAFFIC DRUM DETAIL

- (12) W21-5a (36" x 36") ALL STAGES IF AND WHERE DIRECTED BY THE ENGINEER
- (12) R4-1 (24" x 30") ALL STAGES SPACES AT 1/2 MILE INTERVALS
- (2) W8-1 (30" x 30") IF AND WHERE DIRECTED BY THE ENGINEER



ADVANCE WARNING - SIDE ROADS (ALL ROADS)

- LOG MILE 11.83 RT. GOLDSBY RD.
- LOG MILE 12.79 LT. C. R. 10
- LOG MILE 12.79 RT. C. R. 452
- LOG MILE 15.52 RT. C. R. 451
- LOG MILE 15.81 LT. NICOLE DR.
- LOG MILE 16.17 RT. C. R. 4



REFER ALSO TO STANDARD DRAWING TC-5 FOR DETAILS OF PLACEMENT OF PCCB TURNBACKS. NOTE: OM-3L & OM-3R SIGNS SHALL BE EQUALLY SPACED ALONG P.C.C.B. TURNBACK.

DETAIL OF OBJECT MARKERS AT PRECAST CONCRETE BARRIER TURNBACKS

- LOG MILE 11.59
- LOG MILE 11.69
- LOG MILE 12.43
- LOG MILE 12.59
- LOG MILE 12.65
- LOG MILE 13.66
- LOG MILE 15.17
- LOG MILE 15.93
- LOG MILE 16.00

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CONSTRUCTION SEQUENCE

INSTALL ADVANCE WARNING, END ROAD WORK, AND ROAD WORK AHEAD SIGNS AT THE LOCATIONS LISTED ON THE MAINTENANCE OF TRAFFIC DETAILS.

**STAGE 1:**  
 USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED 55' ON CENTER TO DELINEATE THE WORK ZONE.  
 USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS AS SHOWN ON THE MAINTENANCE OF TRAFFIC DETAILS.  
 INSTALL P.C.C.B. AS SHOWN ON THE MAINTENANCE OF TRAFFIC DETAILS.  
 EXTEND DRAINAGE STRUCTURES ON THE RIGHT OF HWY. 53.  
 NOTCH HWY. 53 ON RIGHT AND PLACE 4" ACHM BASE COURSE (1 1/2").

**STAGE 2:**  
 USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED 55' ON CENTER TO DELINEATE THE WORK ZONE.  
 USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS AS SHOWN ON THE MAINTENANCE OF TRAFFIC DETAILS.  
 INSTALL P.C.C.B. AS SHOWN ON THE MAINTENANCE OF TRAFFIC DETAILS.  
 EXTEND DRAINAGE STRUCTURES ON THE LEFT OF HWY. 53.  
 NOTCH HWY. 53 ON LEFT AND PLACE 4" ACHM BASE COURSE (1 1/2").

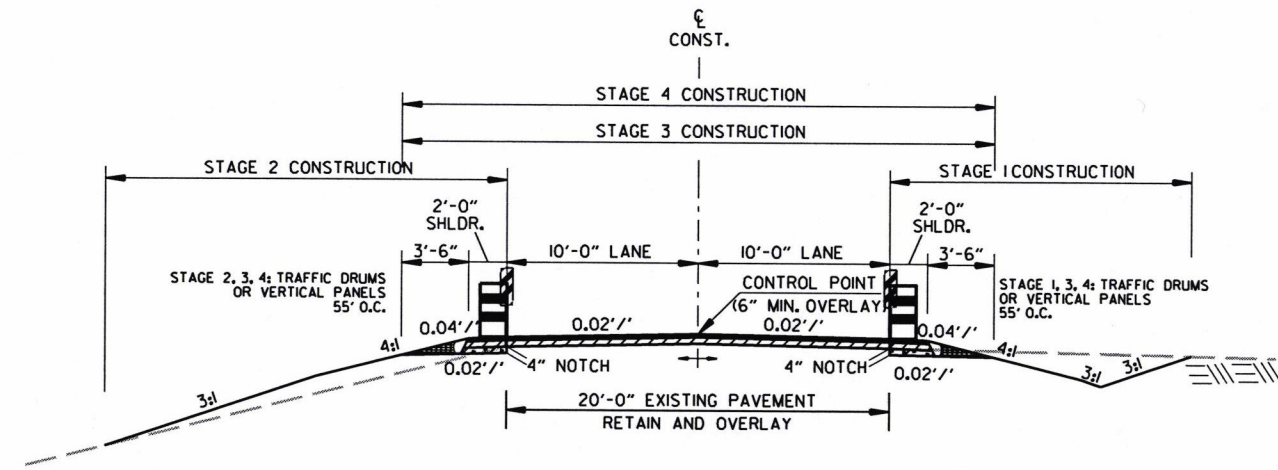
**STAGE 3:**  
 USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED 55' ON CENTER TO DELINEATE THE WORK ZONE.  
 USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS AS SHOWN ON THE MAINTENANCE OF TRAFFIC DETAILS.  
 PLACE 4" LIFT OF ACHM BINDER COURSE (1") BY CLOSING 1 LANE AND ALTERNATING ONE-WAY OPERATIONS WITH TRAINED FLAGGERS AND SPOTTERS.  
 APPLY CONSTRUCTION PAVEMENT MARKINGS AS SHOWN IN THE MAINTENANCE OF TRAFFIC DETAILS.  
 NO CENTERLINE VERTICAL DIFFERENCE GREATER THAN 3" MAY REMAIN AT THE END OF ANY WORK DAY.

**STAGE 4:**  
 USE VERTICAL PANELS AND TRAFFIC DRUMS SPACED 55' ON CENTER TO DELINEATE THE WORK ZONE.  
 USE TRAFFIC DRUMS TO DELINEATE DRIVEWAYS AS SHOWN ON THE MAINTENANCE OF TRAFFIC DETAILS.  
 PLACE 2" LIFT OF ACHM SURFACE COURSE (1 1/2") BY CLOSING 1 LANE AND ALTERNATING ONE-WAY OPERATIONS WITH TRAINED FLAGGERS AND SPOTTERS.  
 APPLY CONSTRUCTION PAVEMENT MARKINGS AS SHOWN IN THE MAINTENANCE OF TRAFFIC DETAILS.

**END OF JOB:**  
 APPLY PERMANENT PAVEMENT MARKINGS AS SHOWN IN THE PERMANENT PAVEMENT MARKING DETAILS.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
							JOB NO. 070265	20	37

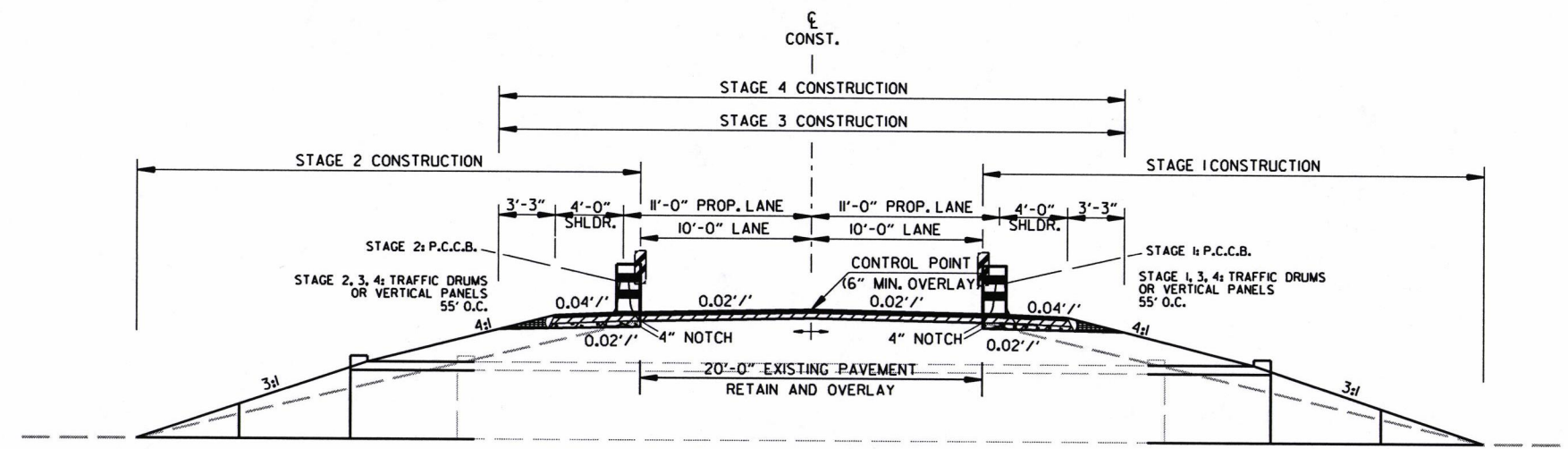
2 MAINTENANCE OF TRAFFIC DETAILS



\*TRANSITION FROM 6" OVERLAY TO 2" OVERLAY FROM L.M. 16.54 TO L.M. 16.19 (SEE SPECIAL DETAIL "DETAIL FOR TRANSITION").

HWY. 53  
STAGE CONSTRUCTION

LOG MILE 10.76 TO LOG MILE 11.58	LOG MILE 12.66 TO LOG MILE 13.65
LOG MILE 11.60 TO LOG MILE 11.68	LOG MILE 13.66 TO LOG MILE 15.16
LOG MILE 11.69 TO LOG MILE 12.42	LOG MILE 15.18 TO LOG MILE 15.92
LOG MILE 12.44 TO LOG MILE 12.59	LOG MILE 15.94 TO LOG MILE 15.99
LOG MILE 12.60 TO LOG MILE 12.64	LOG MILE 16.01 TO LOG MILE 16.19



HWY. 53  
TYPICAL SECTION OF IMPROVEMENT - R.C. BOX CULVERTS

LOG MILE 11.58 TO LOG MILE 11.60
LOG MILE 11.68 TO LOG MILE 11.69
LOG MILE 12.42 TO LOG MILE 12.44
LOG MILE 12.59 TO LOG MILE 12.60
LOG MILE 12.64 TO LOG MILE 12.66
LOG MILE 13.65 TO LOG MILE 13.66
LOG MILE 15.16 TO LOG MILE 15.18
LOG MILE 15.92 TO LOG MILE 15.94
LOG MILE 15.99 TO LOG MILE 16.01

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PERMANENT PAVEMENT MARKINGS

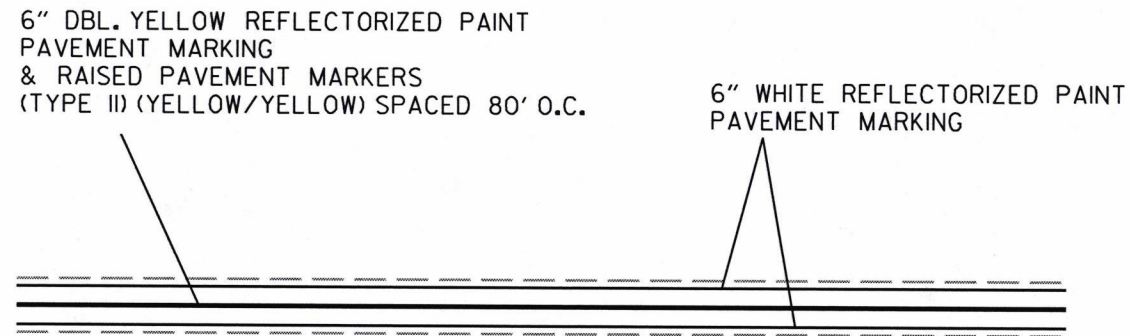
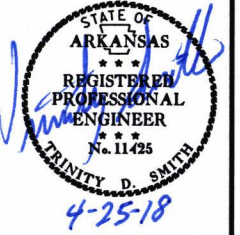
REFLECTORIZED PAINT PAVEMENT MARKING WHITE (6") = 59136 LIN. FT.  
 REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (6") = 59136 LIN. FT.  
 RAISED PAVEMENT MARKERS TYPE II (YEL/YEL) (80' O.C.) = 370 EACH

NOTE:

THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT.  
 THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING.  
 CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
JOB NO.							070265	21	37

2 PERMANENT PAVEMENT MARKING DETAILS



TYPICAL STRIPING DETAIL

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				6	ARK.			
JOB NO. 070265							22	37

② QUANTITIES



ADVANCE WARNING SIGNS AND DEVICES

SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	STAGE 3	STAGE 4	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		VERTICAL PANELS	TRAFFIC DRUMS	FURNISHING & INSTALLING PRECAST CONC. BARRIER	RELOCATING PRECAST CONCRETE BARRIER	
								NO.	SQ. FT.					
			LIN. FT. - EACH											
W20-1	ROAD WORK 1500 FT.	48"x48"	3	3	3	3	3	3	48.0					
W20-1	ROAD WORK 1000 FT.	48"x48"	3	3	3	3	3	3	48.0					
W20-1	ROAD WORK 500 FT.	48"x48"	3	3	3	3	3	3	48.0					
W20-1	ROAD WORK AHEAD	48"x48"	6	6	6	6	6	6	96.0					
G20-2	END ROAD WORK	48"x24"	9	9	9	9	9	9	72.0					
G20-1	ROAD WORK NEXT xx MILES	60"x24"	3	3	3	3	3	3	30.0					
OM-3L	OBJECT MARKER	12"x36"	27	27			27	27	81.0					
OM-3R	OBJECT MARKER	12"x36"	36	36			36	36	108.0					
R4-1	DO NOT PASS	24"x30"	12	12	12	12	12	12	60.0					
W21-5a	RIGHT SHOULDER CLOSED	36"x36"	12	12	12	12	12	12	108.0					
W8-1	BUMP	30"x30"	2	2	2	2	2	2	12.5					
	VERTICAL PANELS		192	192			192			192				
	TRAFFIC DRUMS		709	697	859	859	859				859			
	FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER		2934				2934					2934		
	RELOCATING PRECAST CONCRETE BARRIER			2934			2934						2934	
<b>TOTALS:</b>								<b>711.5</b>	<b>192</b>	<b>859</b>	<b>2934</b>	<b>2934</b>		

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

THE QUANTITY OF VERTICAL PANELS PROVIDED IN THE CONTRACT IS FOR ONE SIDE OF THE ROADWAY FOR 2 MILES. THIS IS THE MAXIMUM QUANTITY REQUIRED TO ALLOW THE CONTRACTOR TO NOTCH ONE MILE, BACKFILL TO A POINT WHERE THE VERTICAL DIFFERENTIAL IS 4" OR LESS, AND THEN NOTCH ANOTHER ONE-MILE SECTION. THIS IS THE MAXIMUM NUMBER OF VERTICAL PANELS THAT WILL BE PAID FOR. REFER TO SECTION 603.02 OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION REQUIREMENTS.

CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

DESCRIPTION	STAGE 3	STAGE 4	END OF JOB	CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS	REFLECTORIZED PAINT PAVEMENT MARKING	
					TYPE II (YEL/YEL)	6"	
						(YEL/YEL)	WHITE
	LIN. FT. - EACH			LIN. FT.	EACH	LIN. FT.	
CONSTRUCTION PAVEMENT MARKINGS	59136	59136		118272			
RAISED PAVEMENT MARKERS TYPE II (YEL/YEL)			370		370		
REFLECTORIZED PAINT PAVEMENT MARKING WHITE (6")			59136			59136	
REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (6")			59136				59136
<b>TOTALS:</b>				<b>118272</b>	<b>370</b>	<b>59136</b>	<b>59136</b>

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

MAILBOXES

LOCATION	MAILBOXES	MAILBOX SUPPORTS	
		(SINGLE)	(DOUBLE)
ENTIRE PROJECT-TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	41	31	5
<b>TOTALS:</b>	<b>41</b>	<b>31</b>	<b>5</b>

\* QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

EARTHWORK

LOG MILE	LOG MILE	LOCATION / DESCRIPTION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT	* SOIL STABILIZATION
			CU. YD.	CU. YD.	TON
ENTIRE	PROJECT	STAGE 1-MAIN LANES-TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	18500	18500	
ENTIRE	PROJECT	STAGE 2-MAIN LANES-TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	18500	18500	
ENTIRE	PROJECT	CHANNEL CHANGE-TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	1000		
ENTIRE	PROJECT	TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			100
<b>TOTALS:</b>			<b>38000</b>	<b>37000</b>	<b>100</b>

\* QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

BENCH MARKS

STATION	LOCATION	BENCH MARKS
		EACH
11.59	R.C. BOX CULVERT HEADWALL	1
11.69	R.C. BOX CULVERT HEADWALL	1
12.43	R.C. BOX CULVERT HEADWALL	1
12.59	R.C. BOX CULVERT HEADWALL	1
12.65	R.C. BOX CULVERT HEADWALL	1
13.66	R.C. BOX CULVERT HEADWALL	1
15.17	R.C. BOX CULVERT HEADWALL	1
15.93	R.C. BOX CULVERT HEADWALL	1
16.00	R.C. BOX CULVERT HEADWALL	1
<b>TOTAL:</b>		<b>9</b>

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

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				6	ARK.			
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**SOIL LOG**

LOG MILE	LATITUDE			LONGITUDE			LOCATION	DEPTH FEET	LIQUID LIMIT	PLASTICITY INDEX	AASHTO CLASSIFICATION	COLOR
	DEG	MIN	SEC	DEG	MIN	SEC						
LM10.7	34	3	18.90	93	14	36.70	05RT	0-5	21	6	A-4(2)	GRAY
LM10.7	34	3	18.80	93	14	36.80	22RT	0-5	19	4	A-4(0)	BR/GR
LM10.7	34	3	18.80	93	14	36.80	22RT	0-5	28	15	A-6(4)	BR/GR
LM10.9	34	3	11.90	93	14	28.70	19LT	0-5	20	4	A-4(0)	BR/GR
LM10.9	34	3	11.80	93	14	28.80	05LT	0-5	22	7	A-4(3)	GRAY
LM11.1	34	3	10.00	93	14	16.90	05RT	0-5	27	10	A-4(7)	BROWN
LM11.1	36	3	9.90	93	14	16.90	20RT	0-5	29	11	A-6(9)	BROWN
LM11.3	34	3	8.20	93	14	4.20	04LT	0-5	20	7	A-4(2)	GRAY
LM11.3	34	3	8.30	93	14	4.00	20LT	0-5	18	4	A-4(0)	GRAY
LM11.5	34	2	56.80	93	13	55.60	05RT	0-5	22	7	A-4(2)	BR/GR
LM11.5	34	2	56.70	93	13	55.70	20RT	0-5	21	6	A-4(0)	BR/GR
LM11.7	34	2	48.30	93	13	47.40	05LT	0-5	31	14	A-6(11)	BROWN
LM11.7	34	2	48.40	93	13	47.20	25LT	0-5	38	20	A-6(18)	BROWN
LM11.9	34	2	40.90	93	13	39.00	05RT	0-5	21	6	A-4(3)	GRAY
LM11.9	34	2	40.80	93	13	39.10	20RT	0-5	22	6	A-4(3)	BROWN
LM12.1	34	2	35.00	93	13	28.90	20LT	0-5	24	9	A-4(4)	BROWN
LM12.1	34	2	34.90	93	13	29.00	05LT	0-5	22	7	A-4(3)	GRAY
LM12.3	34	2	26.40	93	13	21.10	04RT	0-5	21	7	A-4(1)	BR/GR
LM12.3	34	2	26.40	93	13	21.20	18RT	0-5	22	7	A-4(1)	BR/GR
LM12.5	34	2	16.70	93	13	18.60	20LT	0-5	26	13	A-6(2)	BROWN
LM12.5	34	2	16.70	93	13	18.60	20LT	0-5	ND	NP	A-4(0)	BROWN
LM12.5	34	2	16.70	93	13	18.80	05LT	0-5	21	5	A-4(0)	BR/GR
LM12.7	34	2	5.70	93	13	18.80	24RT	0-5	20	3	A-4(0)	BROWN
LM12.7	34	2	5.70	93	13	18.60	05RT	0-5	19	3	A-4(0)	BR/GR
LM12.9	34	1	56.70	93	13	15.30	05LT	0-5	22	7	A-4(2)	GRAY
LM12.9	34	1	56.70	93	13	15.10	20LT	0-5	21	6	A-4(2)	BROWN
LM13.1	34	1	46.80	93	13	9.80	06RT	0-5	21	6	A-4(1)	BROWN
LM13.1	34	1	46.70	93	13	9.90	22RT	0-5	23	8	A-4(3)	BROWN
LM13.3	34	1	39.90	93	13	0.90	05LT	0-5	19	4	A-4(0)	BROWN
LM13.3	34	1	40.10	93	13	0.70	25LT	0-5	20	6	A-4(1)	BROWN
LM13.5	34	1	33.60	93	12	51.20	05RT	0-5	18	2	A-4(0)	BR/GR
LM13.5	34	1	33.50	93	12	51.30	21RT	0-5	22	6	A-4(2)	BROWN
LM13.7	34	1	27.60	93	12	40.80	04LT	0-5	28	9	A-4(4)	RD/BR
LM13.7	34	1	27.60	93	12	40.70	20LT	0-5	31	13	A-6(6)	BROWN
LM13.7	34	1	27.60	93	12	40.70	20LT	0-5	31	11	A-6(9)	BROWN
LM13.9	34	1	21.80	93	12	30.00	05RT	0-5	26	8	A-4(5)	BROWN
LM13.9	34	1	21.60	93	12	30.10	27RT	0-5	34	17	A-6(13)	BROWN
LM14.1	34	1	18.30	93	12	18.40	04LT	0-5	ND	NP	A-4(0)	GRAY
LM14.1	34	1	18.50	93	12	18.30	20LT	0-5	ND	NP	A-4(0)	BR/GR
LM14.3	34	1	12.20	93	12	8.60	22RT	0-5	21	5	A-4(1)	BROWN
LM14.3	34	1	12.40	93	12	8.40	04RT	0-5	20	4	A-4(1)	BR/GR
LM14.5	34	1	6.90	93	11	57.70	22LT	0-5	21	6	A-4(2)	BROWN
LM14.5	34	1	6.70	93	11	57.80	05LT	0-5	25	9	A-4(5)	BROWN
LM14.7	34	0	59.70	93	11	48.10	04RT	0-5	ND	NP	A-4(0)	BR/GR
LM14.7	34	0	59.60	93	11	48.20	21RT	0-5	ND	NP	A-4(0)	GRAY
LM14.9	34	0	50.60	93	11	41.60	22LT	0-5	26	10	A-4(6)	BROWN
LM14.9	34	0	50.60	93	11	41.60	22LT	0-5	24	8	A-4(3)	BROWN
LM14.9	34	0	50.60	93	11	41.70	04LT	0-5	28	11	A-6(7)	BROWN
LM15.1	34	0	41.70	93	11	39.70	20RT	0-5	24	9	A-4(4)	BROWN
LM15.1	34	0	41.70	93	11	39.50	05RT	0-5	23	7	A-4(2)	BROWN
LM15.3	34	0	35.90	93	11	39.00	05LT	0-5	31	16	A-6(9)	BR/GR
LM15.3	34	0	35.90	93	11	38.80	22LT	0-5	27	12	A-6(6)	BROWN
LM15.5	34	0	29.60	93	11	33.40	22RT	0-5	25	11	A-6(6)	BROWN
LM15.5	34	0	26.70	93	11	33.30	06RT	0-5	26	12	A-6(6)	BR/GR
LM15.7	34	0	21.20	93	11	23.50	20RT	0-5	28	12	A-6(9)	BROWN
LM15.7	34	0	21.00	93	11	23.70	05LT	0-5	24	10	A-4(5)	BR/GR
LM15.9	34	0	12.30	93	11	15.50	05RT	0-5	30	16	A-6(8)	BROWN
LM15.9	34	0	12.20	93	11	15.70	21RT	0-5	28	14	A-6(6)	BROWN
LM16.1	34	0	4.00	93	11	8.90	20LT	0-5	35	18	A-6(8)	BR/GR
LM16.1	34	0	4.00	93	11	8.90	20LT	0-5	38	19	A-6(16)	BR/GR
LM16.1	34	0	3.90	93	11	9.00	04LT	0-5	34	18	A-6(14)	BR/GR
LM16.2	33	59	57.90	93	11	5.90	05RT	0-5	26	11	A-6(1)	BR/GR
LM16.2	33	59	57.80	93	11	6.10	25RT	0-5	23	9	A-4(3)	BR/GR

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.

**DRIVEWAYS & TURNOUTS**

LOG MILE	SIDE	LOCATION	WIDTH FEET	ACHM SURFACE COURSE (1/2") VAR. LBS. PER SQ. YD. (PG 64-22)		TACK COAT		SIDE DRAINS 18" LIN. FT.	STANDARD DRAWINGS
				SQ. YD.	TON	GALLONS/SQ. YD.	GALLON		
10.83	RT.	HWY. 53	10	43.33	4.77	0.17	7.37		
10.98	LT.	HWY. 53	16	52.00	5.72				
11.00	RT.	HWY. 53	16	52.00	5.72				
11.08	RT.	HWY. 53	16	52.00	5.72	0.17	8.84		
11.13	RT.	HWY. 53	16	52.00	5.72				
11.21	LT.	HWY. 53	16	52.00	5.72				
11.30	RT.	HWY. 53	16	52.00	5.72				
11.34	LT.	HWY. 53	16	52.00	5.72				
11.37	LT.	HWY. 53	16	52.00	5.72				
11.46	RT.	HWY. 53	20	57.78	6.36				
11.55	LT.	HWY. 53	16	52.00	5.72				
11.76	RT.	HWY. 53	18	54.89	6.04				
11.77	LT.	HWY. 53	24	63.56	6.99				
11.83	RT.	HWY. 53 - GOLDSBY RD.	16	44.80	4.93				
11.91	RT.	HWY. 53	16	52.00	5.72				
11.94	RT.	HWY. 53	16	52.00	5.72				
12.18	RT.	HWY. 53	18	54.89	6.04	0.17	9.33		
12.18	LT.	HWY. 53	16	52.00	5.72				
12.22	RT.	HWY. 53	16	52.00	5.72				
12.31	RT.	HWY. 53	16	52.00	5.72				
12.38	RT.	HWY. 53	16	52.00	5.72				
12.75	LT.	HWY. 53	16	52.00	5.72				
12.79	LT.	HWY. 53 - C.R. 10	20	146.69	16.14	0.17	24.94		
12.79	RT.	HWY. 53 - C.R. 452	20	146.69	16.14	0.17	24.94		
13.10	LT.	HWY. 53	18	54.89	6.04	0.17	9.33		
13.10	RT.	HWY. 53	16	52.00	5.72				
13.16	LT.	HWY. 53	16	52.00	5.72				
13.36	RT.	HWY. 53	16	52.00	5.72				
13.48	RT.	HWY. 53	16	52.00	5.72				
13.73	LT.	HWY. 53	20	57.78	6.36				
13.77	RT.	HWY. 53	16	52.00	5.72				
13.80	RT.	HWY. 53	16	52.00	5.72				
13.95	RT.	HWY. 53	16	52.00	5.72				
14.03	LT.	HWY. 53	16	52.00	5.72				
14.13	LT.	HWY. 53	16	52.00	5.72				
14.20	LT.	HWY. 53	16	52.00	5.72				
14.24	LT.	HWY. 53	16	52.00	5.72				
14.37	LT.	HWY. 53	22	60.67	6.67				
14.51	LT.	HWY. 53	16	52.00	5.72				
14.53	RT.	HWY. 53	16	52.00	5.72				
14.90	LT.	HWY. 53	16	52.00	5.72				
15.06	LT.	HWY. 53	16	52.00	5.72				
15.52	RT.	HWY. 53 - C.R. 451	16	44.80	4.93				
15.55	LT.	HWY. 53	16	52.00	5.72				
15.81	LT.	HWY. 53 - NICOLE DR.	22	56.80	6.25				
15.83	LT.	HWY. 53	16	52.00	5.72				
15.99	RT.	HWY. 53	16	52.00	5.72				
16.07	RT.	HWY. 53	16	52.00	5.72				
16.09	LT.	HWY. 53	30	72.22	7.94				
16.13	LT.	HWY. 53	28	69.33	7.63	0.17	11.79		
16.13	RT.	HWY. 53	36	80.89	8.90	0.17	13.75		
16.17	RT.	HWY. 53 - C.R. 4	24	60.80	6.69	0.17	10.34		
ENTIRE PROJECT		TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER						600	PCC-1, PCM-1, PCP-1, PCP-2
<b>TOTALS:</b>				<b>2990.81</b>	<b>329.02</b>		<b>120.63</b>	<b>600</b>	

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.7% MIN. AGGR.....5.3% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.  
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.



**QUANTITIES**

**QUANTITIES**



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	070265		24	37

② QUANTITIES



4" PIPE UNDERDRAIN

LOG MILE	LOG MILE	LOCATIONS	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
			LIN. FT.	EACH
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER				
			15000	60
<b>TOTALS:</b>			15000	60

\* NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

RUMBLE STRIPES IN ASPHALT SHOULDERS

LOG MILE	LOG MILE	LOCATION	* RUMBLE STRIPES IN ASPHALT SHOULDERS
			LIN. FT.
10.76	16.30	HWY. 53 - LT.	22695
10.76	16.30	HWY. 53 - RT.	22665
<b>TOTAL:</b>			45360

\* QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.  
TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

CLEARING AND GRUBBING

LOG MILE	LOG MILE	LOCATION	CLEARING	GRUBBING
			STATION	STATION
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER				
ENTIRE	PROJECT	HWY. 53	8	8
<b>TOTALS:</b>			8	8

\* NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

CONCRETE DITCH PAVING

LOG MILE	LOG MILE	LOCATION	LENGTH	"W"	CONC. DITCH PAVING (TYPE B)	SOLID SODDING	WATER	
			LIN. FT.	FEET	SQ. YD.	SQ. YD.	M. GAL.	
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER								
ENTIRE	PROJECT	HWY. 53	2000.00	6.33	1406.67	888.89	11.20	
<b>TOTALS:</b>						1406.67	888.89	11.20

BASIS OF ESTIMATE:  
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING.  
\* NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

EROSION CONTROL MATTING

LOG MILE	LOG MILE	LOCATION	LENGTH	CLASS 3
			LIN. FT.	SQ. YD.
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER				
ENTIRE	PROJECT	HWY. 53	2000.00	1777.78
<b>TOTAL:</b>				1777.78

NOTE: AVERAGE WIDTH = 8'-0"

\* NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

CULVERT CLEAN OUT

LOG MILE	LOCATION	EACH
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER		
		10
<b>TOTAL:</b>		10

\* NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

SELECTED PIPE BEDDING

LOCATION	SELECTED PIPE BEDDING
	CU. YD.
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	
	100
<b>TOTAL:</b>	
	100

NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

EROSION CONTROL

LOG MILE	LOG MILE	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL									
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECKS (E-5)	ROCK DITCH CHECKS (E-6)	SILT FENCE (E-11)	SEDIMENT BASIN (E-14)	OBLITERATION OF SEDIMENT BASIN	*SEDIMENT REMOVAL & DISPOSAL	
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	M.GAL.	BAG	CU. YD.	LIN. FT.	CU. YD.	CU. YD.	CU. YD.	
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER		CLEARING AND GRUBBING															
ENTIRE	PROJECT	STAGE 1						20.00	20.00	408.0	880	120	900	150	150	241	33
ENTIRE	PROJECT	STAGE 2						20.00	20.00	408.0	880	120	300	150	150	241	241
ENTIRE	PROJECT	PERMANENT SEEDING	35.00	70.00	35.00	3570.0	35.00										
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			8.75	17.50	8.75	892.5	8.75	10.00	10.00	204.0	440	60	375	150	150	204	204
<b>TOTALS:</b>			43.75	87.50	43.75	4462.5	43.75	50.00	50.00	1020.0	2200	300	1875	450	450	719	719

BASIS OF ESTIMATE:  
LIME .....2 TONS / ACRE OF SEEDING  
WATER.....102.0 M.G. / ACRE OF SEEDING  
WATER.....20.4 M.G. / ACRE OF TEMPORARY SEEDING  
SAND BAG DITCH CHECKS.....22 BAGS / LOCATION  
ROCK DITCH CHECKS.....3 CU. YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

\* QUANTITIES ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

4/25/2018

R070265.DGN



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		25	37
				JOB NO.		070265	25	37

2 QUANTITIES



STRUCTURES

LOG MILE	DESCRIPTION	REINFORCED CONCRETE PIPE (CLASS III)		FLARED END SECTIONS FOR R.C. PIPE CULVERTS		SPAN	HEIGHT	LENGTH	CLASS S CONCRETE ROADWAY	REINF. STEEL-ROADWAY (GRADE 60)	UNCL. EXC. FOR STR.-ROADWAY	SOLID SODDING	WATER	STD. DWG. NOS.	
		24"	30"	24"	30"										
		LIN. FT.		EACH											LIN. FT.
10.70	REMOVE HEADWALLS LT. & RT. & EXTEND 30" X 46' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.		16		2								26	0.33	FES-1, FES-2, PCC-1
11.24	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 42' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
11.69	RETAIN & EXTEND 8' X 5' X 40' R.C. BOX CULVERT 7' LT. & 7' RT.					8	5	14	25.98	2388	20	17	0.21	R-100X-0, W-X003-1, RCB-1, RCB-2, RCB-3	
12.33	REMOVE HEADWALLS LT. & RT. & EXTEND 30" X 42' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.		16		2								26	0.33	FES-1, FES-2, PCC-1
12.43	RETAIN & EXTEND DBL. 8' X 7' X 36' R.C. BOX CULVERT 7' LT. & 7' RT. ON 15° RT. FWD. SKEW					8	7	14	50.27	5878	31	24	0.30	R-215X-0, W-X153-1, RCB-1, RCB-2, RCB-3	
12.59	RETAIN & EXTEND DBL. 7' X 7' X 48' R.C. BOX CULVERT 7' LT. & 7' RT.					7	7	14	45.70	5057	30	26	0.33	R-200X-0, W-X003-1, RCB-1, RCB-2, RCB-3	
12.65	RETAIN & EXTEND 5' X 5' X 81' R.C. BOX CULVERT 9' LT. & 9' RT. ON 45° RT. FWD. SKEW					5	5	18	21.65	1935	18	20	0.25	R-100X-0, R-145X-0, W-X45, W-X453-1, RCB-1, RCB-2, RCB-3	
12.78	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 42' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
12.79	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 44' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
12.85	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 40' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
12.94	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 44' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
13.15	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 44' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
13.66	RETAIN & EXTEND DBL. 8' X 6' X 46' R.C. BOX CULVERT 8' LT. & 8' RT. ON 30° LT. FWD. SKEW					8	6	16	51.03	4679	32	29	0.37	R-200X-X2, R-230X-01, W-X30, W-X303-1, RCB-1, RCB-2, RCB-3	
13.75	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 40' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
13.81	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 48' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
13.94	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 40' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
14.05	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 40' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
14.17	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 44' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
14.28	REMOVE HEADWALLS LT. & RT. & EXTEND 30" X 40' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.		16		2								26	0.33	FES-1, FES-2, PCC-1
14.42	REMOVE HEADWALLS LT. & RT. & EXTEND 30" X 40' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.		16		2								26	0.33	FES-1, FES-2, PCC-1
14.56	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 40' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
14.66	REMOVE HEADWALLS LT. & RT. & EXTEND 30" X 40' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.		16		2								26	0.33	FES-1, FES-2, PCC-1
15.02	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 51' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
15.42	REMOVE HEADWALLS LT. & RT. & EXTEND 24" X 48' R.C. PIPE CULVERT 4' LT. & 4' RT. W/ FES LT. & RT.	16		2									16	0.20	FES-1, FES-2, PCC-1
15.93	RETAIN & EXTEND 6' X 5' X 43' R.C. BOX CULVERT 7' LT. ON 0° RT. FWD. SKEW & 7' RT. ON 5° RT. FWD. SKEW					6	5	14	20.77	1802	17	17	0.21	R-100X-0, W-X003-1, RCB-1, RCB-2, RCB-3	
16.00	RETAIN & EXTEND 5' X 4' X 39' R.C. BOX CULVERT 7' LT. & 7' RT.					5	4	14	16.25	1433	14	15	0.19	R-100X-0, W-X003-1, RCB-1, RCB-2, RCB-3	
<b>SUBTOTALS:</b>		<b>224</b>	<b>80</b>	<b>28</b>	<b>10</b>				<b>231.65</b>	<b>23172</b>	<b>162</b>	<b>502</b>	<b>6.31</b>		
<b>STRUCTURES OVER 20' - 0" SPAN</b>															
11.59	RETAIN & EXTEND DBL. 10' X 8' X 72' R.C. BOX CULVERT 9' LT. & 9' RT. ON 45° LT. FWD. SKEW					10	8	18	80.71	9267	49	26	0.33	R-245X-02, W-X45, W-X453-1, RCB-1, RCB-2, RCB-3	
15.17	RETAIN & EXTEND DBL. 10' X 7' X 63' R.C. BOX CULVERT 8' LT. & 8' RT. ON 45° LT. FWD. SKEW					10	7	18	71.87	9914	45	26	0.33	R-245X-02, W-X45, W-X453-1, RCB-1, RCB-2, RCB-3	
<b>SUBTOTALS:</b>									<b>152.58</b>	<b>19181</b>	<b>94</b>	<b>52</b>	<b>0.66</b>		
<b>TOTALS:</b>		<b>224</b>	<b>80</b>	<b>28</b>	<b>10</b>				<b>384.23</b>	<b>42353</b>	<b>256</b>	<b>554</b>	<b>6.97</b>		

BASIS OF ESTIMATE:  
WATER..... 12.6 GAL. / SQ. YD. OF SOLID SODDING

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

QUANTITIES

R070265.DGN 4/25/2018











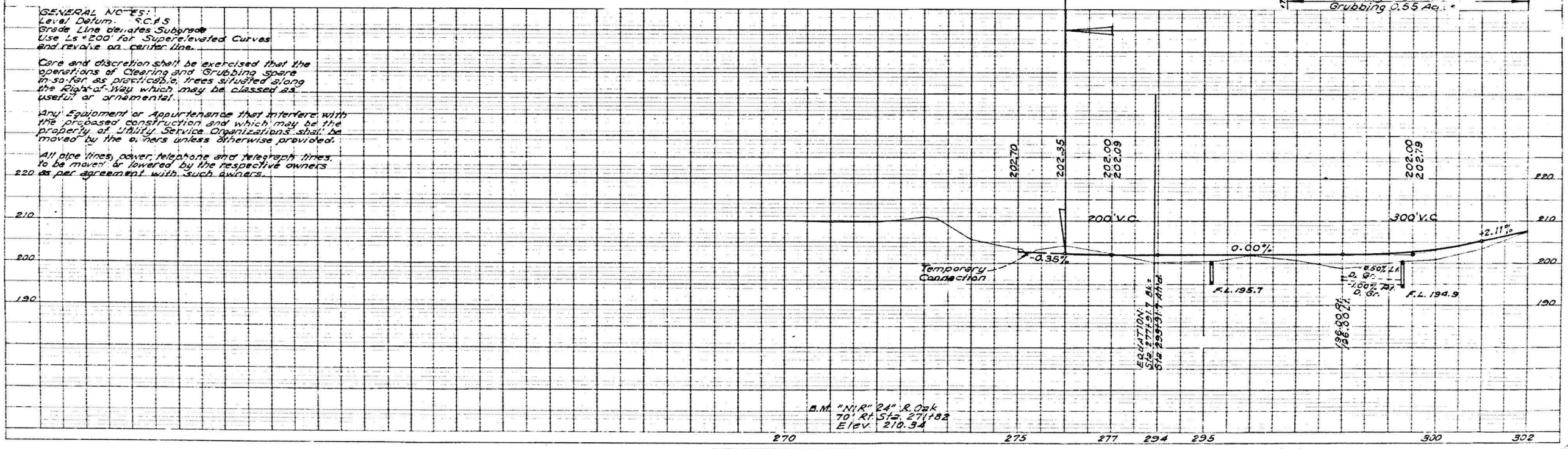
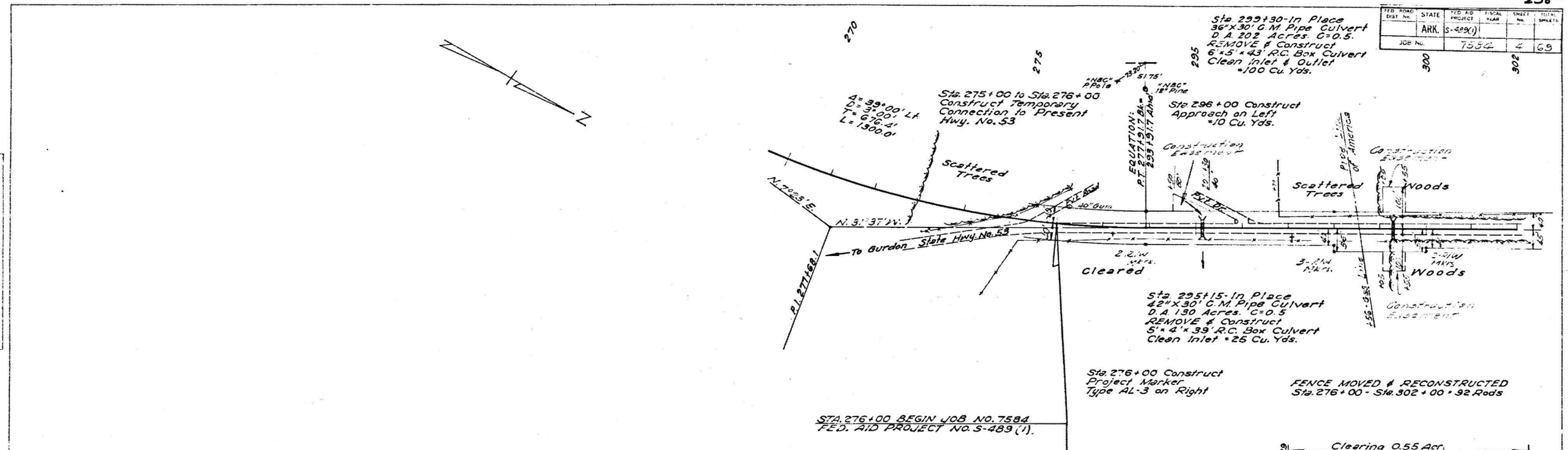
FOR INFORMATION ONLY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 070265							28	37

2 PLAN AND PROFILE SHEETS

258-

FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
	ARK.	5-489(1)			
JOB NO. 7554					
300					
302					



**GENERAL NOTES:**  
 Level Datum: S.C.A.S  
 Grade Line denotes Subgrade  
 Use Ls = 200' for Super-elevated Curves  
 and re-raise on center line.  
 Care and discretion shall be exercised that the operations of Clearing and Grubbing spare in-so far as practicable, trees situated along the Right-of-Way which may be classed as useful or ornamental.  
 Any Equipment or Apparatus that interfere with the proposed construction and which may be the property of Utility Service Organizations shall be moved by the owners unless otherwise provided.  
 All pipe lines, power, telephone and telegraph lines, to be moved & lowered by the respective owners 220 as per agreement with such owners.

B.M. "NIR" 24" R. Oak  
 70' RT Sta. 271+82  
 Elev. 218.34

PLATE 1 PLAN PROFILE OF R & R STANDARD  
 THE FREDERICK POST CO. CHICAGO

JOB 7554

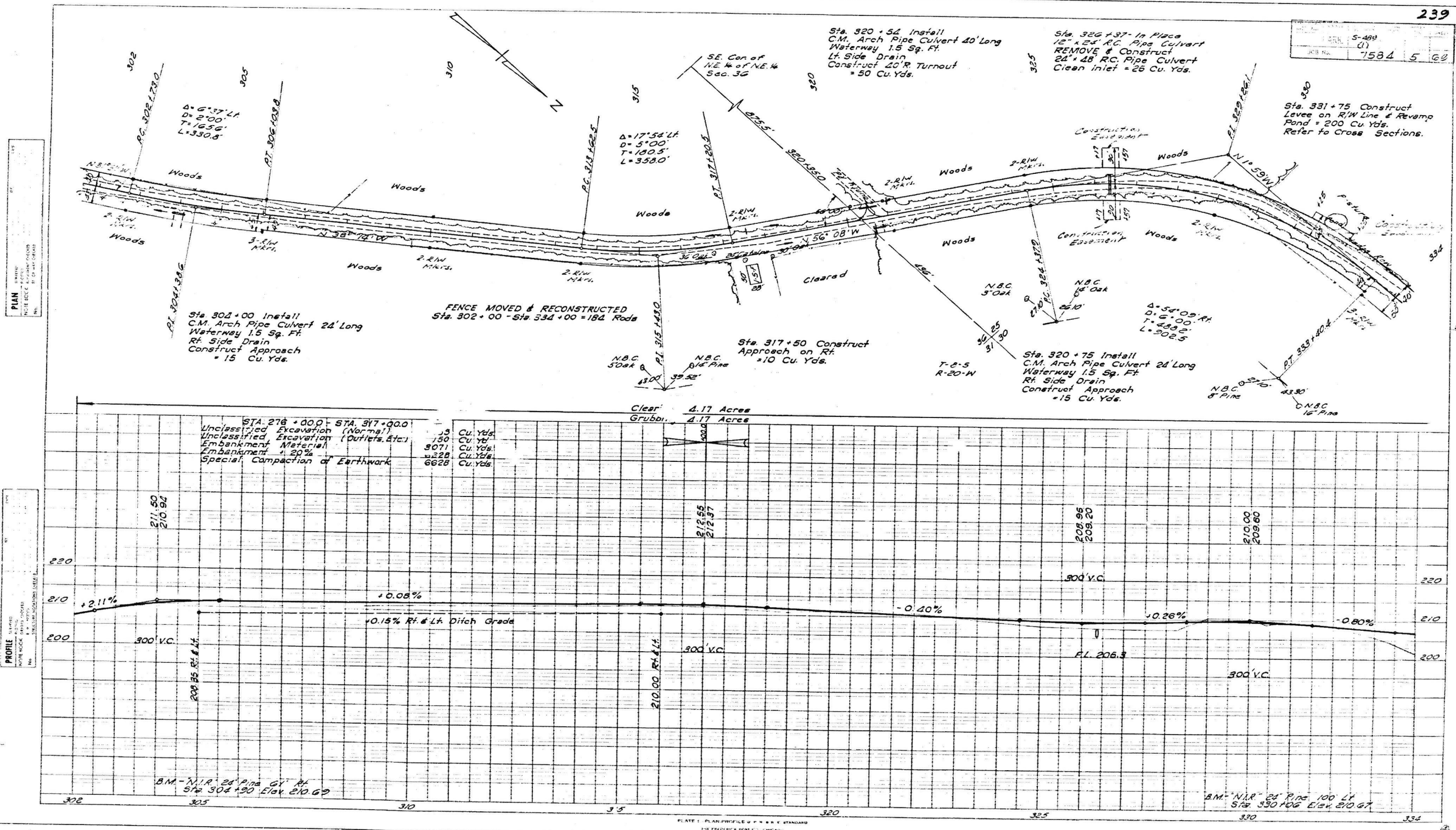
4/25/2018  
 R070265.DGN



FOR INFORMATION ONLY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		29	37

2 PLAN AND PROFILE SHEETS



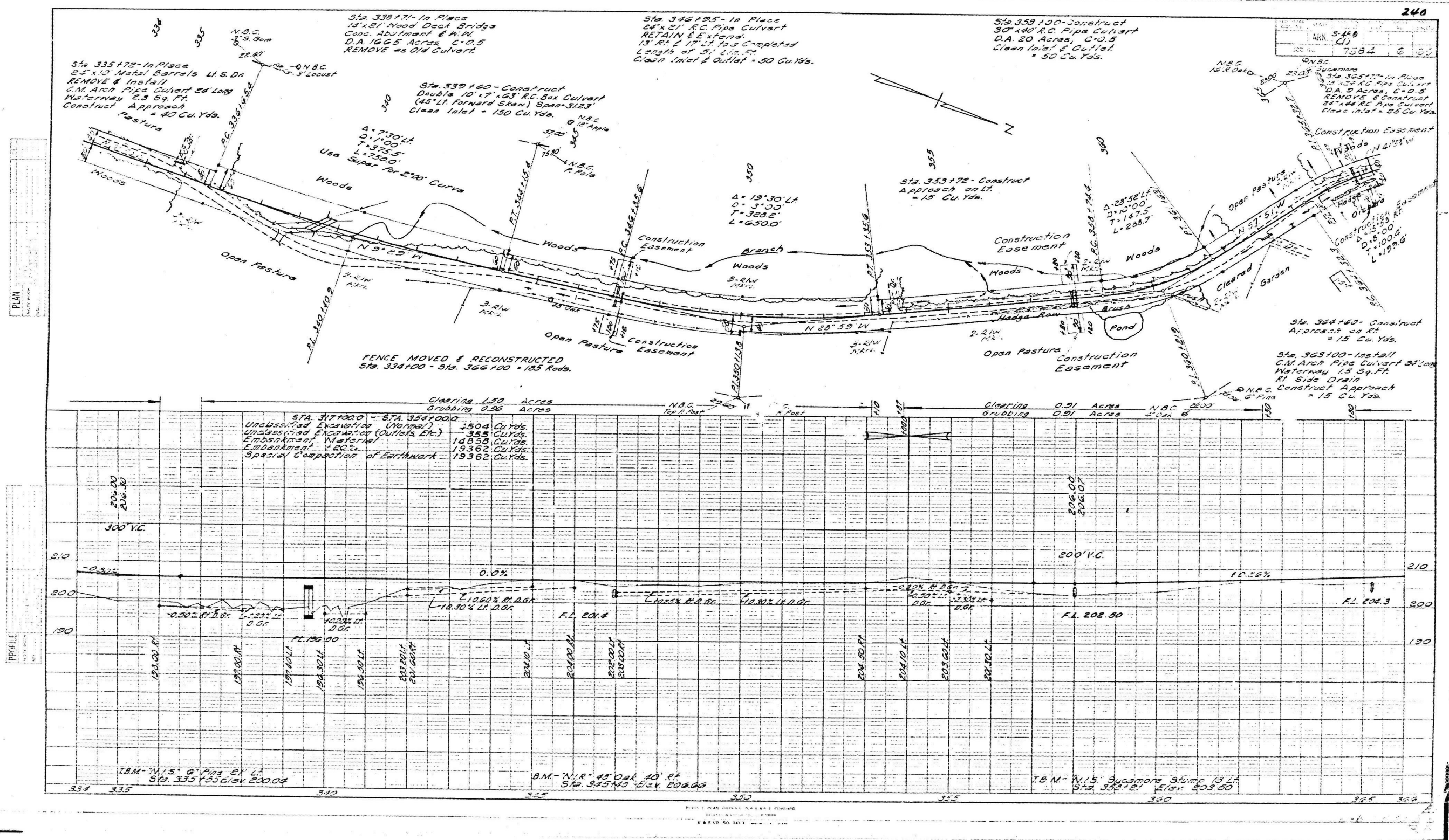
4/25/2018 R070265.DGN



FOR INFORMATION ONLY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
							JOB NO. 070265	30	37

2 PLAN AND PROFILE SHEETS



4/25/2018  
R070265.DGN

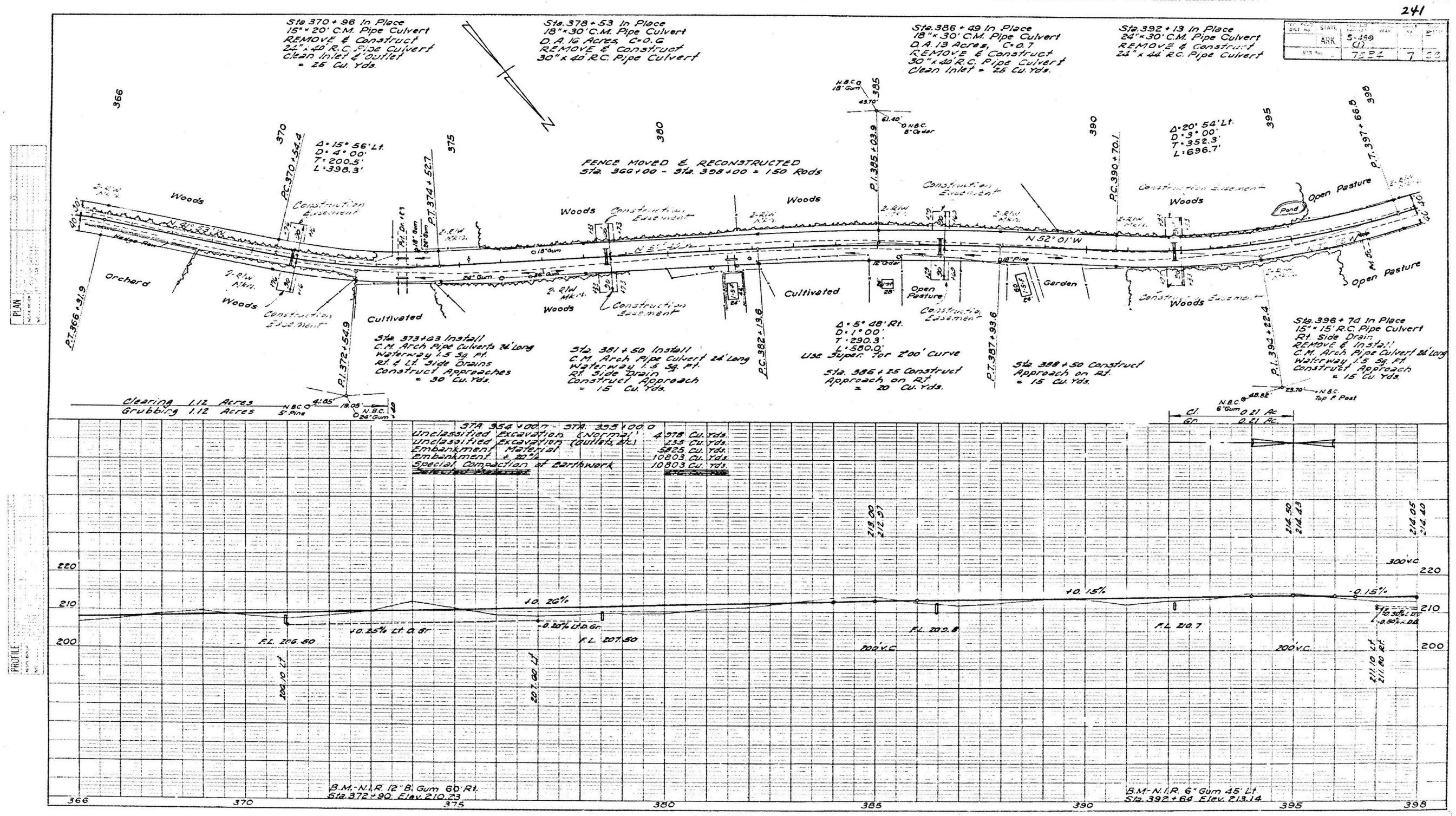
PLAN AND PROFILE SHEETS



FOR INFORMATION ONLY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 070265	31	37

2 PLAN AND PROFILE SHEETS

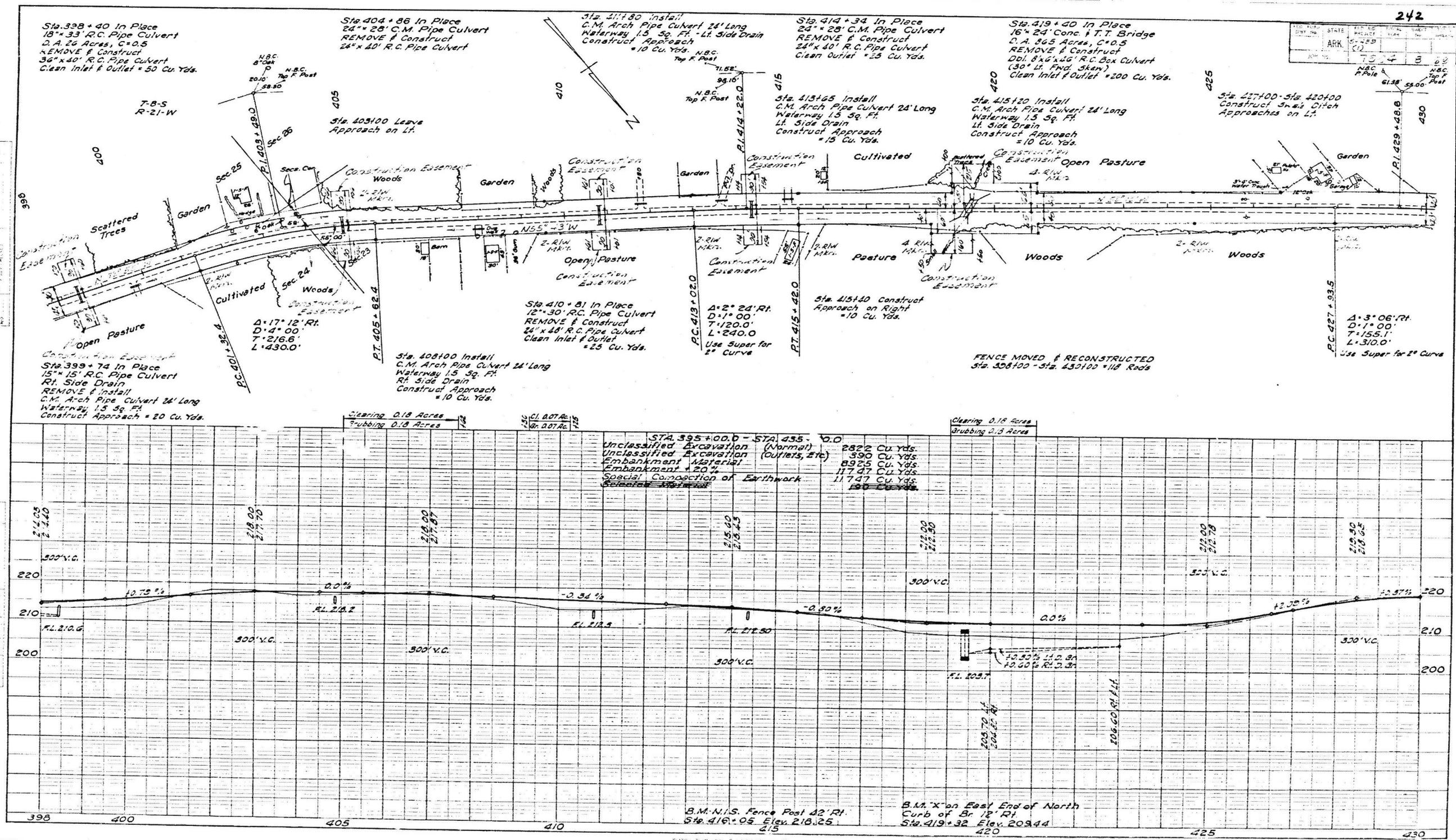


R070265.DCN 4/25/2018



FOR INFORMATION ONLY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 070265	32	37
2 PLAN AND PROFILE SHEETS								



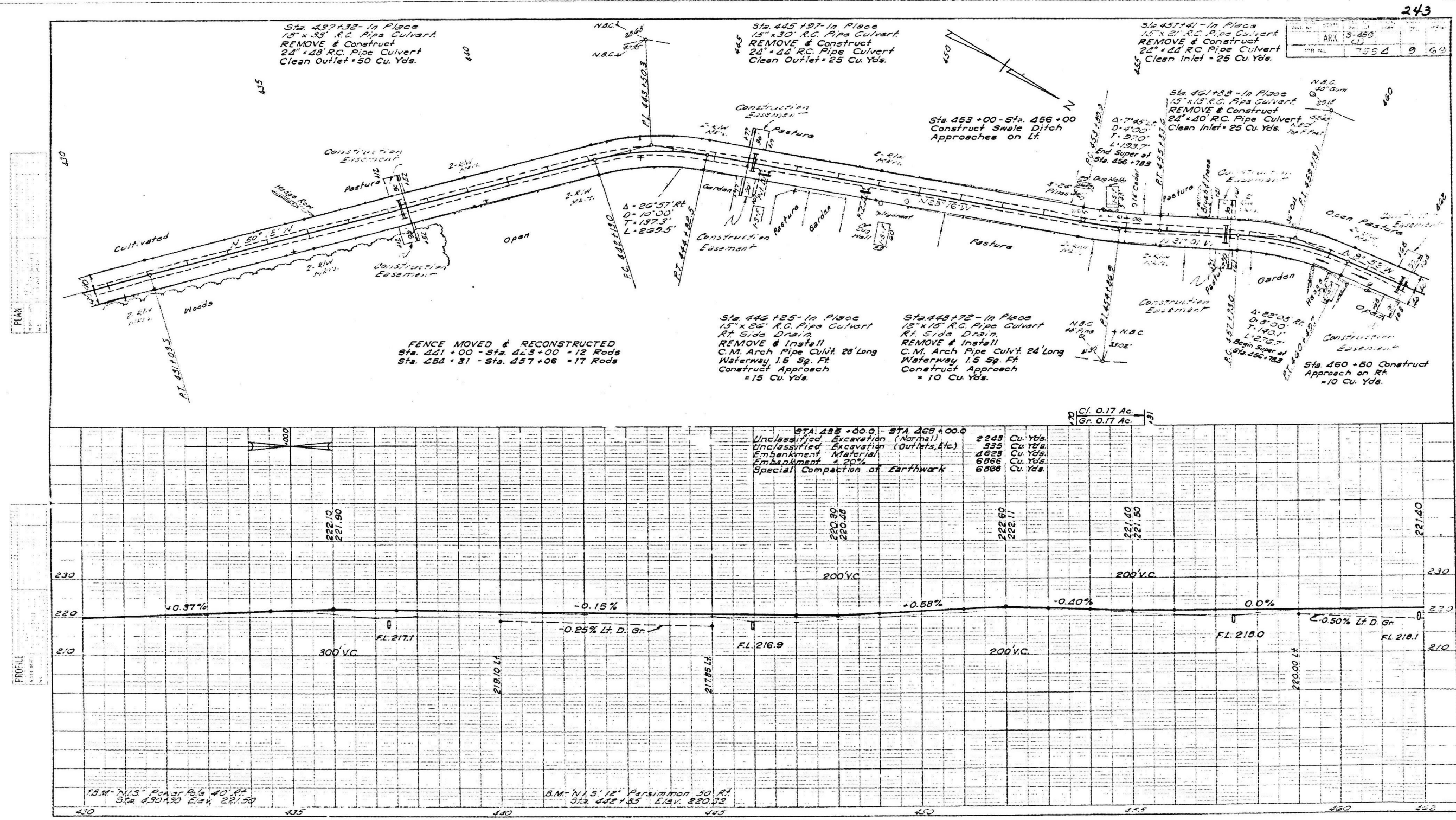
4/25/2018  
R070265.DGN



FOR INFORMATION ONLY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 070265							33	37

2 PLAN AND PROFILE SHEETS



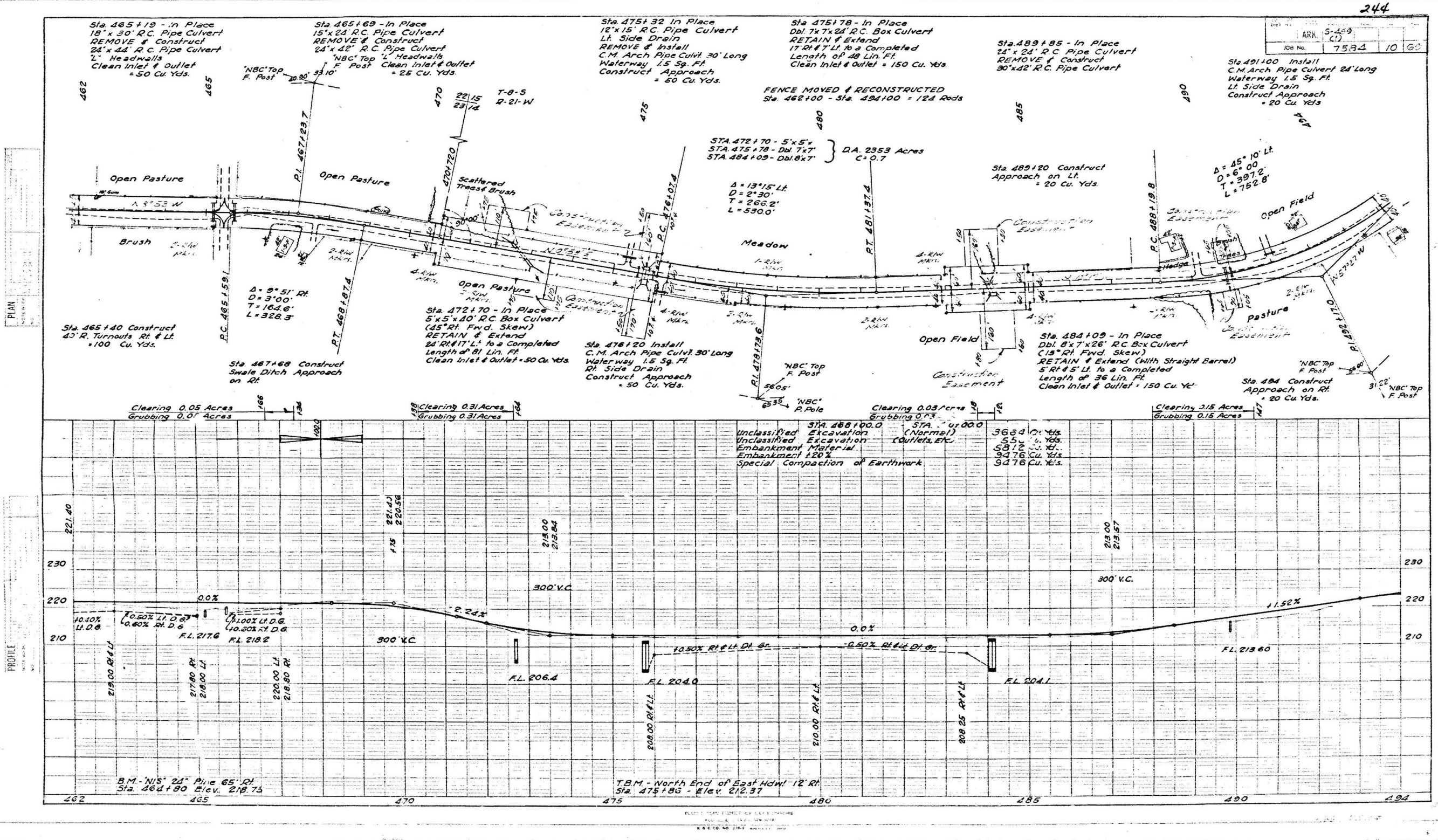
R070265.DGN 4/25/2018



FOR INFORMATION ONLY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 070265	34	37

2 PLAN AND PROFILE SHEETS



4/25/2018

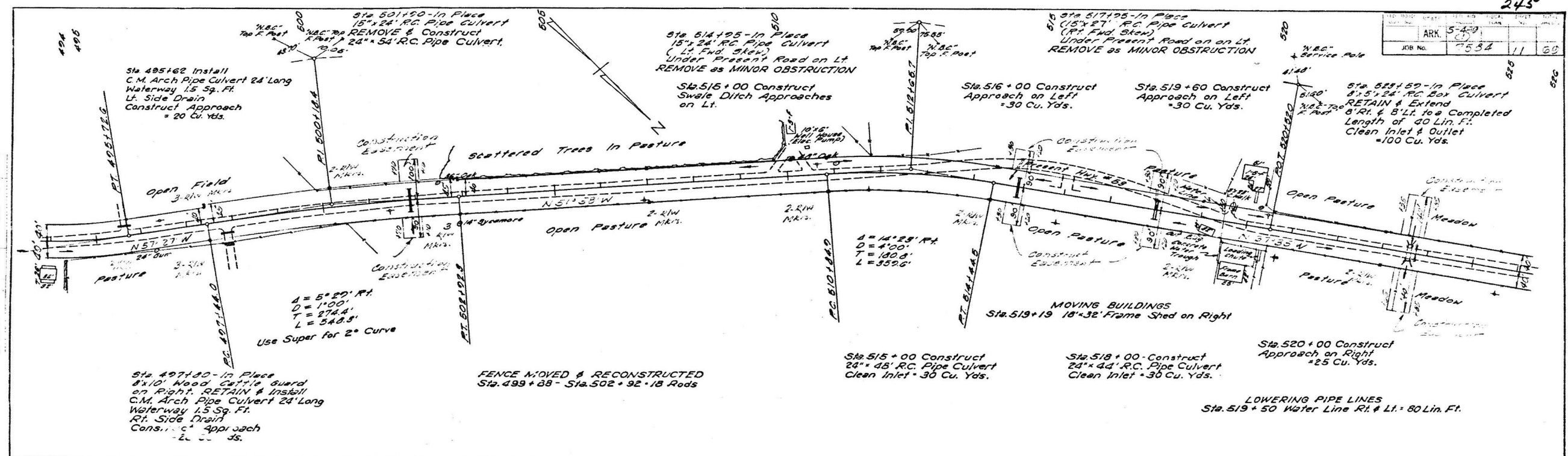
R070265.DGN



FOR INFORMATION ONLY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 070265	35	37

2 PLAN AND PROFILE SHEETS



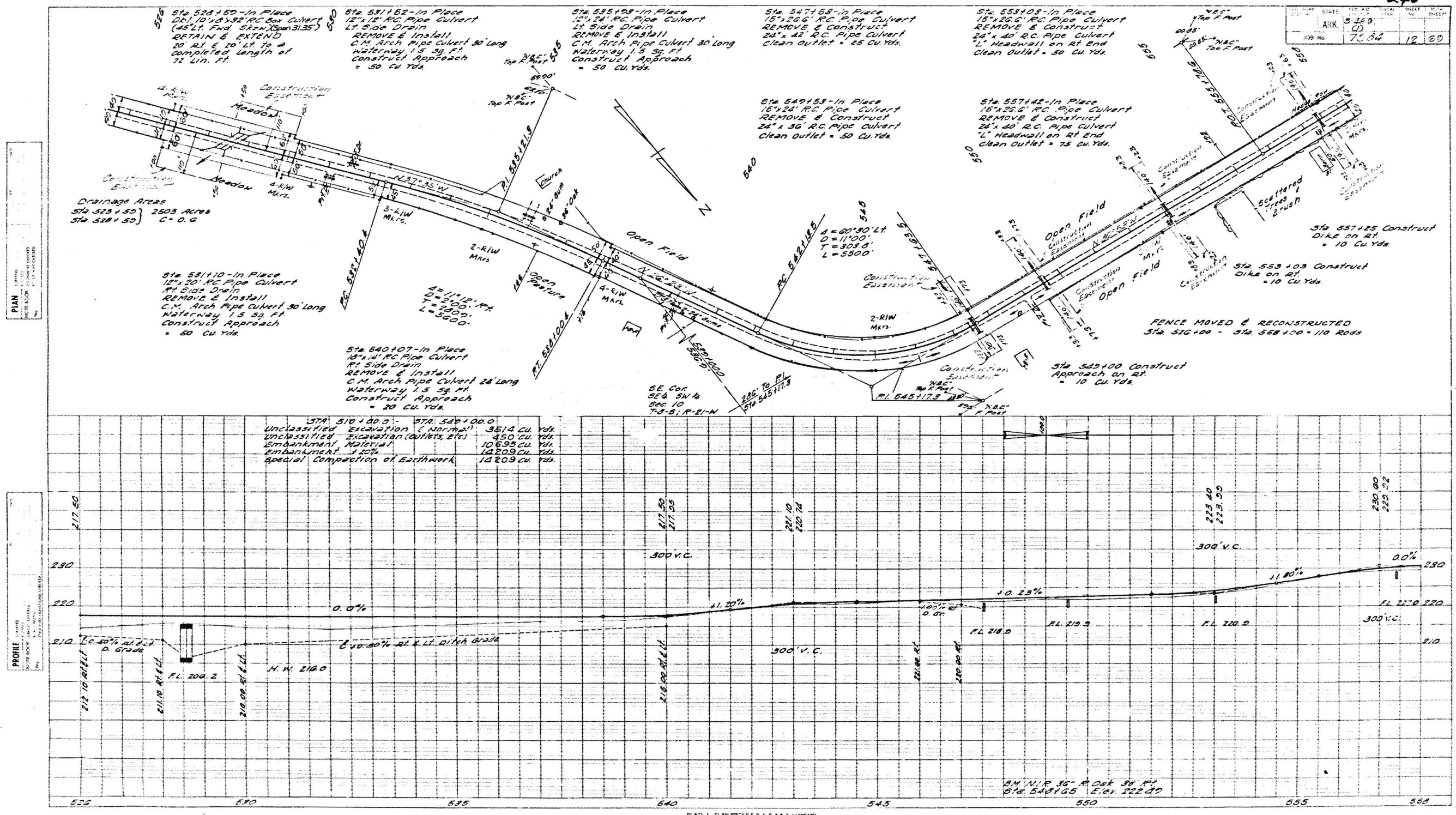
R070265.DGN 4/25/2018



FOR INFORMATION ONLY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 070265	36	37

2 PLAN AND PROFILE SHEETS



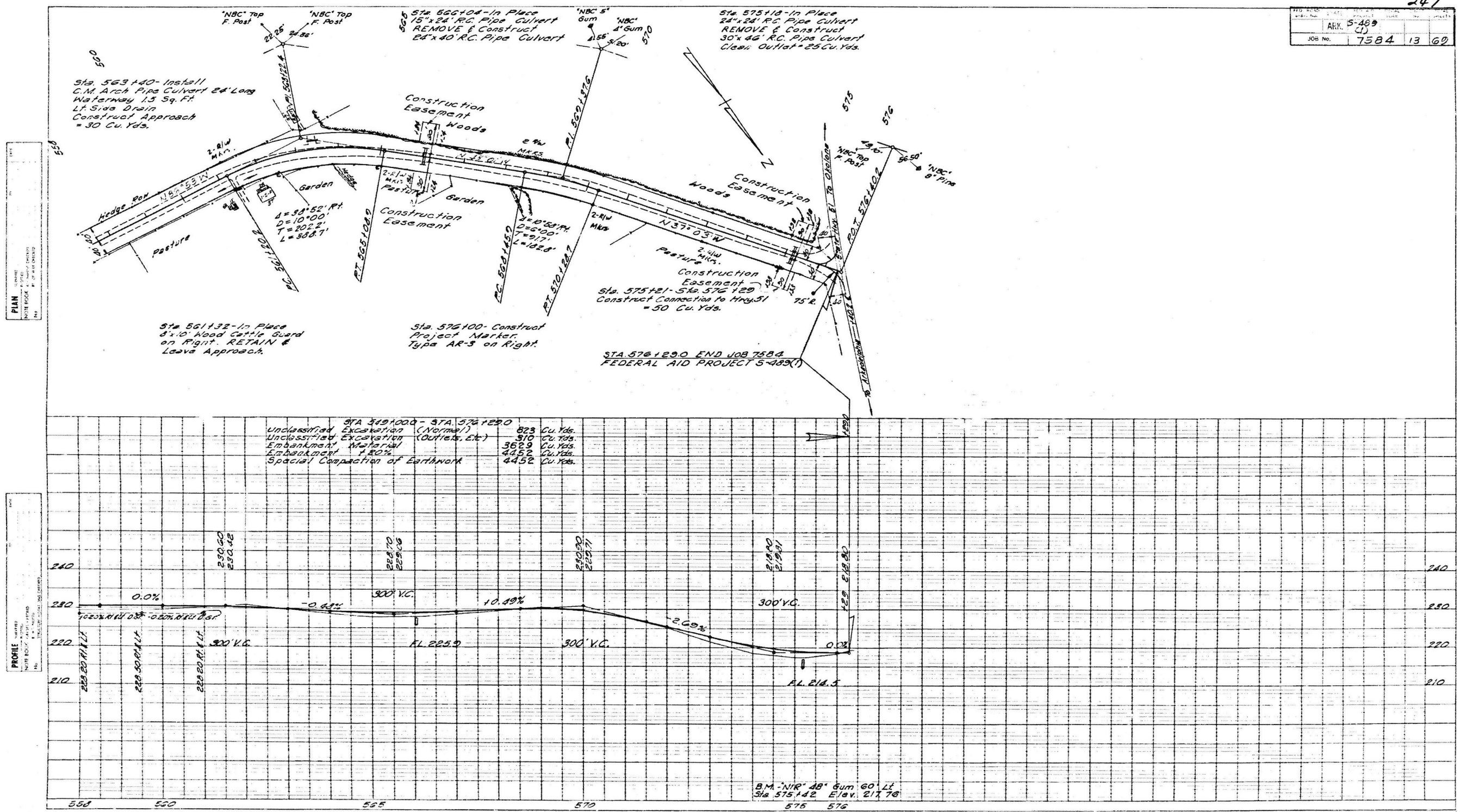
R070265.DCN 4/25/2018



FOR INFORMATION ONLY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 070265	37	37

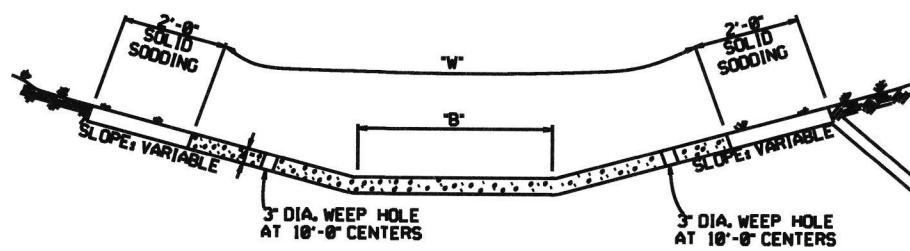
2 PLAN AND PROFILE SHEETS



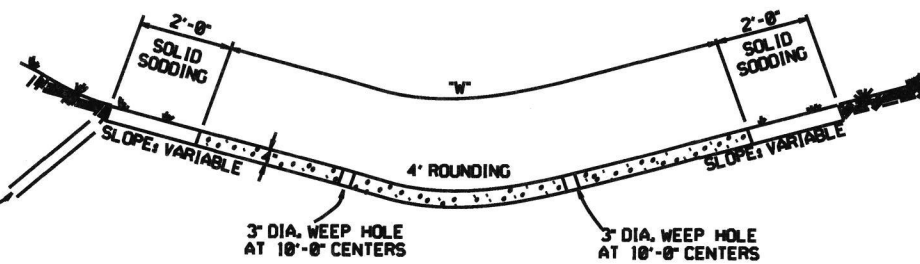


REFER TO TABULATION OF QUANTITIES FOR "W" & "B" DIMENSIONS

REFER TO TABULATION OF QUANTITIES FOR "W" DIMENSIONS



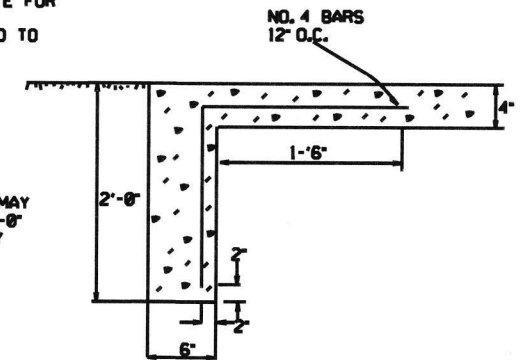
TYPE A



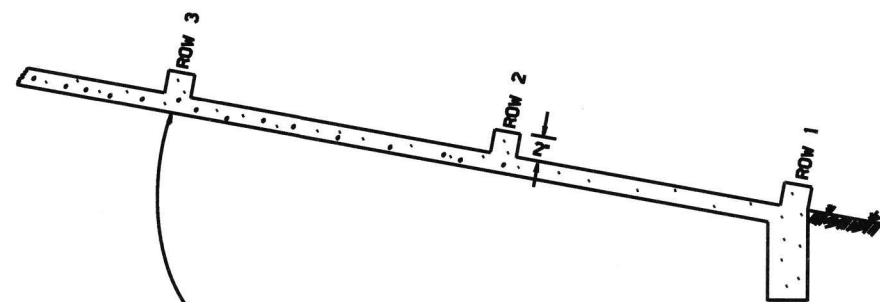
TYPE B

EXCAVATE TO NEAT LINES TO CONSTRUCT DITCH PAVING AND SOLID SOODING.

THE STEEL AND ADDITIONAL CONCRETE FOR THE WALLS SHALL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR "CONCRETE DITCH PAVING."

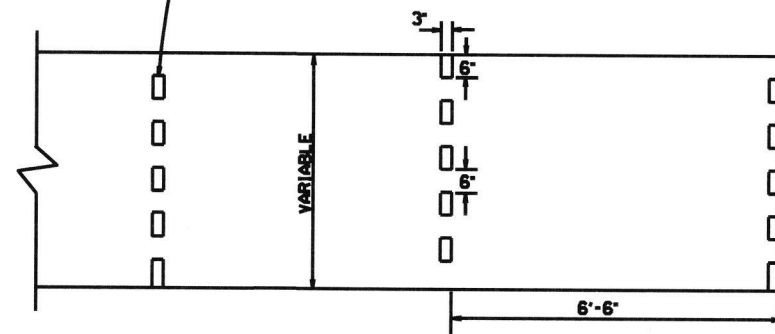


TOE WALL DETAIL FOR CONCRETE DITCH PAVING



NUMBER OF ELEMENTS PER ROW VARIES WITH WIDTH OF PAVING SPECIFIED

ENERGY DISSIPATORS TO BE USED FOR THE ENTIRE LENGTH OF DITCH WHEN SLOPE OF DITCH PAVING EXCEEDS 7%. THE DISSIPATORS WILL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR CONCRETE DITCH PAVING.



ENERGY DISSIPATORS  
(NO SCALE)

GENERAL NOTES:

THE FULL WIDTH OF EACH SECTION SHALL BE POURED MONOLITHICALLY. TOE WALLS TO BE CONSTRUCTED FULL WIDTH AT EACH END OF DITCH PAVING, AND POURED MONOLITHICALLY.

SOLID SOD ALONG DITCH PAVING TO BE PLACED WITHIN 14 DAYS OF DITCH PAVING CONSTRUCTION.

1' WIDE TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE DITCH PAVING AT 45' INTERVALS. THE SPACE SHALL BE FILLED WITH APPROVED JOINT FILLER COMPLYING WITH AASHTO M213.

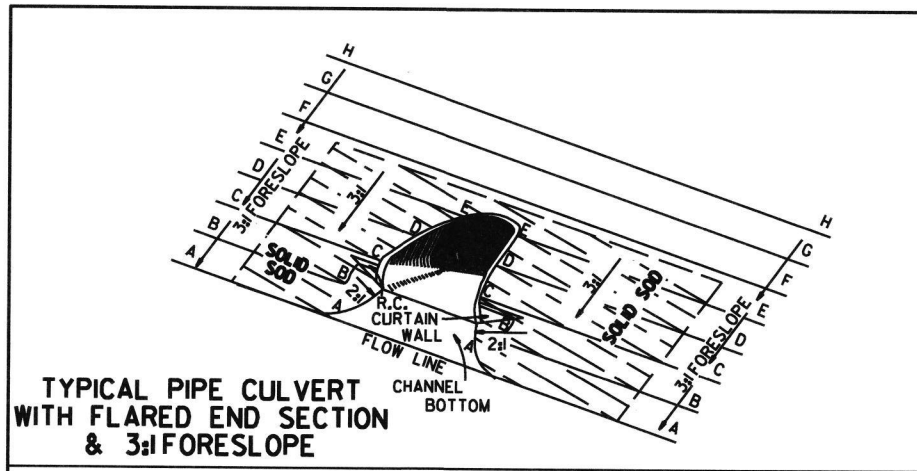
12-8-86	CORRECTED ENERGY DISSIPATOR DRAWING AND NOTE	
11-7-80	ADDED GENERAL NOTE	
8-2-94	ADDED GENERAL NOTE ABOUT SOLID SOODING	
11-30-88	ELIMINATED MIN. ROWS OF ELEMENTS	111-30-89
7-18-88	REVISED DISSIPATOR NOTE	853-7-15-88
4-3-87	REVISED ENERGY DISSIPATOR	871-4-3-87
1-9-87	MODIFIED NOTE ON ENERGY DISS.	882-1-9-87
11-3-86	ADDED NOTE TO ENERGY DISS.	888-11-3-86
11-1-84	ENERGY DISSIPATOR DETAILS ADDED	808-11-1-84
11-1-84	EXCAVATION DETAILS ADDED	
	TYPED A & B	
10-2-72	REVISED AND REDRAWN	508-10-2-72
	DATE	REVISION
		DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

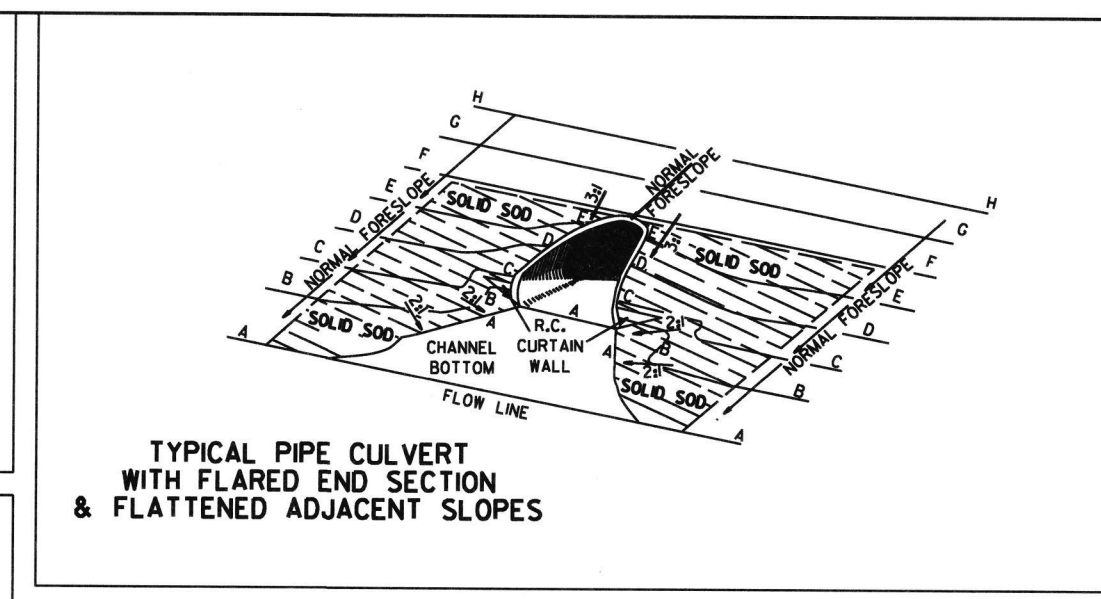
CONCRETE DITCH PAVING

STANDARD DRAWING CDP-1

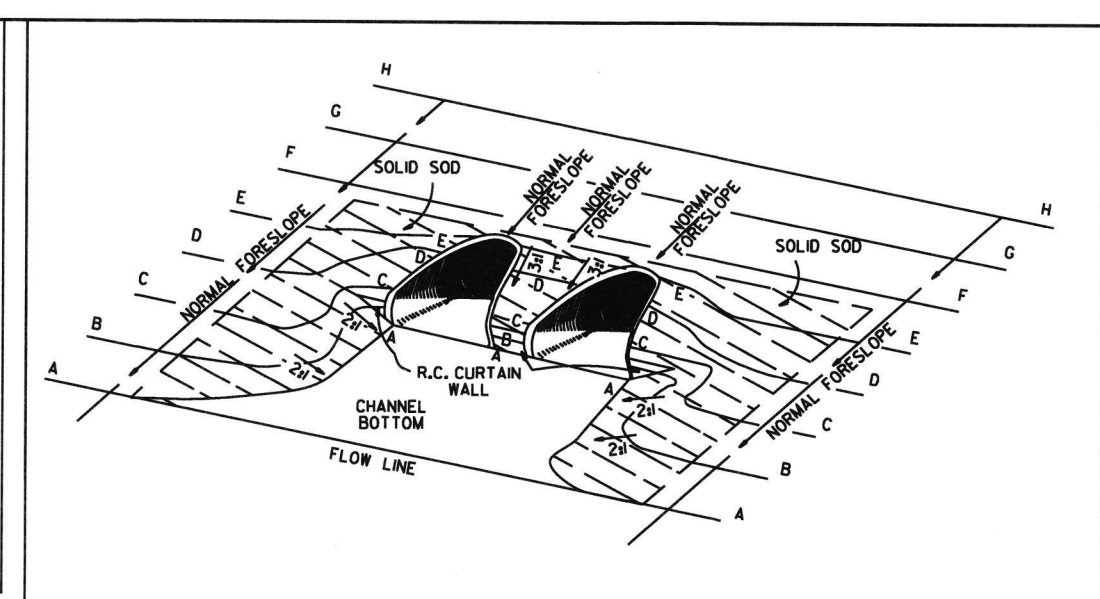




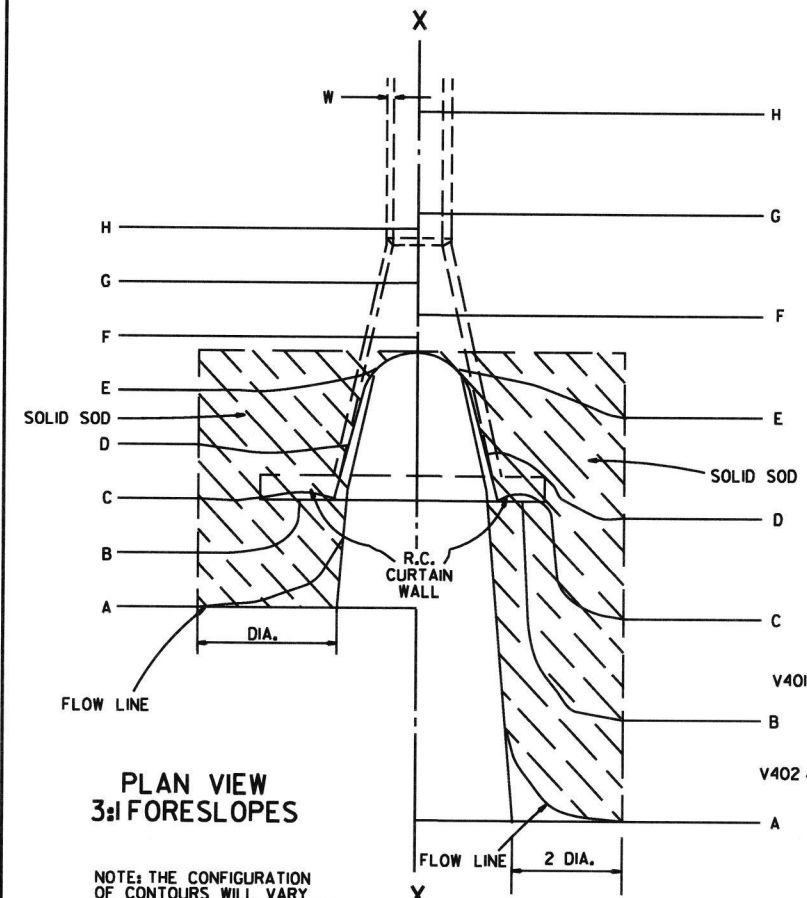
TYPICAL PIPE CULVERT WITH FLARED END SECTION & 3:1 FORESLOPE



TYPICAL PIPE CULVERT WITH FLARED END SECTION & FLATTENED ADJACENT SLOPES



TYPICAL MULTIPLE PIPE CULVERT WITH FLARED END SECTIONS & FLATTENED ADJACENT SLOPES



PLAN VIEW 3:1 FORESLOPES

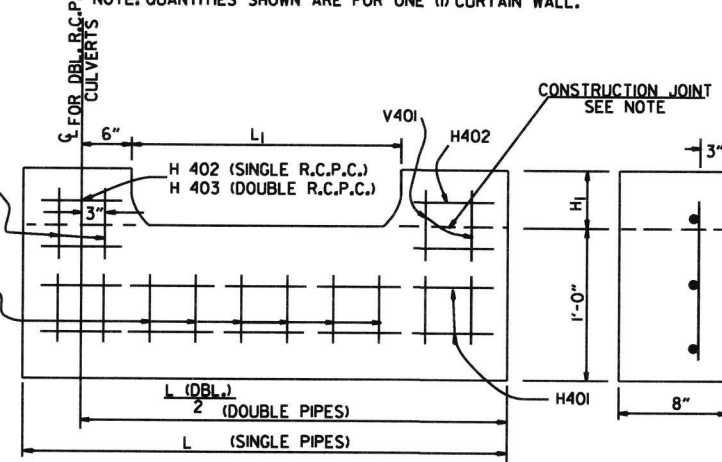
NOTE: THE CONFIGURATION OF CONTOURS WILL VARY WITH FORESLOPE VARIATIONS.

PLAN VIEW FLATTENED FORESLOPES

R.C. CURTAIN WALL DIMENSIONS & QUANTITIES

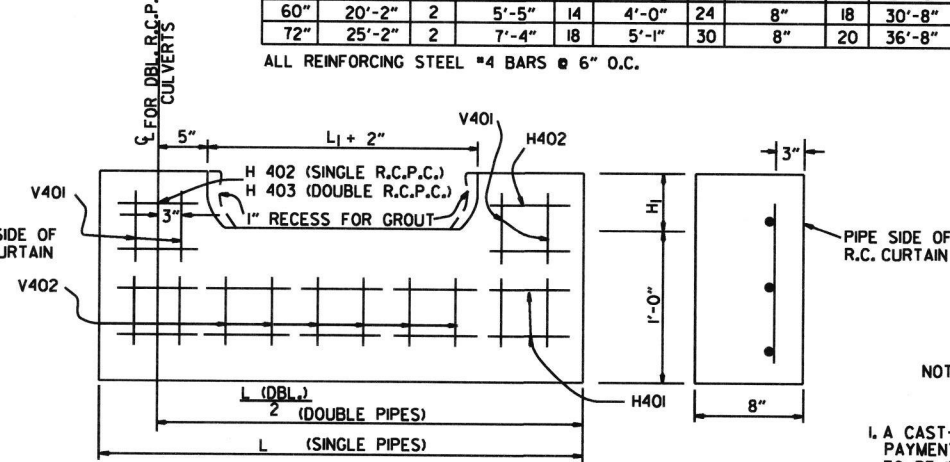
PIPE DIA.	H <sub>1</sub>	L <sub>1</sub>	L	L (DBL.) / 2	SINGLE R.C.P.C.		DOUBLE R.C.P.C.	
					CONC.	REINF. STEEL	CONC.	REINF. STEEL
					CU. YDS.	LBS.	CU. YDS.	LBS.
18"	11 1/2"	3'-5"	8'-0"	6'-3"	0.31	27.7	0.45	39.5
24"	1'-0 1/2"	4'-6"	9'-6"	7'-6"	0.37	33.4	0.53	48.0
30"	1'-3 1/2"	5'-7"	11'-0"	9'-0"	0.45	39.0	0.67	59.0
36"	1'-7"	6'-8"	13'-0"	10'-6"	0.58	52.6	0.83	73.9
42"	2'-1 1/2"	7'-3"	15'-6"	12'-0"	0.82	77.1	1.10	100.7
48"	2'-5"	7'-10"	17'-0"	13'-0"	0.98	94.9	1.27	120.4
54"	2'-9 1/2"	8'-5"	18'-6"	14'-0"	1.16	115.8	1.47	143.7
60"	3'-4"	9'-0"	20'-6"	15'-6"	1.47	149.7	1.84	180.3
72"	4'-5"	10'-2"	25'-6"	18'-6"	2.31	232.6	2.73	271.0

NOTE: QUANTITIES SHOWN ARE FOR ONE (1) CURTAIN WALL.



NOTE: THE PORTION OF THE R.C. CURTAIN WALL BENEATH THE FLARED END SECTION (LOWER 1'-0") SHALL BE PLACED MONOLITHICALLY. THE FLARED END SECTION SHALL THEN BE SET IN PLACE & THE REMAINING PORTIONS OF THE R.C. CURTAIN WALL PLACED.

R.C. CURTAIN WALL DETAILS



NOTE: THE PRECAST CURTAIN WALL WILL BE SET AND BACKFILLED WITH COMPACTED MATERIAL. THE FLARED END SECTION SHALL THEN BE SET IN PLACE AND THE 1" RECESS FILLED WITH GROUT. WHERE "L" EXCEEDS 11' THE CURTAIN WALL MAY BE CAST IN TWO (2) OR MORE SECTIONS. THE METHOD OF JOINING THE SECTIONS FOR INSTALLATION SHALL BE APPROVED BY THE ENGINEER.

REINFORCING STEEL SCHEDULE

PIPE DIA.	SINGLE R.C. PIPE CULVERT								DOUBLE R.C. PIPE CULVERT									
	H401		H402		V401		V402		H401		H402		H403		V401		V402	
	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.
18"	7'-8"	2	1'-11 1/2"	4	1'-7 1/2"	8	8"	8	12'-2"	2	1'-11 1/2"	4	8"	2	1'-7 1/2"	10	8"	14
24"	9'-2"	2	2'-2"	4	1'-8 1/2"	10	8"	9	14'-8"	2	2'-2"	4	8"	2	1'-8 1/2"	12	8"	18
30"	10'-8"	2	2'-4 1/2"	4	1'-11 1/2"	10	8"	12	17'-8"	2	2'-4 1/2"	4	8"	2	1'-11 1/2"	14	8"	22
36"	12'-8"	2	2'-10"	6	2'-3"	12	8"	14	20'-8"	2	2'-10"	6	8"	3	2'-3"	14	8"	28
42"	15'-2"	2	3'-9 1/2"	8	2'-9 1/2"	16	8"	15	23'-8"	2	3'-9 1/2"	8	8"	4	2'-9 1/2"	18	8"	30
48"	16'-8"	2	4'-3"	10	3'-1"	18	8"	16	25'-8"	2	4'-3"	10	8"	5	3'-1"	20	8"	32
54"	18'-2"	2	4'-8 1/2"	12	3'-5 1/2"	20	8"	17	27'-8"	2	4'-9"	12	8"	6	3'-5 1/2"	22	8"	34
60"	20'-2"	2	5'-5"	14	4'-0"	24	8"	18	30'-8"	2	5'-5"	14	8"	7	4'-0"	26	8"	36
72"	25'-2"	2	7'-4"	18	5'-1"	30	8"	20	36'-8"	2	7'-4"	18	8"	9	5'-1"	33	8"	40

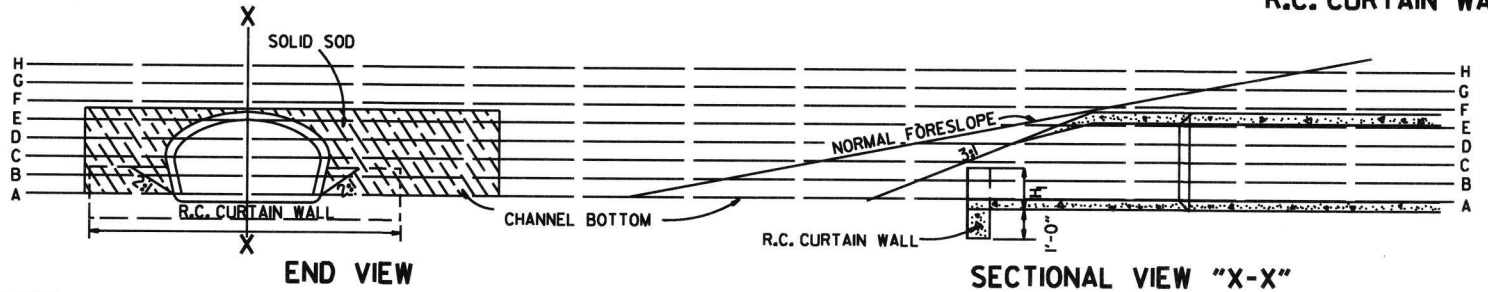
ALL REINFORCING STEEL #4 BARS @ 6" O.C.

SOLID SODDING

PIPE DIA.	SINGLE R.C.P.C.						DOUBLE R.C.P.C.					
	3:1		4:1		6:1		3:1		4:1		6:1	
	SQ. YDS.						SQ. YDS.					
18"	5	7	12	6	8	13	5	7	12	6	8	13
24"	8	12	19	9	13	20	8	12	19	9	13	20
30"	13	18	29	14	19	30	13	18	29	14	19	30
36"	17	26	41	18	28	43	17	26	41	18	28	43
42"	23	35	55	25	37	57	23	35	55	25	37	57
48"	29	46	68	31	48	70	29	46	68	31	48	70
54"	35	57	85	37	59	87	35	57	85	37	59	87
60"	45	62	104	48	65	107	45	62	104	48	65	107
72"	64	92	156	67	95	159	64	92	156	67	95	159

NOTE: QUANTITIES SHOWN ABOVE ARE FOR ONE (1) END OF F.E.S.

- GENERAL NOTES
1. A CAST-IN-PLACE OR PRECAST CURTAIN WALL MAY BE USED. PAYMENT FOR THE CURTAIN WALL SHALL BE CONSIDERED TO BE INCLUDED IN THE UNIT PRICE BID EACH FOR FLARED END SECTIONS OF THE SEVERAL SIZES, WHICH PRICE SHALL BE FULL COMPENSATION FOR FURNISHING ALL MATERIALS INCLUDING REINFORCING STEEL AND CONCRETE; FOR FORMS, MIXING AND PLACING; FOR EXCAVATION AND BACKFILL, AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.
  2. ALL EXPOSED EDGES SHALL BE CHAMFERED 3/4".
  3. CONCRETE FOR CURTAIN WALL SHALL MEET THE REQUIREMENTS FOR CLASS A OR S CONCRETE AS PROVIDED IN SECTION 802 OF THE STANDARD SPECIFICATIONS OR FOR PAVING CONCRETE AS PROVIDED IN SECTION 501 OF THE STANDARD SPECIFICATIONS.
  4. WELDED WIRE MESH 3 x 3 W/10 x W/10 MAY BE USED IN LIEU OF REINFORCING BARS.

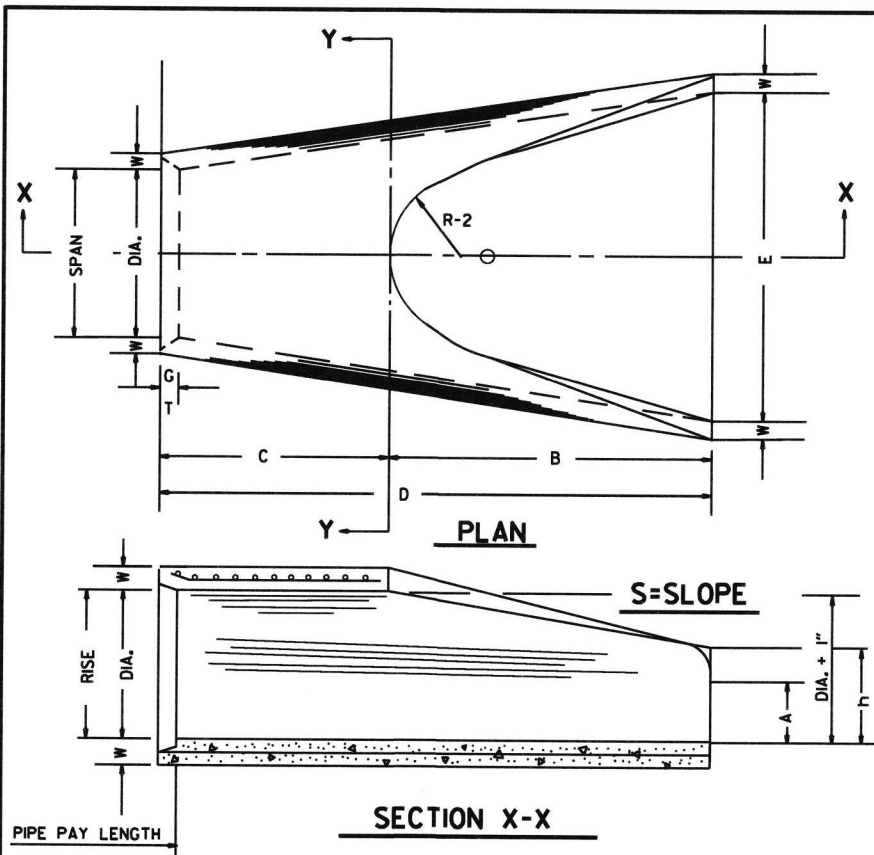


END VIEW

SECTIONAL VIEW "X-X"

10-18-98 ADDED NOTE TO SOLID SODDING		ARKANSAS STATE HIGHWAY COMMISSION
10-12-95 CORRECTED SPELLING		
11-3-94 ADDED GENERAL NOTE NO. 4		
8-15-91 REV. CURTAIN WALL QUANT. STEEL SCH. & SOLID SOD QUANT.		FLARED END SECTION
3-2-81 ALLOW PRECAST IN 2 OR MORE PIECES CHAMFER EDGES		
5-15-80 ADDED PRECAST WALL & GENERAL NOTES		
10-2-72 REVISED AND REDRAWN		STANDARD DRAWING FES-1
DATE	REVISION	FILMED

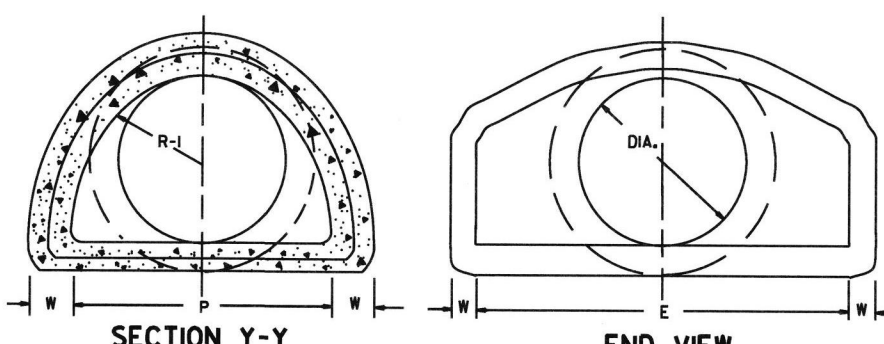




END SECTION FOR REINFORCED CONCRETE PIPE CULVERTS

**TABLE OF DIMENSIONS**

DIA.	WALL	A	B	C	D	E	S	DIA. + 1"	P	R-1	R-2	G-T	WT.	h
18"	2 1/2"	9"	2'-3"	3'-10"	6'-1"	3'-0"	3:1	19"	29"	15 1/2"	12"	2"	1000	1'-0 1/2"
24"	3"	9 1/2"	3'-7 1/2"	2'-6"	6'-1 1/2"	4'-0"	3:1	25"	33 3/8"	16 1/8"	14"	2 1/2"	1600	1'-1 1/2"
30"	3 1/2"	1'-0"	4'-6"	1'-7 3/4"	6'-1 3/4"	5'-0"	3:1	31"	37"	18 1/2"	15"	3 1/4"	1940	1'-4 5/8"
36"	4"	1'-3"	5'-3"	2'-10 1/4"	8'-1 3/4"	6'-0"	3:1	37"	47 1/8"	24 1/8"	20"	3 1/2"	4100	1'-8"
42"	4 1/2"	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	3:1	43"	53 1/8"	27 1/2"	22"	3 1/2"	5380	2'-2 1/2"
48"	5"	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	3:1	49"	56 1/2"	28 1/2"	22"	3 1/2"	6550	2'-6"
54"	5 1/2"	2'-4"	6'-6"	1'-10"	8'-4"	7'-6"	3:1	55"	65 1/2"	33 1/8"	24"	4"	8750	2'-10 1/2"
60"	6"	2'-10"	6'-6"	1'-10"	8'-4"	8'-0"	3:1	61"	72 1/2"	36 1/8"	24"	4"	9270	3'-5"
72"	7"	3'-10"	6'-6"	1'-10"	8'-4"	9'-0"	3:1	73"	77 1/8"	38 1/8"	24"	5"	13250	4'-6"

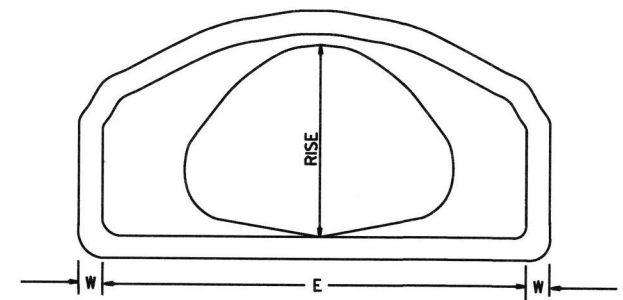


NOTE: TONGUE END ON UPSTREAM SECTION GROOVE END ON DOWNSTREAM SECTION

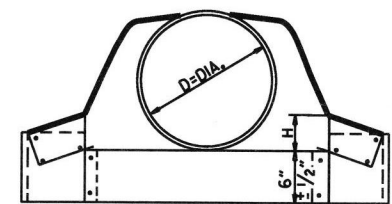
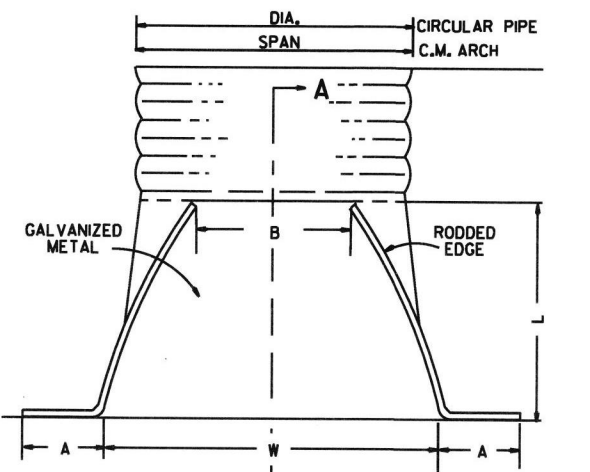
**ARCH PIPE**

EQUIV. DIA.	SPAN		RISE		W	A	B	C	D	E	P	R2	G-T	S
	AASHTO M 206	AHD NOMINAL	AASHTO M 206	AHD NOMINAL										
INCHES														
15	18	18	11	11	2"	4"	2'-0"	4'-0"	6'-0"	3'-0"	29"	12"	1 1/2"	2 1/2"
18	22	22	13 1/2	14	2 1/2"	5"	2'-0"	4'-1"	6'-1"	3'-6"	32 1/8"	13"	2 1/2"	2 1/2"
21	26	26	15 1/2	16	3"	7"	2'-3"	3'-10"	6'-1"	4'-0"	34 1/8"	14"	2 1/2"	2 1/2"
24	28 1/2	29	18	18	3 1/2"	9"	2'-3"	3'-10"	6'-1"	5'-0"	36 1/8"	15"	2 1/2"	2 1/2"
30	36 1/4	36	22 1/2	23	3 1/2"	10"	3'-1"	3'-0 1/2"	6'-1 1/2"	6'-0"	47 1/8"	20"	3"	2 1/2"
36	43 3/4	44	26 3/8	27	4"	10 1/2"	4'-0"	2'-11 1/2"	6'-1 1/2"	6'-6"	54 1/8"	22"	3 1/2"	2 1/2"
42	51 1/8	51	31 1/8	31	4 1/2"	11 1/2"	4'-7"	1'-10 1/4"	6'-5 1/4"	7'-2"	59 1/2"	23"	3 3/4"	2 1/2"
48	58 1/2	59	36	36	5"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	7'-10"	70 1/8"	24"	4 1/4"	2 1/2"
54	65	65	40	40	5 1/2"	1'-7"	5'-3"	2'-11"	8'-2"	8'-6"	72 1/8"	24"	4 3/4"	2 1/2"
60	73	73	45	45	6"	1'-10"	5'-6"	2'-8"	8'-2"	9'-0"	77 1/8"	24"	5"	2 1/2"

\* THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.



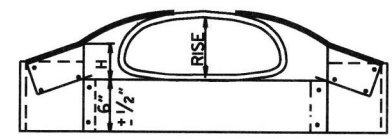
END VIEW CONCRETE ARCH PIPE



CIRCULAR PIPE

**CIRCULAR PIPE**

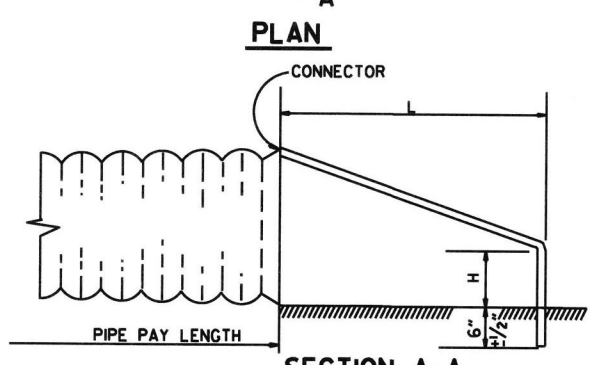
D. DIA.	GAUGE	A	B. MAX.	H	L	W	S
INCHES							
12	16	6	6	6	21	24	2 1/2"
15	16	7	8	6	26	30	2 1/2"
18	16	8	10	6	31	36	2 1/2"
21	16	9	12	6	36	42	2 1/2"
24	16	10	13	6	41	48	2 1/2"
30	14	12	16	8	51	60	2 1/2"
36	14	14	19	9	60	72	2 1/2"
42	12	16	22	11	69	84	2 1/2"
48	12	18	27	12	78	90	2 1/2"
54	12	18	30	12	84	102	2 1/2"
60	12	18	33	12	87	114	1 1/2"
66	12	18	36	12	87	120	1 1/2"
72	12	18	39	12	87	126	1 1/3"



C.M. ARCH PIPE

**C.M. ARCH PIPE**

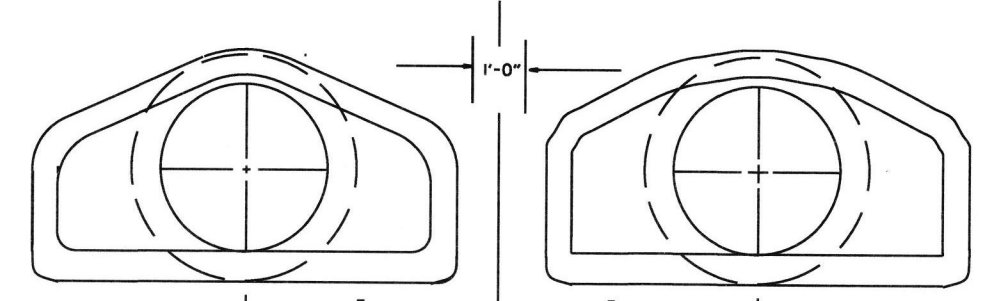
EQUIV. DIA.	SPAN	RISE	A	B. MAX.	H	L	W	S	GAUGE
INCHES									
15"	17	13	7	9	6	19	30	2 1/2"	16
18"	21	15	7	10	6	23	36	2 1/2"	16
21"	24	18	8	12	6	28	42	2 1/2"	16
24"	28	20	9	14	6	32	48	2 1/2"	16
30"	35	24	10	16	6	39	60	2 1/2"	14
36"	42	29	12	18	8	46	75	2 1/2"	14
42"	49	33	13	21	9	53	85	2 1/2"	12
48"	57	38	18	26	12	63	90	2 1/2"	12
54"	64	43	18	30	12	70	102	2 1/4"	12
60"	71	47	18	33	12	77	114	2 1/4"	12



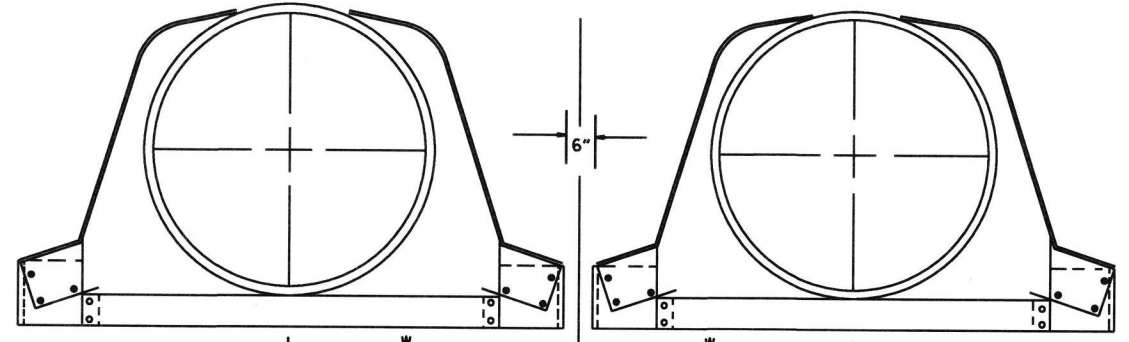
SECTION A-A

NOTE: ALTERNATE CONNECTIONS TO THE PIPE CULVERTS, IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICES, MAY BE MADE SUBJECT TO THE APPROVAL OF THE ENGINEER.

END SECTIONS FOR CORRUGATED METAL PIPE CULVERTS



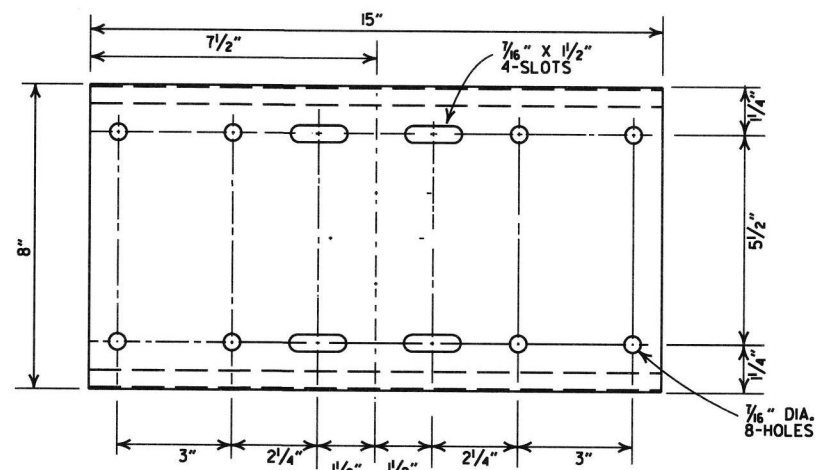
MULTIPLE R.C. PIPE CULVERTS



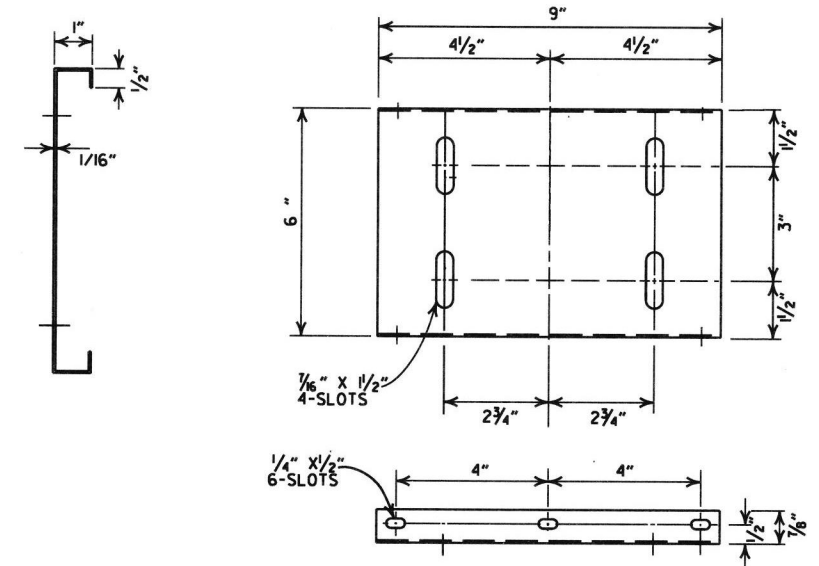
MULTIPLE C.M. PIPE CULVERTS

10-18-96	REVISED ASTM REF. TO AASHTO	664-5-15-80	ARKANSAS STATE HIGHWAY COMMISSION
5-15-80	REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S.	752-7-14-78	
7-14-78	C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES	517-8-22-75	FLARED END SECTION
8-22-75	ADDED MULTIPLE PIPE CULVERTS	500-12-5-74	
12-5-74	REMOVED NOTE RE REINF. FOR R.C. F.E.S.	627-5-24-73	
5-24-73	CMP END SECTION, SHOW PIPE PAY LENGTH	760-10-2-72	STANDARD DRAWING FES-2
10-2-72	REVISED AND REDRAWN		
DATE	REVISION	FILE NO.	

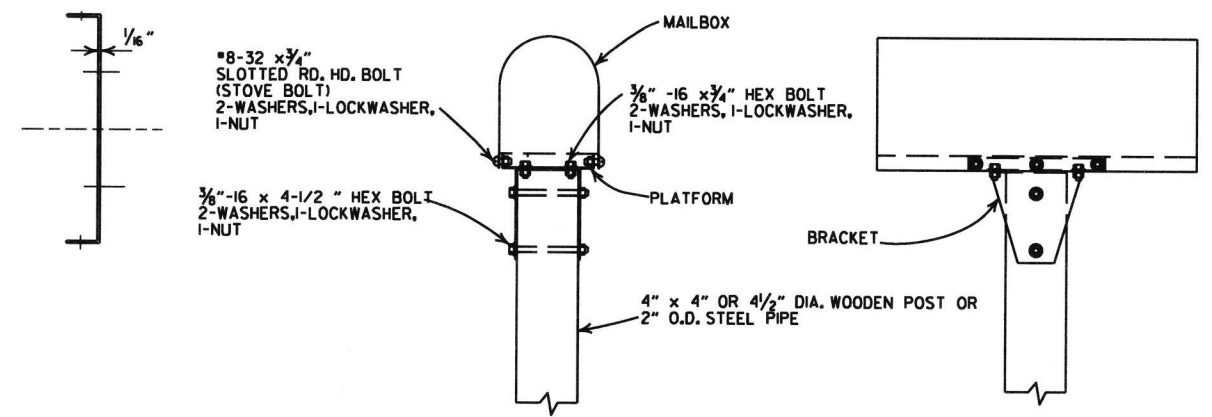




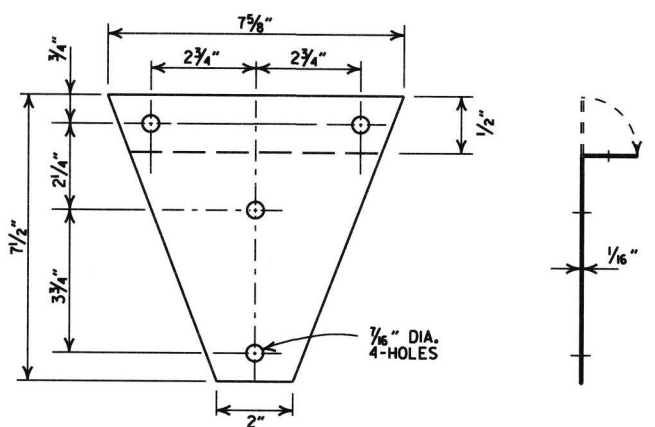
SHELF



PLATFORM

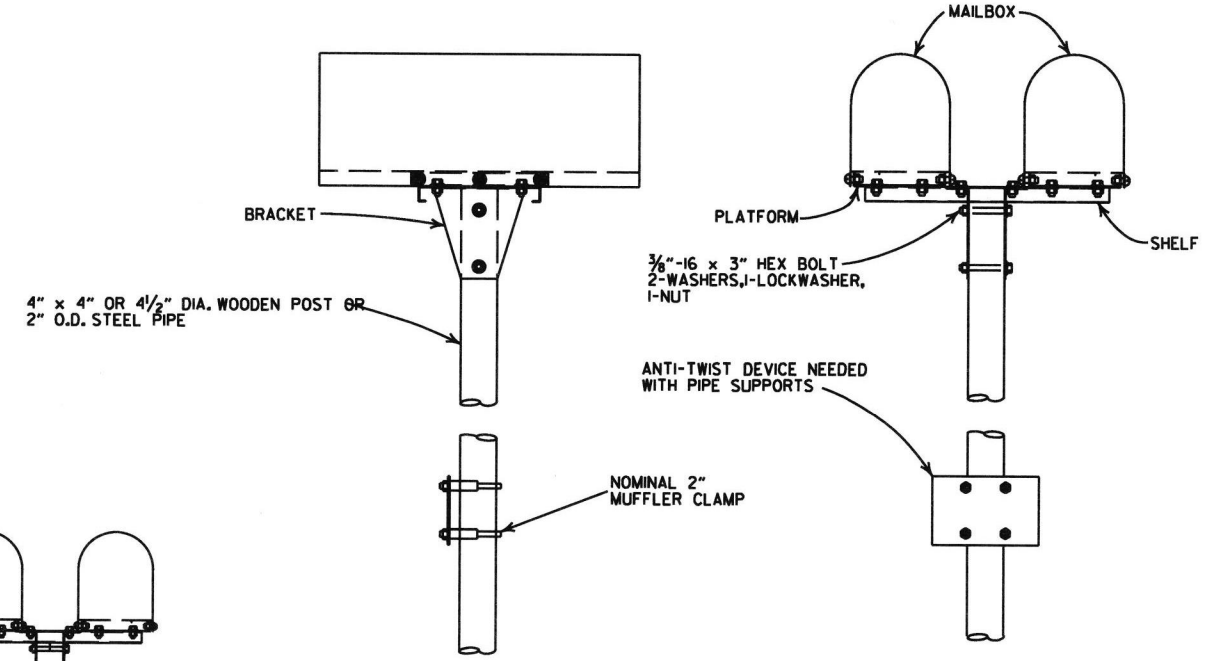


SINGLE INSTALLATION

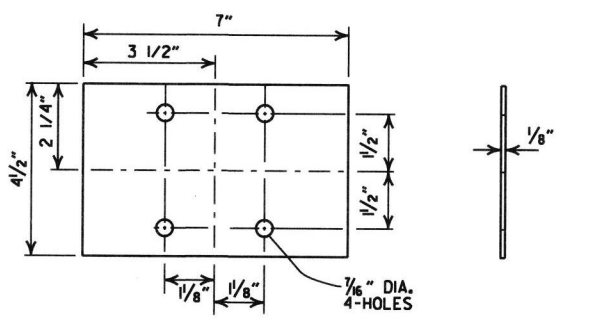


BRACKET

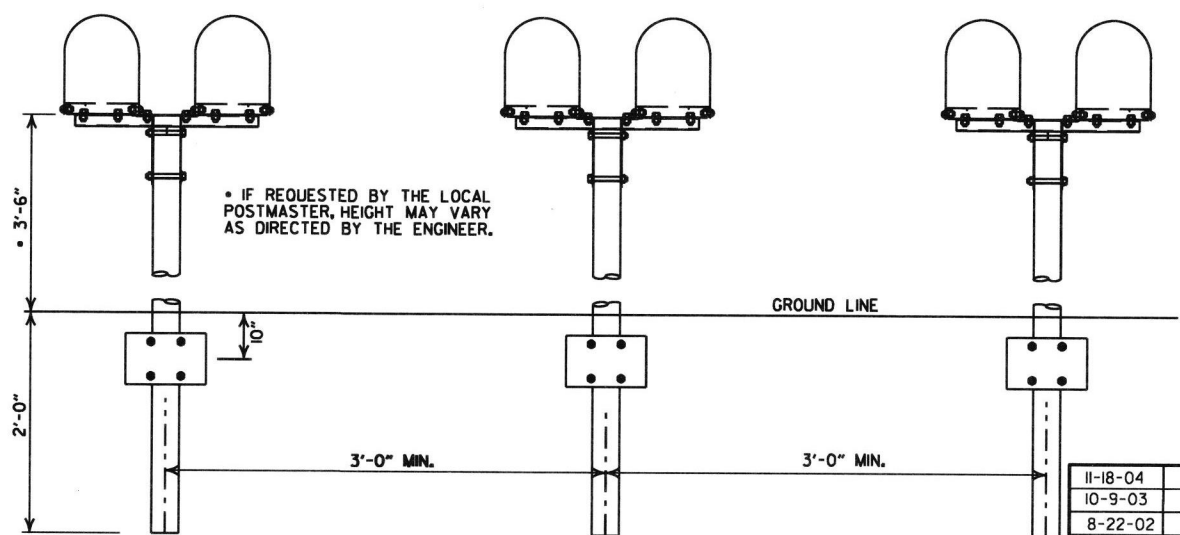
- GENERAL NOTES**
- MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
  - ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
  - MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 X 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
  - THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
  - METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
  - MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE AHTD QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



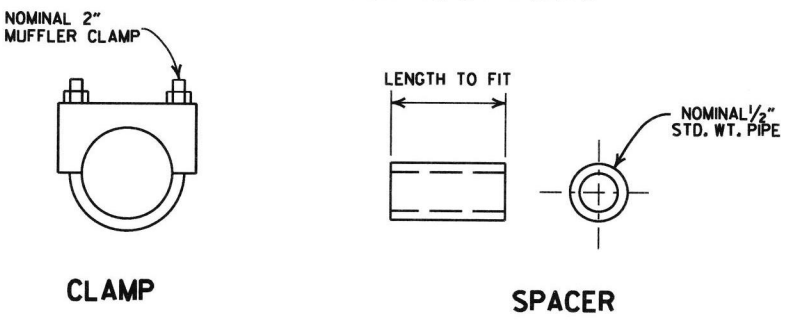
DOUBLE INSTALLATION



ANTI-TWIST PLATE



SPACING FOR MULTIPLE POST INSTALLATION



CLAMP

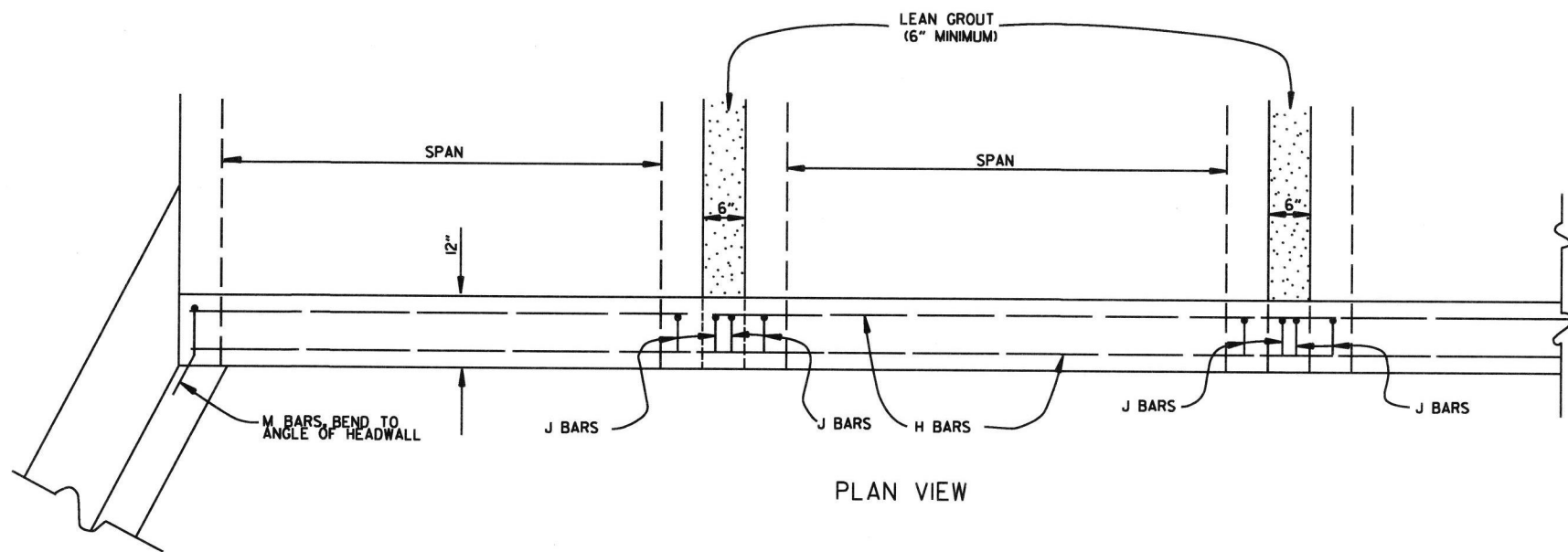
SPACER

DATE	FILMED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS  
STANDARD DRAWING MB-1





BAR LIST

BAR	NO.	SIZE	LENGTH	BAR BENDING DIAGRAM
H	2	#4	•	
I	•	#4	•	
J	•	#4	1'-5"	
L	•	#4	3'-2"	
M	•	#4	1'-8"	

• NOTE: LENGTH AND NUMBER OF BARS VARIES WITH SIZE OF CULVERT

GENERAL NOTES

WINGS, CURTAIN WALLS AND APRONS SHALL BE TIED TO THE PRECAST CULVERT SECTION BY CASTING BARS IN CULVERT END SECTIONS AS SHOWN OR BY DOWELING AND GROUTING. J BARS AND M BARS SHALL BE EMBEDDED A MINIMUM OF 10" IN PRECAST BOX.

WINGS, FOOTINGS, APRONS AND CURTAIN WALLS SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE APPLICABLE WING DRAWING. STEEL AND CONCRETE QUANTITIES WILL BE ADJUSTED TO FIT THE IN-PLACE WIDTH & HEIGHT OF THE PRECAST CONCRETE BOX CULVERTS.

ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFERS.

WINGWALLS AND FOOTINGS MAY BE ADJUSTED IN THE FIELD AS DIRECTED BY THE ENGINEER.

ALL CONCRETE, REINFORCING STEEL, LEAN GROUT, MEMBRANE WATERPROOFING, DRAINAGE FILL MATERIAL, GEOTEXTILE FILTER FABRIC, LABOR, MATERIALS AND EQUIPMENT REQUIRED FOR INSTALLING PRECAST BOX CULVERTS WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR THE ITEMS AS SPECIFIED IN SECTION 607 OF THE STANDARD SPECIFICATIONS.

LEAN GROUT SHALL CONSIST OF A SAND CEMENT MIXTURE MEETING THE FOLLOWING REQUIREMENTS: PORTLAND CEMENT SHALL BE TYPE I AND SHALL MEET THE REQUIREMENTS OF AASHTO M 85. SAND SHALL MEET THE REQUIREMENTS OF FINE AGGREGATE AS SPECIFIED IN SECTION 802.02 OF THE STANDARD SPECIFICATIONS. THE SAND CEMENT MIXTURE SHALL CONSIST OF NOT LESS THAN 1.5 SACKS OF PORTLAND CEMENT PER TON OF MATERIAL MIXTURE. THE MIXTURE SHALL CONTAIN SUFFICIENT WATER TO HYDRATE THE CEMENTS. THE SAND CEMENT MIXTURE SHALL BE PLACED IN MAXIMUM 8 INCH THICK LIFTS, LOOSE MEASURE, AND THOROUGHLY RODDED AND TAMPED AROUND BOX TO THOROUGHLY FILL ALL VOIDS.

MEMBRANE WATERPROOFING CONFORMING TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS SHALL BE APPLIED TO ALL BOX CULVERT JOINTS.

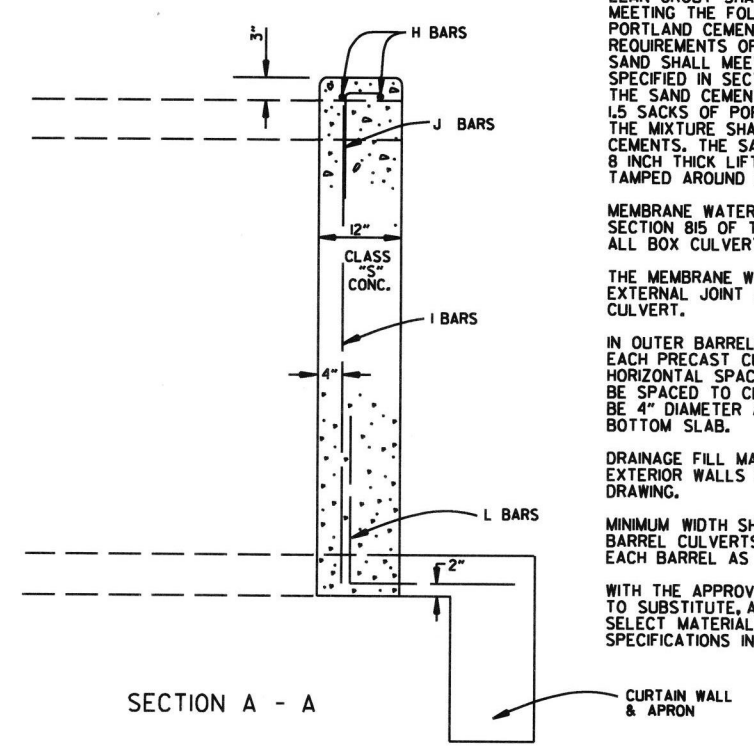
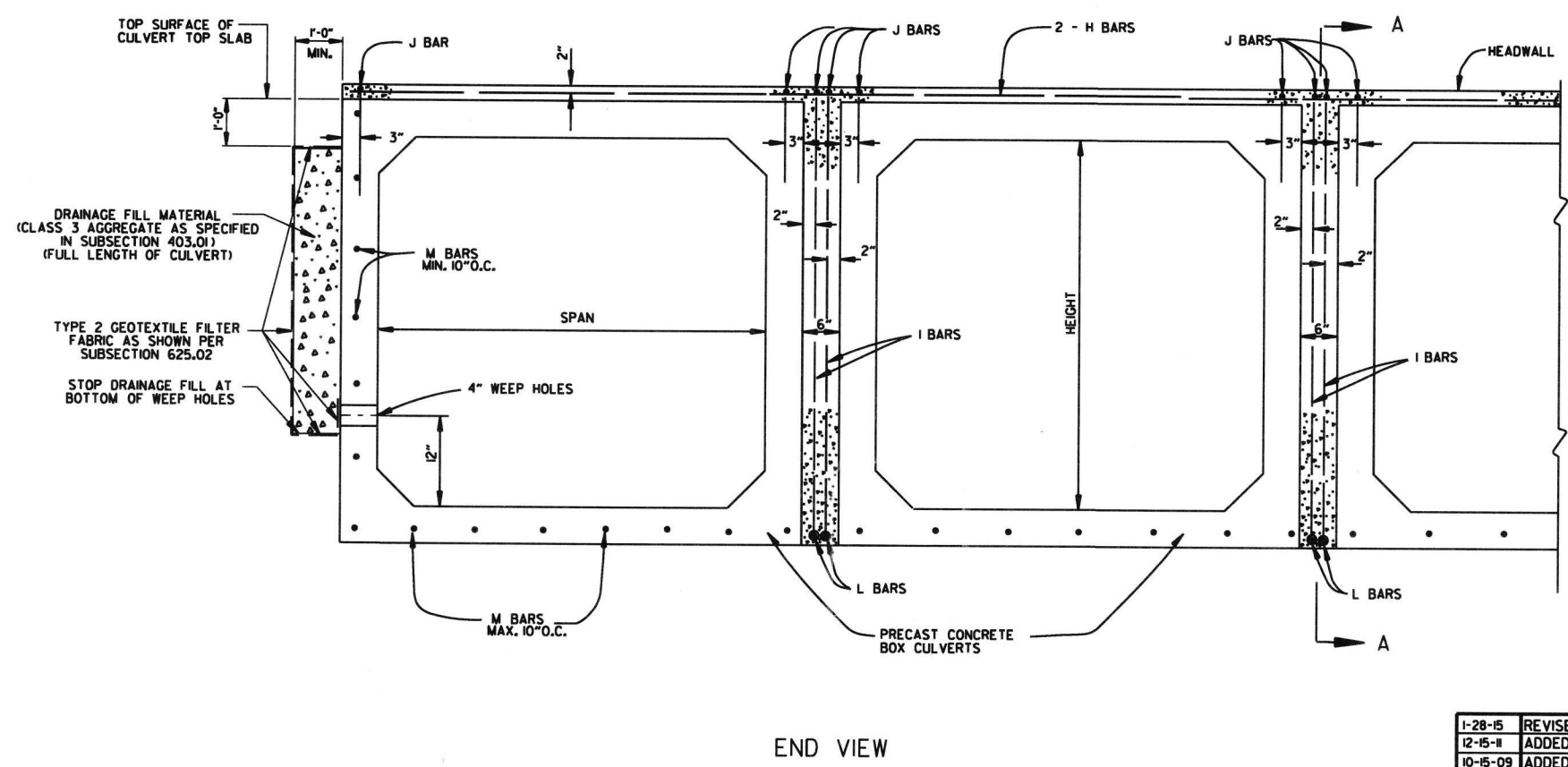
THE MEMBRANE WATERPROOFING WILL BE REQUIRED ON THE TOP EXTERNAL JOINT AND SHALL EXTEND 1 FOOT DOWN THE SIDES OF THE CULVERT.

IN OUTER BARRELS, ONE WEEP HOLE IS REQUIRED IN EXTERIOR WALLS OF EACH PRECAST CULVERT SECTION. WEEP HOLES SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" IN THE ASSEMBLED CULVERT AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

DRAINAGE FILL MATERIAL WITH GEOTEXTILE FABRIC IS REQUIRED AT THE EXTERIOR WALLS OF THE ASSEMBLED CULVERT, SEE DETAILS ON THIS DRAWING.

MINIMUM WIDTH SHALL BE 12" (6" ON EACH SIDE OF JOINT). ON MULTIPLE BARREL CULVERTS, MEMBRANE WATERPROOFING SHALL BE APPLIED TO EACH BARREL AS DESCRIBED ABOVE.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, FLOWABLE SELECT MATERIAL CONFORMING TO SECTION 206 OF THE STANDARD SPECIFICATIONS IN LIEU OF LEAN GROUT.



DATE	REVISION	DATE FILMED
1-28-15	REVISED GEOTEXTILE FABRIC PLACEMENT	
12-15-11	ADDED NOTE & DTLS FOR WEEP HOLE AND DRAINAGE FILL	
10-15-09	ADDED GENERAL NOTE	
11-10-05	REVISED SPACING OF "M" BARS	
4-10-03	REVISED GENERAL NOTES	
10-18-96	CORRECTED AASHTO REF.	
10-1-92	ADDED NOTE FOR MEMBRANE WATERPROOFING	
8-15-91	ADDED NOTE FOR LEAN GROUT	
11-8-90	REVISED FOR 1991 SPECS	
11-30-89	ISSUED: JABE	

ARKANSAS STATE HIGHWAY COMMISSION

PRECAST CONCRETE BOX CULVERTS

STANDARD DRAWING PBC-1







**CORRUGATED STEEL PIPE (ROUND)**

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

**CONSTRUCTION SEQUENCE**

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

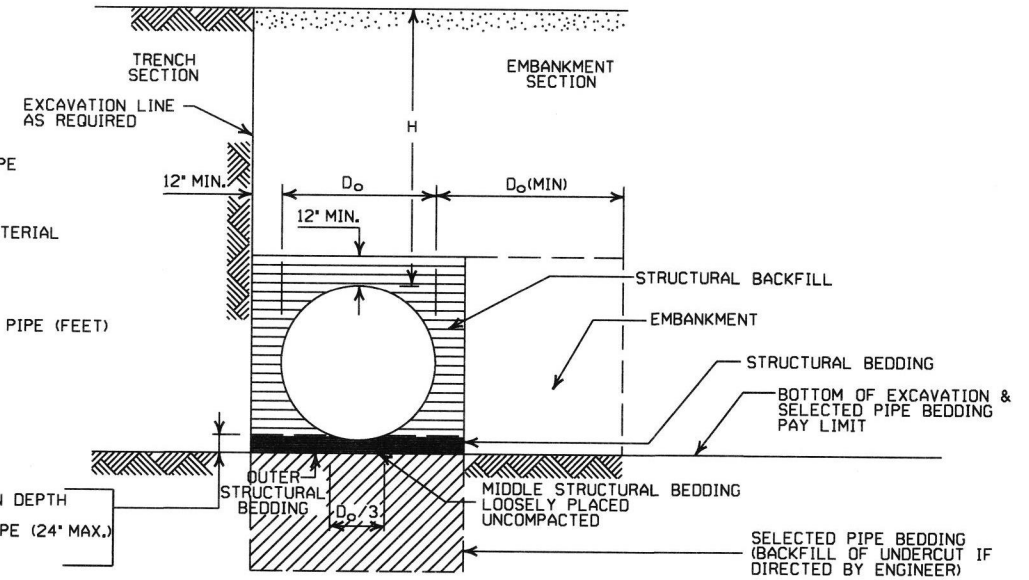
NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

**- LEGEND -**

- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Hatched Pattern] = STRUCTURAL BACKFILL MATERIAL
- [Horizontal Line Pattern] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)



**EMBAKMENT AND TRENCH INSTALLATIONS**

1. STRUCTURAL BACKFILL, EMBAKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/4" X 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" X 1" OR 5" X 1" CORRUGATION.

**GENERAL NOTES**

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

**CORRUGATED ALUMINUM PIPE (ROUND)**

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

**EQUIVALENT METAL THICKNESSES AND GAUGES**

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

**CORRUGATED METAL PIPE ARCHES**

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION TYPE 1	INSTALLATION TYPE 1		INSTALLATION TYPE 1	INSTALLATION TYPE 1		
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2,25	15	0.060	2,25	15		
24	28x20	3	0.064	2.5	15	0.075	2.5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	12	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.164	3	15		
66	77x52	8	0.168	3	15					
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION							
			TYPE 2	TYPE 1	TYPE 2	TYPE 1				
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 3/4" X 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" X 1" OR 5" X 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

**ARKANSAS STATE HIGHWAY COMMISSION**

**METAL PIPE CULVERT FILL HEIGHTS & BEDDING**

STANDARD DRAWING PCM-1



INSTALLATION TYPE	** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
  - SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/8 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

NOTE:  
18" MIN. (18" - 30" DIAMETERS)  
24" MIN. (36" - 48" DIAMETERS)  
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

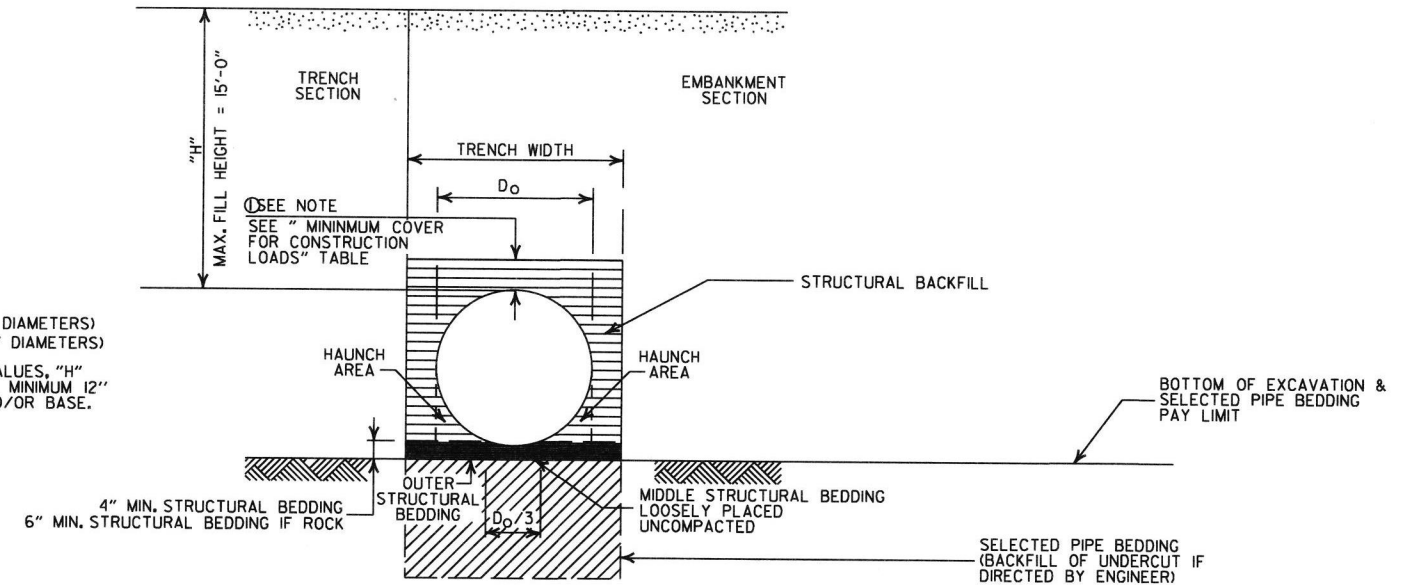
### MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



### TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

===== = STRUCTURAL BACKFILL MATERIAL  
||||||| = UNDISTURBED SOIL

### GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION  
PLASTIC PIPE CULVERT  
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1





INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

### MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

- ① NOTE:  
12" MIN. (18" - 36" DIAMETERS)  
MINIMUM COVER VALUE, "H"  
SHALL INCLUDE A MINIMUM 12"  
OF PAVEMENT AND/OR BASE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

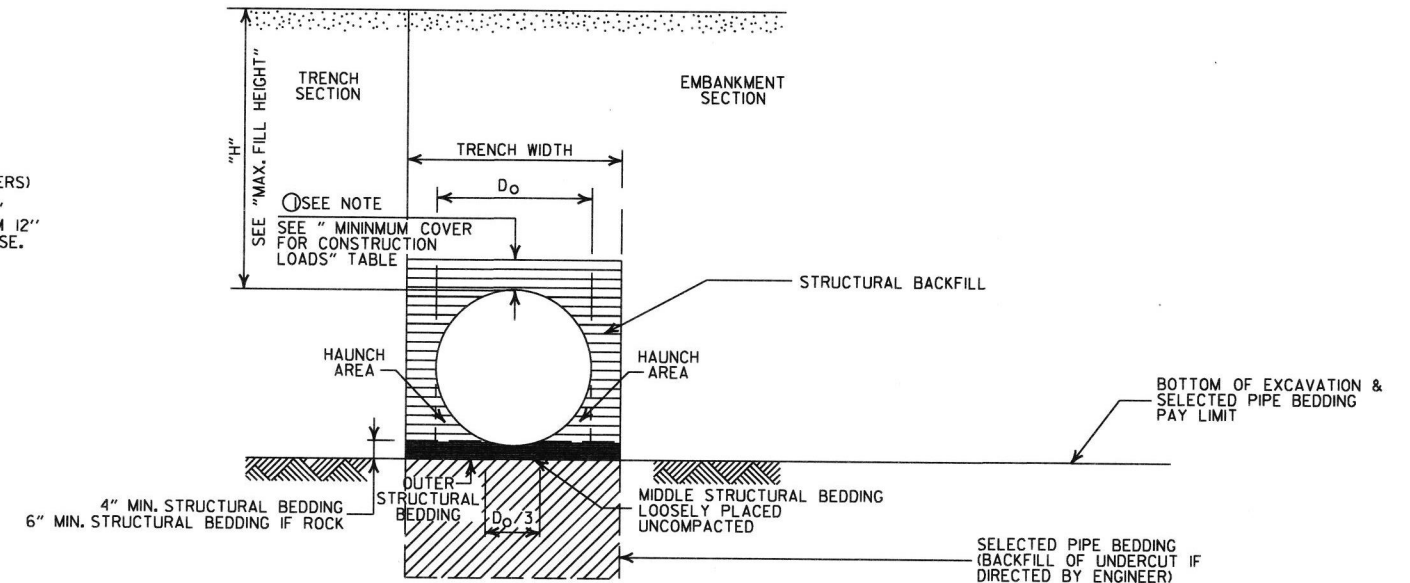
### MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

- ② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



### TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL

||||| = UNDISTURBED SOIL

### GENERAL NOTES

- PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	

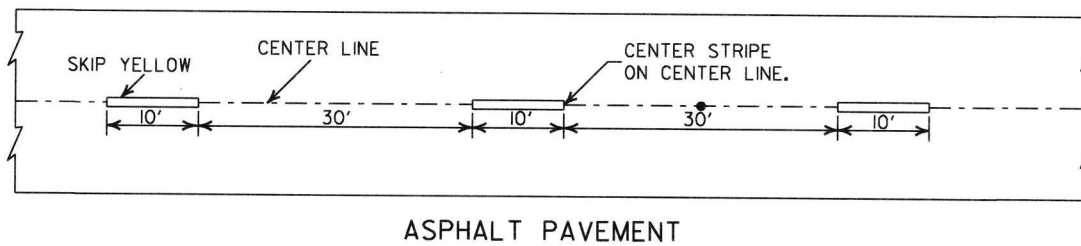
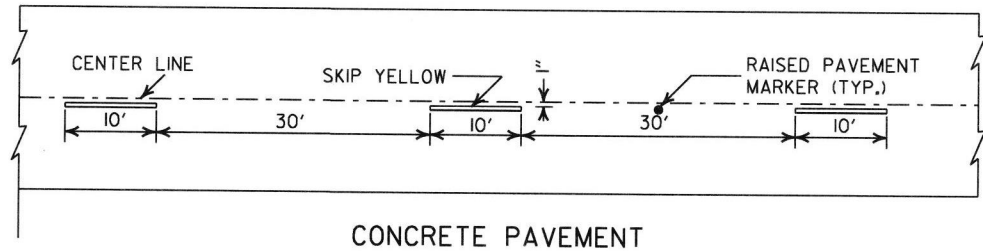
ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(PVC F949)

STANDARD DRAWING PCP-2





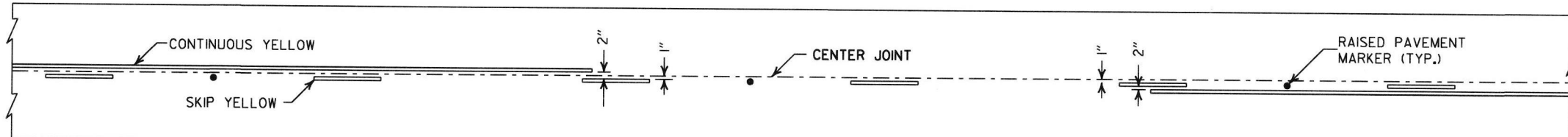


CONCRETE PAVEMENT

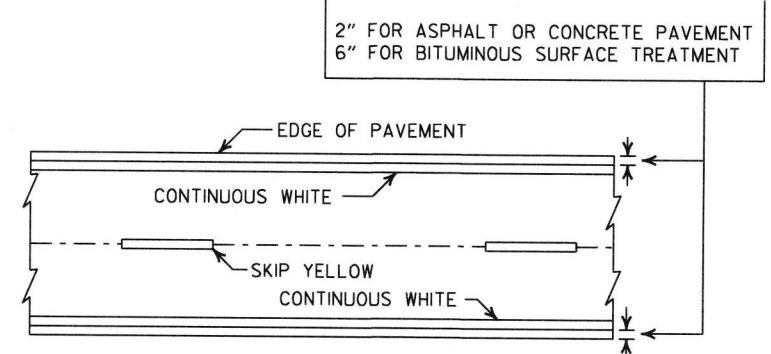
ASPHALT PAVEMENT

**BROKEN LINE STRIPING**

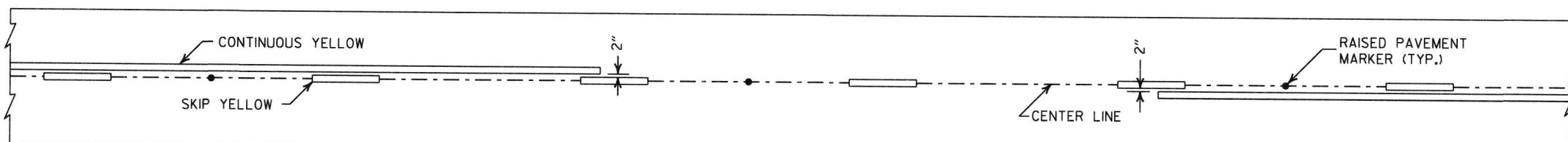
- NOTES:
1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
  2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
  3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.



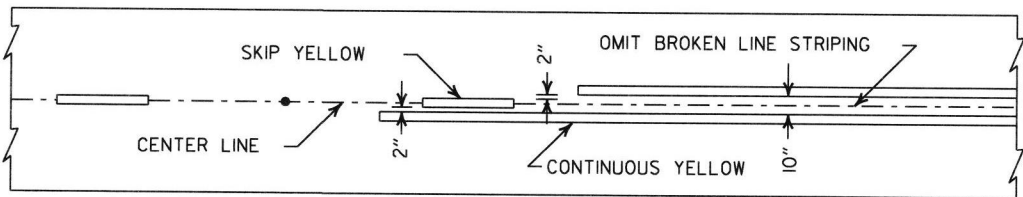
**SOLID LINE STRIPING ON CONCRETE PAVEMENT**



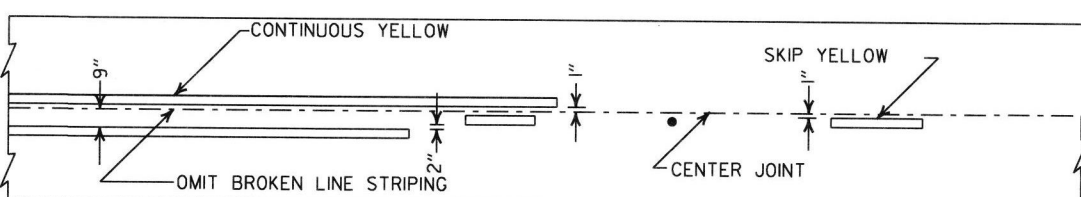
**PAVEMENT EDGE LINE MARKING**



**SOLID LINE STRIPING ON ASPHALT PAVEMENT**



ASPHALT PAVEMENT

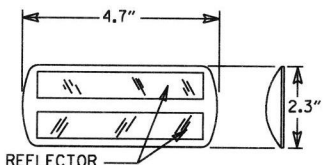


CONCRETE PAVEMENT

**STRIPING AT ADJACENT NO PASSING LANES**

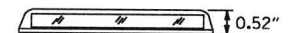
NOTE: THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

TYPE II RED/CLEAR OR YELLOW/YELLOW

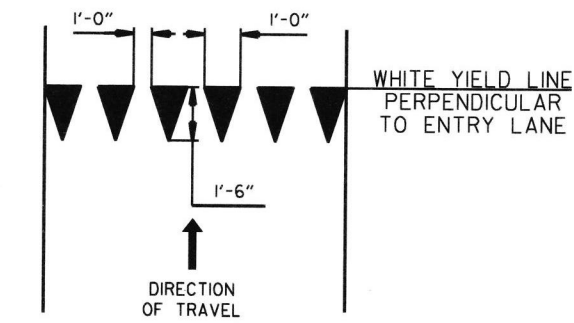


PRISMATIC REFLECTOR

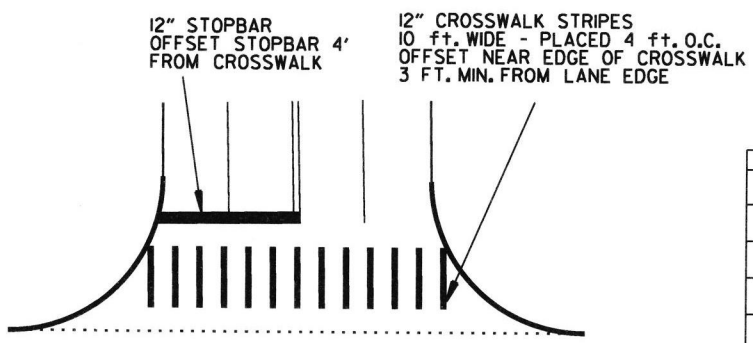
NOTE: DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.



**DETAIL OF STANDARD RAISED PAVEMENT MARKERS**



**YIELD LINE DETAIL**



**CROSSWALK AND STOPBAR DETAILS**

DATE	REVISION	FILMED
6-1-17	ADDED YIELD LINE DETAIL	
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80

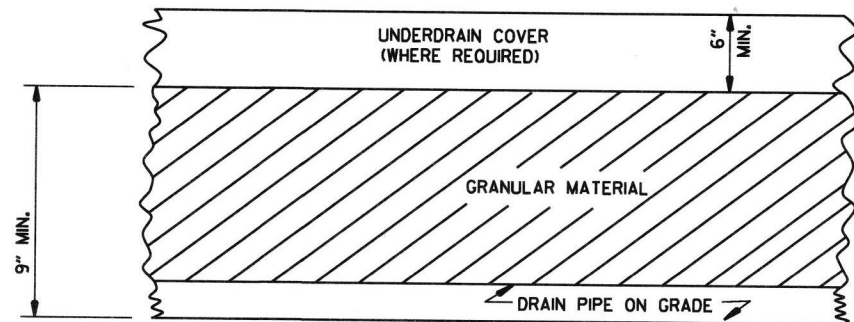
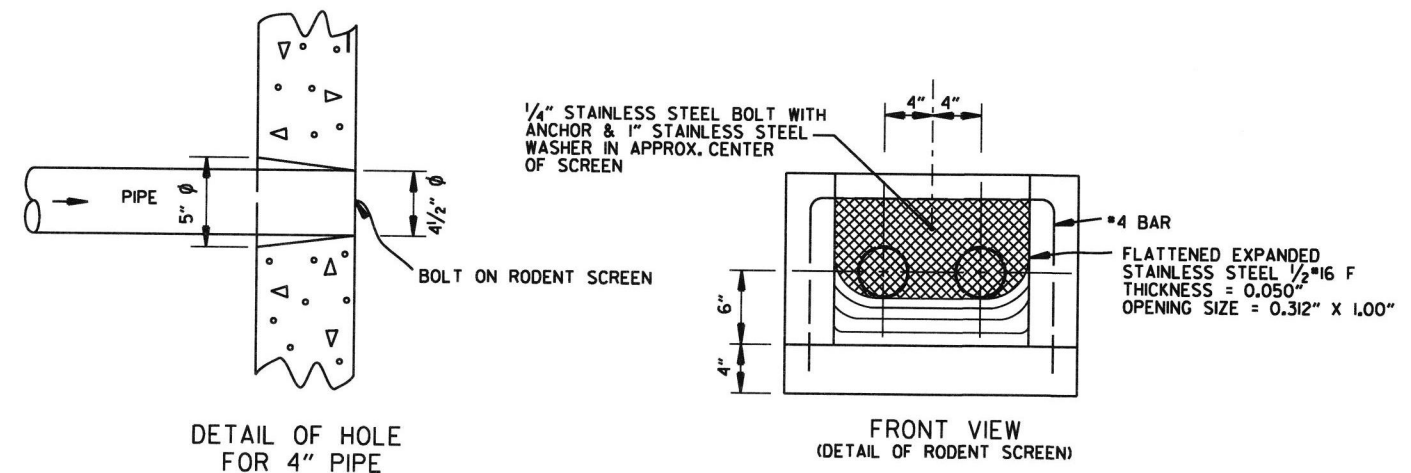
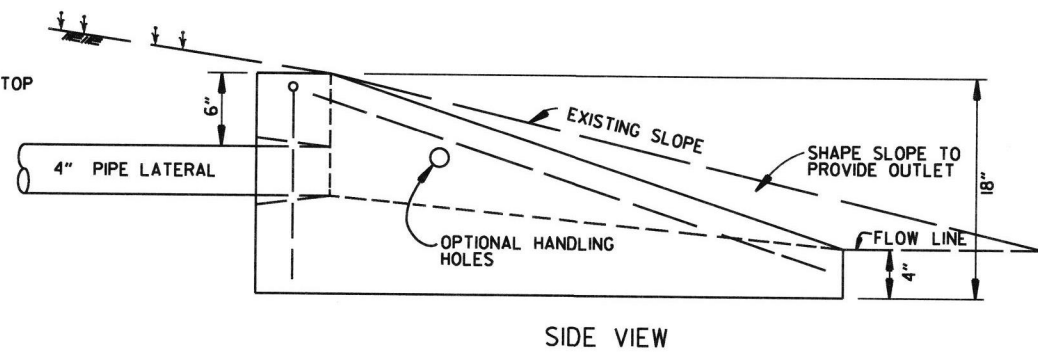
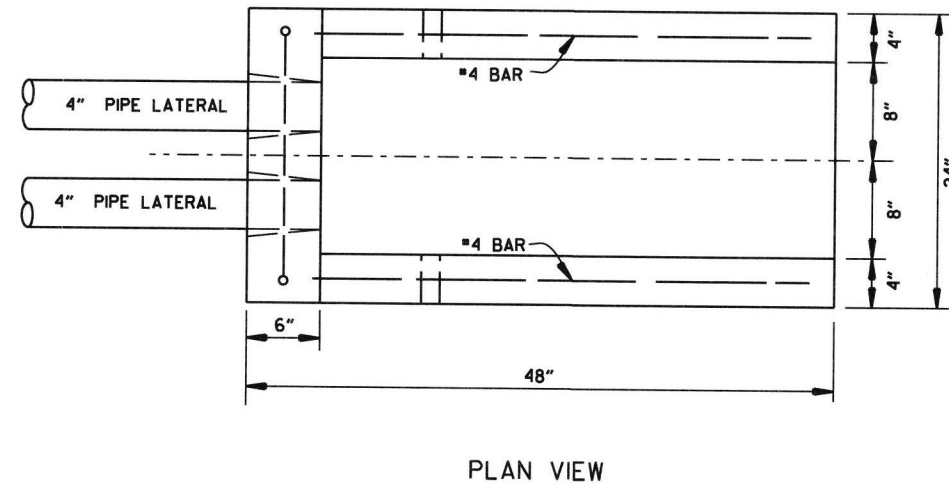
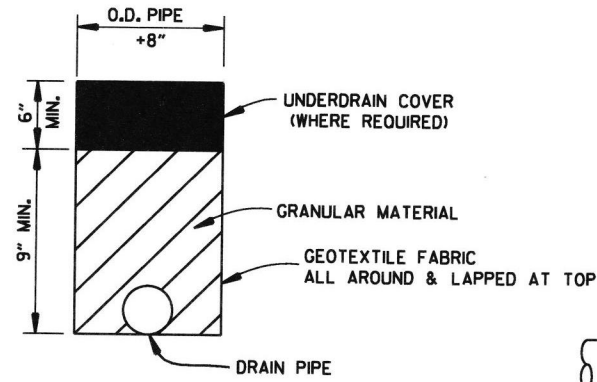
ARKANSAS STATE HIGHWAY COMMISSION

**PAVEMENT MARKING DETAILS**

STANDARD DRAWING PM-1



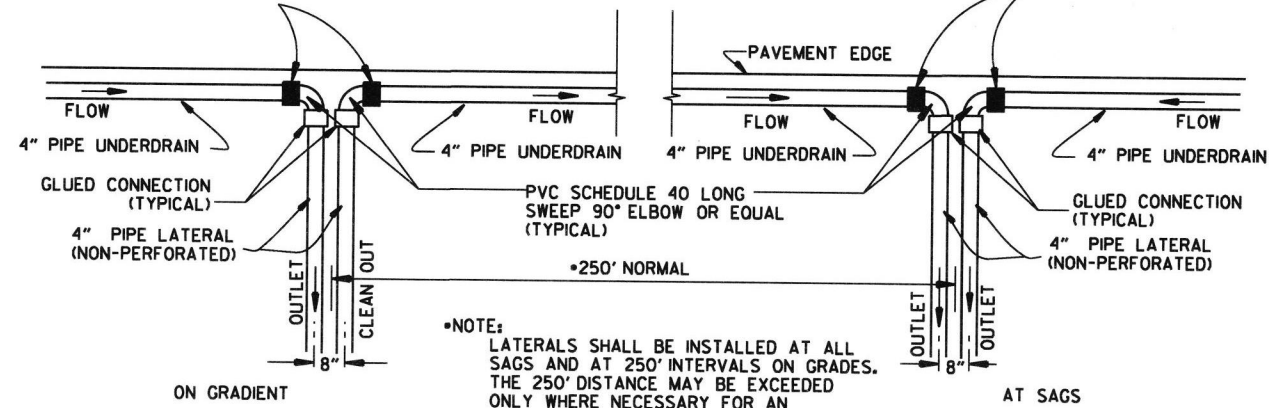
NOTE:  
 1. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 2. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

**UNDERDRAIN OUTLET PROTECTORS**

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



\*NOTE:  
 LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

**DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE**

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

**NOTES FOR PIPE UNDERDRAINS**

1. GEOTEXTILE FABRIC SHALL MEET THE REQUIREMENTS OF SECTION 625 FOR TYPE I. PAYMENT FOR GEOTEXTILE FABRIC AND GRANULAR FILTER MATERIAL SHALL BE INCLUDED IN THE PRICE BID PER LIN. FT. FOR "4" PIPE UNDERDRAINS" IN ACCORDANCE WITH SECTION 610 OF THE STANDARD SPECIFICATIONS.
2. 4" NON-PERFORATED SCHEDULE 40 PVC PIPE LATERALS WITH OUTLET PROTECTORS SHALL BE INSTALLED AS SHOWN HEREON. LATERALS WILL BE MEASURED AND PAID FOR AS "4" PIPE UNDERDRAINS." UNDERDRAIN OUTLET PROTECTORS WILL BE MEASURED AND PAID FOR BY THE UNIT IN ACCORDANCE WITH SECTION 610 OF THE STANDARD SPECIFICATIONS.
3. EXISTING 4" PIPE UNDERDRAINS MAY BE CONNECTED TO PROPOSED DROP INLETS OR EXTENDED WHERE DIRECTED BY THE ENGINEER. PAYMENT FOR CONNECTING TO DROP INLETS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR "4" PIPE UNDERDRAINS."
4. THE LOCATION OF ALL LATERALS SHALL BE MARKED WITH 4" X 12" PERMANENT PAVEMENT MARKING TAPE (TYPE III WHITE) AT THE OUTSIDE EDGE OF THE SHOULDER, PLACED TRANSVERSE TO TRAFFIC. PAYMENT FOR THIS WORK SHALL BE INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS.
5. PAYMENT FOR THE RODENT SCREEN SHALL BE INCLUDED IN THE PRICE BID PER EACH FOR "UNDERDRAIN OUTLET PROTECTORS."
6. ANY EXISTING UNDERDRAINS THAT INTERFERE WITH INSTALLATION OF THE NEW UNDERDRAIN SYSTEM SHALL BE REMOVED AND DISPOSED OF AS DIRECTED BY THE ENGINEER. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS. EXISTING UNDERDRAIN OUTLET PROTECTORS SHALL BE REMOVED UNDER THE ITEM "REMOVAL AND DISPOSAL OF UNDERDRAIN OUTLET PROTECTORS."
7. AT LOCATIONS WHERE A SINGLE LATERAL IS USED THE CONTRACTOR SHALL HAVE THE FOLLOWING OPTIONS: 1. INSTALL OUTLET PROTECTOR AS SHOWN ON STANDARD DRAWING PU-1 AND GROUT THE UNUSED HOLE OR 2. INSTALL AN OUTLET PROTECTOR WITH A SINGLE HOLE.

12-8-16	ADDED NOTES FOR PIPE UNDERDRAINS, REVISED RODENT SCREEN DETAIL AND NOTES, REMOVED NOTE 1 FOR GRANULAR MATERIAL, ADDED NOTE FOR GEOTEXTILE FABRIC	
4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE: 5 1/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11-3-94	REVISED FOR DUAL LATERALS	11-3-94
10-1-92	SUBSTITUTED GEOTEXTILE	10-1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11-8-90	DELETED ALTERNATE NOTE	11-8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

**DETAILS OF PIPE UNDERDRAIN**

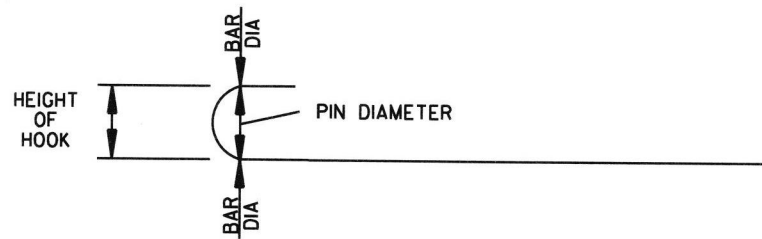
STANDARD DRAWING PU-1



STEEL FABRICATION: REINFORCING STEEL FABRICATION SHALL CONFORM TO THE DIMENSIONS LISTED IN THE TABLE BELOW:

BAR SIZE	PIN DIAMETER	HOOK EXTENSION "K"
3	2 1/4"	4"
4	3 "	4 1/2"
5	3 3/4"	5"
6	4 1/2"	6"
7	5 1/4"	7"
8	6"	8"

IF THE OVERALL HEIGHT OF THE HOOK (SEE DIAGRAM BELOW) FOR A "b", "b1", "b2" or "b3" BENT BAR IS GREATER THAN THE CORRESPONDING TOP OR BOTTOM SLAB THICKNESS, LESS 2 3/4 INCHES, EACH BENT BAR SHALL BE REPLACED WITH ONE HOOKED BAR AND ONE STRAIGHT BAR, USING LENGTHS AS SHOWN IN THE TABLE BELOW. THE TWO BARS SHALL BE THE SAME DIAMETER AS, AND PLACED AT THE SAME SPACING AS, THE "b", "b1", "b2" OR "b3" BENT BARS THEY REPLACE.



NOTE: DIMENSIONS OF BARS ARE MEASURED OUT TO OUT OF BARS.

OVERALL HEIGHT OF HOOKED BAR DIAGRAM

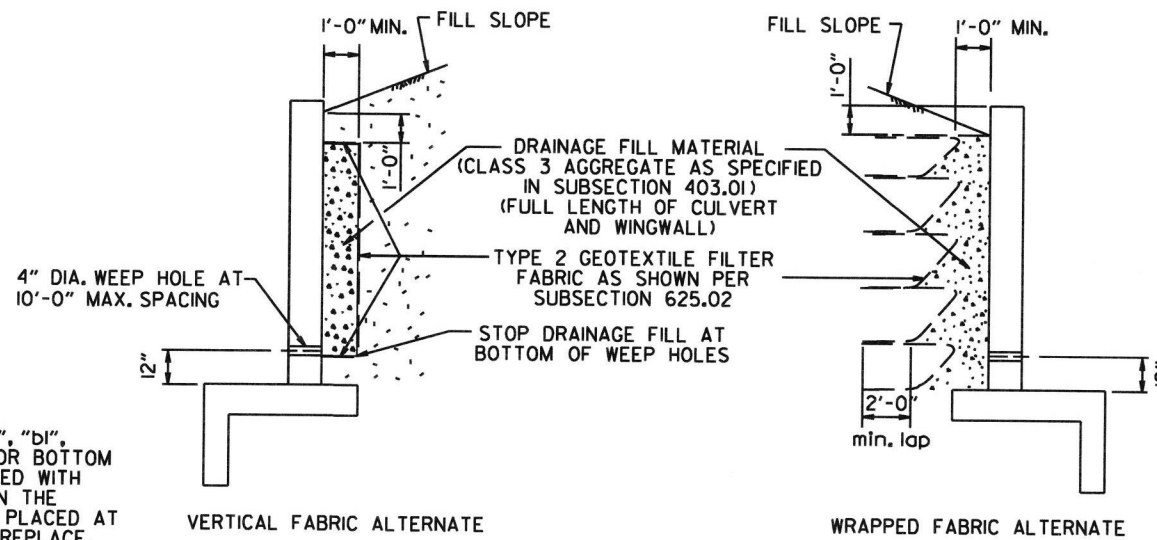
THE HOOKED BARS SHALL BE PLACED IN THE BOTTOM OF THE TOP SLAB AND THE TOP OF THE BOTTOM SLAB. THE STRAIGHT BARS SHALL BE PLACED IN THE TOP OF THE TOP SLAB AND THE BOTTOM OF THE BOTTOM SLAB. SEE TABLE BELOW FOR LENGTHS OF REPLACEMENT HOOKED AND STRAIGHT BARS.

FOR SKEWED CULVERTS, THE REPLACEMENT STRAIGHT BAR MAY HAVE TO BE CUT IN FIELD TO FIT.

REPLACEMENT BAR LENGTHS TABLE

BAR SIZE: "b", "b1", "b2" OR "b3"	LENGTH OF HOOKED BAR	LENGTH OF STRAIGHT BAR
#4	L + 1' - 0"	SEE "c" BAR LENGTH
#5	L + 1' - 2"	SEE "c" BAR LENGTH
#6	L + 1' - 4"	SEE "c" BAR LENGTH
#7	L + 1' - 8"	SEE "c" BAR LENGTH
#8	L + 1' - 10"	SEE "c" BAR LENGTH
#9	L + 2' - 6"	SEE "c" BAR LENGTH

L = "OW" - 3 INCHES



WINGWALL & CULVERT DRAINAGE DETAIL

REINFORCED CONCRETE BOX CULVERT GENERAL NOTES

CONCRETE SHALL BE CLASS S WITH A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 3500 PSI. REINFORCING STEEL SHALL BE AASHTO M 31 OR M 53, GRADE 60.

CONSTRUCTION AND MATERIALS FOR WINGWALL & CULVERT DRAINAGE, INCLUDING WEEP HOLES AND GRANULAR MATERIAL, SHALL BE SUBSIDIARY TO THE BID ITEM, "CLASS S CONCRETE".

MEMBRANE WATERPROOFING SHALL CONFORM TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS.

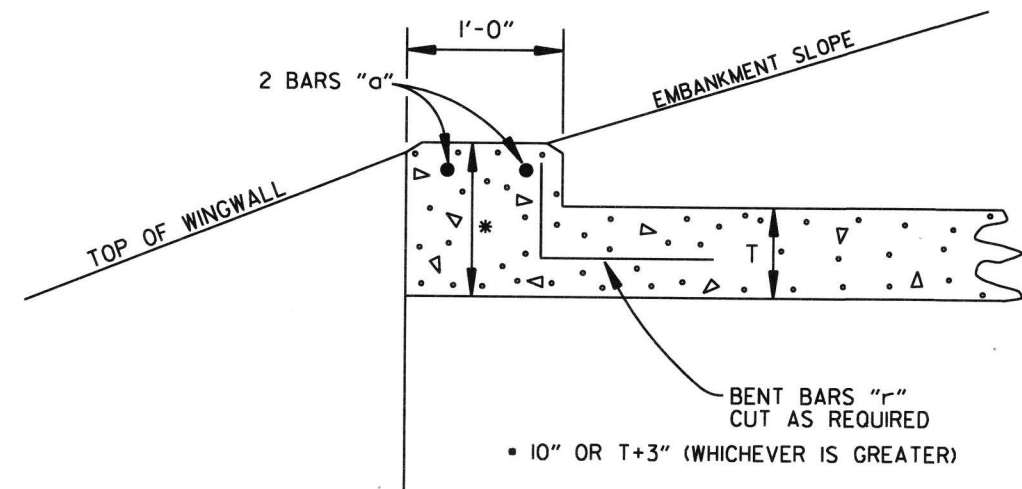
MEMBRANE WATERPROOFING SHALL BE APPLIED TO ALL CONSTRUCTION JOINTS IN THE TOP SLAB AND THE SIDEWALLS OF R.C. BOX CULVERTS AS DIRECTED BY THE ENGINEER. NO PAYMENT SHALL BE MADE FOR THIS ITEM, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS BID FOR THE R.C. BOX CULVERT.

REINFORCING STEEL TOLERANCES: THE TOLERANCES FOR REINFORCING STEEL SHALL MEET THOSE LISTED IN "MANUAL OF STANDARD PRACTICE" PUBLISHED BY CONCRETE REINFORCING STEEL INSTITUTE (CRSI) EXCEPT THAT THE TOLERANCE FOR TRUSS BARS SUCH AS FIGURE 3 ON PAGE 7-4 OF THE CRSI MANUAL SHALL BE MINUS ZERO TO PLUS 1/2 INCH.

WEEP HOLES IN BOX CULVERT WALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

WEEP HOLES IN WINGWALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THERE SHALL BE A MINIMUM OF TWO (2) WEEP HOLES IN EACH WINGWALL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE WINGWALL FOOTING.

THE REQUIREMENTS SHOWN ON THIS DRAWING SHALL SUPERCEDE THE CORRESPONDING REQUIREMENTS ON ALL REINFORCED CONCRETE BOX CULVERT STANDARD DRAWINGS.



NOTE: FOR ALL SKEWED R.C. BOX CULVERTS THE LENGTH "K" OF THE MODIFIED HEADWALL SHALL BE EQUAL TO THE ROADWAY LENGTH "RL". THE ENDS OF THE HEADWALL SHALL BE CONSTRUCTED PARALLEL TO THE SKEW ANGLE OF THE BOX CULVERT.

R.C. BOX CULVERT HEADWALL MODIFICATIONS

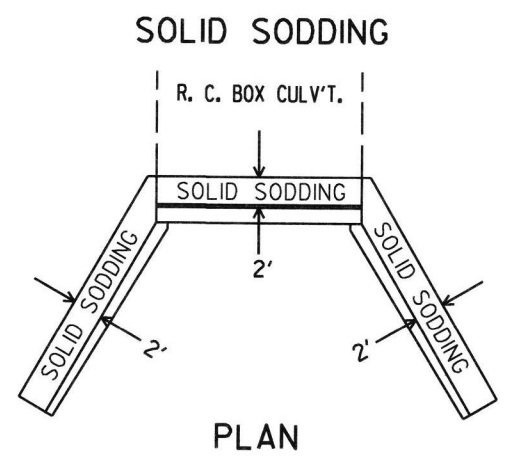
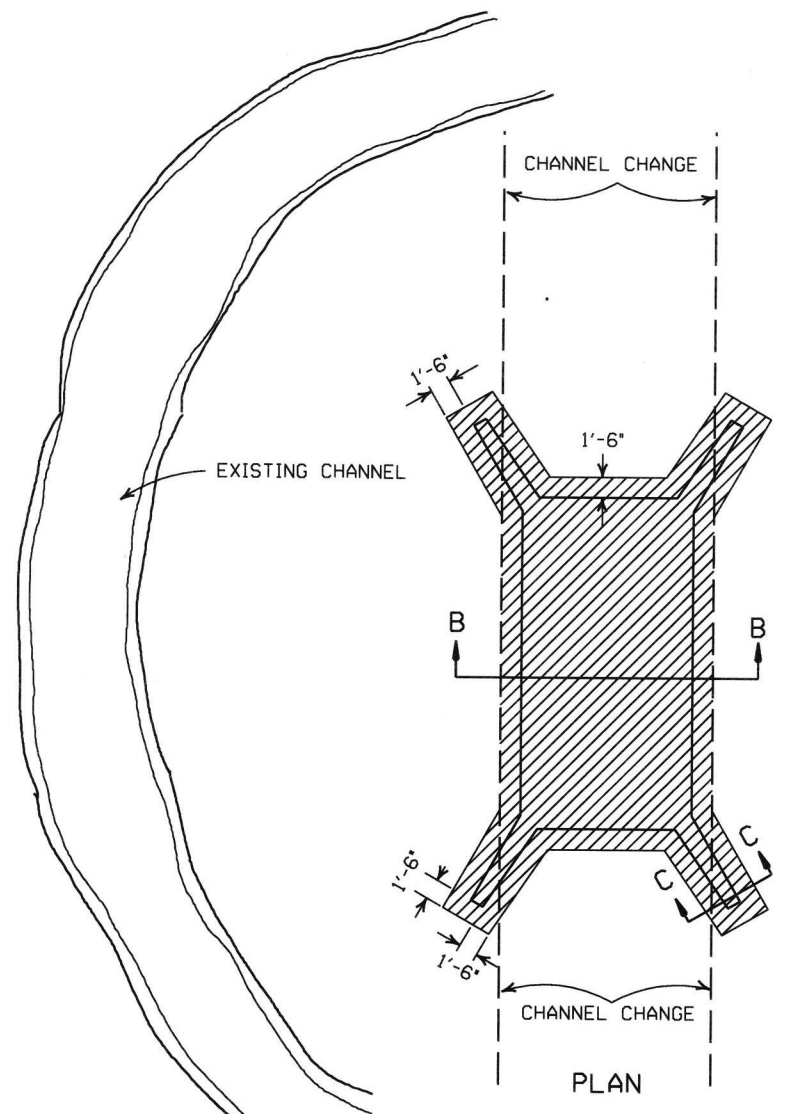
DATE	REVISION	DATE FILMED
7/26/12	REV. DRAINAGE FILL MATERIAL & DETAIL	
12/15/11	REQUIRE WEEP HOLES IN BOX CULVERT WALLS	
5-25-06	REV. GEN. NOTES AND DETAILS FOR WEEP HOLES; BAR DIAGRAM	
11-16-01	ADDED WINGWALL DRAINAGE DETAIL/EDITED GEN. NOTES	
10-18-96	REV. ASTM REF. TO AASHTO & ADDED BAR DIAGRAM	
10-12-95	MOVED SOLID SODDING DETAIL TO RCB-2	
6-2-94	ADDED SOLID SODDING PLAN DETAIL	
8-5-93	REVISED PIN DIAMETER TO SPECS.	
8-15-91	DRAWN AND ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

REINFORCED CONCRETE BOX CULVERT DETAILS

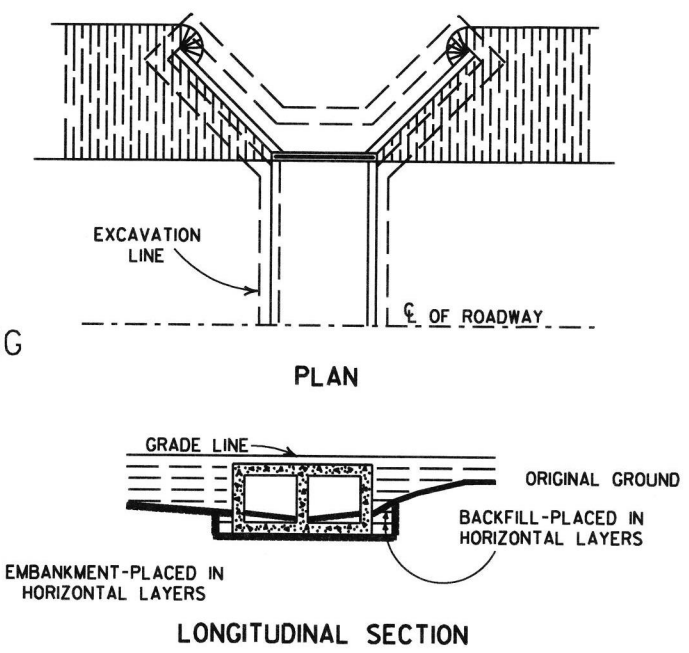
STANDARD DRAWING RCB-1



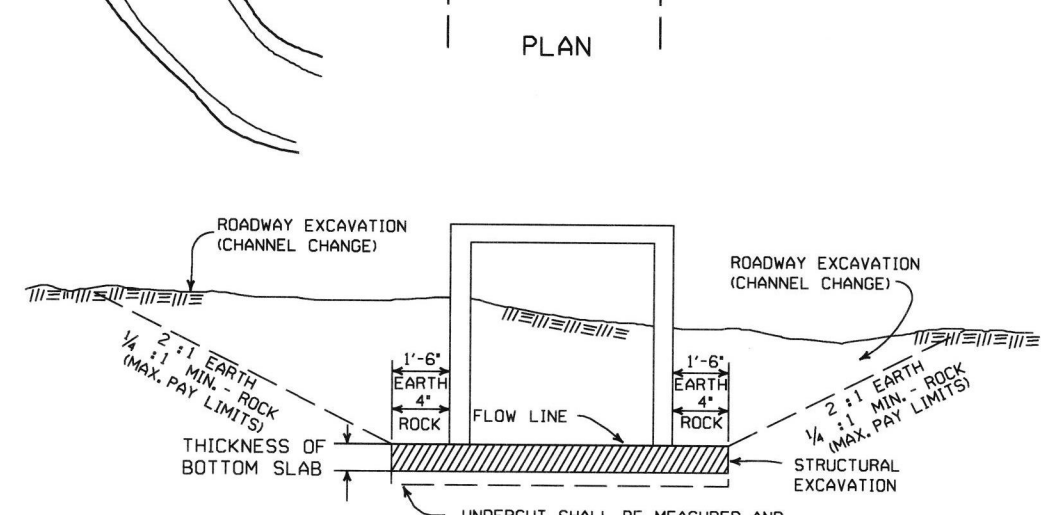
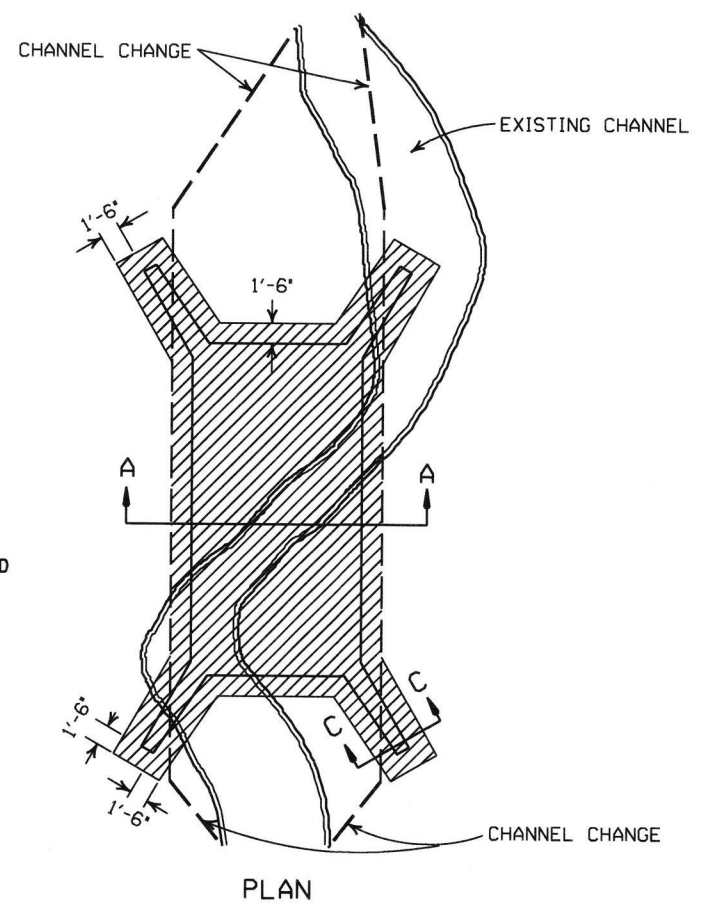


PARTIAL SECTION SHOWING SOLID SODDING AT HEADWALLS AND WING WALLS

NOTE: LENGTH MEASURED ALONG THE CENTER OF 2' STRIP OF SOLID SODDING.

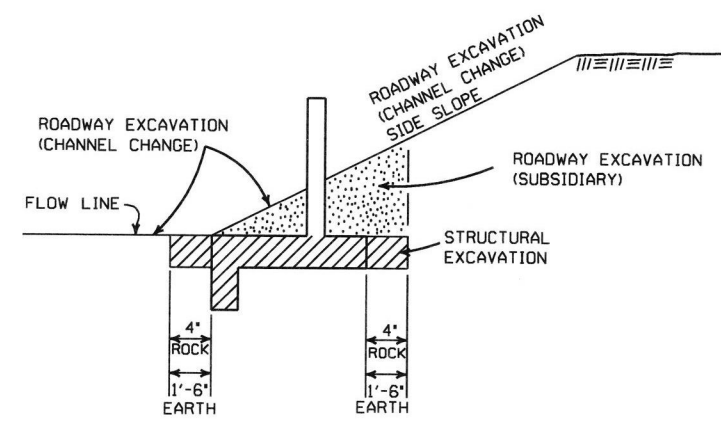


BACKFILL DETAILS FOR BOX CULVERT



SECTION B-B DETAILS FOR NEW CHANNELS

UNDERCUT SHALL BE MEASURED AND PAID FOR ACCORDING TO SECTIONS 801.10 AND 801.11, RESPECTIVELY, OF THE STANDARD SPECIFICATIONS.



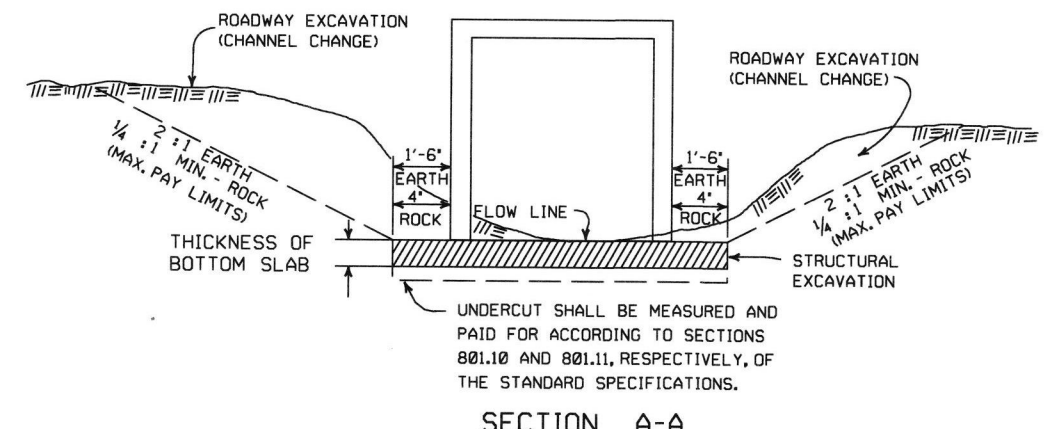
SECTION C-C

GENERAL NOTES:

ROADWAY EXCAVATION (CHANNEL CHANGE) WILL BE PAID FOR AT R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS ACTUALLY CUT AND WILL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS ABOVE THE FLOW LINE. ROADWAY EXCAVATION (CHANNEL CHANGE) SHALL BE MEASURED BY CROSS SECTIONS AND VOLUMES COMPUTED BY AVERAGE END AREA METHOD. ALL CHANNEL CHANGES SHALL BE BROUGHT TO GRADE PRIOR TO MAKING ANY EXCAVATION FOR STRUCTURES.

EXCAVATION FOR STRUCTURES WILL BE PAID FOR AT ALL R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS SHOWN AND SHALL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS BELOW THE CHANNEL FLOW LINE.

ROADWAY EXCAVATION SHOWN IN SECTION C-C ABOVE AS SUBSIDIARY WILL NOT BE MEASURED OR PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS OF EXCAVATION.



DETAILS THROUGH EXISTING CHANNELS

UNDERCUT SHALL BE MEASURED AND PAID FOR ACCORDING TO SECTIONS 801.10 AND 801.11, RESPECTIVELY, OF THE STANDARD SPECIFICATIONS.

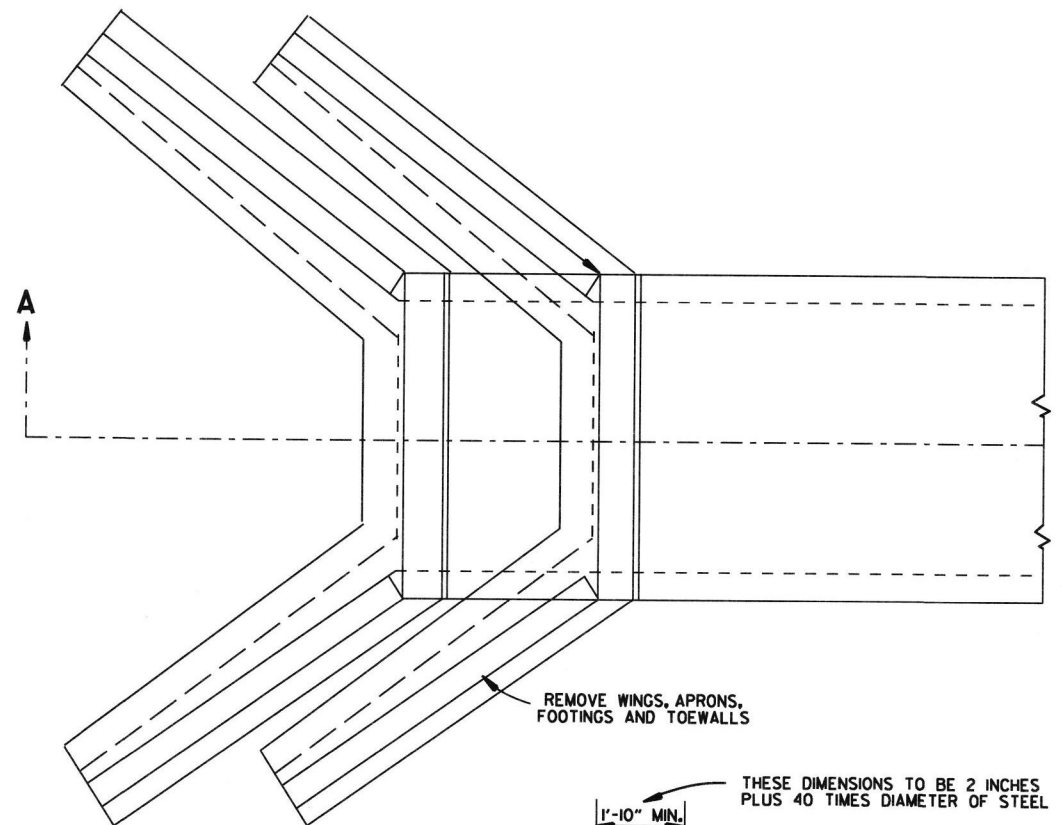
DATE	REVISION	FILMED
11-20-03	REVISED SECTION A-A NOTE	
8-22-02	REVISED SECTION B-B NOTE	
10-12-95	COMBINED 1891B AND 1888A	
1-4-83	REVISED GENERAL NOTES AND ADDED MAXIMUM PAY LIMIT NOTES.	674-1-4-83
2-2-76	EXCAV. PAY LIMITS	917-2-2-76
10-2-72	REVISED AND REDRAWN	564-10-16-72

**ARKANSAS STATE HIGHWAY COMMISSION**

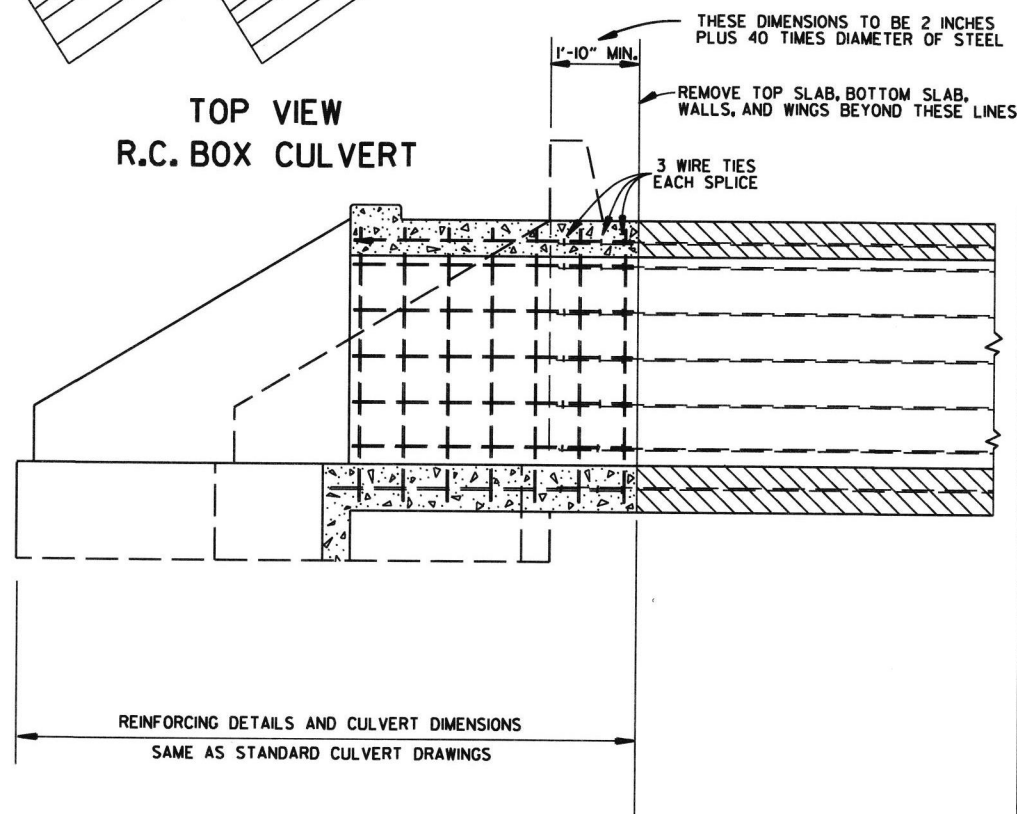
**EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS**

**STANDARD DRAWING RCB-2**



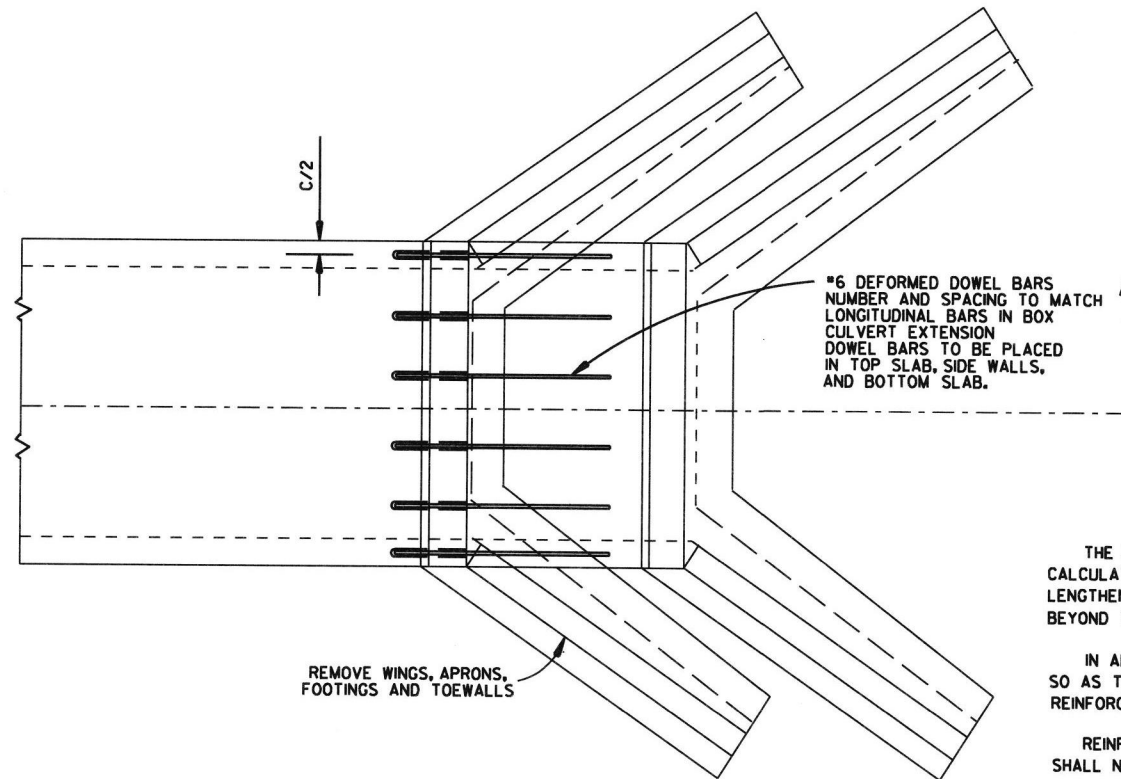


TOP VIEW  
R.C. BOX CULVERT

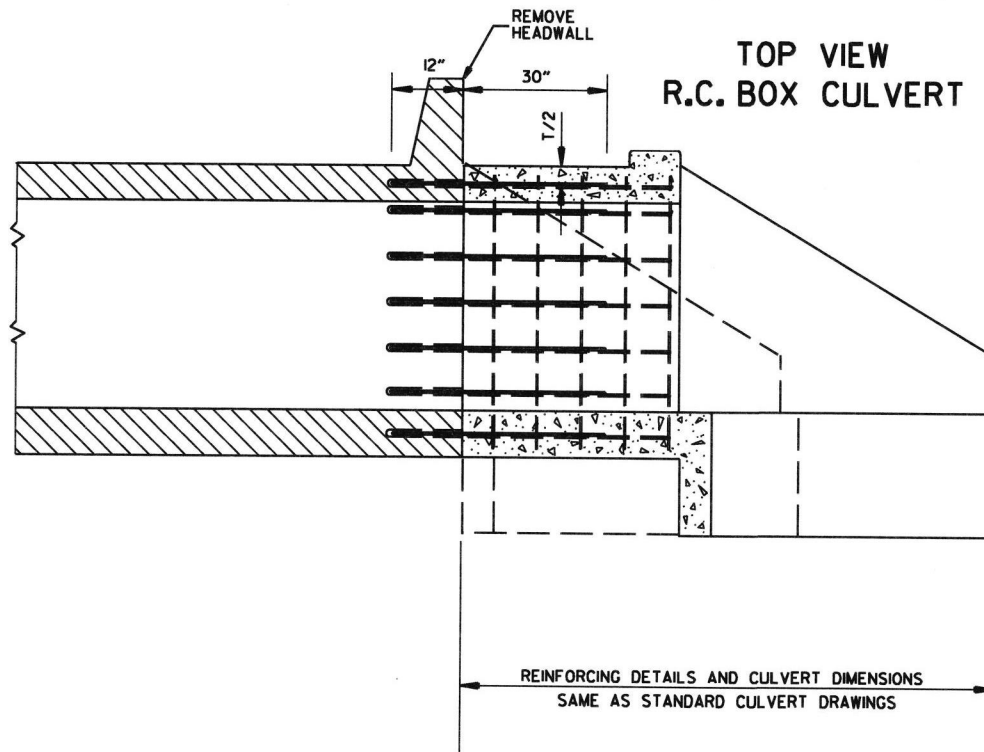


SECTION A-A  
METHOD 1

REINFORCING DETAILS AND CULVERT DIMENSIONS  
SAME AS STANDARD CULVERT DRAWINGS



TOP VIEW  
R.C. BOX CULVERT



SECTION A-A  
METHOD 2

REINFORCING DETAILS AND CULVERT DIMENSIONS  
SAME AS STANDARD CULVERT DRAWINGS

#6 DEFORMED DOWEL BARS  
NUMBER AND SPACING TO MATCH  
LONGITUDINAL BARS IN BOX  
CULVERT EXTENSION  
DOWEL BARS TO BE PLACED  
IN TOP SLAB, SIDE WALLS,  
AND BOTTOM SLAB.

GENERAL NOTES

THE RESIDENT ENGINEER WILL MAKE INDIVIDUAL CALCULATIONS OF QUANTITIES FOR EACH STRUCTURE LENGTHENED, MAKING NO ALLOWANCE FOR OVERBREAKAGE BEYOND THE LINES INDICATED.

IN ALL INSTANCES CONCRETE SHALL BE REMOVED SO AS TO PERMIT FULL 40 DIAMETER SPLICE OF REINFORCING STEEL.

REINFORCING STEEL REMOVED FROM EXISTING STRUCTURE SHALL NOT BE REUSED IN CONSTRUCTING EXTENSION.

ON R.C. BOX CULVERTS THAT HAVE AN EXISTING CONCRETE APRON, THE CONCRETE APRON SHALL BE REMOVED WITH THE WINGS. THE COST OF REMOVING ALL OLD CONCRETE WILL BE INCLUDED IN THE PRICE BID PER CUBIC YARD FOR NEW CONCRETE OF THE CLASS SPECIFIED AND NO ADDITIONAL COMPENSATION WILL BE ALLOWED.

MATERIALS FOR SECURING DOWEL BARS SHALL MEET THE REQUIREMENTS OF SECTION 507.02 OF THE STANDARD SPECIFICATIONS.

DOWEL BARS SHALL BE INSTALLED AS FOLLOWS: THE DRILLING PROCEDURE SHALL BE APPROVED BY THE ENGINEER, THE FILLING SYSTEM SHALL BE APPROVED BY THE ENGINEER, AND SHALL BE AN INJECTION-TYPE SYSTEM WHICH WILL INSURE THAT SUFFICIENT MATERIAL IS INJECTED SO IT COMPLETELY SURROUNDS THE BARS AND FILLS THE HOLES.

THE CONTRACTOR SHALL HAVE THE OPTION OF USING EITHER METHOD 1 OR METHOD 2, REGARDLESS OF WHICH METHOD IS USED, PAY QUANTITIES WILL BE CALCULATED BASED ON METHOD 1.

NOTE:  
NO PART OF THIS STANDARD IS TO BE USED FOR ANY DETAILS RELATIVE TO NEW CONSTRUCTION.

SEE STANDARD DRAWING LISTED IN TABULATION OF STRUCTURES FOR ALL NEW CONSTRUCTION DETAILS.

USE FOR METHOD

1

1

1&2

1&2

2

2

1&2

DATE	REVISION	DATE FILM
10-12-95	CHANGED DRAWING * FROM 144-A	
4-1-93	ADDED GENERAL NOTE	
10-1-92	ADDED ALT. METHOD OF EXTENSION	
8-30-89	REDRAWN	
1-4-83	ELIMINATED CONCRETE CLASS	
12-20-56	RETRACED	

ARKANSAS STATE HIGHWAY COMMISSION

METHOD OF EXTENDING  
EXISTING R.C. BOX CULVERTS

STANDARD DRAWING RCB-3



**SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC**

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		70 MPH	
	e	Ls (FT)		e	Ls (FT)		e	Ls (FT)		e	Ls (FT)	
		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE		MINIMUM	DESIRABLE
0° 15'	N.C.			N.C.			N.C.			N.C.		
0° 30'	N.C.			N.C.			N.C.			N.C.		
0° 45'	N.C.			N.C.			N.C.			N.C.		
1° 00'	N.C.			N.C.			0.021			0.023		
1° 15'	N.C.			N.C.			0.026			0.030		
1° 30'	N.C.			N.C.			0.031			0.037		
1° 45'	N.C.			0.021			0.036	200		0.043	275	300
2° 00'	N.C.			0.025			0.040			0.049	250	300
2° 15'	R.C.			0.028	175		0.045			0.055		
2° 30'	R.C.			0.031			0.049			0.061		
2° 45'	0.021			0.034			0.053	250		0.067		
3° 00'	0.023			0.037			0.057			0.072		
3° 15'	0.025	150		0.040			0.061			0.077	230	
3° 30'	0.027			0.043			0.065			0.082	245	
3° 45'	0.029			0.046			0.069	205		0.086	255	
4° 00'	0.031			0.049			0.072	215		0.090	265	
4° 15'	0.033		200	0.051			0.078	225		0.093	270	
4° 30'	0.037			0.055			0.083	240		0.096	280	
4° 45'	0.040			0.061			0.088	250		0.098	285	
5° 00'	0.043			0.066			0.092	260		0.100	290	
5° 15'	0.046			0.070	185		0.095	270				
5° 30'	0.050			0.074	190		0.098	280				
5° 45'	0.053			0.078	200		0.099	285				
6° 00'	0.055			0.081	210		0.100	290				
6° 15'	0.056			0.084	215							
6° 30'	0.058			0.087	220							
6° 45'	0.061			0.089	225							
7° 00'	0.063			0.091	230							
7° 15'	0.065	160		0.094	235							
7° 30'	0.068			0.097	240							
7° 45'	0.072			0.099	245							
8° 00'	0.076			0.100	250							
8° 15'	0.080											
8° 30'	0.083											
8° 45'	0.086											
9° 00'	0.089											
9° 15'	0.091											
9° 30'	0.093											
9° 45'	0.095											
10° 00'	0.097											
10° 15'	0.098		250									
10° 30'	0.099											
10° 45'	0.099											
11° 00'	0.100											
11° 15'												
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23° 15'												
23° 30'												
23° 45'												
24° 00'												

D MAX = 24° 45'

**GENERAL NOTES**

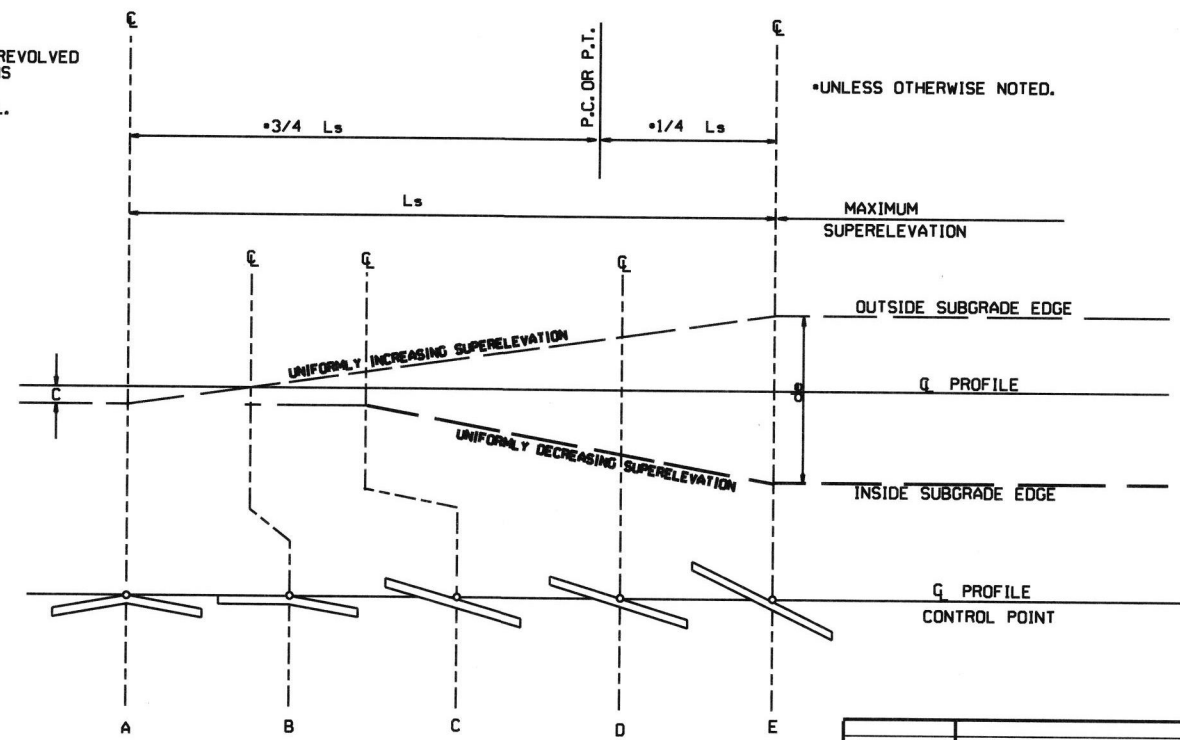
- ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS.
- SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
- LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
- PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

- 3 LANE UNDIVIDED - - - - +20%
- 4 LANE UNDIVIDED - - - - +50%
- 5 LANE UNDIVIDED - - - - +80%
- 6 LANE UNDIVIDED - - - - +100%

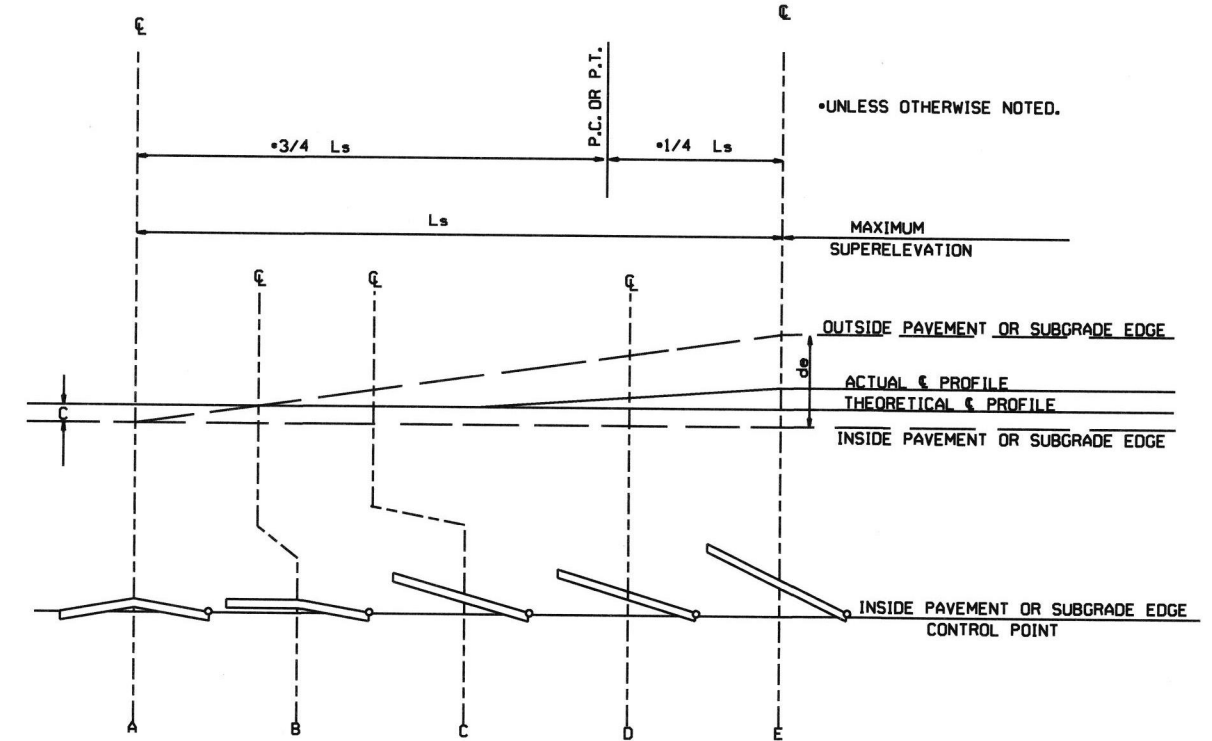
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.  
RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.

**ABBREVIATIONS**

- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)



**STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE**



**STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE**

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

SUPERELEVATION FORMULA =  $\frac{Lde}{Ls}$

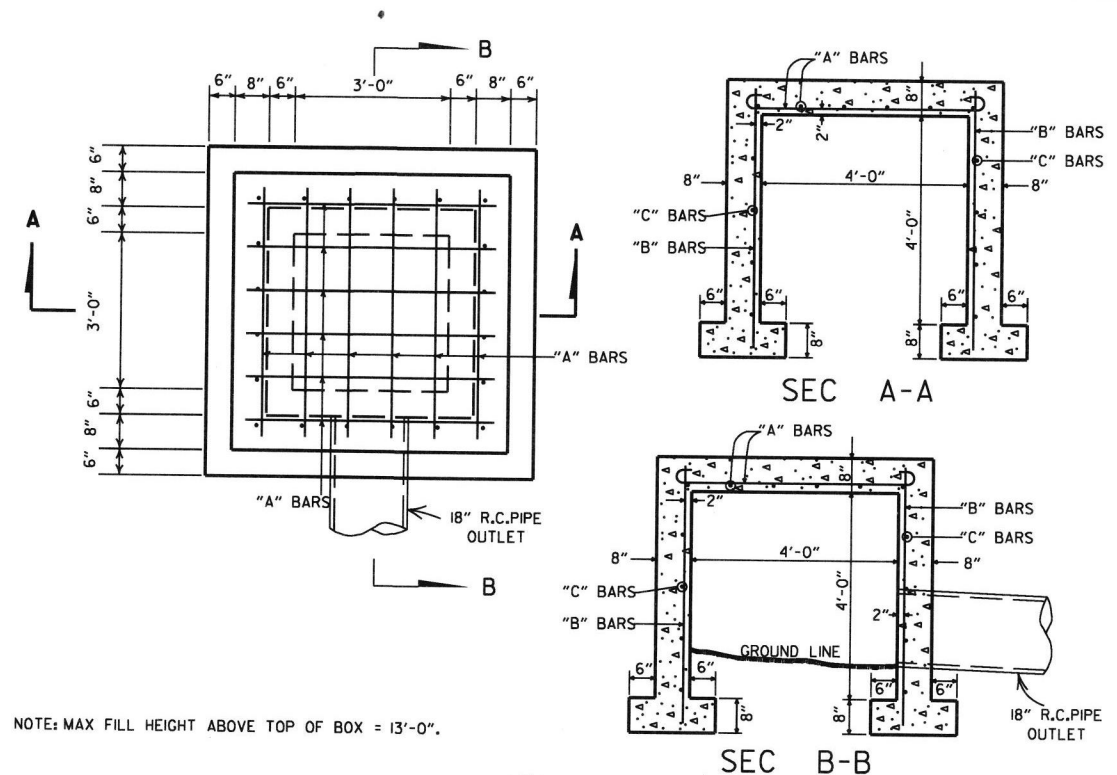
10-18-96	ADDED FORMULA		
01-09-87	ISSUED	534-1-9-87	
DATE	REVISION	DATE FILLED	

**ARKANSAS STATE HIGHWAY COMMISSION**

**TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC**

**STANDARD DRAWING SE-2**



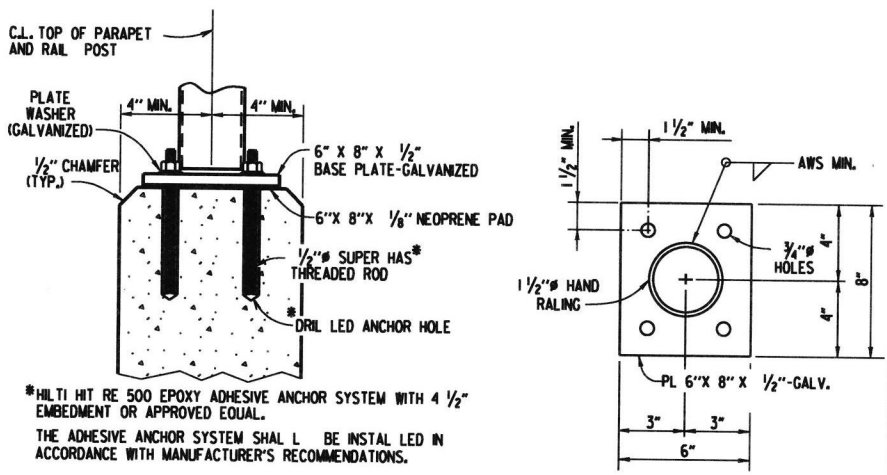
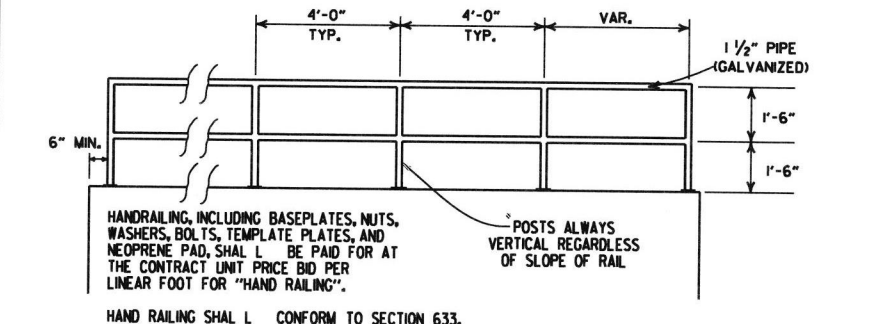
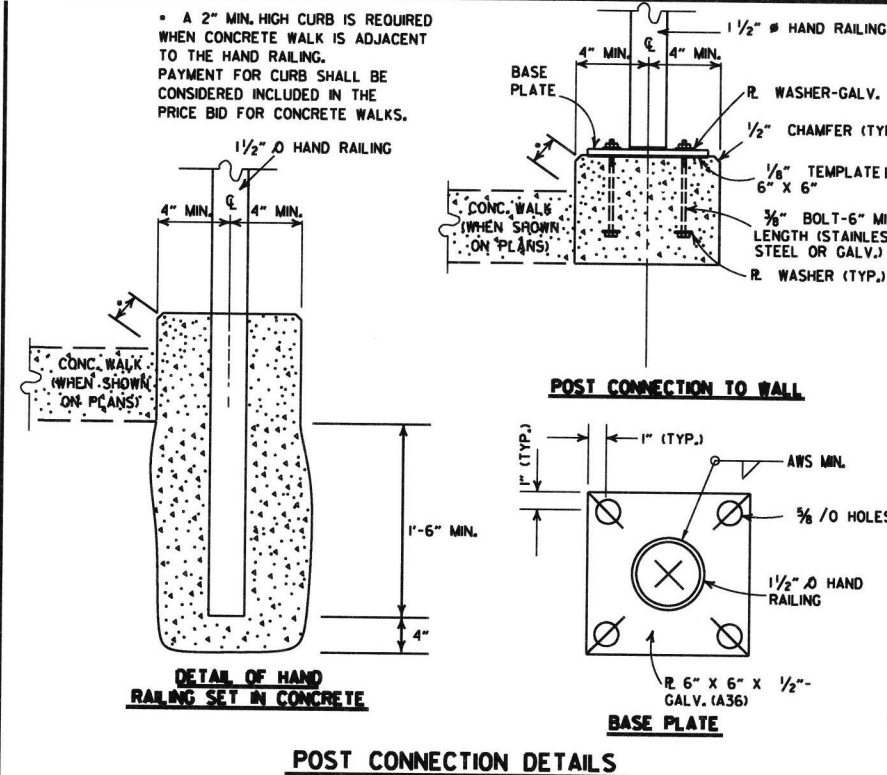
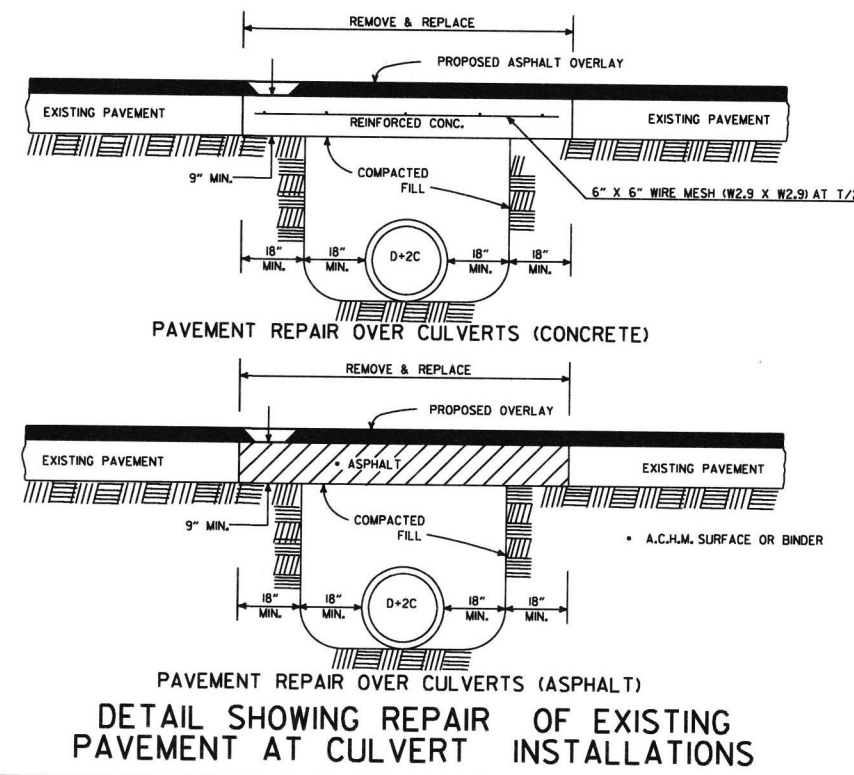


STEEL SCHEDULE			
BAR	NUMBER	LENGTH	SPACING
"A"	12	6'-0"	10"
"B"	20	5'-0"	10 1/2"
"C"	16	5'-0"	12"

QUANTITIES  
CONCRETE 3.31 CU. YDS.  
REINFORCING STEEL 168 LB.

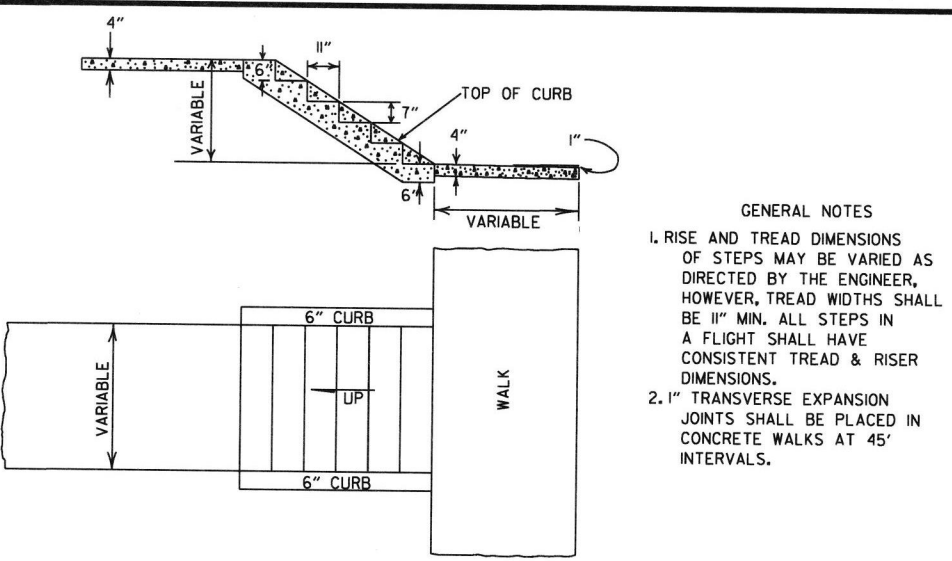
GENERAL NOTE:  
THE PAY ITEMS FOR REINFORCED CONCRETE SPRING BOXES SHALL BE FOR THE QUANTITIES OF CONCRETE OF THE CLASS SPECIFIED, REINFORCING STEEL, EXCAVATION FOR STRUCTURES AND 18" R.C. PIPE CULVERT.

**REINFORCED CONCRETE SPRING BOX**



**DETAILS OF ALTERNATE POST ANCHOR SYSTEM (EPOXY ADHESIVE ANCHORS)**

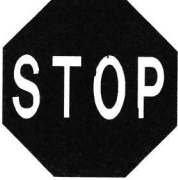








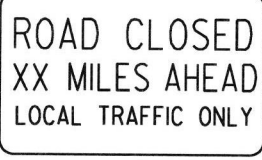
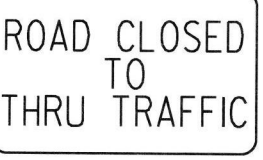

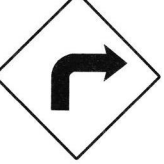







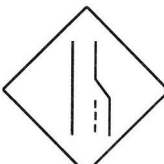














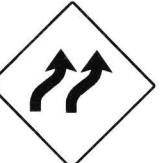



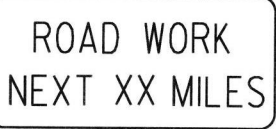
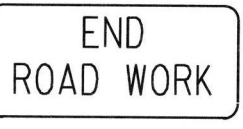
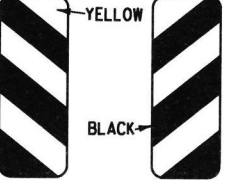
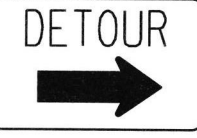

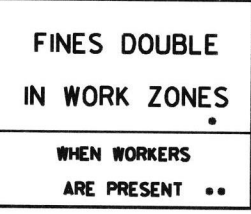
**HAND RAILING DETAILS**



- GENERAL NOTES
1. RISE AND TREAD DIMENSIONS OF STEPS MAY BE VARIED AS DIRECTED BY THE ENGINEER, HOWEVER, TREAD WIDTHS SHALL BE 11" MIN. ALL STEPS IN A FLIGHT SHALL HAVE CONSISTENT TREAD & RISER DIMENSIONS.
  2. 1" TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE WALKS AT 45' INTERVALS.

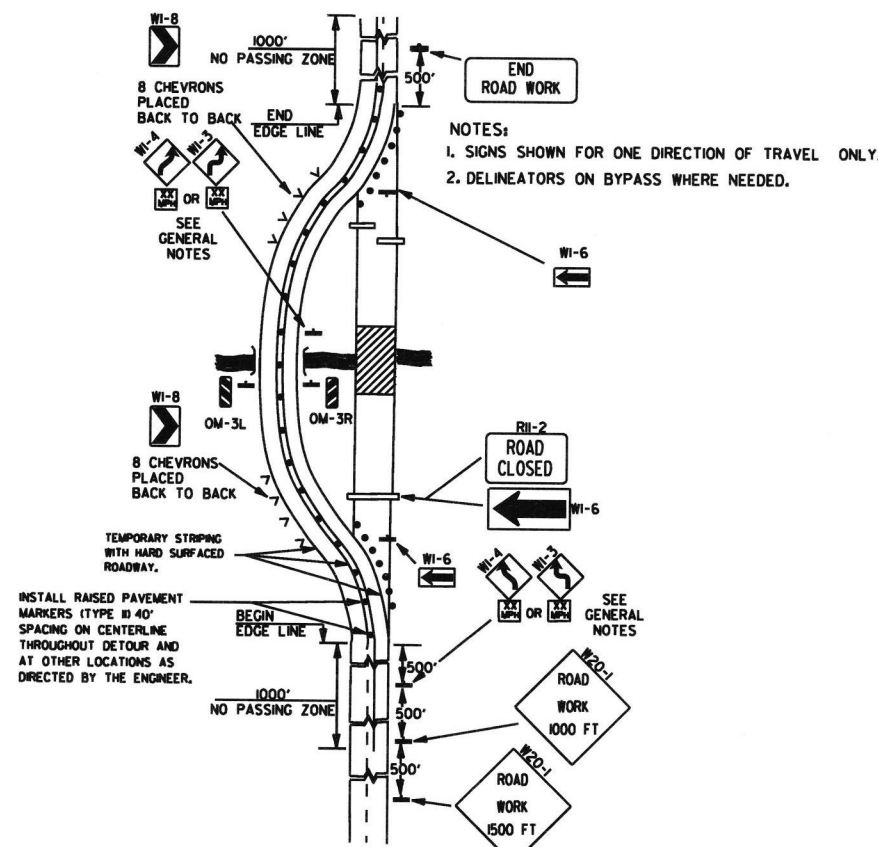
DATE	REVISION	DATE FILMED
9-12-13	REVISED REINFORCED CONCRETE SPRING BOX	
7-26-12	REMOVED RETAINING WALL DETAILS & REVISED HAND RAILING DETAILS	
4-17-08	REV. JOINT & FOOTING STEP DETAILS	
11-29-07	REVISED RETAINING WALL DRAINAGE	
5-25-06	REVISED PVMT REPAIR OVER CULVERTS (CONC); REVISED REINFORCED CONC SPRING BOX	
10-9-03	REVISED PIPE RAILING DETAILS TO HAND RAILING DETAILS	
4-10-03	REVISED RETAINING WALL DRAWING	
8-22-02	ADDED HAND RAILING DETAIL	
11-16-01	REVISED PVMT REPAIR OVER CULVERTS (CONC); CORRECTED SPELLING IN GENERAL NOTES	
11-18-98	ADDED GENERAL NOTES TO CONCRETE STEPS & WALKS	
7-02-98	ENLARGED PIPE	
4-03-97	ADDED NOTE TO STEEL BAR SCHED.	
10-18-96	CORRECTED SPELLING	
4-26-96	ADD WEEP HOLE; REV. JOINT SPACING IN RET. WALL	
6-2-94	CHANGED CONST. TO CONTRACTION JOINT	10-1-92
10-1-92	CHANGED MESH FABRIC TO WIRE MESH	8-15-91
8-15-91	DELETED HDWL MODIFICATION DETAIL	11-8-90
11-8-90	DELETED COLD MIX FROM CULV'T. REPAIR	11-8-89
11-30-89	REV. RETAINING WALL STEEL SCHEDULE	11-30-89
11-17-88	V. BARS BEHIND ARROW	665-11-17-88
7-15-88	REV. PAVEMENT REPAIR	649-7-15-88
	ADDED HDWL. MODS. DEL. PIPE UNDERDRAINS	
11-1-84	REV. TRENCH FOR PIPE UNDERDRAIN	510-11-1-84
1-4-83	ELIMINATED CONC. CLASS & ADDED CHAMFER NOTE	682-1-4-83
3-2-81	SPELLING OF "UNDERDRAIN"	721-3-2-81
4-20-79	REV. UNDERDRAIN DET & PAVEMENT REPAIR	674-4-20-79
2-2-76	12" MIN. GRAN. MAT'L. OVER PIPE	919-2-2-76
4-10-75	GRAN. SPECS. FOR GRAN. MAT'L.	568-4-10-75-853
5-22-74	GRANULAR MAT'L. TO BE SB-3	567-5-22-74-740
10-2-72	REVISED AND REDRAWN	564-10-16-72



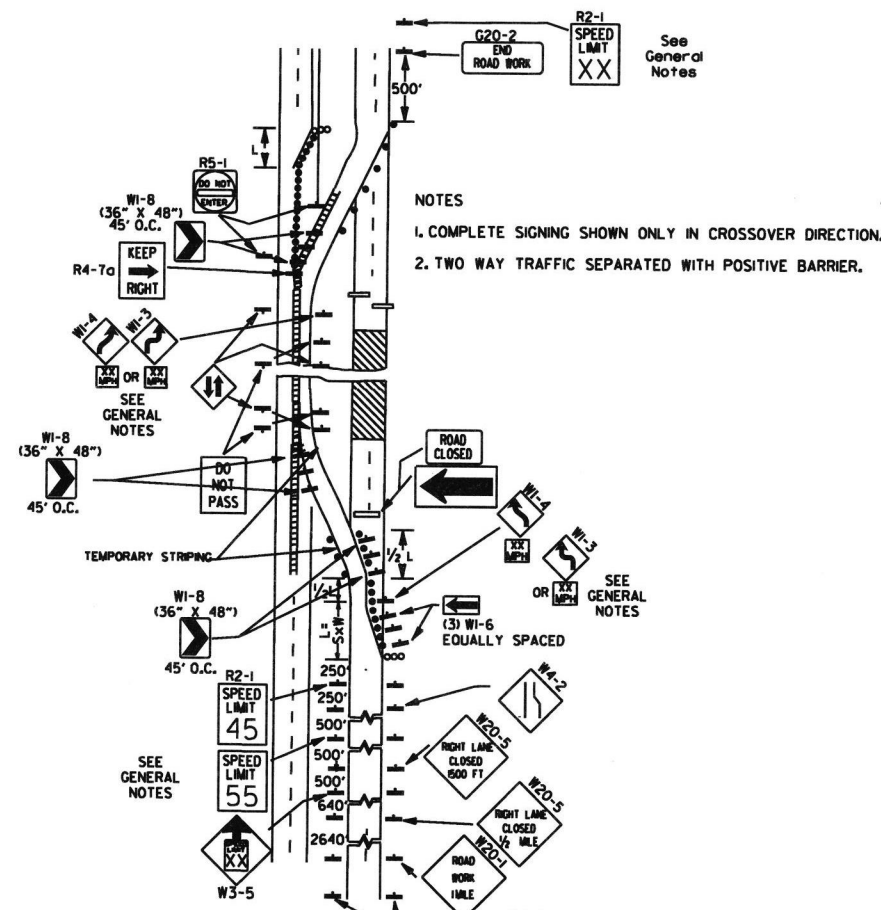
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>ADVANCE DISTANCES (XXXX)</p> <table border="0"> <tr> <td>500 FT</td> <td>1/2 MILE</td> </tr> <tr> <td>1000 FT</td> <td>3/4 MILE</td> </tr> <tr> <td>1500 FT</td> <td>1 MILE AHEAD</td> </tr> </table> <p>GENERAL NOTES:</p> <ol style="list-style-type: none"> <li>ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.</li> <li>TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.</li> <li>EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.</li> <li>SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.</li> <li>SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.</li> <li>POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.</li> <li>ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.</li> <li>FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.</li> <li>MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.</li> <li>R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.</li> </ol> <p>* NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 &amp; 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.</p>	500 FT	1/2 MILE	1000 FT	3/4 MILE	1500 FT	1 MILE AHEAD
500 FT	1/2 MILE												
1000 FT	3/4 MILE												
1500 FT	1 MILE AHEAD												
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>W21-5a</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>							
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>							
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>						
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>						
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS •• USE 4" D LETTERS</p>						

4-13-17	DELETED RSP-1 & ADDED W21-5a	
9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES	
12-15-1	REVISED W24-1	
11-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

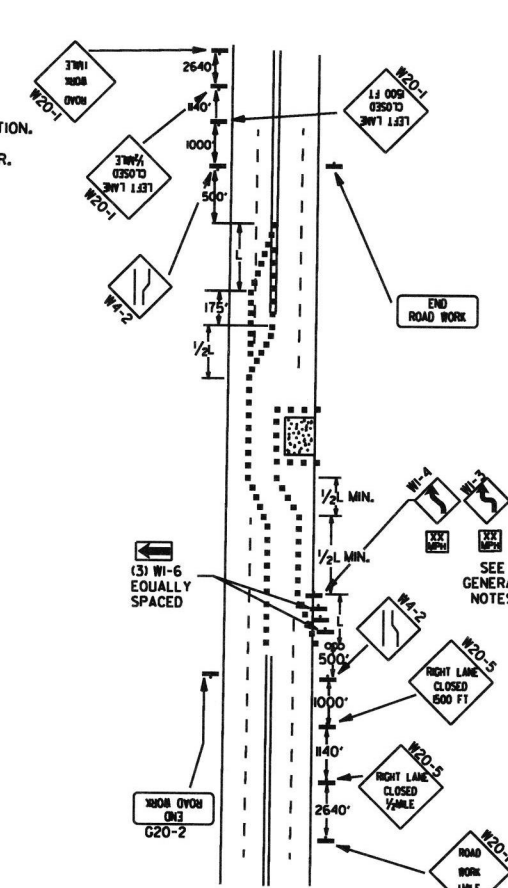




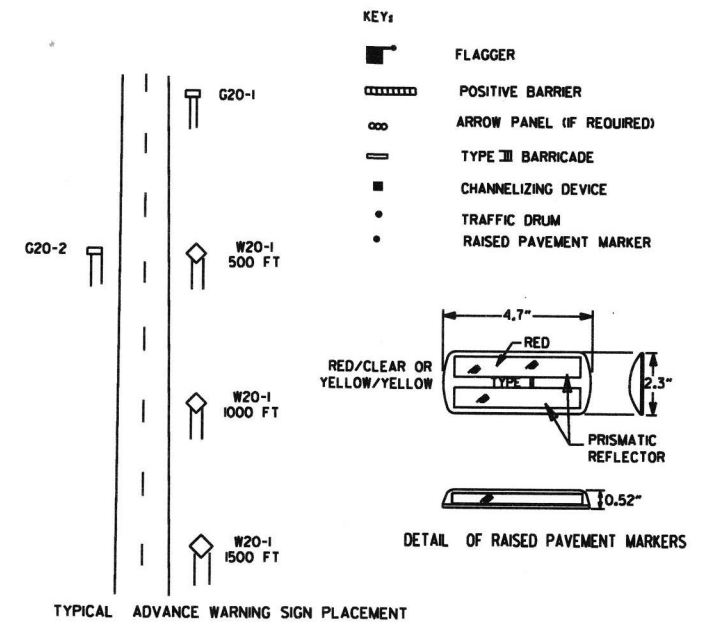
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



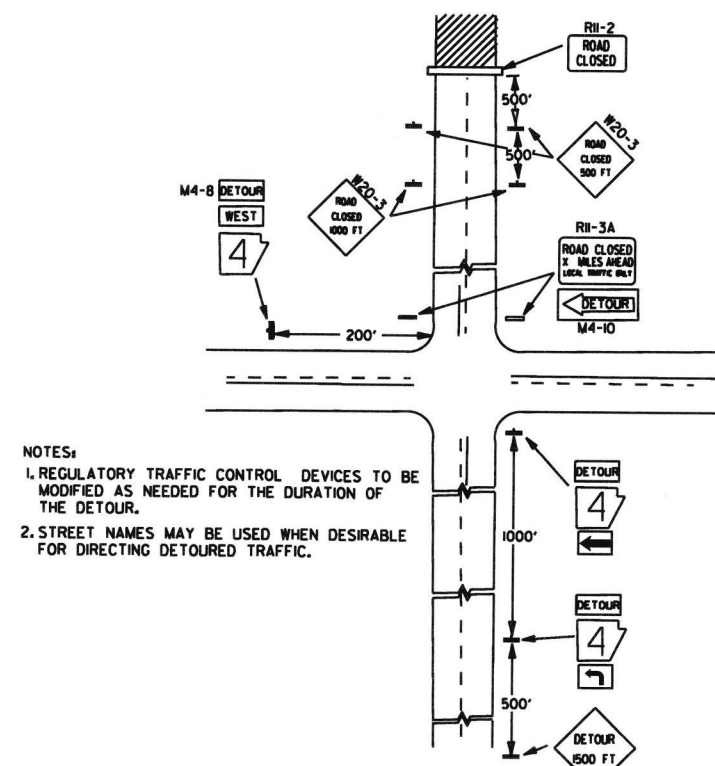
(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



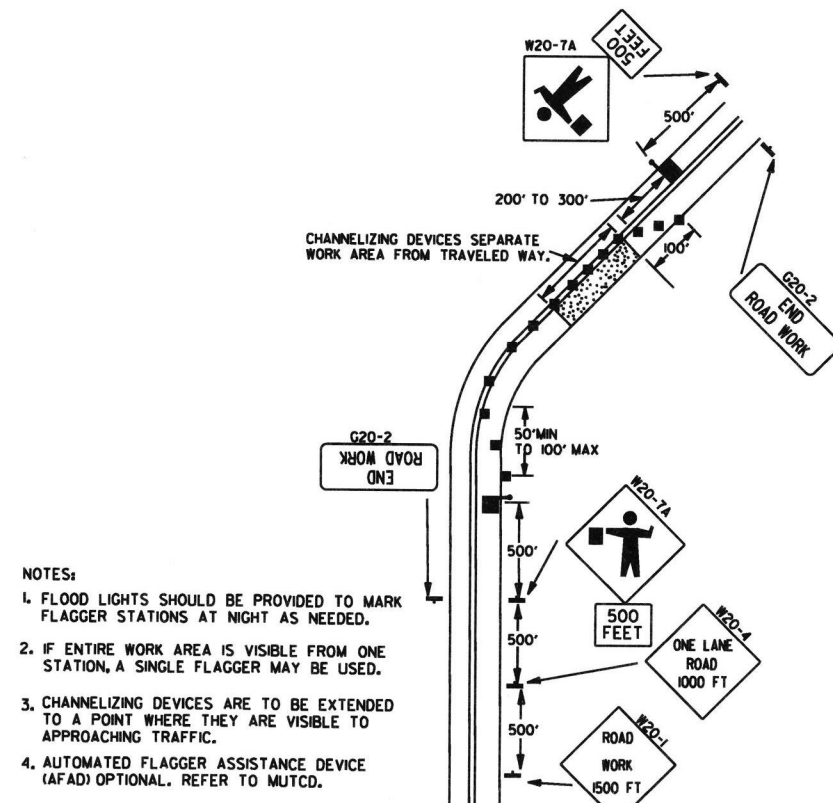
TYPICAL ADVANCE WARNING SIGN PLACEMENT

TAPER FORMULAE:  
 $L = SXW$  FOR SPEEDS OF 45MPH OR MORE.  
 $L = \frac{WS^2}{60}$  FOR SPEEDS OF 40MPH OR LESS.  
 WHERE:  
 L = MINIMUM LENGTH OF TAPER.  
 S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.  
 W = WIDTH OF OFFSET.

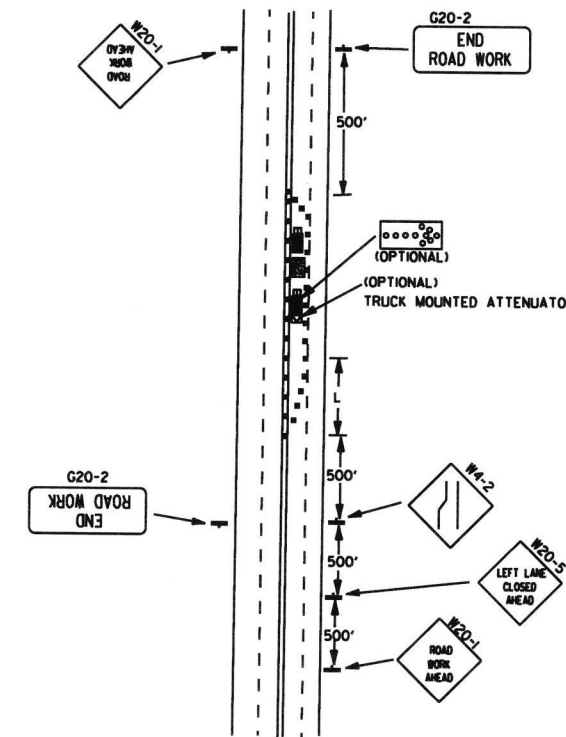
- GENERAL NOTES:
- ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
  - WHEN THE EXISTING SPEED LIMIT IS 55MPH, THE R2-K55 SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-KXXI SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  - WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-K45 SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-KXXI SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  - THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
  - WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
  - PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
  - TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER, WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
  - DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER, REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.



(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



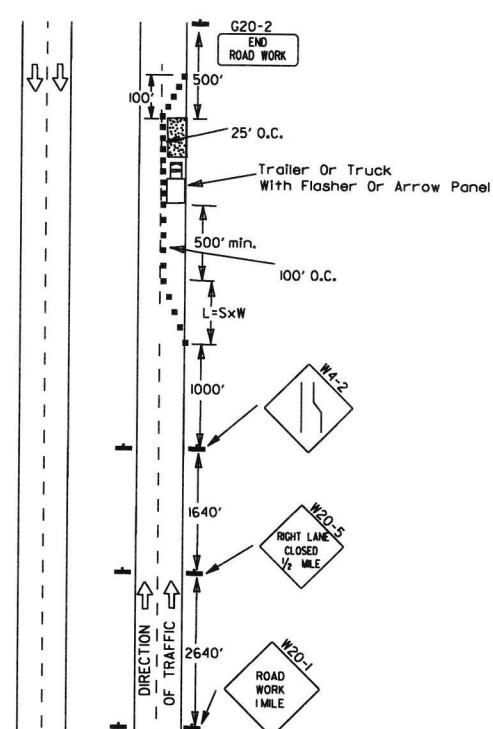
(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



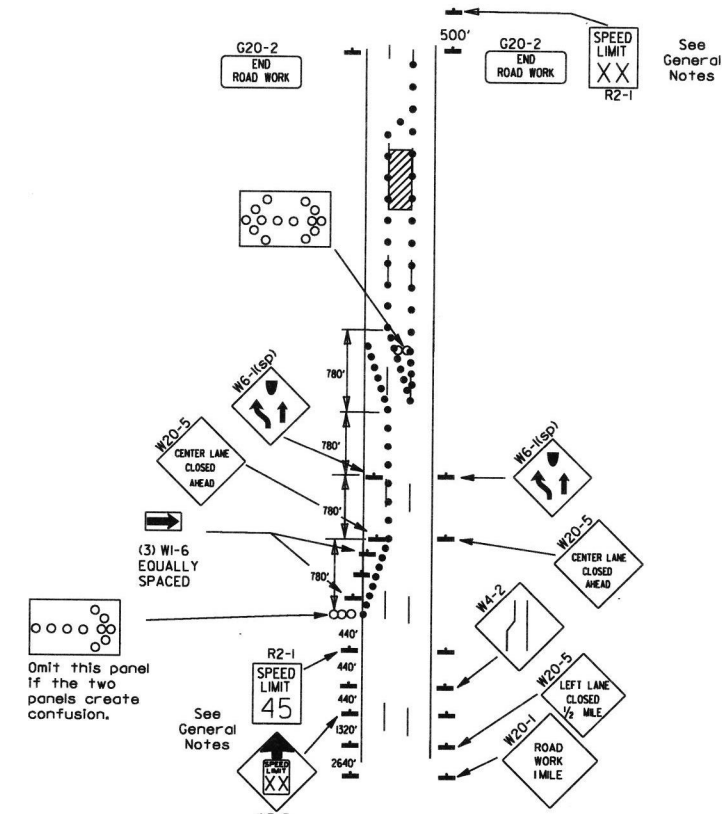
(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

DATE	REVISION	FILMED
9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-8-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	





(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.



(B) Typical application - 3-lane oneway roadway where center lane is closed.

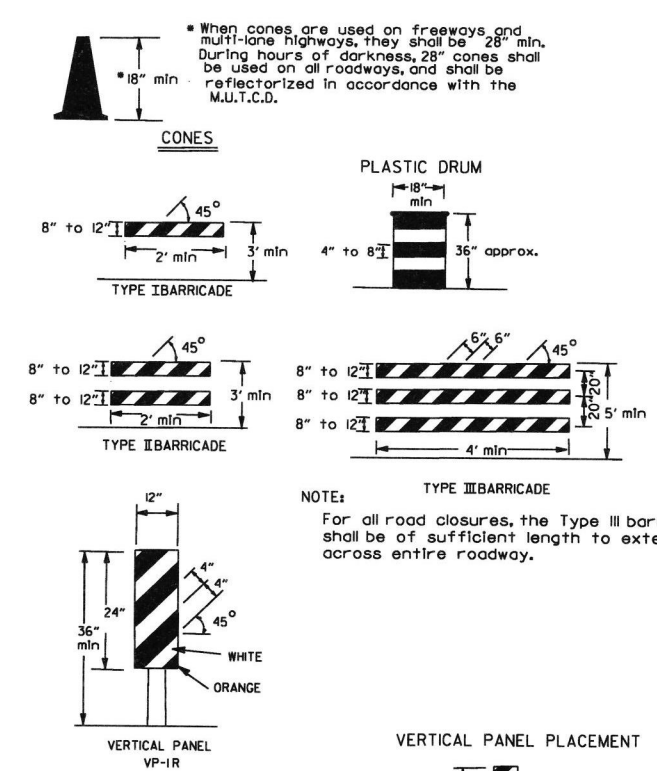
- KEY:
- Arrow Panel (if Required)
  - Channelizing Device
  - Traffic drum

GENERAL NOTES:

1. A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
2. When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the W3-5 shall be installed at that location. Additional R2-1(45) speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
3. When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(65) shall be omitted. Additional R2-1(55) speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
4. The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
5. Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
6. Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
7. The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1(1/2 MILE) signs are not required in advance of lane closures that begin inside the project limits.
8. Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
9. All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual For Assessing Safety Hardware (MASH).
10. Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

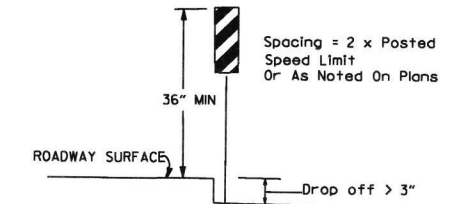
(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

Channelizing devices



NOTE: For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.

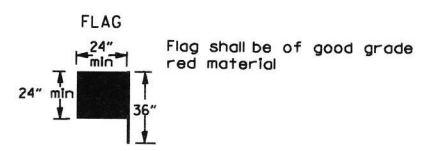
VERTICAL PANEL PLACEMENT



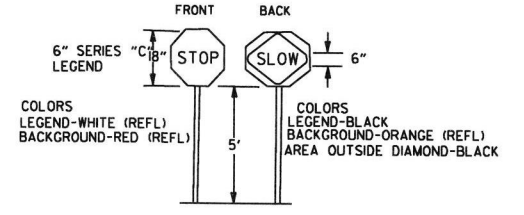
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-11
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-1 and vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

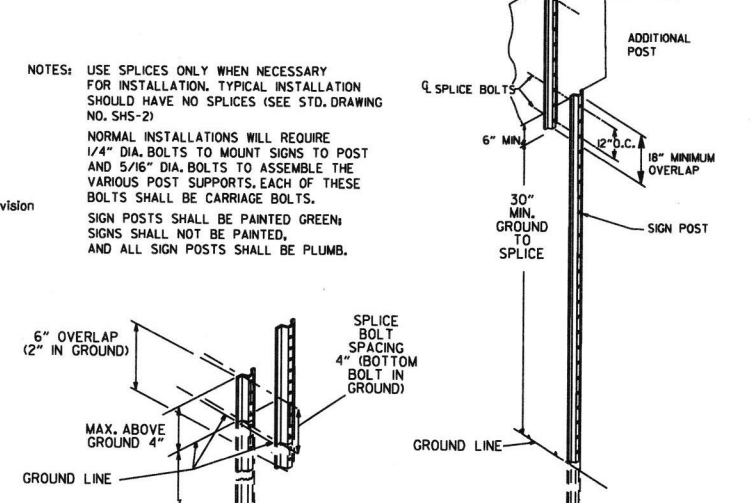
\* When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



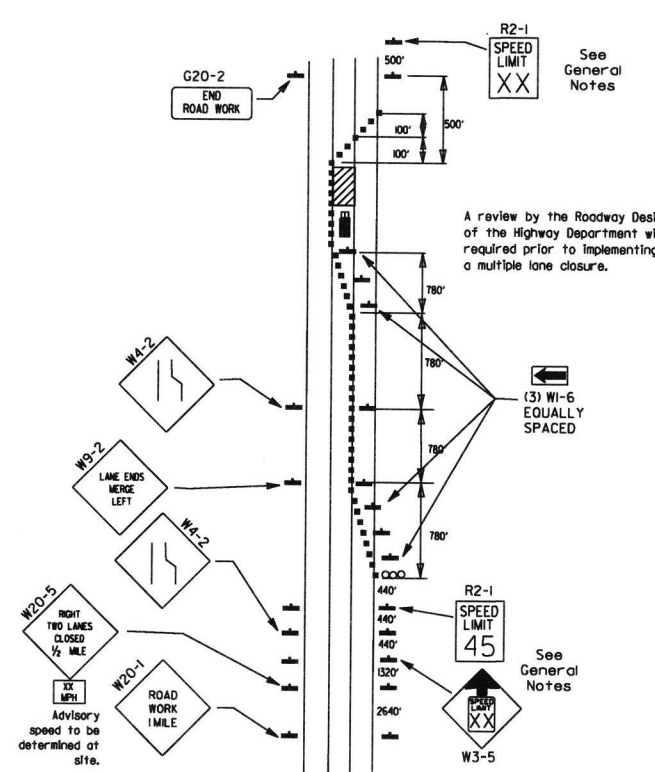
STOP SLOW PADDLE



DETAIL OF SPLICES



NOTES: USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2). NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS. SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.

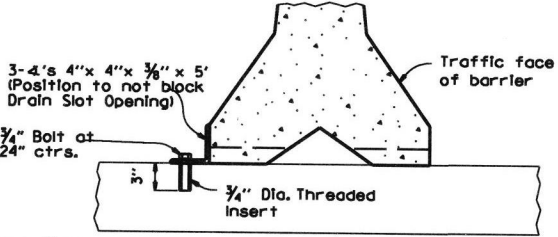
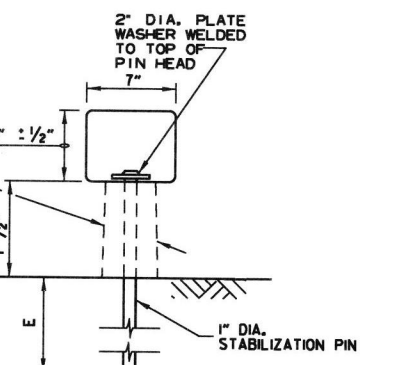
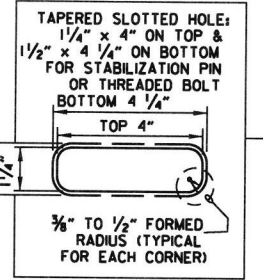
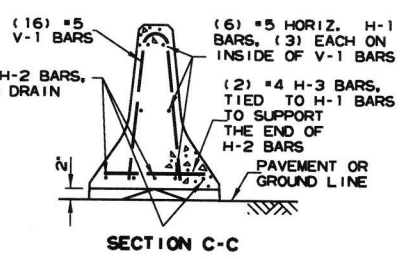
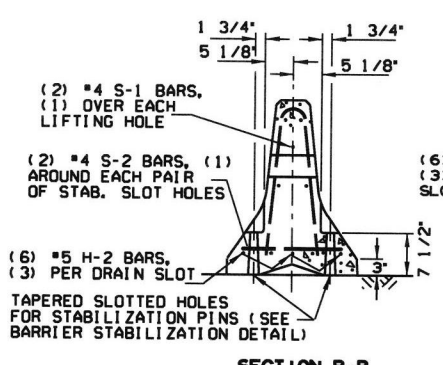
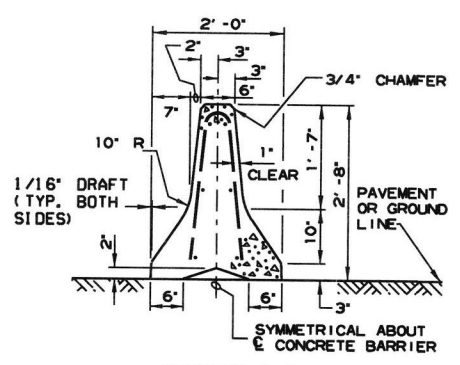
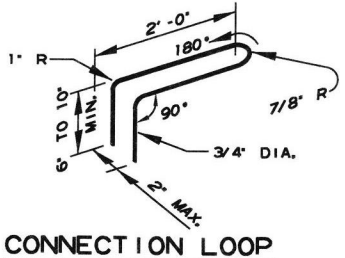
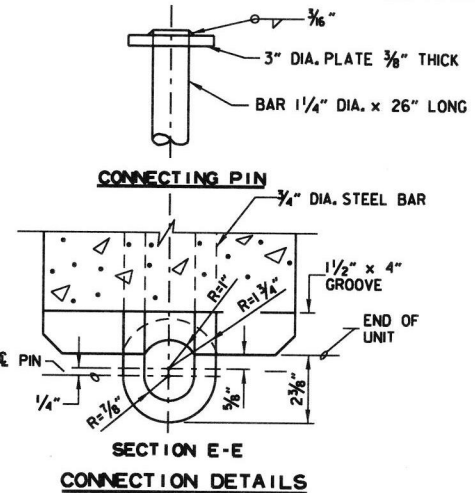


(D) Typical application - closing multiple lanes of a multilane highway.

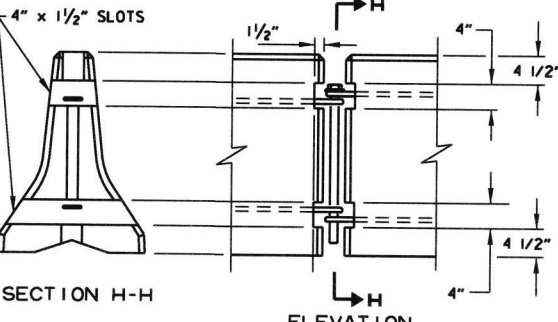
DATE	REVISION	FILED
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



REINFORCING BAR TABLE PER BARRIER UNIT			
MARK	LOCATION	BAR SIZE (NO. BARS)	SKETCH
H-1	HORIZONTAL IN BARRIER TIED INSIDE V-1 BARS	#5 (6)	19'-3"
H-2	CENTERED ABOVE DRAIN SLOTS LONG. & TRANSVERSELY	#5 (6)	6'-6"
H-3	TIED ABOVE H-1 BARS TO SUPPORT H-2, TIED TO V-1	#4 (2)	1'-6"
S-1	OVER LIFT HOLES	#4 (2)	
S-2	HORIZ. AROUND SLOTS BETWEEN V-1'S & DRAIN SLOTS	#4 (2)	
V-1	VERTICAL IN BARRIER (3) EACH END & (2) AT EACH DRAIN SLOTS	#5 (16)	

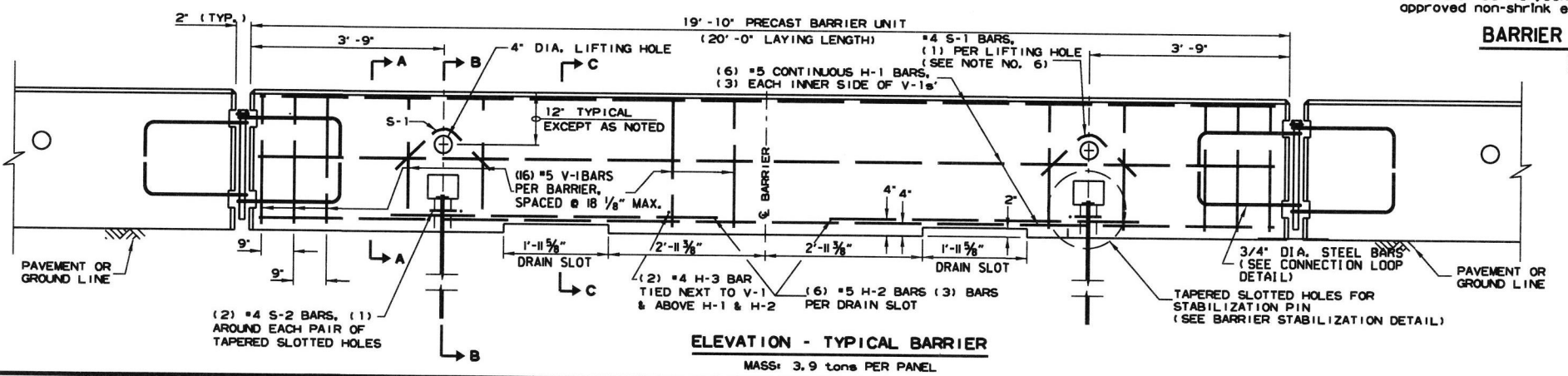
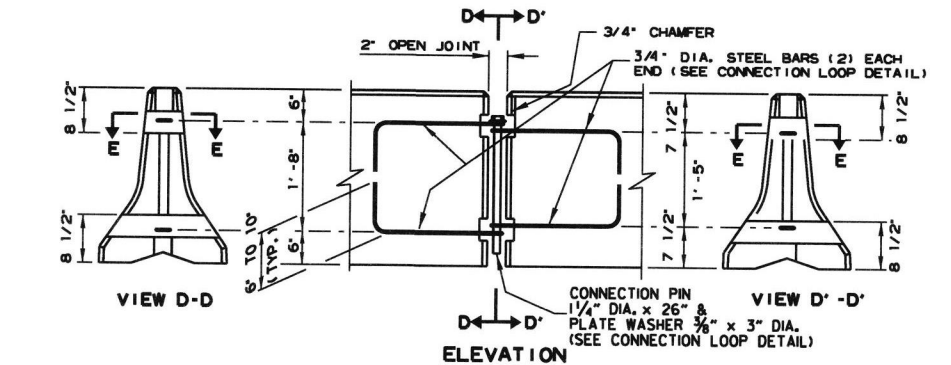


NOTE: 3/4" Threaded inserts shall be cast in place for all new bridge decks and drilled and grouted for existing bridge decks. Inserts shall have a minimum ultimate load capacity of 8000 lbs. in tension. After removal of barrier, bolts, and angles, the inserts shall be filled with approved non-shrink epoxy.



**BARRIER REMOVAL SLOT DETAILS**

**BARRIER STABILIZATION DETAIL BRIDGE DECKS**



- General Notes**
- The contractor shall furnish the Precast Concrete Barrier Units and shall be responsible for the manufacture, shipment, storage, placement and removal. At the completion of the project, the precast units will remain the property of the contractor.
  - Materials shall meet the following minimum requirements:  
Concrete: 2500 psi compressive strength at 28 days.  
Reinforcing Steel: AASHTO M 31 or M 53, Grade 60  
Structural Steel: AASHTO M 270 Grade 36 shall be used for the Connection Pin, Connection Loops, and Stabilization Pins. A One Piece Pin with a 3" rounded top may be used in place of the detailed Connection Pin. Delineators: Delineators shall be mounted at 10' spacing on top of precast barrier.  
  
In applications where barrier walls within 6 feet of a traffic lane, additional delineators shall be placed on the barrier at 10' spacing approximately one (1) foot from the top of the barrier. Delineators shall be on the AHTD Qualified Products List for Construction Concrete Barrier Markers. Delineator color shall be in accordance with the Manual on Uniform Traffic Control Devices. Payment for delineators shall be considered included in the price bid per Lin. Ft. for "Furnishing and Installing Precast Concrete Barrier". The contractor shall certify to the Engineer that the material and the design used in the precast barrier units meets the requirements as shown on this standard drawing.
  - Other Precast Concrete Barriers that have been crash tested and approved by the Federal Highway Administration to meet the requirements of NCHRP-350 test level 3 or Manual For Assessing Safety Hardware (MASH) will be accepted in lieu of the barrier shown. Drain slots shall be provided as needed or as directed by the Engineer. The Contractor shall furnish a certification of NCHRP Report 350 or Manual For Assessing Safety Hardware (MASH) compliance for any other types of precast barrier to be used. The certification shall state that the precast concrete barrier meets the requirements of NCHRP Report 350 or Manual For Assessing Safety Hardware (MASH) and include a copy of the Federal Highway Administration's (FHWA) approval letter with all attachments. Precast concrete barrier units shall be fabricated and installed in accordance with crash testing and documentation provided in the FHWA approval letter. Mixing of shapes will not be allowed in a continuous line of units.
  - Dowel holes in pavement or bridge slabs that are to remain in place shall be filled. Holes in concrete pavement and bridge slabs shall be filled with an approved non-shrink epoxy grout. Holes in asphalt pavement shall be filled with an approved asphalt joint filler. Payment for drilling and filling holes to be included in the price for various barrier items.
  - Attach Units to Roadway Surface with Stabilization Pins and to Deck Slabs using bolts when required.
  - A 4" White PVC Sleeve may be used to form the Lifting Hole and if used the Sleeve is to be left in place.

DATE	REVISION	FILED
2-27-04	REVISED BARRIER STABILIZATION DETAIL	
10-05-09	ADDED REFERENCE TO MASH	
8-5-09	REV. NOTE 3 CONCERNING DRAIN SLOTS	
8-29-07	REVISED NOTE 3	
5-25-06	DELETED GENERAL NOTE 7	
4-18-04	REVISED BARRIER STABILIZATION DETAIL BRIDGE DECKS	
4-10-03	REVISED GENERAL NOTE 2	
8-22-02	ISSUED NEW DRAWING	

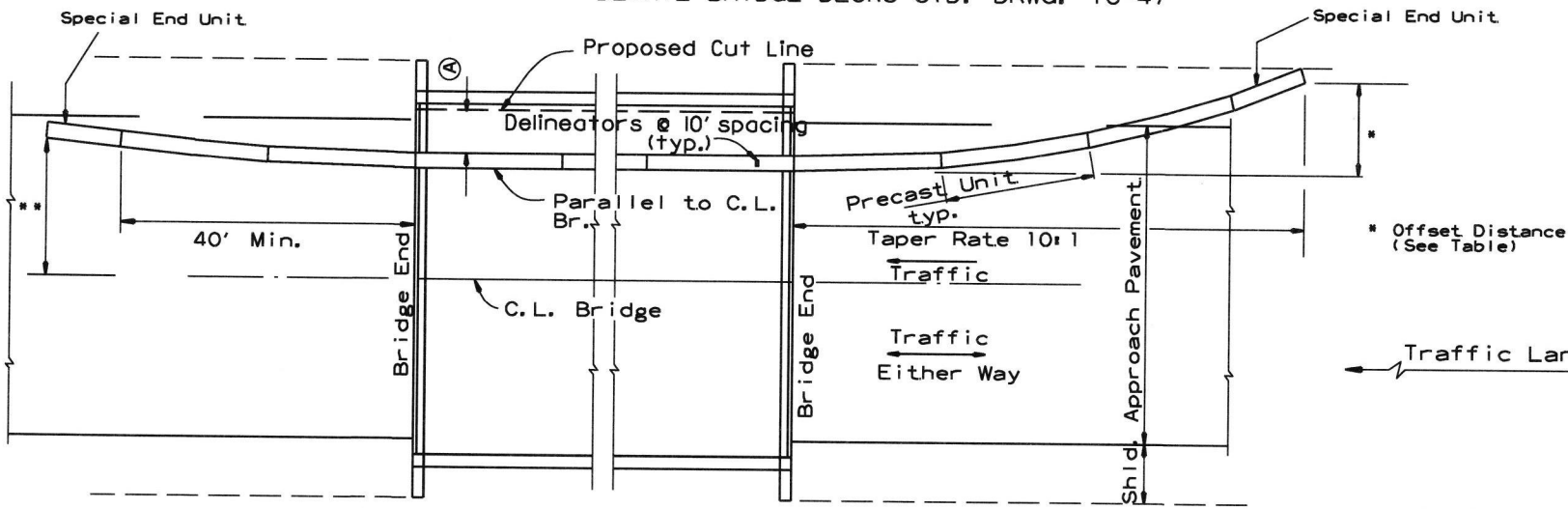
ARKANSAS STATE HIGHWAY COMMISSION

STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER

STANDARD DRAWING TC-4



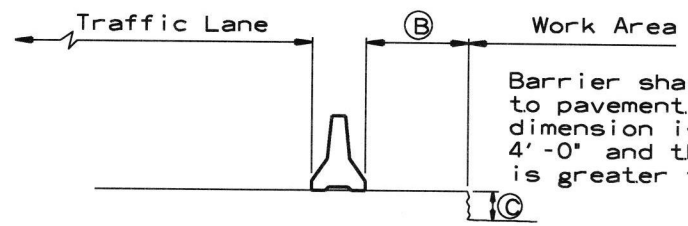
(A) 4 feet or greater preferred. If less than 4 feet, Precast Units shall be connected to slab (SEE BARRIER STABILIZATION DETAIL-BRIDGE DECKS STD. DRWG. TC-4)



**BARRIER PLACEMENT ALONG BRIDGE WITH OFFSET**

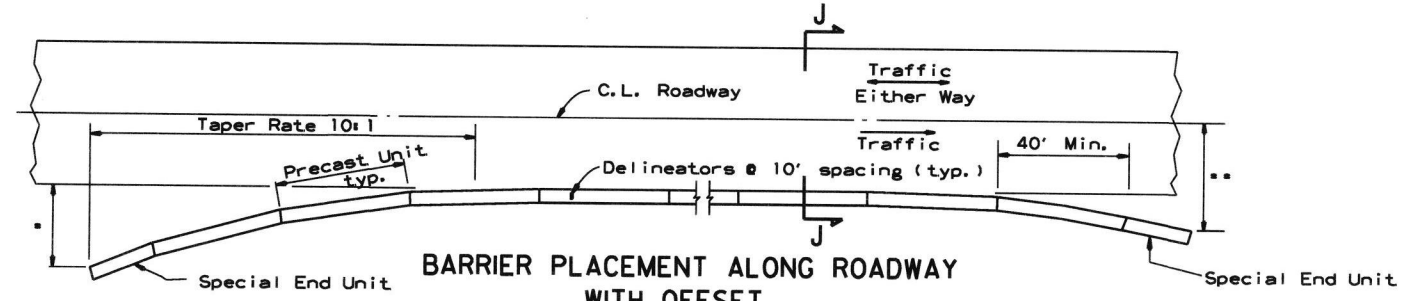
No Scale

\*\* Offset Distance for Two Way Traffic Only



**SECTION J-J**

No Scale



**BARRIER PLACEMENT ALONG ROADWAY WITH OFFSET**

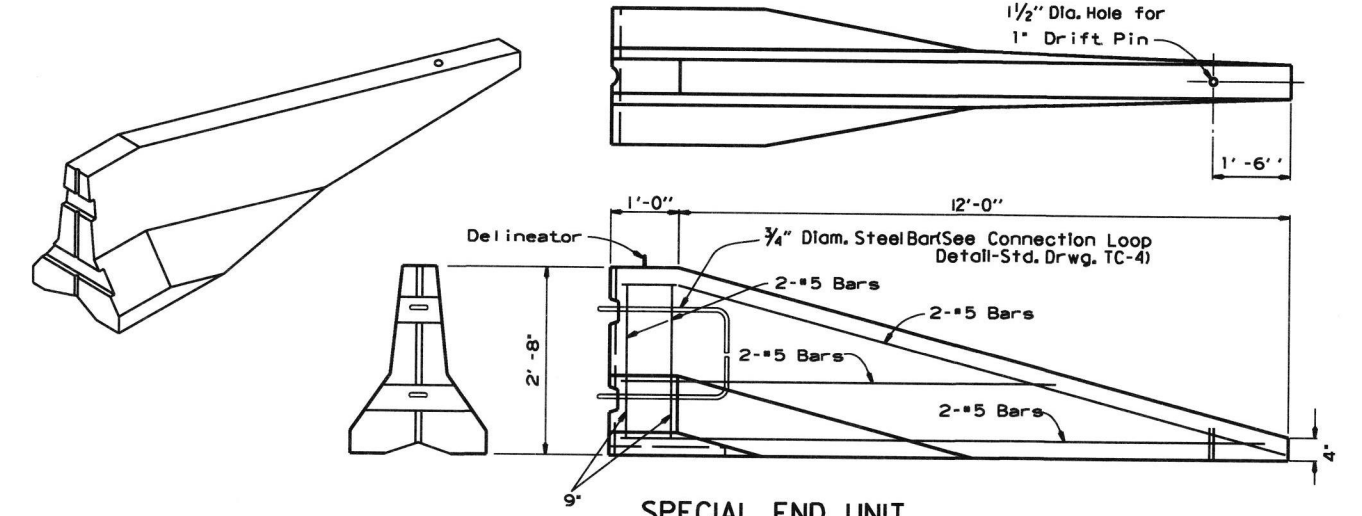
No Scale

\* Offset Distance (See Table)

\*\* Offset Distance For Two Way Traffic Only

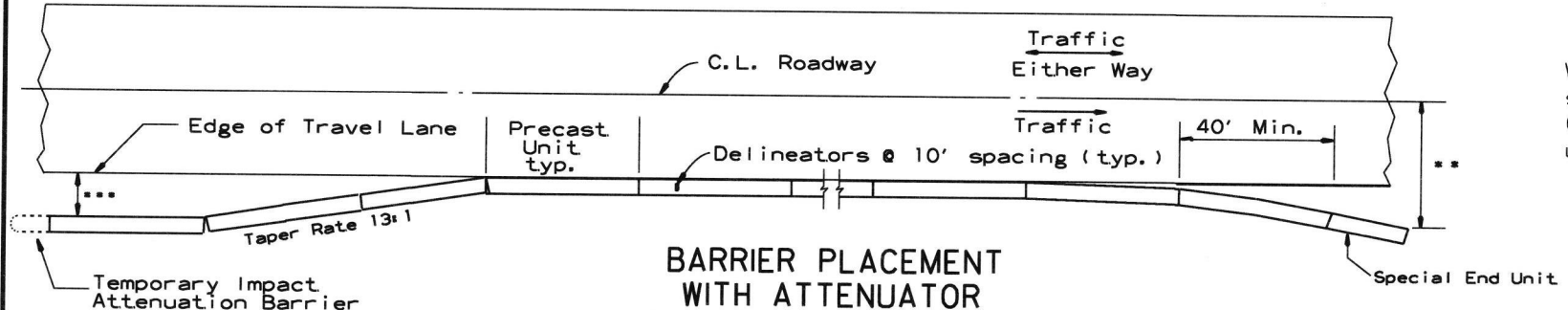
Offset Distance Table	
Speed (MPH)	Offset Distance (FT.)
≤ 45	12
> 45	18

If offset distance is not attainable, then see 'Barrier Placement With Attenuator' Detail shown below.



**SPECIAL END UNIT**

No Scale



**BARRIER PLACEMENT WITH ATTENUATOR**

No Scale

\*\* Offset Distance For Two Way Traffic Only

\*\*\* Min. 3'-0" From Edge of Travel Lane to Nearest Edge of Attenuator

**General Notes**

When shown on the Plans, the ends of the Temporary Precast Concrete Barrier shall be protected with an NCHRP-350 or Manual For Assessing Safety Hardware (MASH) approved Crash Cushion. Payment for Crash Cushions shall be made under the item of "Temporary Impact Attenuation Barrier."

DATE	REVISION	FILMED
10-15-09	ADDED REFERENCE TO MASH	
5-25-06	REVISED BARRIER PLACEMENT	
8-22-02	ISSUED NEW DRAWING	

**ARKANSAS STATE HIGHWAY COMMISSION**

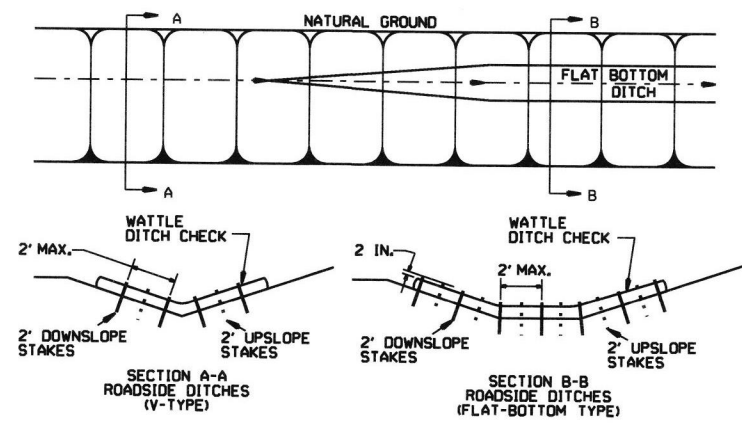
**STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION -  
TEMPORARY PRECAST BARRIER**

**STANDARD DRAWING TC-5**



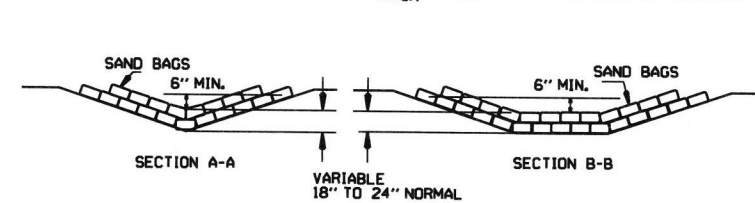
GENERAL NOTES

INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.

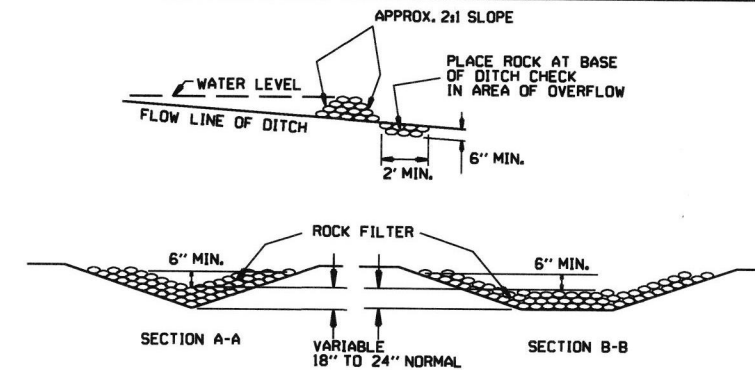


WATTLE DITCH CHECK (E-1)

NUMBER OF SAND BAGS AND ARRANGEMENT VARIABLE WITH ON-SITE CONDITIONS. PLACE SAND BAGS AT BASE OF DITCH CHECK IN AREA OF OVERFLOW.

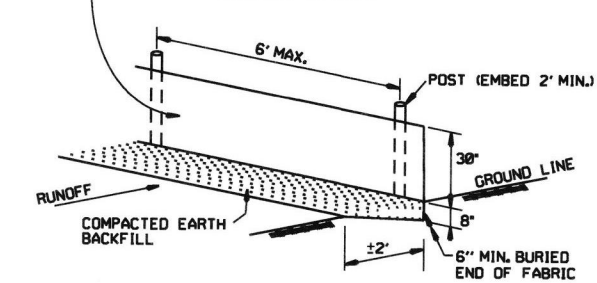


SAND BAG DITCH CHECK (E-5)

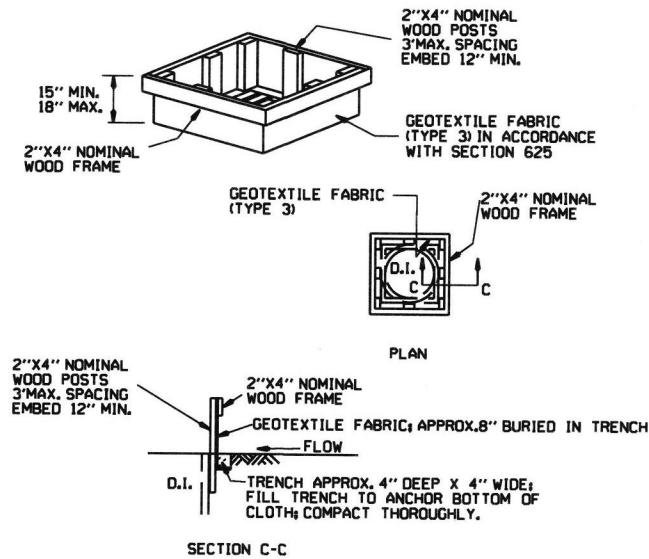


ROCK DITCH CHECK (E-6)

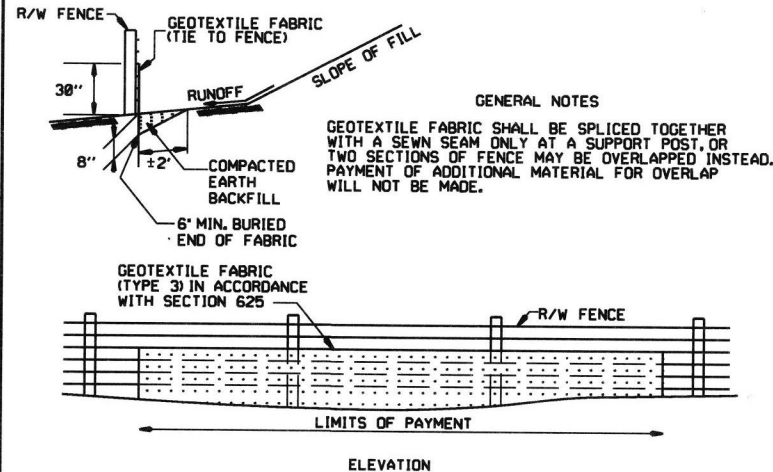
GENERAL NOTES  
 GEOTEXTILE FABRIC (TYPE 4) IN ACCORDANCE WITH SECTION 625  
 GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



SILT FENCE (E-11)

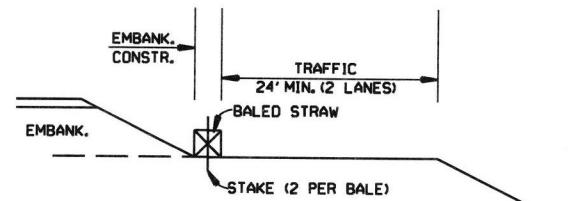


DROP INLET SILTS FENCE (E-7)

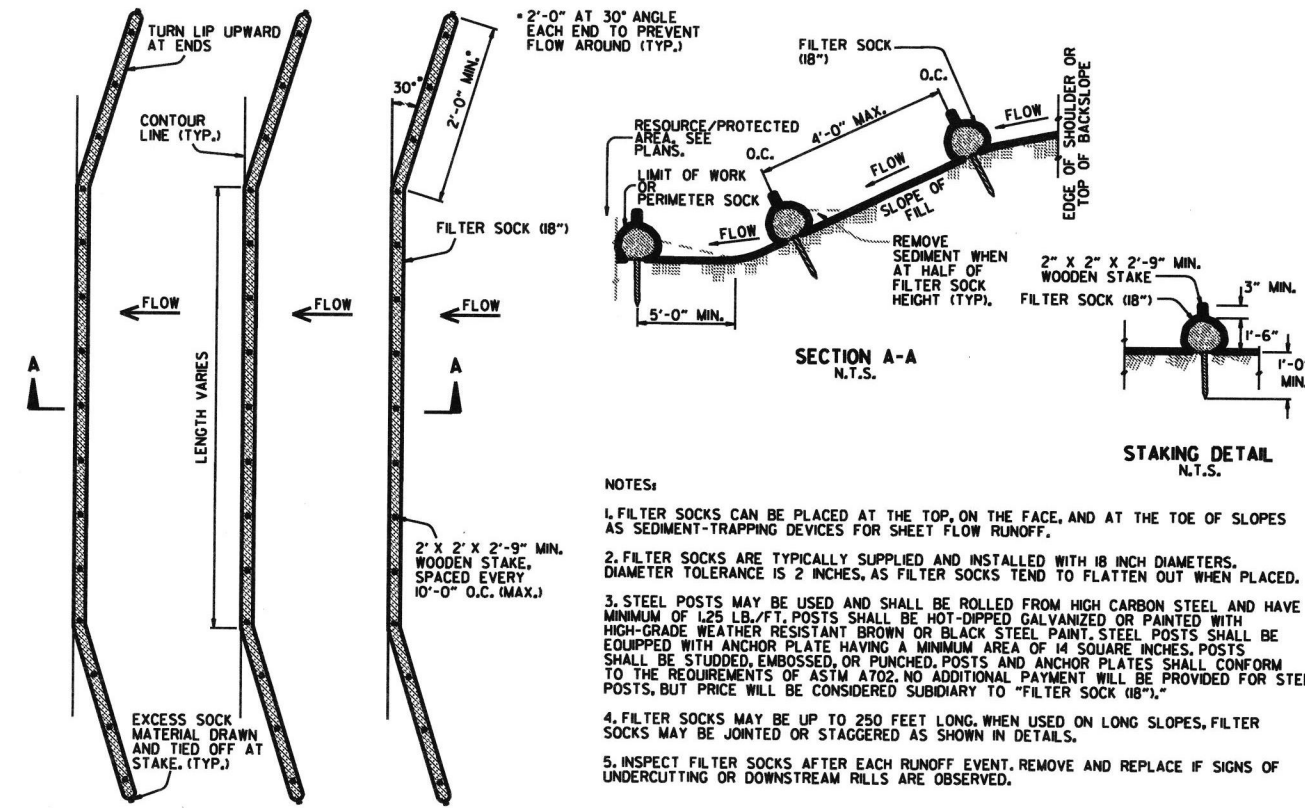


SILT FENCE ON R/W FENCE (E-4)

GENERAL NOTES  
 1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.  
 2. NO GAPS SHALL BE LEFT BETWEEN BALES.  
 3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE PAID FOR BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.

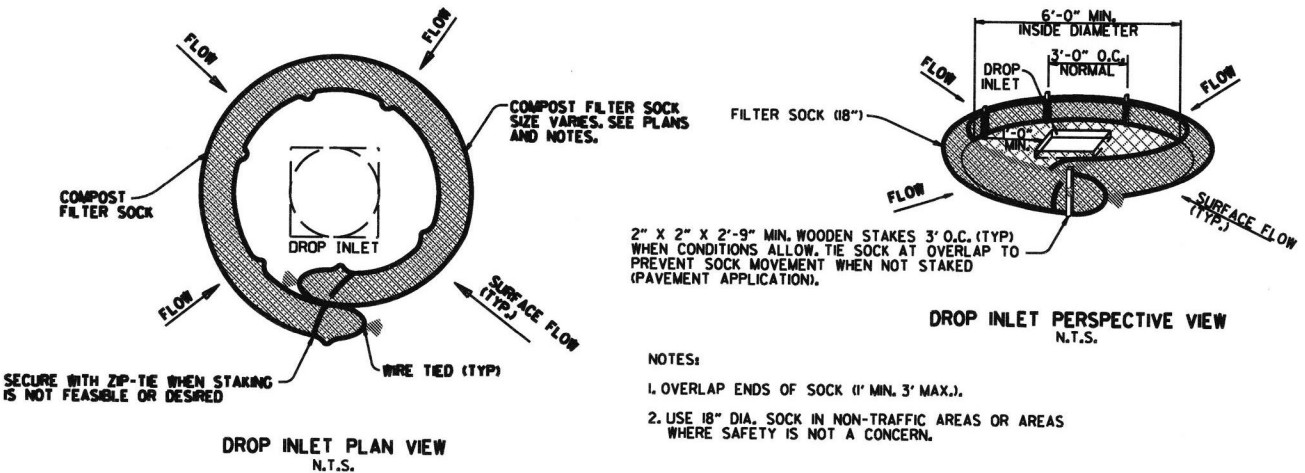


BALED STRAW FILTER BARRIER (E-2)



FILTER SOCK ALONG SLOPE (E-3)

NOTES:  
 1. FILTER SOCKS CAN BE PLACED AT THE TOP, ON THE FACE, AND AT THE TOE OF SLOPES AS SEDIMENT-TRAPPING DEVICES FOR SHEET FLOW RUNOFF.  
 2. FILTER SOCKS ARE TYPICALLY SUPPLIED AND INSTALLED WITH 18 INCH DIAMETERS. DIAMETER TOLERANCE IS 2 INCHES, AS FILTER SOCKS TEND TO FLATTEN OUT WHEN PLACED.  
 3. STEEL POSTS MAY BE USED AND SHALL BE ROLLED FROM HIGH CARBON STEEL AND HAVE A MINIMUM OF 1.25 LB./FT. POSTS SHALL BE HOT-DIPPED GALVANIZED OR PAINTED WITH HIGH-GRADE WEATHER RESISTANT BROWN OR BLACK STEEL PAINT. STEEL POSTS SHALL BE EQUIPPED WITH ANCHOR PLATE HAVING A MINIMUM AREA OF 14 SQUARE INCHES. POSTS SHALL BE STUDDED, EMBOSSED, OR PUNCHED. POSTS AND ANCHOR PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A702. NO ADDITIONAL PAYMENT WILL BE PROVIDED FOR STEEL POSTS, BUT PRICE WILL BE CONSIDERED SUBSIDIARY TO "FILTER SOCK (18")."  
 4. FILTER SOCKS MAY BE UP TO 250 FEET LONG. WHEN USED ON LONG SLOPES, FILTER SOCKS MAY BE JOINTED OR STAGGERED AS SHOWN IN DETAILS.  
 5. INSPECT FILTER SOCKS AFTER EACH RUNOFF EVENT. REMOVE AND REPLACE IF SIGNS OF UNDERCUTTING OR DOWNSTREAM RILLS ARE OBSERVED.



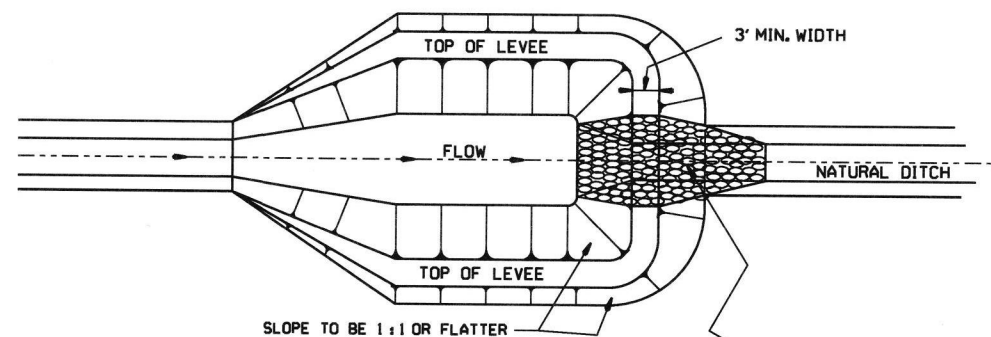
COMPOST FILTER SOCK DROP INLET PROTECTION (E-13)

NOTES:  
 1. OVERLAP ENDS OF SOCK (1" MIN, 3" MAX.).  
 2. USE 18" DIA. SOCK IN NON-TRAFFIC AREAS OR AREAS WHERE SAFETY IS NOT A CONCERN.

DATE	REVISION	FILED
11-16-17	ADDED FILTER SOCK E-3 AND E-13	
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK	
11-18-98	ADDED NOTES	
07-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)	
07-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95
07-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC	
06-02-94	REVISED E-1, 4, 7 & 11 DELETED E-2 & 3	6-2-94
04-01-93	REDRAWN	
10-01-92	REDRAWN	
08-02-76	ISSUED R.D.M.	298-7-28-76

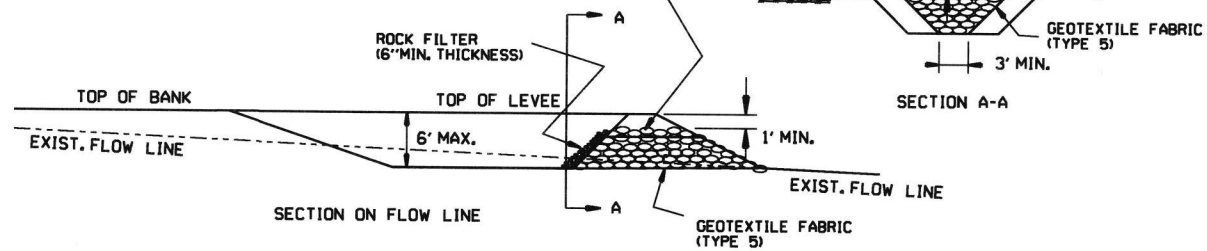
ARKANSAS STATE HIGHWAY COMMISSION  
 TEMPORARY EROSION CONTROL DEVICES  
 STANDARD DRAWING TEC-1



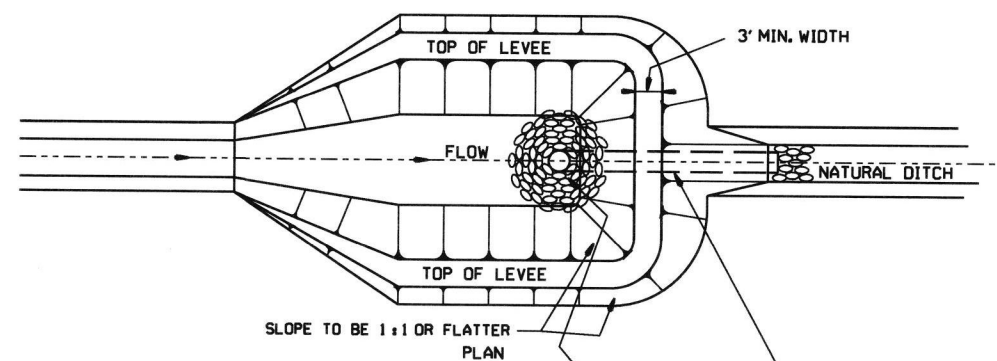


NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.

PLAN

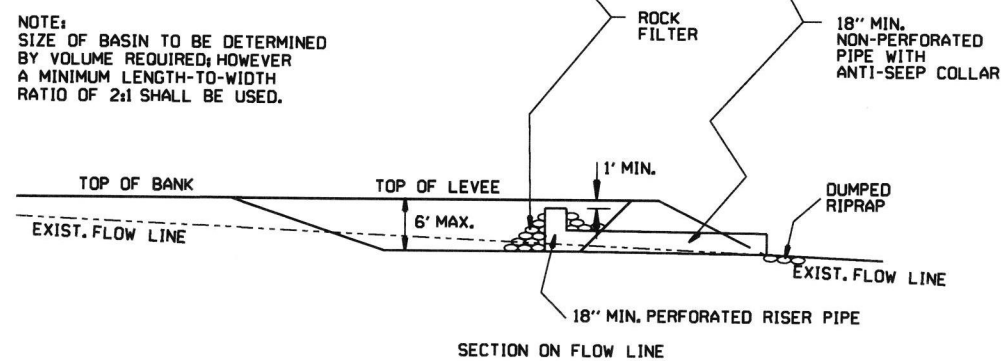


SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)

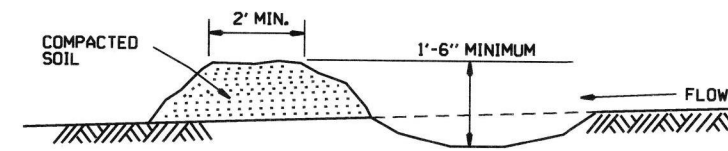


NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.

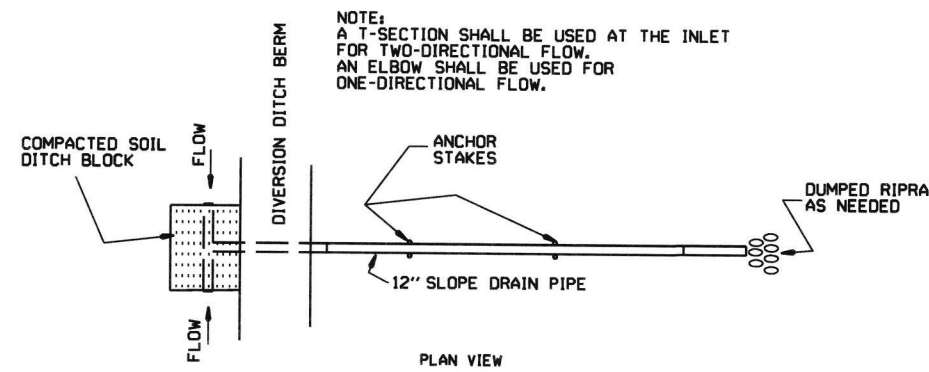
PLAN



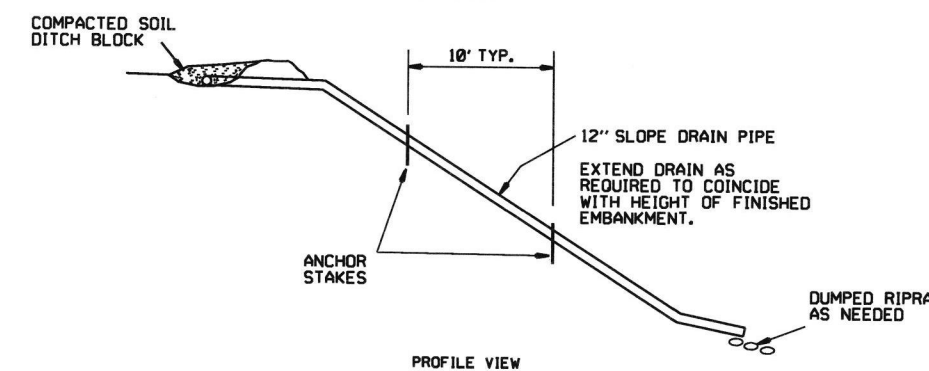
SEDIMENT BASIN WITH PIPE OUTLET (E-10)



DIVERSION DITCH (E-8)

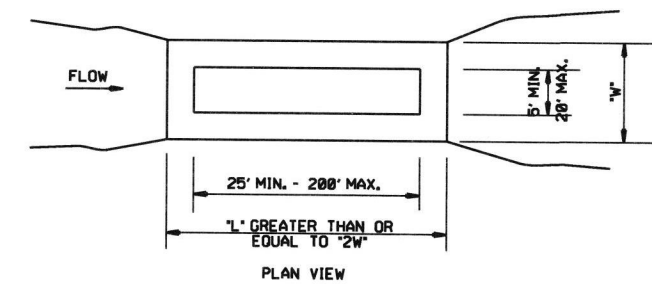


PLAN VIEW

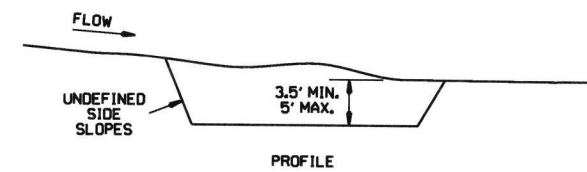


PROFILE VIEW

SLOPE DRAIN (E-12)



PLAN VIEW



PROFILE

SEDIMENT BASIN (E-14)

		ARKANSAS STATE HIGHWAY COMMISSION	
		TEMPORARY EROSION CONTROL DEVICES	
6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE	REVISION		FILMED
		STANDARD DRAWING TEC-2	

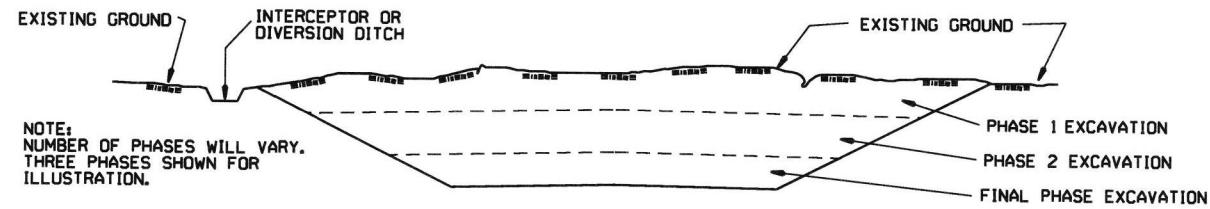


## CLEARING AND GRUBBING

### CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

## EXCAVATION



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

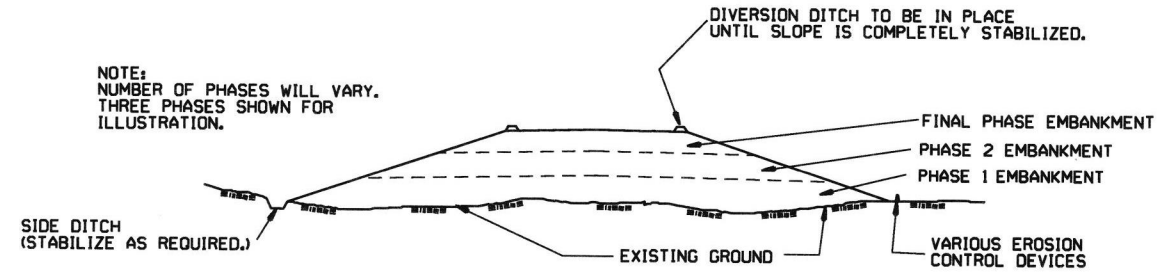
### GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

## EMBANKMENT



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

### GENERAL NOTE

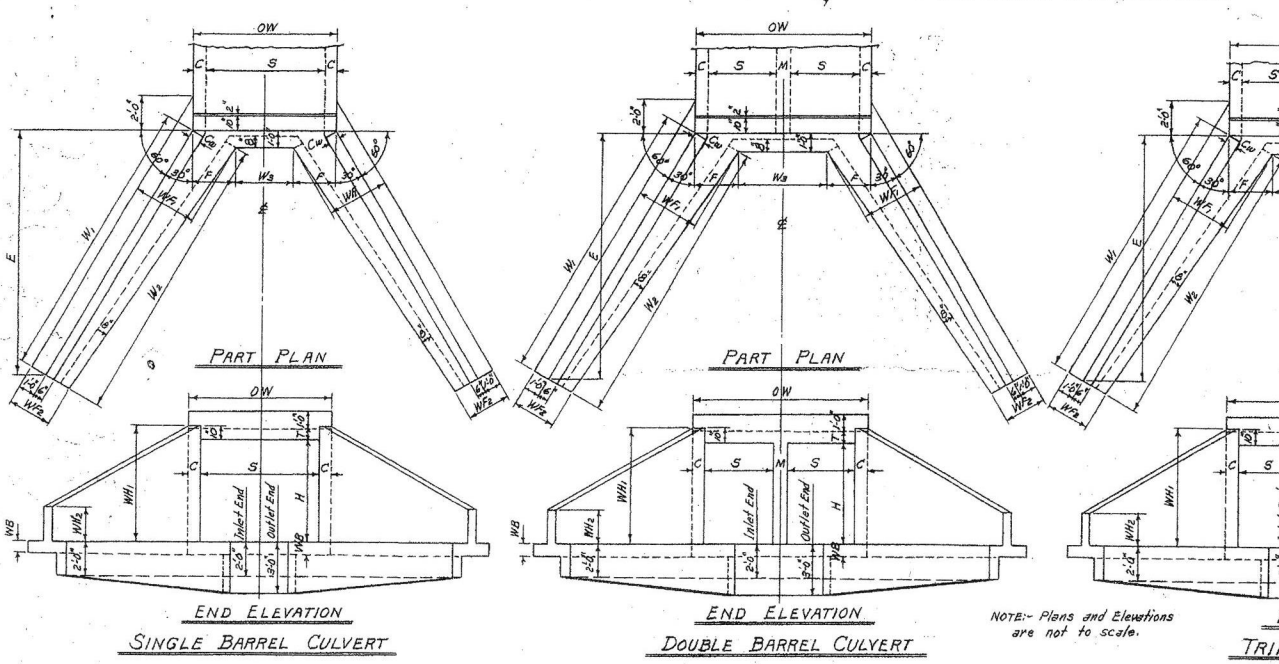
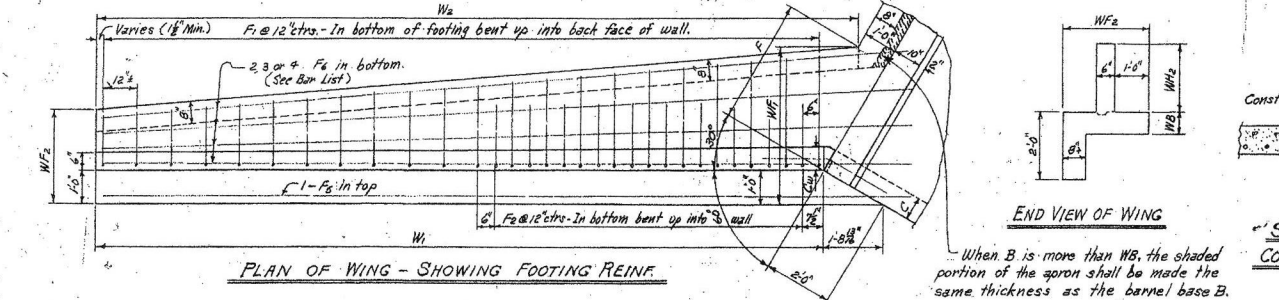
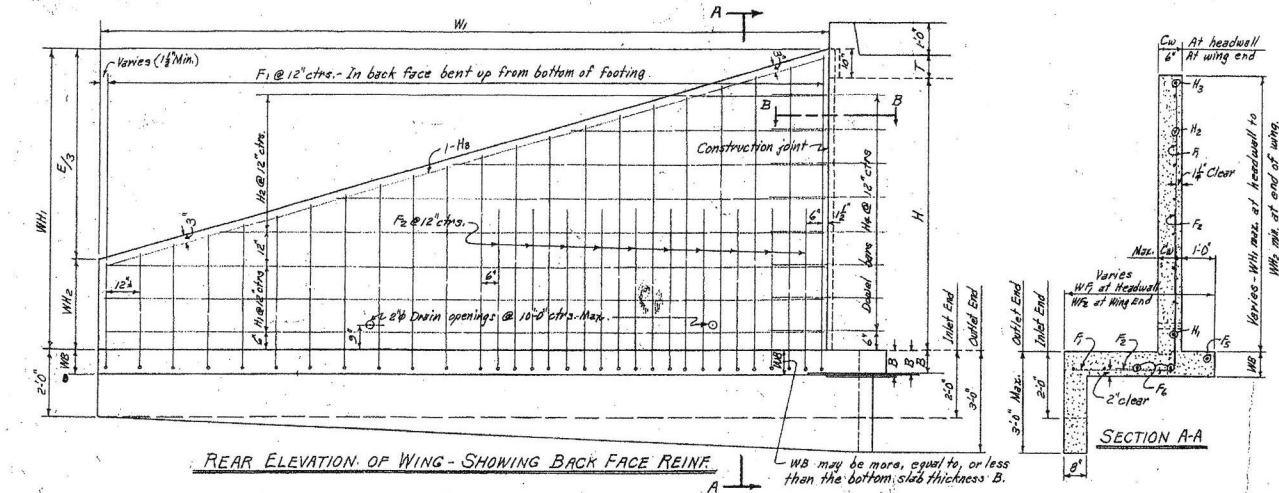
ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

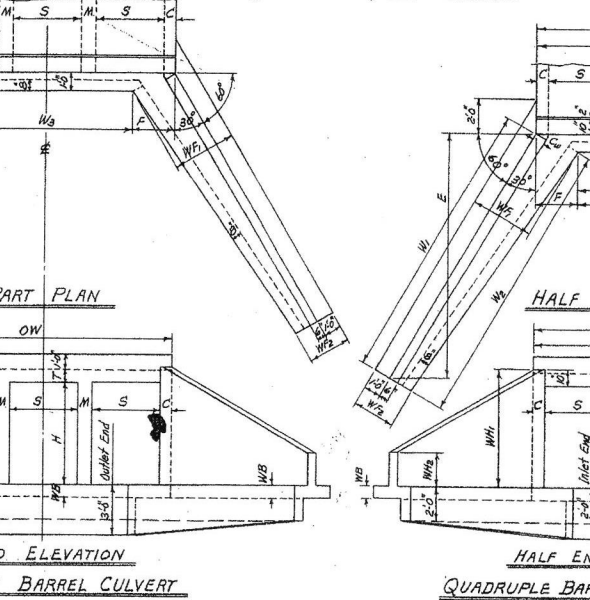
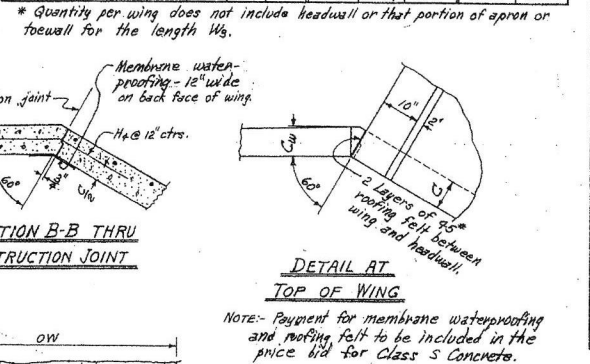
		ARKANSAS STATE HIGHWAY COMMISSION	
		TEMPORARY EROSION CONTROL DEVICES	
11-03-94	CORRECTED SPELLING		
6-2-94	Drawn & Issued		
DATE	REVISION	6-2-94	FILMED
		STANDARD DRAWING TEC-3	





**WING DIMENSIONS**

CLEAR HEIGHT OF BOX	THICKNESS OF WING FOOTING AT HEADWALL = C	WING WALL HEIGHTS		WIDTHS OF WING FOOTINGS		PERPENDICULAR FOOTING DIMENSION	PERPENDICULAR DIST. FROM HOWL TO END OF WING	LENGTH OF WING WALLS	INSIDE FOOTING DIMENSION	* QUANTITY PER WING CLASS S CONCRETE	
		AT HEADWALL	AT END OF WING	AT HEADWALL	AT END OF WING					INLET END	OUTLET END
2'	3"	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"	0.889	0.986
3'	4"	1'-6"	1'-6"	1'-6"	1'-6"	1'-6"	1'-6"	1'-6"	1'-6"	1.338	1.466
4'	5"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	1.868	2.027
5'	6"	2'-6"	2'-6"	2'-6"	2'-6"	2'-6"	2'-6"	2'-6"	2'-6"	2.478	2.648
6'	7"	3'-0"	3'-0"	3'-0"	3'-0"	3'-0"	3'-0"	3'-0"	3'-0"	3.111	3.322
7'	8"	3'-6"	3'-6"	3'-6"	3'-6"	3'-6"	3'-6"	3'-6"	3'-6"	3.758	4.015
8'	9"	4'-0"	4'-0"	4'-0"	4'-0"	4'-0"	4'-0"	4'-0"	4'-0"	4.417	4.732
9'	10"	4'-6"	4'-6"	4'-6"	4'-6"	4'-6"	4'-6"	4'-6"	4'-6"	5.088	5.453
10'	11"	5'-0"	5'-0"	5'-0"	5'-0"	5'-0"	5'-0"	5'-0"	5'-0"	5.761	6.177
11'	12"	5'-6"	5'-6"	5'-6"	5'-6"	5'-6"	5'-6"	5'-6"	5'-6"	6.447	6.913
12'	13"	6'-0"	6'-0"	6'-0"	6'-0"	6'-0"	6'-0"	6'-0"	6'-0"	7.145	7.661



**APRON DIMENSION W3 = (OW - 2F)**

CLEAR SPAN	CLEAR HEIGHT	W3 = (OW - 2F)				
		SINGLE BARREL CULVERT	DOUBLE BARREL CULVERT	TRIPLE BARREL CULVERT	QUADRUPLE BARREL CULVERT	QUINTUPLE BARREL CULVERT
2'	2'	1'-0"	1'-0"	1'-0"	1'-0"	1'-0"
3'	3'	1'-6"	1'-6"	1'-6"	1'-6"	1'-6"
4'	4'	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"
5'	5'	2'-6"	2'-6"	2'-6"	2'-6"	2'-6"
6'	6'	3'-0"	3'-0"	3'-0"	3'-0"	3'-0"
7'	7'	3'-6"	3'-6"	3'-6"	3'-6"	3'-6"
8'	8'	4'-0"	4'-0"	4'-0"	4'-0"	4'-0"
9'	9'	4'-6"	4'-6"	4'-6"	4'-6"	4'-6"
10'	10'	5'-0"	5'-0"	5'-0"	5'-0"	5'-0"
11'	11'	5'-6"	5'-6"	5'-6"	5'-6"	5'-6"
12'	12'	6'-0"	6'-0"	6'-0"	6'-0"	6'-0"

**QUANTITIES**

CLEAR SPAN	CLEAR HEIGHT	THICKNESS OF WING AT HEADWALL	THICKNESS OF WING FOOTING	CLASS S CONCRETE - 4 WINGS					
				HEADWALLS, WING WALLS, FOOTINGS, TOEWALLS AND APRONS	SINGLE BARREL CULVERT	DOUBLE BARREL CULVERT	TRIPLE BARREL CULVERT	QUADRUPLE BARREL CULVERT	QUINTUPLE BARREL CULVERT
2'	2'	3"	3"	108.0	4.50	5.44	6.42	7.30	8.34
3'	3'	4"	4"	169.2	6.26	7.21	8.17	9.13	10.09
4'	4'	5"	5"	239.4	8.33	9.28	10.24	11.20	12.16
5'	5'	6"	6"	312.8	10.72	11.68	12.64	13.60	14.56
6'	6'	7"	7"	389.1	13.45	14.53	15.52	16.51	17.49
7'	7'	8"	8"	468.3	16.49	17.63	18.78	19.82	20.86
8'	8'	9"	9"	550.4	19.84	21.07	22.32	23.57	24.82
9'	9'	10"	10"	635.4	23.50	24.84	26.18	27.52	28.86
10'	10'	11"	11"	723.3	27.48	29.02	30.46	31.80	33.14
11'	11'	12"	12"	814.1	31.79	33.47	34.91	36.35	37.79
12'	12'	13"	13"	907.8	36.43	38.13	39.67	41.11	42.55

**GENERAL NOTES:**  
 CONCRETE: All concrete to be Class S, and shall be poured in the dry. All exposed corners to have 3/4 chamfers.  
 REINFORCING STEEL: Reinforcing steel to be deformed bars of intermediate or hard grade.  
 CONSTRUCTION JOINTS: Construction joints between wingwall, footings and sidewalls shall be only where shown on plans.  
 SPECIFICATIONS: Arkansas State Highway Commission Standard Specifications for Highway Construction and applicable Special Provisions.  
 UNIT STRESSES: Class S Concrete (n=10) 1200<sup>psi</sup>; Reinforcing Steel 20000<sup>psi</sup>.

Designed By: W.C.H. 5-20-62. Checked By: R.W.S. 1-9-63.  
 Drawn By: W.C.H. 12-4-62. Checked By: R.A.S. 1-31-63.  
 Rechecked By: W.C.H. 12-14-62. Checked By: R.A.S. 3-23-63.

**BAR LIST FOR ONE WING - 4 REQUIRED**

CLEAR HEIGHT	F1		F2		F3		F4		H1		H2		H3		H4		QUANTITY REINFORCING STEEL PER WING
	SIZE	SPACING	SIZE	SPACING	SIZE	SPACING	SIZE	SPACING	SIZE	SPACING	SIZE	SPACING	SIZE	SPACING	SIZE	SPACING	
2'	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	27.0
3'	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	41.1
4'	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	63.7
5'	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	#3	12"	89.5
6'	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	145.8
7'	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	203.7
8'	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	#4	12"	263.4

**MEMBRANE:** A membrane waterproofing 12" wide, consisting of three layers of waterproofing asphalt and two alternate layers of treated cotton fabric shall be applied to the back face of wing to cover the construction joints in wings.

**REVISIONS:** Membrane added, 5-10-66 W.C.H.

CLASS S CONCRETE

ARKANSAS STATE HIGHWAY COMMISSION  
 DETAILS OF STANDARD WINGS  
 FOR  
 REINFORCED CONCRETE BOX CULVERTS  
 4', 5', 6', 7', 8', 9', 10', 11' & 12' SPANS 3:1 SLOPES  
 SINGLES, DOUBLES, TRIPLES, ALL DEPTHS OF COVER  
 QUADRUPLES & QUINTUPLES. FOR H=8'-0" OR LESS  
 STANDARD DRAWING NO. W-X003-1



REGULAR WING DIMENSIONS - 3:1 SLOPES

CLEAR HEIGHT OF BOX THICKNESS OF WING FOOTING	WING WALL THICKNESS AT HEADWALL	WIDTHS OF WING FOOTINGS	LENGTHS OF WING WALLS	INSIDE FOOTING DIMENSIONS	QUANTITY PER WING											
					INLET END	OUTLET END	SHORT WING	LONG WING								
H	WB	Cu	W <sub>1</sub> W <sub>2</sub> W <sub>3</sub> W <sub>4</sub> W <sub>5</sub> W <sub>6</sub> W <sub>7</sub> W <sub>8</sub>	W <sub>1</sub> W <sub>2</sub> W <sub>3</sub> W <sub>4</sub> W <sub>5</sub> W <sub>6</sub> W <sub>7</sub> W <sub>8</sub>	Cu.Yd.	Cu.Yd.	Cu.Yd.	Cu.Yd.								
2' 7"	6"	2'10"	0'8"	2'4"	2'0"	1'7"	0'10"	6'6"	6'8"	9'2"	6'0"	9'1"	0.789	1.094	0.876	1.212
3' 7"	6"	3'10"	1'0"	2'8"	2'2"	1'9"	1'4"	8'6"	8'8"	12'0"	8'2"	12'5"	1.186	1.650	1.300	1.808
4' 7"	6"	4'10"	1'4"	3'0"	2'3"	1'9"	1'0"	10'6"	10'10"	14'0"	10'4"	15'5"	1.654	2.305	1.797	2.502
5' 7"	6"	5'10"	1'8"	3'4"	2'4"	2'3"	1'4"	12'6"	12'10"	17'8"	12'6"	18'7"	2.194	3.059	2.343	3.295
6' 7"	6"	6'10"	2'0"	3'8"	2'6"	2'5"	1'6"	14'6"	15'0"	20'6"	14'8"	21'9"	3.052	4.282	3.274	4.517
7' 7"	6"	7'10"	2'4"	4'2"	2'8"	2'9"	1'8"	16'6"	17'0"	23'6"	16'8"	25'9"	3.114	4.323	3.309	4.605
8' 7"	6"	8'10"	2'8"	4'6"	3'0"	3'0"	2'0"	18'6"	19'0"	26'6"	18'8"	29'9"	3.177	4.477	3.371	4.693
9' 7"	6"	9'10"	3'2"	5'0"	3'2"	3'2"	2'2"	20'6"	21'0"	29'6"	20'8"	33'9"	3.998	5.560	4.220	5.877
10' 7"	6"	10'10"	3'6"	5'4"	3'4"	3'4"	2'4"	22'6"	23'0"	33'6"	22'8"	36'9"	4.079	5.675	4.301	5.991
11' 7"	6"	11'10"	4'0"	5'8"	3'6"	3'6"	2'6"	24'6"	25'0"	36'6"	24'8"	39'9"	5.111	7.111	5.360	7.470

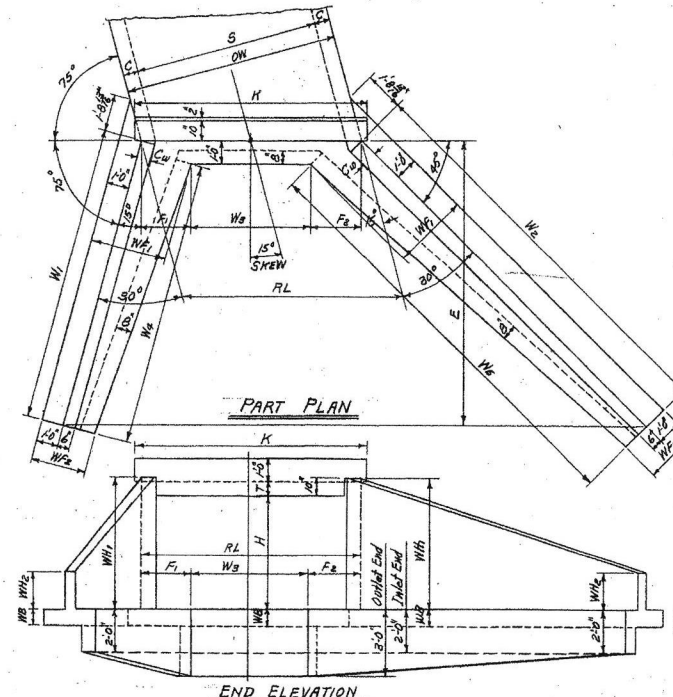
\* Quantity per wing does not include headwall or that portion of apron or footwall for the length W<sub>8</sub>.  
 \*\* See Table 'A' for special values of F<sub>1</sub>, F<sub>2</sub> and W<sub>4</sub>, W<sub>5</sub> for Single 5x7 and 6x8 Box Culverts.

QUANTITIES

CLEAR SPAN	CLEAR HEIGHT	THICKNESS OF WING AT HEADWALL	THICKNESS OF WING FOOTING	REINFORCING STEEL FOR 4 WINGS	CLASS S CONCRETE - 4 WINGS				
					HEADWALLS, WING WALLS, FOOTINGS, DEWALLS AND APRONS	SINGLE BARREL CULVERT	DOUBLE BARREL CULVERT	TRIPLE BARREL CULVERT	QUADRUPLE BARREL CULVERT
S	H	Cu	WB	L.B.	Cu.Yd.	Cu.Yd.	Cu.Yd.	Cu.Yd.	Cu.Yd.
4'	2' 7"	6"	117	4.79	5.78	4.77	7.77	8.76	10.62
5'	3' 7"	6"	176	6.65	7.64	6.63	9.63	10.62	12.62
6'	4' 7"	6"	267	8.85	9.84	8.84	11.83	12.82	14.82
7'	5' 7"	6"	379	11.90	12.89	11.89	14.87	15.86	17.86
8'	6' 7"	6"	524	15.95	16.94	15.94	18.92	19.91	21.91
9'	7' 7"	6"	724	21.00	21.99	21.00	23.98	24.97	26.97
10'	8' 7"	6"	979	27.05	28.04	27.05	29.04	30.03	32.03
11'	9' 7"	6"	1279	34.10	35.09	34.10	36.08	37.07	39.07
12'	10' 7"	6"	1624	42.15	43.14	42.15	44.14	45.13	47.13

\* For reinforcing steel in Headwalls and Aprons, see Drawings listed below.

GENERAL NOTES:-  
 CONCRETE:- All concrete to be Class S, and shall be poured in the dry. All exposed corners to have 3/8" chamfers.  
 REINFORCING STEEL:- Reinforcing steel to be deformed bars of intermediate or hard grade.  
 CONSTRUCTION JOINTS:- Construction joints between wingwall, footings and sidewalls shall be only where shown on plans.  
 SPECIFICATIONS:- Arkansas State Highway Commission Standard Specifications for Highway Construction and applicable special provisions.  
 UNIT STRESSES:-  
 Class S Concrete (f' = 10) 1200 psi  
 Reinforcing Steel 20,000 psi



SINGLE BARREL CULVERT - 15° SKEW RIGHT FORWARD  
 Details of Culvert with 15° skew Left Forward is reversed, see Drawg. No. W-X15  
 TYPICAL WING DETAILS

NOTE:- For remainder of General Plans and Elevations of Single, Double, Triple, Quadruple and Quintuple Span Culverts, see Std. Drawing No. W-X15.  
 For values of RL, K, and W<sub>8</sub> for each box, see the above Std. also.

MEMBRANE - A membrane waterproofing 18" wide, consisting of three moppings of waterproofing asphalt and two alternate layers of treated cotton fabric shall be applied to the back face of wing to cover the construction joints in wings.

NOTE:- This drawing to be used in conjunction with Std. Barrel Sections, Drawing Nos. SINGLES DOUBLES TRIPLES QUADRUPLES QUINTUPLES  
 R-115X-0 R-215X-0 R-315X-0 R-415X-0 R-515X-0  
 R-115X-1 R-215X-1 R-315X-1 R-415X-1 R-515X-1  
 R-215X-2 R-315X-2

CLASS S CONCRETE  
 ARKANSAS STATE HIGHWAY COMMISSION  
 DETAILS OF STANDARD WINGS  
 FOR  
 REINFORCED CONCRETE BOX CULVERTS  
 15° SKEW  
 4, 5, 6, 7, 8, 9, 10, 11, 12 SPANS 3:1 SLOPES  
 SINGLES, DOUBLES, TRIPLES, ALL DEPTHS OF COVER  
 QUADRUPLES & QUINTUPLES FOR H = 8'-0" OR LESS  
 STANDARD DRAWING NO. W-X153-1

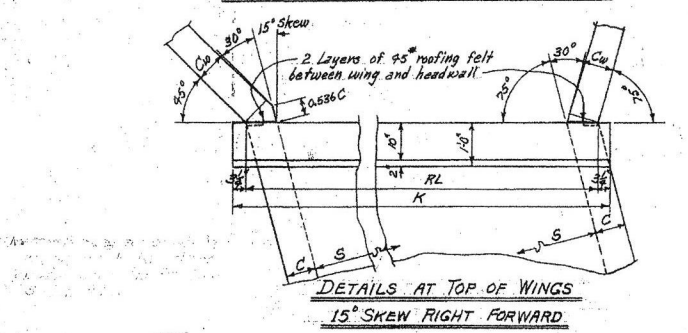
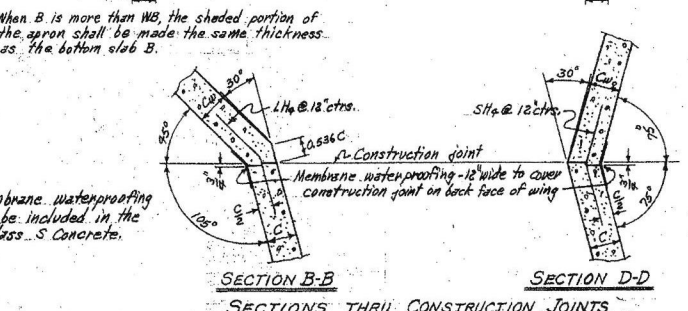
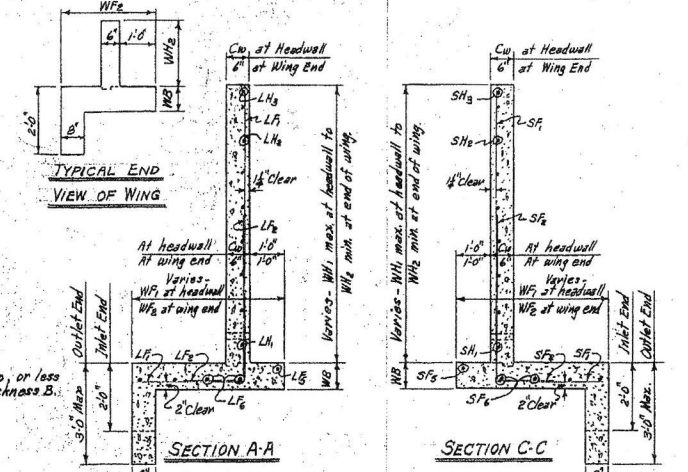
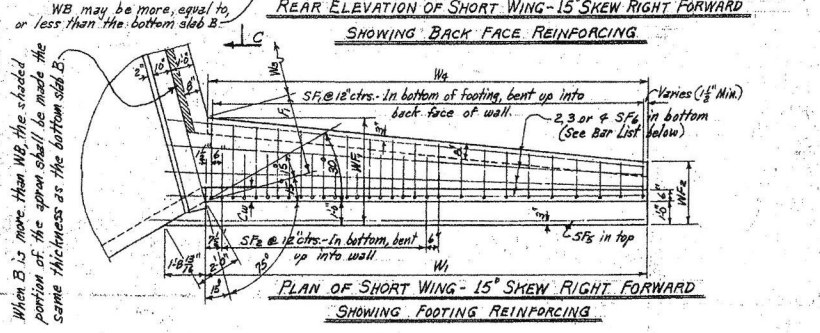
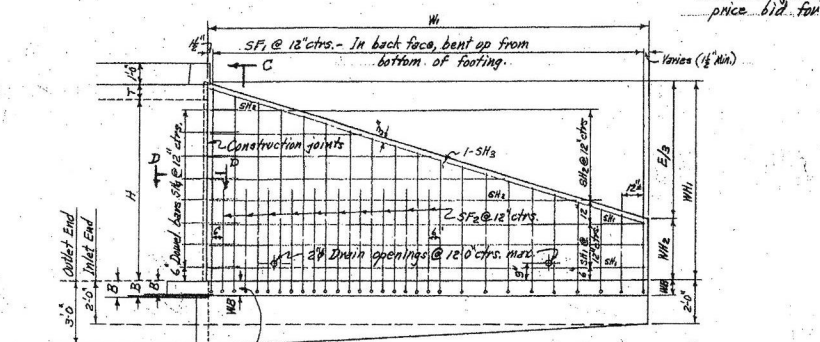
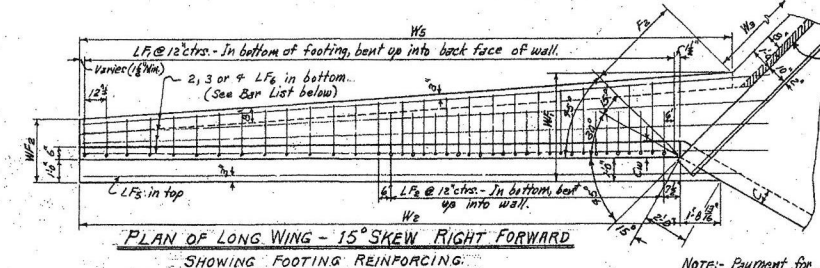
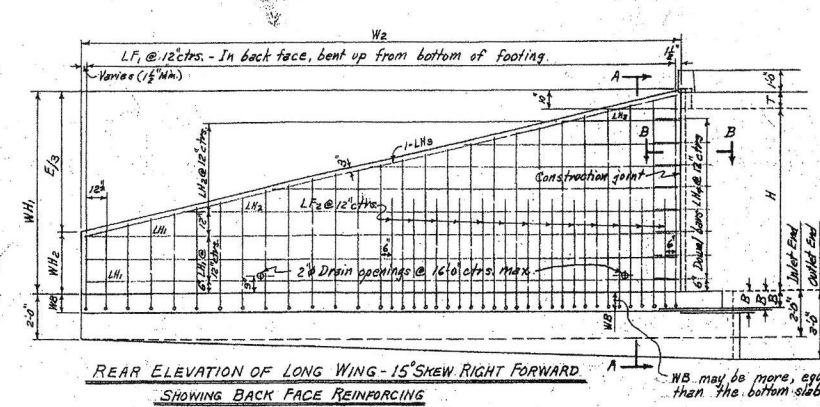


TABLE 'A' - DIMENSIONS FOR DETAIL 'A'

S	H	F <sub>1</sub>	F <sub>2</sub>	W <sub>4</sub>	W <sub>5</sub>	W <sub>6</sub>	Y
5'	7'	3'0"	3'5 1/2"	16'10 1/4"	23'0 1/4"	0"	1'0 1/2"
6'	8'	3'6"	4'1 1/2"	19'0 1/4"	28'3 3/4"	0"	1'1 1/2"

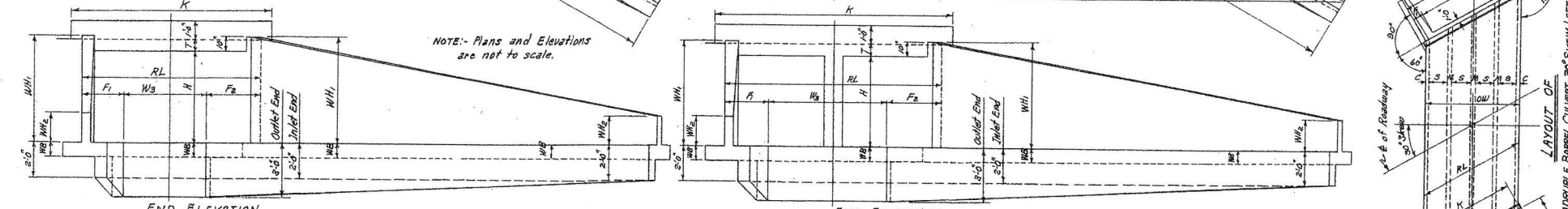
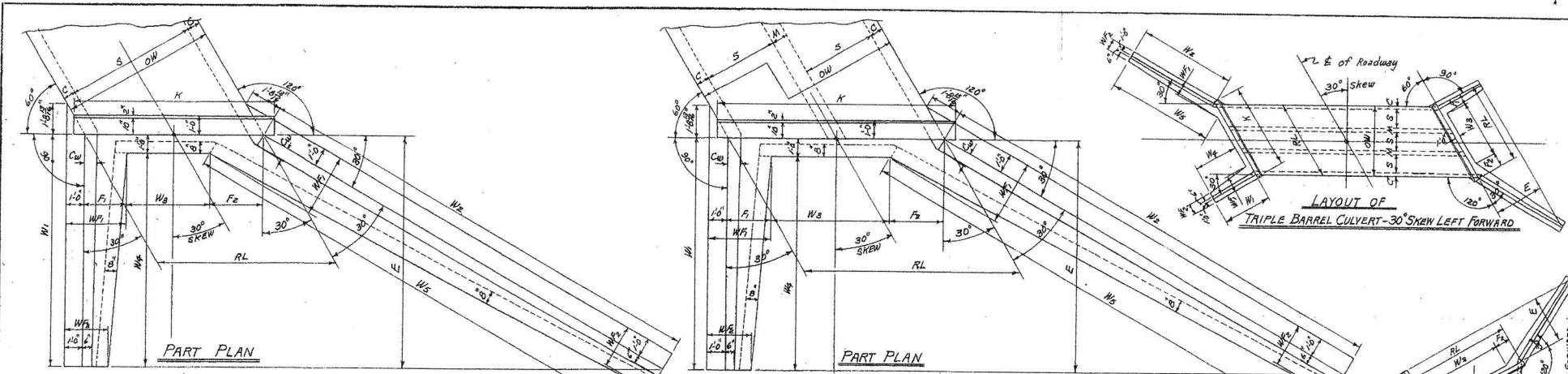
BAR LIST FOR ONE SHORT AND ONE LONG WING - 2 EACH REQUIRED

CLEAR HEIGHT	WING LOCATION	SF <sub>1</sub> & LF <sub>1</sub>		SF <sub>2</sub> & LF <sub>2</sub>		SF <sub>3</sub> & LF <sub>3</sub>		SH <sub>1</sub> & LH <sub>1</sub>		SH <sub>2</sub> & LH <sub>2</sub>		SH <sub>3</sub> & LH <sub>3</sub>		SH <sub>4</sub> & LH <sub>4</sub>		BAR BENDING DIAGRAM	QUANTITY	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.			MIN.
2'	Short	7	1'5"	3'10"	0'8"	2'4"	2'0"	1'7"	0'10"	6'6"	6'8"	9'2"	6'0"	9'1"	0'789	1.094	0.876	1.212
3'	Short	7	1'5"	3'10"	1'0"	2'8"	2'2"	1'9"	1'4"	8'6"	8'8"	12'0"	8'2"	12'5"	1.186	1.650	1.300	1.808
4'	Short	7	1'5"	3'10"	1'4"	3'0"	2'3"	1'9"	1'0"	10'6"	10'10"	14'0"	10'4"	15'5"	1.654	2.305	1.797	2.502
5'	Short	7	1'5"	3'10"	1'8"	3'4"	2'4"	2'3"	1'4"	12'6"	12'10"	17'8"	12'6"	18'7"	2.194	3.059	2.343	3.295
6'	Short	7	1'5"	3'10"	2'0"	3'8"	2'6"	2'5"	1'6"	14'6"	15'0"	20'6"	14'8"	21'9"	3.052	4.282	3.274	4.517
7'	Short	7	1'5"	3'10"	2'4"	4'2"	2'8"	2'9"	1'8"	16'6"	17'0"	23'6"	16'8"	25'9"	3.114	4.323	3.309	4.605
8'	Short	7	1'5"	3'10"	2'8"	4'6"	3'0"	3'0"	2'0"	18'6"	19'0"	26'6"	18'8"	29'9"	3.177	4.477	3.371	4.693
9'	Short	7	1'5"	3'10"	3'2"	5'0"	3'2"	3'2"	2'2"	20'6"	21'0"	29'6"	20'8"	33'9"	3.998	5.560	4.220	5.877
10'	Short	7	1'5"	3'10"	3'6"	5'4"	3'4"	3'4"	2'4"	22'6"	23'0"	33'6"	22'8"	36'9"	4.079	5.675	4.301	5.991
11'	Short	7	1'5"	3'10"	4'0"	5'8"	3'6"	3'6"	2'6"	24'6"	25'0"	36'6"	24'8"	39'9"	5.111	7.111	5.360	7.470

NOTE:- Bars for short wing shall be marked with prefix letter 'S', while those for long wing shall be marked with letter 'L'.

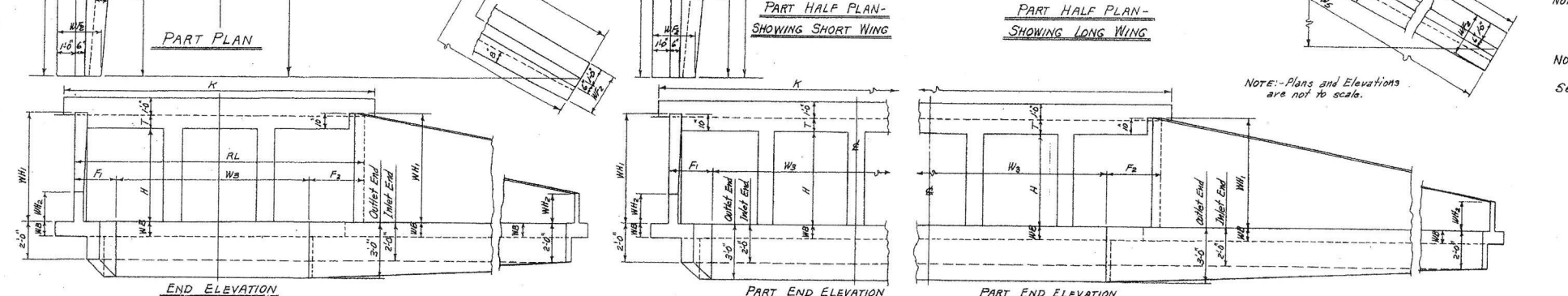
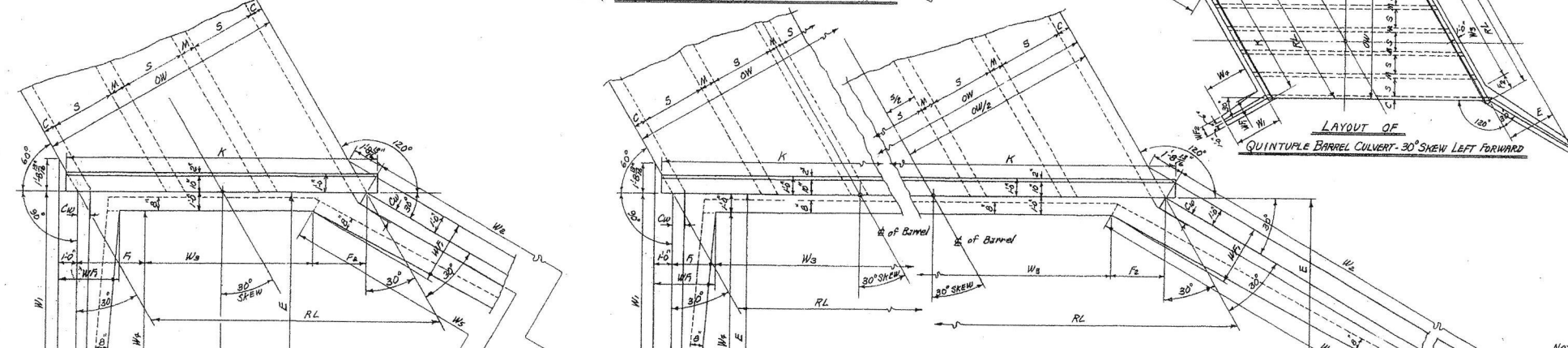
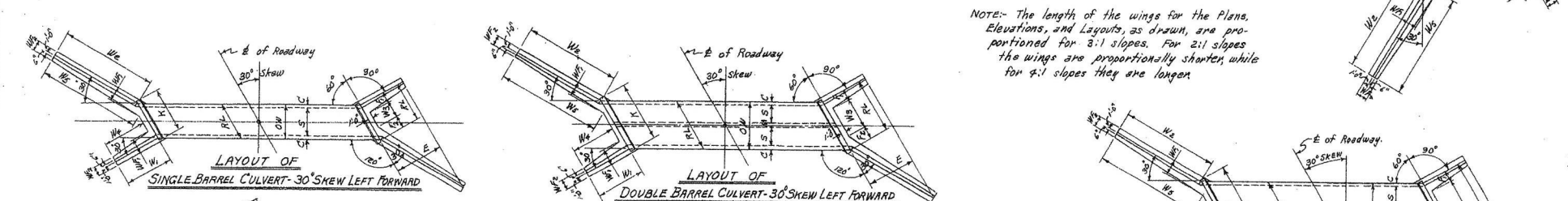
Designed By: W.C.H. 5-23-63  
 Drawn By: W.C.H. 4-29-63  
 Checked By: W.C.H. 5-7-63  
 Quantities By: W.C.H. 9-23-63





**SINGLE BARREL CULVERT-30° SKEW RIGHT FORWARD**  
Details of Culvert with 30° Skew Left Forward is reversed, see Layout below.

**DOUBLE BARREL CULVERT-30° SKEW RIGHT FORWARD**  
Details of Culvert with 30° Skew Left Forward is reversed, see Layout below.



**TRIPLE BARREL CULVERT-30° SKEW RIGHT FORWARD**  
Details of Culvert with 30° Skew Left Forward is reversed, see Layout at top center of sheet.

**QUADRUPLE BARREL CULVERT-30° SKEW RT. FWD.**  
Details of Culvert with 30° Skew Left Forward is reversed, see Layout at above center.

**QUINTUPLE BARREL CULVERT-30° SKEW RT. FWD.**  
Details of Culvert with 30° Skew Left Forward is reversed, see Layout above.

USE WITH DRAWING NO.	CLEAR SPAN	H	F <sub>1</sub>	F <sub>2</sub>	ROADWAY LENGTH RL					HEADWALL LENGTH K					APRON DIMENSION W <sub>3</sub>																																																																																		
					RL = OW × 1.15 + 7					K = RL × (1 - 1/20)					W <sub>3</sub> = RL × (F <sub>1</sub> + F <sub>2</sub> )																																																																																		
					SINGLE BARREL CULVERT		DOUBLE BARREL CULVERT		TRIPLE BARREL CULVERT	QUADRUPLE BARREL CULVERT		QUINTUPLE BARREL CULVERT			SINGLE BARREL CULVERT		DOUBLE BARREL CULVERT		TRIPLE BARREL CULVERT	QUADRUPLE BARREL CULVERT		QUINTUPLE BARREL CULVERT																																																																											
5	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100

Special cases for these boxes. See Detail 'A' and Table 'A' for revised values of F<sub>1</sub>, F<sub>2</sub>, W<sub>3</sub> and W<sub>4</sub>, when apron width is more than 1'-0" and W<sub>3</sub> = 0'. For Details 'A' and Table 'A' for each slope, see Drawing Nos. W-X302-1, W-X302-2, or W-X303-1, W-X303-2, or W-X304-1, W-X304-2.

Note: This drawing to be used in conjunction with Standard Wing Drawings for 30° Skews for each slope as listed below.  
 2:1 Slopes: W-X302-1 or W-X302-2  
 3:1 Slopes: W-X303-1 or W-X303-2  
 4:1 Slopes: W-X304-1 or W-X304-2

Note: This drawing to be used in conjunction with Standard Barrel Sections, Drawing Nos. -  
 SINGLES: R-130X-0, R-130X-1, R-230X-2  
 DOUBLES: R-230X-01, R-230X-02, R-230X-1, R-230X-2  
 TRIPLES: R-330X-01, R-330X-02, R-330X-1, R-330X-2  
 QUADRUPLES: R-430X-01, R-430X-02, R-430X-1  
 QUINTUPLES: R-530X-01, R-530X-02, R-530X-1

**CLASS 5 CONCRETE**

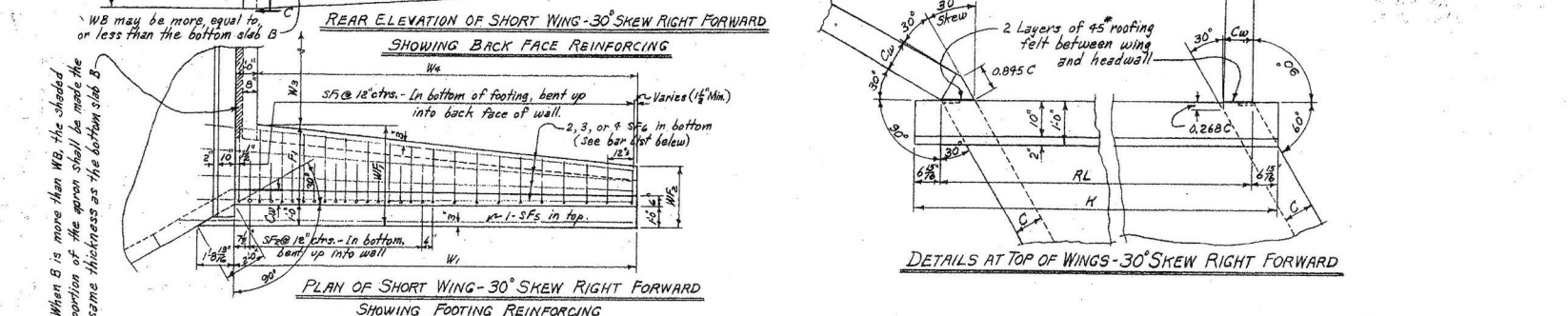
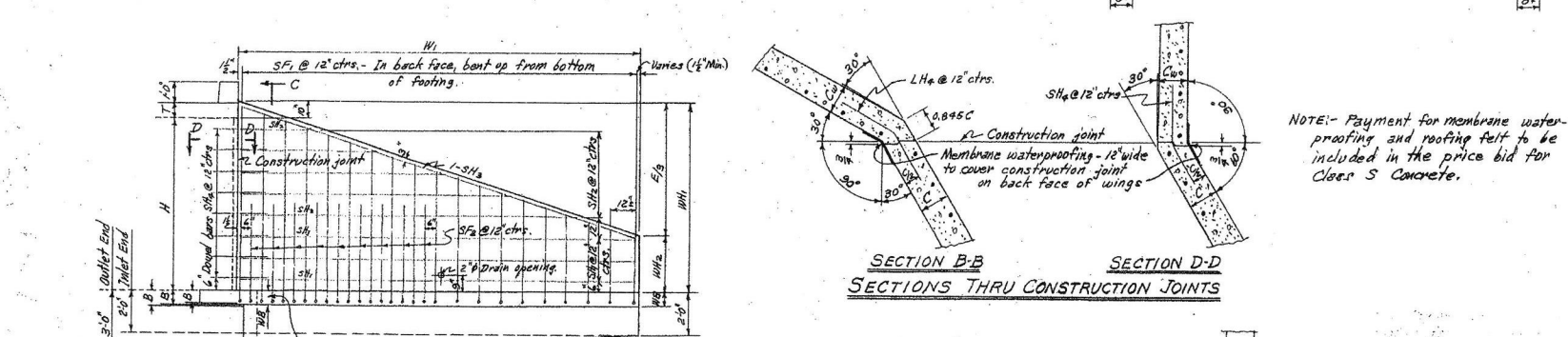
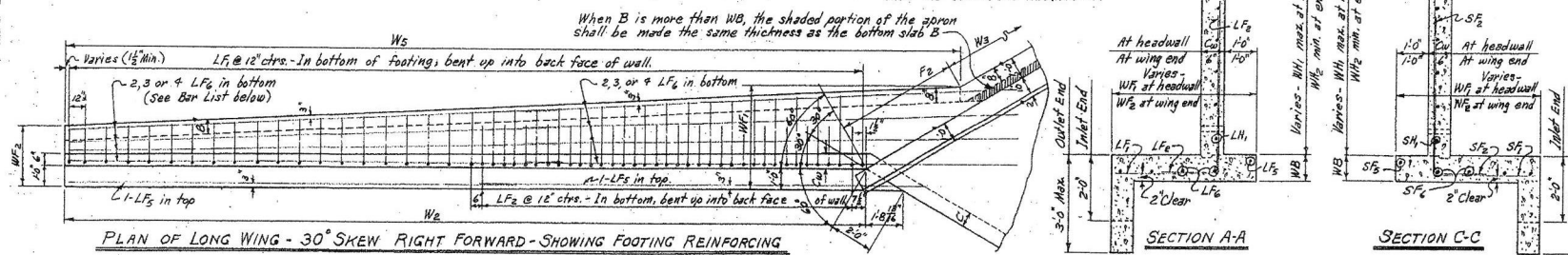
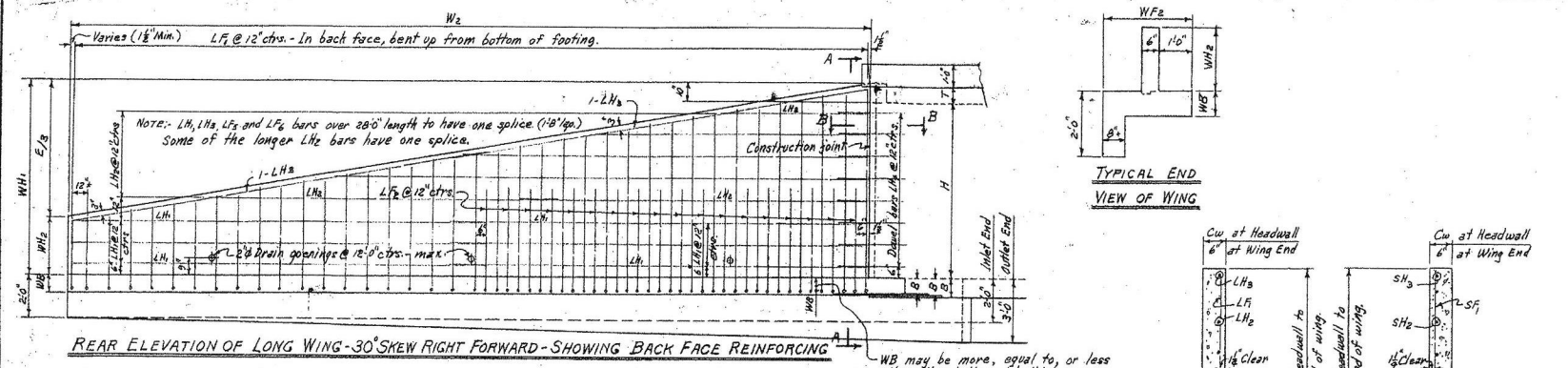
**ARKANSAS STATE HIGHWAY COMMISSION**  
**DETAILS OF STANDARD WINGS**  
 FOR  
**REINFORCED CONCRETE BOX CULVERTS**  
**30° SKEW**

4', 5', 6', 7', 8', 9', 10', 11' & 12' SPANS      2:1, 3:1 & 4:1 SLOPES  
 SINGLES, DOUBLES, TRIPLES,      ALL DEPTHS OF COVER  
 QUADRUPLES & QUINTUPLES.      H = 2', 3', 4', 5', 6', 7', 8', 9', 10', 11' & 12'

STANDARD DRAWING No. W-X30

Designed by - W.C.H. 5-16-63  
 Drawn by - W.C.H. 7-15-63  
 Checked by - J.E.M. 8-21-63  
 Quantities by -





BAR LIST FOR ONE SHORT AND ONE LONG WING - 2 EACH REQUIRED

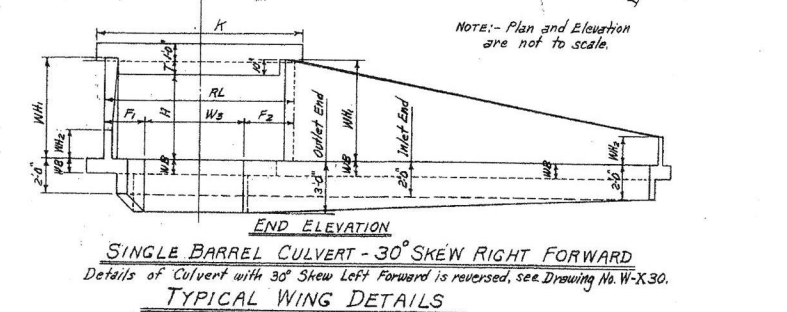
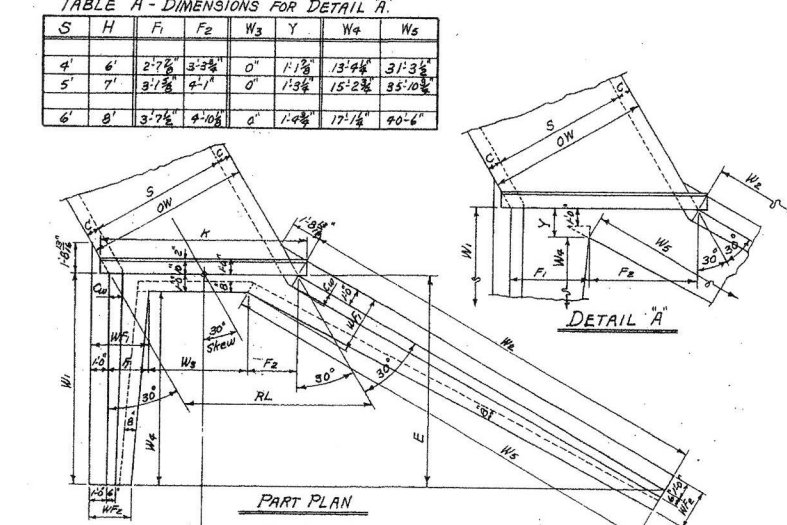
CLEAR HEIGHT OF WING LOCATION	S <sub>1</sub> & L <sub>1</sub>				S <sub>2</sub> & L <sub>2</sub>				S <sub>3</sub> & L <sub>3</sub>				S <sub>4</sub> & L <sub>4</sub>				S <sub>5</sub> & L <sub>5</sub>				S <sub>6</sub> & L <sub>6</sub>				S <sub>7</sub> & L <sub>7</sub>				S <sub>8</sub> & L <sub>8</sub>				BAR BENDING DIAGRAM	QUANTITY	
	BENT								STRAIGHT								BENT																		
H	WING	SIZE	LENGTHS VARY		X		Y		SIZE	SPACING	No. REB.	LENGTH	SIZE	No. REB.	LENGTH	SIZE	SPACING	No. REB.	LENGTH	SIZE	SPACING	No. REB.	LENGTH	SIZE	SPACING	No. REB.	LENGTH	SIZE	SPACING	No. REB.	LENGTH	X			
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.																									MIN.	MAX.	MIN.
2'	Short	#3	12"	15"	3"	11"	0"	1"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"			
2'	Long	#3	12"	14"	15"	3"	11"	0"	1"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"		
4'	Short	#3	12"	9"	2"	11"	5"	3"	#3	12"	3	20"	#3	12"	3	20"	#3	12"	3	20"	#3	12"	3	20"	#3	12"	3	20"	#3	12"	3	20"			
4'	Long	#3	12"	18"	14"	5"	3"	1"	#3	12"	3	20"	#3	12"	3	20"	#3	12"	3	20"	#3	12"	3	20"	#3	12"	3	20"	#3	12"	3	20"			
5'	Short	#3	12"	13"	2"	11"	7"	1"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"			
5'	Long	#3	12"	26"	21"	7"	1"	1"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"	#3	12"	3	31"			
6'	Short	#4	12"	15"	3"	11"	12"	2"	#4	12"	3	41"	#4	12"	3	41"	#4	12"	3	41"	#4	12"	3	41"	#4	12"	3	41"	#4	12"	3	41"			
6'	Long	#4	12"	30"	3"	11"	12"	2"	#4	12"	3	41"	#4	12"	3	41"	#4	12"	3	41"	#4	12"	3	41"	#4	12"	3	41"	#4	12"	3	41"			
7'	Short	#4	12"	17"	3"	11"	10"	2"	#4	12"	3	51"	#4	12"	3	51"	#4	12"	3	51"	#4	12"	3	51"	#4	12"	3	51"	#4	12"	3	51"			
7'	Long	#4	12"	34"	3"	11"	10"	2"	#4	12"	3	51"	#4	12"	3	51"	#4	12"	3	51"	#4	12"	3	51"	#4	12"	3	51"	#4	12"	3	51"			
8'	Short	#4	12"	19"	4"	11"	15"	3"	#4	12"	3	61"	#4	12"	3	61"	#4	12"	3	61"	#4	12"	3	61"	#4	12"	3	61"	#4	12"	3	61"			
8'	Long	#4	12"	38"	4"	11"	15"	3"	#4	12"	3	61"	#4	12"	3	61"	#4	12"	3	61"	#4	12"	3	61"	#4	12"	3	61"	#4	12"	3	61"			

NOTE: - Bars for short wing shall be marked with prefix letter 'S', while those for long wing shall be marked with letter 'L'. \* Length without splice. Bars over 28'-0" length may be spliced (1'-8" sp).

REGULAR WING DIMENSIONS - 3:1 SLOPES

CLEAR HEIGHT OF BOX	THICKNESS OF WING FOOTING	THICKNESS OF WING AT HEADWALL	WIDTHS OF WING FOOTINGS		LENGTHS OF WING WALLS		INSIDE FOOTING DIMENSION		QUANTITY PER WING								
			AT HEADWALL	AT END OF WING	SHORT WING	LONG WING	SHORT WING	LONG WING	CLASS 5 CONCRETE		INLET END		OUTLET END				
H	WB	CW	WH <sub>1</sub>	WH <sub>2</sub>	WF <sub>1</sub>	WF <sub>2</sub>	F <sub>1</sub>	F <sub>2</sub>	E	W <sub>1</sub>	W <sub>2</sub>	W <sub>3</sub>	W <sub>4</sub>	CU.YD.	CU.YD.	CU.YD.	CU.YD.
2'	7"	6"	2'-0"	0'-8"	2'-4"	2'-0"	1'-4"	0'-10"	6'-6"	6'-6"	13'-0"	5'-6"	13'-3 3/4"	0.752	1.599	0.834	1.717
4'	7"	6"	4'-0"	1'-4"	3'-0"	2'-3"	2'-0"	2'-3"	10'-6"	10'-6"	21'-0"	9'-6"	22'-5 1/4"	1.577	3.270	1.711	3.552
5'	7"	6"	5'-0"	1'-8"	3'-4"	2'-4"	2'-4"	2'-11"	12'-6"	12'-6"	25'-0"	11'-6"	27'-0 1/2"	2.093	4.391	2.252	4.680
6'	8"	7"	6'-0"	2'-0"	3'-8"	2'-6"	2'-8"	3'-7 1/2"	14'-6"	14'-6"	29'-0"	13'-6"	31'-7 1/2"	2.908	6.029	3.092	6.419
7'	8"	7"	7'-0"	2'-4"	4'-2"	2'-7"	3'-2"	4'-7 1/2"	16'-6"	16'-6"	33'-0"	15'-6"	36'-3 3/4"	3.811	7.895	4.019	8.350
8'	9"	8"	8'-0"	2'-8"	4'-6"	2'-9"	3'-8"	5'-7 1/2"	18'-6"	18'-6"	37'-0"	17'-6"	41'-4 1/4"	4.874	10.097	5.107	10.612

Quantity per wing does not include headwall or that portion of apron or foreshall for the length W<sub>3</sub>.  
See Table 'A' for special values of F<sub>1</sub> & F<sub>2</sub> and W<sub>3</sub> & W<sub>4</sub> for Single #16, #17 and #18 Box Culverts.



MEMBRANE: - A membrane waterproofing 12" wide, consisting of three mappings of waterproofing asphalt and two alternate layers of treated cotton fabric, shall be applied to the back face of wing to cover the construction joints of wings.

REVISIONS: - Membrane Added 5-10-66 W.C.H.

QUANTITIES

CLEAR SPAN	CLEAR HEIGHT	THICKNESS OF WING AT HEADWALL	THICKNESS OF WING FOOTING	REINFORCING STEEL FOR 4 WINGS	CLASS 5 CONCRETE - 4 WINGS											
					HEADWALLS, WING WALLS, FOOTINGS, TOEWALLS AND APRONS		SINGLE BARREL CULVERT		DOUBLE BARREL CULVERT		TRIPLE BARREL CULVERT		QUADRUPLE BARREL CULVERT		QUINTUPLE BARREL CULVERT	
S	H	CW	WB	L.B.	CU.YD.	CU.YD.	CU.YD.	CU.YD.	CU.YD.	CU.YD.	CU.YD.	CU.YD.	CU.YD.	CU.YD.	CU.YD.	CU.YD.
2'	6'	7"	141	5.80	6.90	8.01	9.12	10.23	11.34	12.45	13.56	14.67	15.78	16.89	18.00	19.11
4'	6'	7"	212	8.08	9.18	10.29	11.40	12.51	13.62	14.73	15.84	16.95	18.06	19.17	20.28	21.39
5'	6'	7"	327	10.28	12.36	13.71	15.06	16.41	17.76	19.11	20.46	21.81	23.16	24.51	25.86	27.21
6'	6'	7"	460	14.30	16.98	19.66	22.34	25.02	27.70	30.38	33.06	35.74	38.42	41.10	43.78	46.46
7'	6'	7"	610	19.35	23.22	27.09	30.96	34.83	38.70	42.57	46.44	50.31	54.18	58.05	61.92	65.79
8'	6'	7"	780	25.44	30.52	35.60	40.68	45.76	50.84	55.92	61.00	66.08	71.16	76.24	81.32	86.40
9'	6'	7"	970	32.67	39.20	45.73	52.26	58.79	65.32	71.85	78.38	84.91	91.44	97.97	104.50	111.03
10'	6'	7"	1180	41.14	48.96	56.78	64.60	72.42	80.24	88.06	95.88	103.70	111.52	119.34	127.16	134.98
11'	6'	7"	1410	51.05	60.18	69.31	78.44	87.57	96.70	105.83	114.96	124.09	133.22	142.35	151.48	160.61
12'	6'	7"	1670	62.50	72.96	83.43	93.90	104.37	114.84	125.31	135.78	146.25	156.72	167.19	177.66	188.13

For reinforcing steel in Headwalls and Aprons, see Drawing Nos. of Barrel Sections listed below.

GENERAL NOTES: -  
 CONCRETE: - All concrete to be Class 5, and shall be poured in the dry. All exposed corners to have 3/4" chamfers.  
 REINFORCING STEEL: - Reinforcing steel to be deformed bars of intermediate or hard grade.  
 CONSTRUCTION JOINTS: - Construction joints between wingwall, footings and sidewalls shall be only where shown on plans.  
 SPECIFICATIONS: - Arkansas State Highway Commission Standard Specifications for Highway Construction and applicable Special Provisions.  
 UNIT STRESSES: -  
 Class 5 Concrete (n=10) 1200 psi  
 Reinforcing steel 20000 psi

NOTE: - This drawing to be used in conjunction with Standard Barrel Sections, Drawing Nos. -  
 SINGLES DOUBLES TRIPLES QUADRUPLES QUINTUPLES  
 R-130X-0 R-230X-01 R-330X-01 R-430X-01 R-530X-01  
 R-230X-02 R-330X-02 R-430X-02 R-530X-02  
 R-130X-1 R-230X-1 R-330X-1 R-430X-1 R-530X-1  
 R-230X-2 R-330X-2

CLASS 5 CONCRETE

ARKANSAS STATE HIGHWAY COMMISSION  
 DETAILS OF STANDARD WINGS  
 FOR  
 REINFORCED CONCRETE BOX CULVERTS  
 30° SKEW

4, 5, 6, 7, 8, 9, 10, 11 & 12 SPANS 3:1 SLOPES.  
 SINGLES, DOUBLES, TRIPLES, ALL DEPTHS OF COVER  
 QUADRUPLES & QUINTUPLES. FOR H=8'-0" OR LESS

STANDARD DRAWING NO. W-X303-1

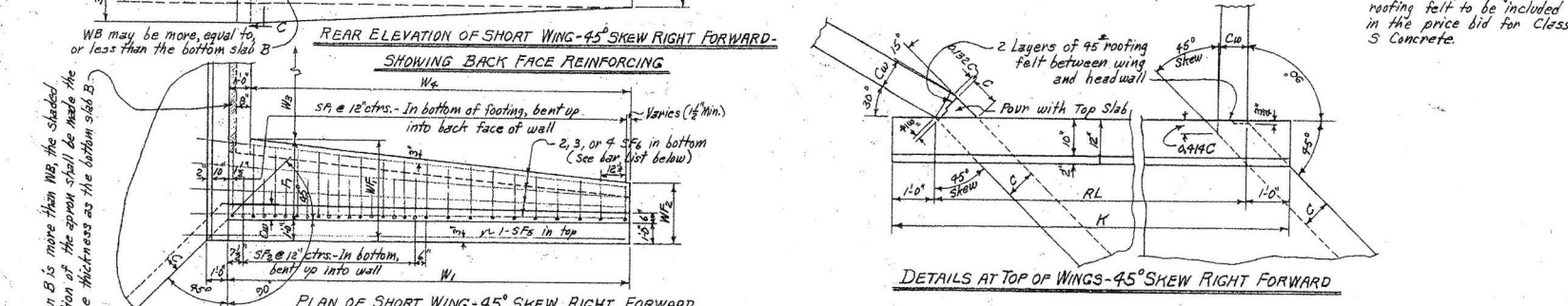
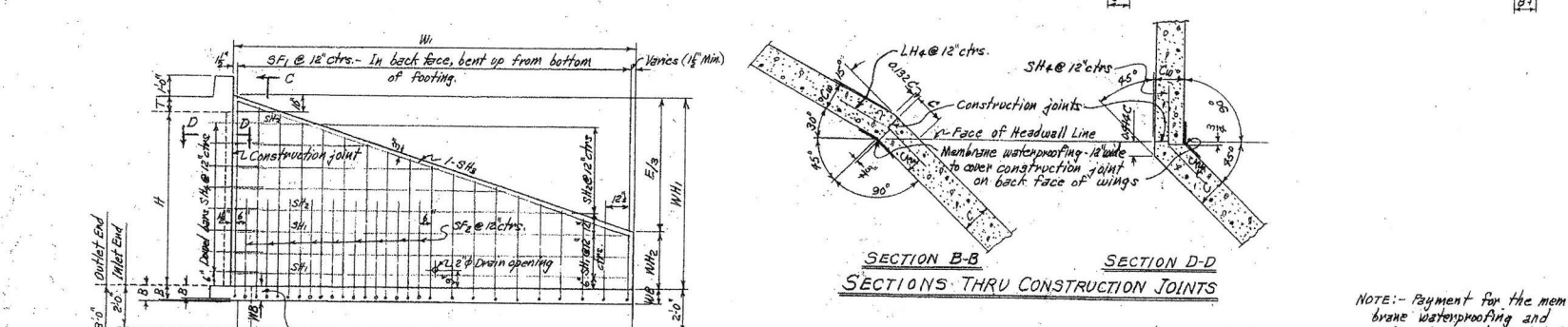
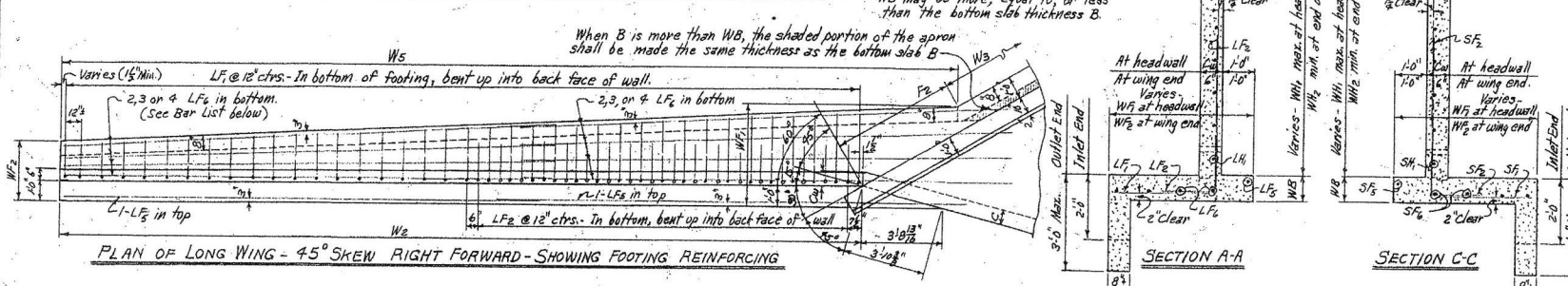
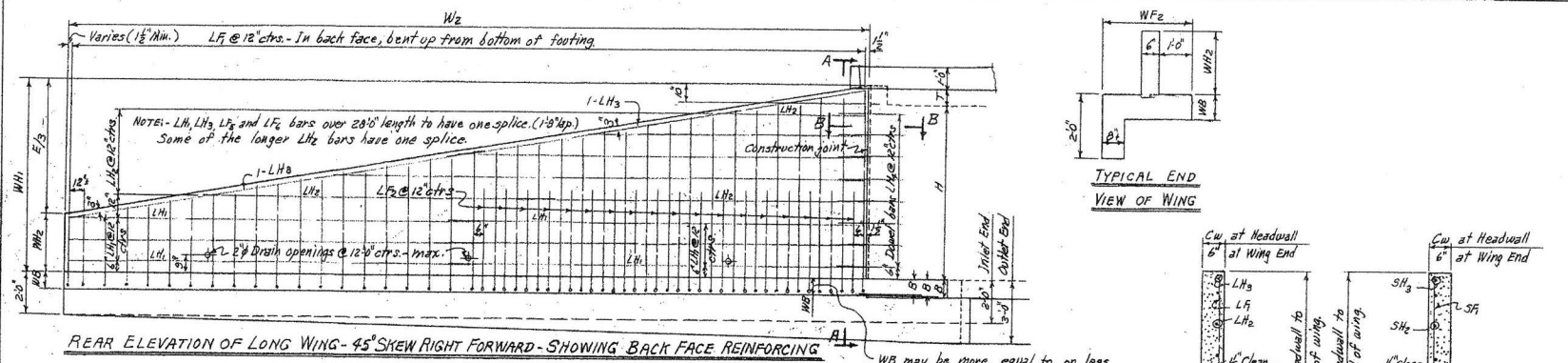
Designed By: W.C.H. 5-13-63 Checked By: BHS 8-19-63  
 Drawn By: W.C.H. 7-26-63 Checked By: DMT 7-25-64  
 Quantities By: W.C.H. 1-7-64 Checked By: DMT 7-25-64







FED. ROAD No.	STATE	FED. AID PROJECT	FISCAL YEAR	SHEET No.	TOTAL SHEETS
6	ARK.				
JOB No.					



REGULAR WING DIMENSIONS - 3:1 SLOPES

CLEAR HEIGHT OF BOX	THICKNESS OF WING FOOTING	THICKNESS OF WING AT HEADWALL	WING WALL HEIGHTS		WIDTHS OF WING FOOTINGS		FOOTING DIMENSIONS - PARALLEL WITH HEADWALL		PERPENDICULAR TO END OF WING	LENGTHS OF WING WALLS		INSIDE FOOTING DIMENSION		* QUANTITY PER WING			
			AT END OF WING	AT HEADWALL	AT END OF WING	AT HEADWALL	SHORT WING	LONG WING		SHORT WING	LONG WING	SHORT WING	LONG WING	SHORT WING	LONG WING	SHORT WING	LONG WING
2'	7"	6"	2'0"	0'8"	2'4"	2'0"	1'4"	0'11"	6'6"	6'6"	13'0"	5'6"	13'3"	0.793	1.572	0.829	1.741
3'	7"	6"	3'0"	1'4"	3'4"	2'8"	1'9"	1'7"	8'6"	8'6"	17'0"	7'6"	17'10"	1.180	2.364	1.229	2.590
4'	7"	6"	4'0"	2'0"	4'4"	3'4"	2'3"	2'3"	10'6"	10'6"	21'0"	9'6"	22'5"	1.567	3.295	1.700	3.577
5'	7"	6"	5'0"	2'6"	5'4"	4'0"	2'8"	2'8"	12'6"	12'6"	25'0"	11'6"	27'0"	2.022	4.367	2.241	4.705
6'	8"	7"	6'0"	3'2"	6'2"	4'6"	3'2"	3'2"	14'6"	14'6"	29'0"	13'6"	31'7"	2.599	5.405	3.078	6.450
7'	8"	7"	7'0"	3'8"	7'2"	5'2"	3'7"	3'7"	16'6"	16'6"	33'0"	15'6"	36'5"	3.294	7.290	4.003	8.385
8'	8"	7"	8'0"	4'4"	8'2"	5'8"	4'3"	4'3"	18'6"	18'6"	37'0"	17'6"	41'4"	4.055	8.688	4.700	10.051

\* Quantity per wing does not include headwall or that portion of apron or toe wall for the length  $W_2$ .

QUANTITIES

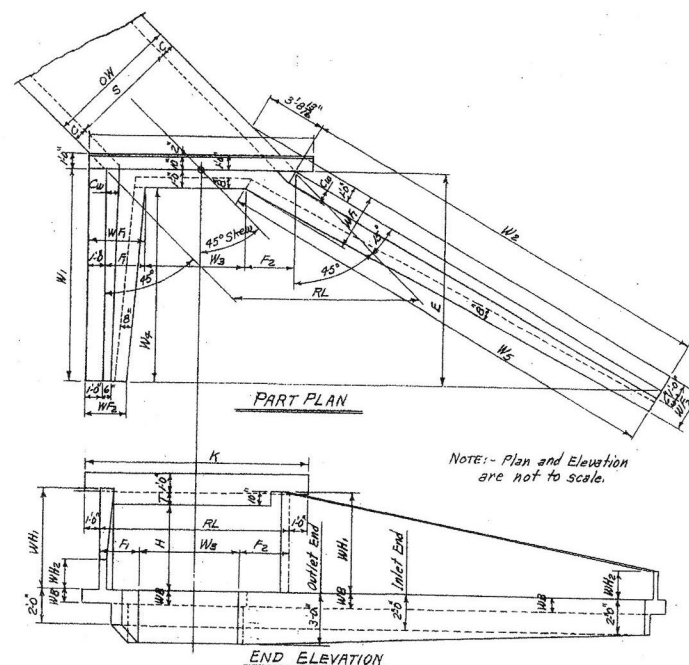
CLEAR SPAN	CLEAR HEIGHT	CLASS 5 CONCRETE - 4 WINGS									
		HEADWALLS, WING WALLS, FOOTINGS, TOWERS AND APRONS									
S	H	Cw	WB	Lb	CuYd	CuYd	CuYd	CuYd	CuYd	CuYd	CuYd
5	3'	7'	6"	2'0"	8.94	9.79	11.14	12.50	13.86	15.22	16.58
5	4'	7'	6"	2'6"	11.13	12.48	13.84	15.20	16.56	17.92	19.28
5	5'	7'	6"	3'2"	14.25	15.60	16.96	18.32	19.68	21.04	22.40
5	6'	7'	6"	3'8"	17.37	18.72	20.08	21.44	22.80	24.16	25.52
5	7'	7'	6"	4'4"	20.49	21.84	23.20	24.56	25.92	27.28	28.64
5	8'	7'	6"	5'0"	23.61	24.96	26.32	27.68	29.04	30.40	31.76
5	9'	7'	6"	5'6"	26.73	28.08	29.44	30.80	32.16	33.52	34.88
5	10'	7'	6"	6'2"	29.85	31.20	32.56	33.92	35.28	36.64	38.00
5	11'	7'	6"	6'8"	32.97	34.32	35.68	37.04	38.40	39.76	41.12
5	12'	7'	6"	7'4"	36.09	37.44	38.80	40.16	41.52	42.88	44.24
6	2'	8"	7"	1'4"	6.15	7.50	8.86	10.22	11.58	12.94	14.30
6	3'	8"	7"	2'0"	8.94	9.79	11.14	12.50	13.86	15.22	16.58
6	4'	8"	7"	2'6"	11.13	12.48	13.84	15.20	16.56	17.92	19.28
6	5'	8"	7"	3'2"	14.25	15.60	16.96	18.32	19.68	21.04	22.40
6	6'	8"	7"	3'8"	17.37	18.72	20.08	21.44	22.80	24.16	25.52
6	7'	8"	7"	4'4"	20.49	21.84	23.20	24.56	25.92	27.28	28.64
6	8'	8"	7"	5'0"	23.61	24.96	26.32	27.68	29.04	30.40	31.76
6	9'	8"	7"	5'6"	26.73	28.08	29.44	30.80	32.16	33.52	34.88
6	10'	8"	7"	6'2"	29.85	31.20	32.56	33.92	35.28	36.64	38.00
6	11'	8"	7"	6'8"	32.97	34.32	35.68	37.04	38.40	39.76	41.12
6	12'	8"	7"	7'4"	36.09	37.44	38.80	40.16	41.52	42.88	44.24
7	2'	8"	8"	1'4"	6.15	7.50	8.86	10.22	11.58	12.94	14.30
7	3'	8"	8"	2'0"	8.94	9.79	11.14	12.50	13.86	15.22	16.58
7	4'	8"	8"	2'6"	11.13	12.48	13.84	15.20	16.56	17.92	19.28
7	5'	8"	8"	3'2"	14.25	15.60	16.96	18.32	19.68	21.04	22.40
7	6'	8"	8"	3'8"	17.37	18.72	20.08	21.44	22.80	24.16	25.52
7	7'	8"	8"	4'4"	20.49	21.84	23.20	24.56	25.92	27.28	28.64
7	8'	8"	8"	5'0"	23.61	24.96	26.32	27.68	29.04	30.40	31.76
7	9'	8"	8"	5'6"	26.73	28.08	29.44	30.80	32.16	33.52	34.88
7	10'	8"	8"	6'2"	29.85	31.20	32.56	33.92	35.28	36.64	38.00
7	11'	8"	8"	6'8"	32.97	34.32	35.68	37.04	38.40	39.76	41.12
7	12'	8"	8"	7'4"	36.09	37.44	38.80	40.16	41.52	42.88	44.24
8	2'	8"	9"	1'4"	6.15	7.50	8.86	10.22	11.58	12.94	14.30
8	3'	8"	9"	2'0"	8.94	9.79	11.14	12.50	13.86	15.22	16.58
8	4'	8"	9"	2'6"	11.13	12.48	13.84	15.20	16.56	17.92	19.28
8	5'	8"	9"	3'2"	14.25	15.60	16.96	18.32	19.68	21.04	22.40
8	6'	8"	9"	3'8"	17.37	18.72	20.08	21.44	22.80	24.16	25.52
8	7'	8"	9"	4'4"	20.49	21.84	23.20	24.56	25.92	27.28	28.64
8	8'	8"	9"	5'0"	23.61	24.96	26.32	27.68	29.04	30.40	31.76
8	9'	8"	9"	5'6"	26.73	28.08	29.44	30.80	32.16	33.52	34.88
8	10'	8"	9"	6'2"	29.85	31.20	32.56	33.92	35.28	36.64	38.00
8	11'	8"	9"	6'8"	32.97	34.32	35.68	37.04	38.40	39.76	41.12
8	12'	8"	9"	7'4"	36.09	37.44	38.80	40.16	41.52	42.88	44.24

For reinforcing steel in Headwalls and Aprons, see Drawing Nos. of Barrel Sections listed below.

GENERAL NOTES:  
 CONCRETE - All concrete to be Class S, and shall be poured in the dry. All exposed corners to have 3/4" chamfers.  
 REINFORCING STEEL - Reinforcing steel to be deformed bars of intermediate or hard grade.  
 CONSTRUCTION JOINTS - Construction joints between wingwall, footings and side walls shall be only where shown on plans.  
 SPECIFICATIONS - Arkansas State Highway Commission Standard Specifications for Highway Construction and applicable special provisions.  
 UNIT STRESSES -  
 Class S Concrete (n=10) 1200 psi  
 Reinforcing Steel 20,000 psi

NOTE - This drawing to be used in conjunction with Standard Barrel Sections, Drawing Nos. -  
 SINGLES R-145X-0  
 DOUBLES R-245X-01  
 TRIPLES R-345X-02  
 QUADRUPLES R-445X-01  
 QUINTUPLES R-545X-01  
 R-145X-1  
 R-245X-1  
 R-345X-1  
 R-445X-2  
 R-545X-2

CLASS 5 CONCRETE  
 ARKANSAS STATE HIGHWAY COMMISSION  
 DETAILS OF STANDARD WINGS  
 FOR  
 REINFORCED CONCRETE BOX CULVERTS  
 45° SKEW  
 4, 5, 6, 7, 8, 9, 10, 11 & 12 SPANS  
 SINGLES, DOUBLES, TRIPLES, QUADRUPLES & QUINTUPLES  
 3:1 SLOPES  
 ALL DEPTHS OF COVER  
 FOR H = 8' 0" OR LESS  
 STANDARD DRAWING No. W-X453-1



SINGLE BARREL CULVERT - 45° SKEW RIGHT FORWARD  
 Details of Culvert with 45° Skew Left Forward is reversed, see Drawing No. W-X45.  
 TYPICAL WING DETAILS

NOTE: - For remainder of General Plans and Elevations of Single, Double, Triple, Quadruple and Quintuple Span Culverts, see Std. Drawing No. W-X45. For values of RL, K and  $W_2$  for each box, see above Std. also.  
 MEMBRANE - A membrane waterproofing 18" wide, consisting of three layers of waterproofing asphalt and two alternate layers of treated cotton fabric shall be applied to the back face of wing to cover the construction joints in wings.  
 REVISIONS - Membrane Added 5-10-66 W.C.H.

BAR LIST FOR ONE SHORT AND ONE LONG WING - 2 EACH REQUIRED

CLEAR HEIGHT	WING LOCATION	SF <sub>1</sub> & LF <sub>1</sub>				SF <sub>2</sub> & LF <sub>2</sub>				SF <sub>3</sub> & LF <sub>3</sub>				SF <sub>4</sub> & LF <sub>4</sub>				BAR BENDING DIAGRAM	QUANTITY				
		BENT				BENT				STRAIGHT				STRAIGHT									
H	S	SIZE	SPACING	No. Bars	LENGTHS VARY	X	Y	SIZE	SPACING	No. Bars	LENGTH	X	Y	SIZE	SPACING	No. Bars	LENGTH	SIZE	SPACING	No. Bars	LENGTH	X	Y

NOTE: - Bars for short wing shall be marked with prefix letter 'S', while those for long wing shall be marked with letter 'L'. \* Length without splice. Bars over 28'0" length may be spliced (1'8" lap).

Designed By: W.C.H. 5-13-63  
 Checked By: J.E.M. 7-21-64  
 Drawn By: W.C.H. 6-5-64  
 Checked By: J.E.M. 7-21-64  
 Quantities By: W.C.H. 7-2-64  
 Checked By: J.E.M. 7-21-64

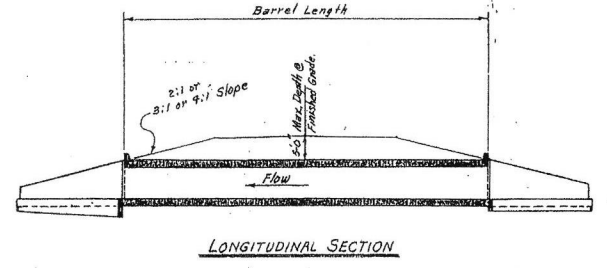
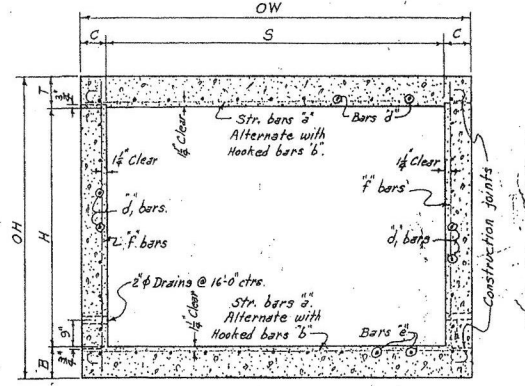
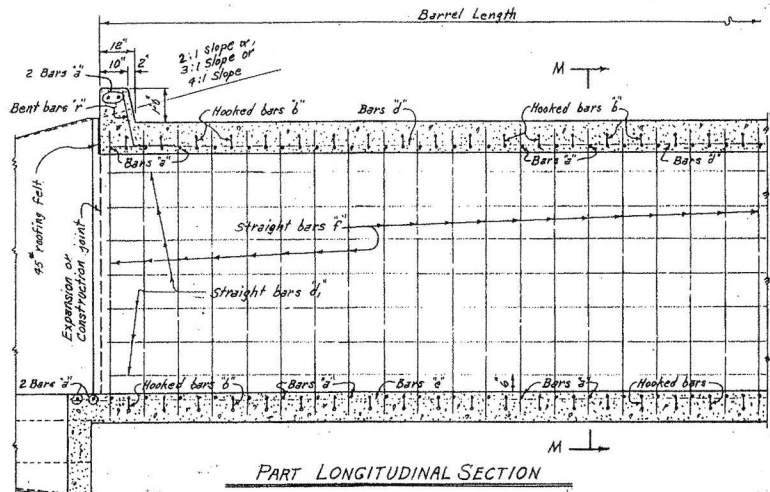


BAR LIST FOR BARREL SECTION 60'-0" IN LENGTH

DEPTH OF COVER	CLEAR SPAN	CLEAR HEIGHT	BAR LIST FOR BARREL SECTION 60'-0" IN LENGTH																	
			a bars				b bars				c bars				d bars					
			STRAIGHT		BENT - See Diagram below		STRAIGHT		STRAIGHT		STRAIGHT		STRAIGHT		STRAIGHT					
D	S	H	SIZE	NUMBER REQ'D	LENGTH	SIZE	NUMBER REQ'D	LENGTH	SIZE	NUMBER REQ'D	LENGTH	SIZE	NUMBER REQ'D	LENGTH	SIZE	NUMBER REQ'D	LENGTH	SIZE	NUMBER REQ'D	LENGTH

MAX. DESIGN DEPTH OF COVER	DIMENSIONS										QUANTITIES					
	BARREL DIMENSIONS					UNIT QUANTITIES					REINFORCING STEEL					
	CLEAR SPAN	CLEAR HEIGHT	8" FT. OPENING	OVERALL WIDTH	THICKNESS OF TOP SLAB	THICKNESS OF SIDEWALLS	THICKNESS OF BOTTOM SLAB	OVERALL HEIGHT	CLASS S CONC. PER LIN. FT. OF BARREL	PER LIN. FT. OF BARREL	PER LAP	PER LAP	PER LAP	PER LAP	PER LAP	PER LAP
D	S	H	A	O	W	T	C	B	O	H	CUYD.	LB.	LB.	LB.	LB.	LB.

Note: For details of wings and bar lists, see drawing Nos. W-X002-1, W-X002-2, W-X003-1, W-X003-2, W-X004-1, and W-X004-2.



GENERAL NOTES:-  
 CONCRETE- All concrete to be Class S, and shall be poured in the dry.  
 All exposed corners to have 3/8" chamfers.  
 REINFORCING STEEL- Reinforcing to be deformed bars of intermediate or hard grade.  
 BAR LAP- In computing the quantities of steel from the tables add one lap for each additional 33'-0" length of barrel over 32'-0". Lap longitudinal bars 30 diameters.  
 CONSTRUCTION JOINTS- Construction joints between wingwalls, side walls and slabs shall be only where shown on plans.  
 SPECIFICATIONS- Arkansas State Highway Commission Standard Specifications for Highway Construction and applicable Special Provisions.

DESIGN LIVE LOAD  
 H20-S16 LOADING A.A.S.H.O. 1961  
 AND  
 SPECIAL MILITARY LOADING  
 Two 25,000 Lb. Axles @ 9'-0" ctrs.

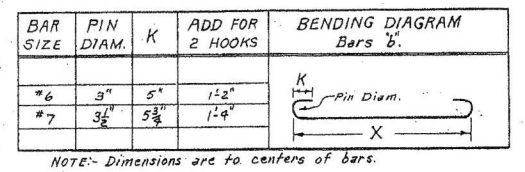
UNIT STRESSES:-  
 Class S Concrete (n=10) 1200 psi  
 Reinforcing Steel 20000 psi

Note: This drawing to be used in conjunction with Standard Drawing Nos. W-X003-1 or W-X003-2 and W-X004-1 or W-X004-2. Also Drawing No. W-X002-1 or W-X002-2.

CLASS S CONCRETE

ARKANSAS STATE HIGHWAY COMMISSION  
 DETAILS OF STANDARD BARREL SECTIONS  
 FOR  
 REINFORCED CONCRETE BOX CULVERTS  
 4, 5, 6, 7, 8, 9, 10, 11 & 12 SPANS 3:1 OR 4:1 SLOPES  
 SINGLES UNDER 5'-0" COVER  
 STANDARD DRAWING NO. R-100X-0

Designed by: W.C.H. 1-23-63. Checked by: T.B.S. 5-28-63  
 Drawn by: W.C.H. 2-8-63. Checked by: T.B.S. 5-28-63  
 Quantities by: W.C.H. 2-12-63. Checked by: T.B.S. 5-28-63



DOWEL BARS FOR TWO HEADWALLS					
SPAN	SIZE	SPACING	NO. REQ'D	LENGTH	X
4'	#4	11"	12	2'-6"	1'-3"
5'	#4	11"	14	2'-7"	1'-3 1/2"
6'	#4	11"	16	2'-8"	1'-4"
7'	#4	11"	18	2'-9"	1'-4 1/2"
8'	#4	11 1/2"	20	2'-11"	1'-5 1/2"
9'	#4	11 1/2"	22	3'-0"	1'-6"
10'	#4	11 1/2"	24	3'-1"	1'-6 1/2"
11'	#4	12"	26	3'-2"	1'-7"
12'	#4	12"	28	3'-3"	1'-7 1/2"











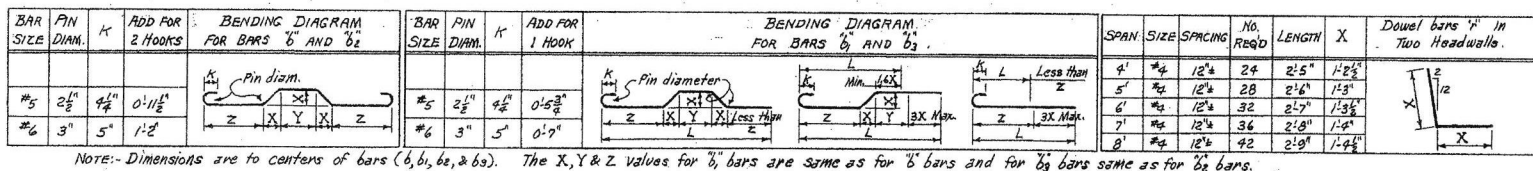




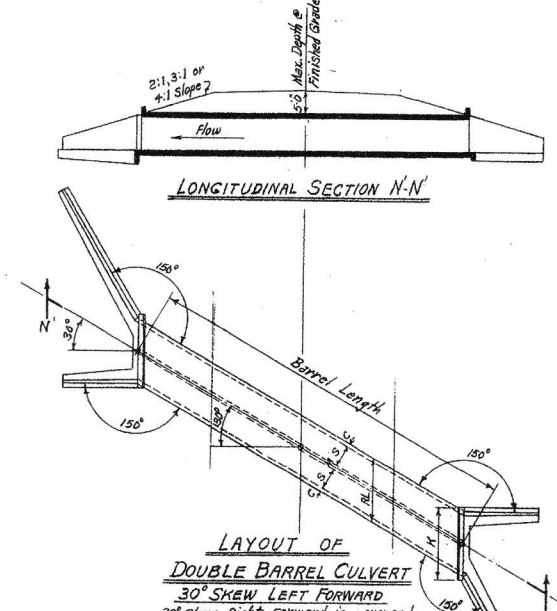
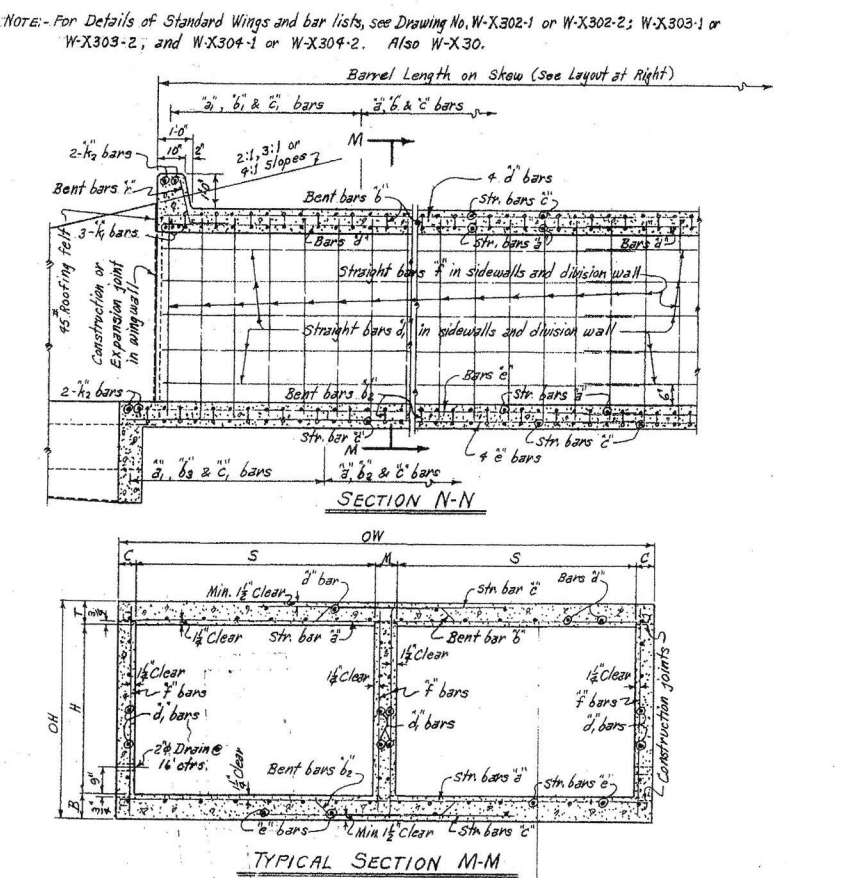
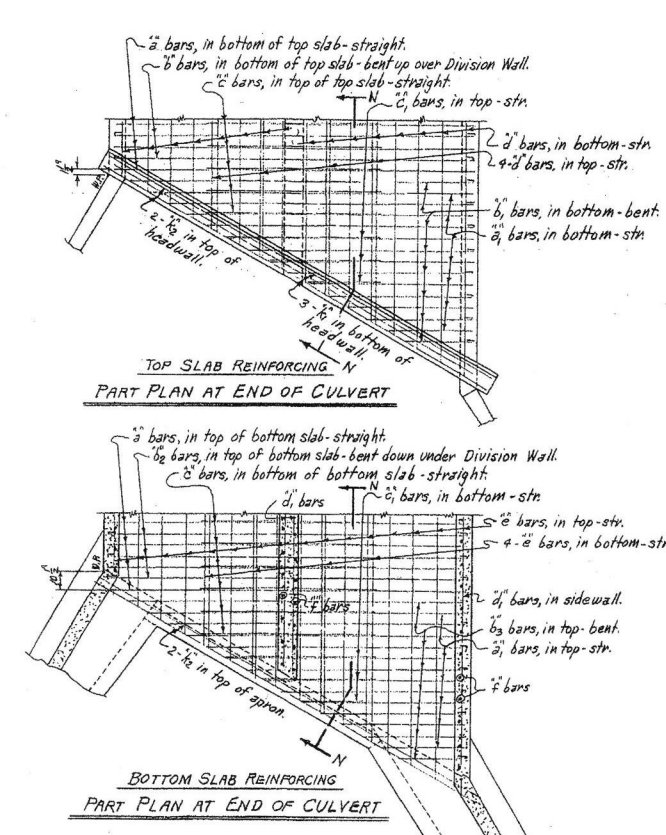
BAR LIST FOR BARREL SECTION 60'-0" IN LENGTH - TWO 30° SKEWED ENDS

FED. ROAD No.	STATE	FED. AID PROJECT	FISCAL YEAR	SHEET No.	TOTAL SHEETS
6	ARK.				
JOB No.					

DEPTH OF COVER	CLEAR SPAN	CLEAR HEIGHT	3 bars		4 bars		5 bars		6 bars		7 bars		8 bars		9 bars		10 bars		11 bars		12 bars	
			STRAIGHT	BENT - See Diagrams below.	STRAIGHT	BENT - See Diagrams below.	STRAIGHT	BENT - See Diagrams below.	STRAIGHT	BENT - See Diagrams below.	STRAIGHT	BENT - See Diagrams below.	STRAIGHT	BENT - See Diagrams below.	STRAIGHT	BENT - See Diagrams below.	STRAIGHT	BENT - See Diagrams below.	STRAIGHT	BENT - See Diagrams below.	STRAIGHT	BENT - See Diagrams below.
D	H	A	OW	T	C	M	B	OH	RL	K	CLASS 5 CONCRETE PER BARREL	REINFORCING STEEL	REINFORCING STEEL	REINFORCING STEEL	REINFORCING STEEL	REINFORCING STEEL	REINFORCING STEEL	REINFORCING STEEL	REINFORCING STEEL	REINFORCING STEEL	REINFORCING STEEL	
0'-0" TO 5'-0" MAXIMUM	2'	16'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.49%	5523	88.15	42.71										
	3'	15'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.5538	5894	93.99	46.05										
	4'	14'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.620	6170	98.84	49.33										
	5'	13'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.682	6483	104.18	52.73										
	6'	12'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.809	6897	110.74	56.07										
	7'	11'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.671	7818	123.38	51.19										
	8'	10'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.733	8192	128.68	54.53										
	9'	9'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.795	8465	129.03	57.87										
	10'	8'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.922	8994	140.89	61.21										
	11'	7'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.049	9291	147.34	64.55										
	12'	6'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.818	9398	148.50	67.89										
	13'	5'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.880	9721	153.85	71.23										
	14'	4'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	0.941	10094	158.02	74.57										
	15'	3'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.070	10496	166.20	77.91										
	16'	2'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.192	10903	172.74	81.25										
	17'	1'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.298	11540	183.36	84.59										
	18'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.081	11081	178.15	87.93										
	19'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.082	11405	183.49	91.27										
	20'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.212	12069	190.59	94.61										
	21'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.334	12479	197.19	97.95										
	22'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.440	13084	207.89	101.29										
	23'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.616	14148	225.25	104.63										
	24'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.174	13251	210.97	107.97										
	25'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.235	13731	217.63	111.31										
	26'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.366	14054	222.97	114.65										
	27'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.489	14902	229.68	117.99										
	28'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.595	15131	234.07	121.33										
	29'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.772	16159	258.00	124.67										
	30'	0'	9'-5"	6"	8"	3'-0"	11'-2"	12'-3"	1.967	16999	271.07	128.01										



These bars are in the skewed portion of barrel only. The length of b1 and b2 bars and overall length L of b1 and b2 bars vary by 1/8" for 12" spacing and 1/4" for 18" spacing. In the regular portion of the barrel begin and end with a set of b1 and b2 bars. If the spacing is such that the last set of bars would be b1 and b2 bars, use a set of b1 and b2 bars instead.



**GENERAL NOTES**

CONCRETE: All concrete to be Class 5, and shall be poured in the dry. All exposed corners to have 3/8" chamfers.

REINFORCING STEEL: Reinforcing to be deformed bars of intermediate or hard grade.

BAR LAP: In computing the quantities of steel from the tables add one lap for each add'l 33' length of barrel over 32'-0". Lap longitudinal bars 30 diam. min.

CONSTRUCTION JOINTS: Construction joints between wingwalls, sidewalls, division wall and slabs shall be only where shown on plans.

SPECIFICATIONS: Arkansas State Highway Commission Standard Specifications for Highway Construction and applicable special provisions.

**DESIGN LIVE LOAD**

H20-S16 LOADING A.A.S.H.O. 1961 AND SPECIAL MILITARY LOADING Two 24,000 Lb. Axles @ 4'-0" ctrs.

**UNIT STRESSES:-**

Class 5 Concrete (n=10) 12000<sup>psi</sup>

Reinforcing Steel 20000<sup>psi</sup>

**CLASS 5 CONCRETE**

ARKANSAS STATE HIGHWAY COMMISSION

DETAILS OF STANDARD BARREL SECTIONS FOR REINFORCED CONCRETE BOX CULVERTS 30° SKEW

4', 5', 6', 7' AND 8' SPANS 2:1, 3:1 OR 4:1 SLOPES UNDER 5'-0" COVER

STANDARD DRAWING No. R-230X-01

Checked by: R.H.S. 5-14-63  
 Checked by: W.C.H. 2-26-64  
 Checked by: W.C.H. 4-5-64

Designed by: W.C.H. 1-17-63  
 Drawn by: W.C.H. 2-26-64  
 Quantities by: W.C.H. 4-5-64

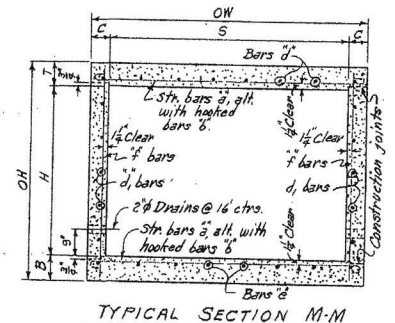
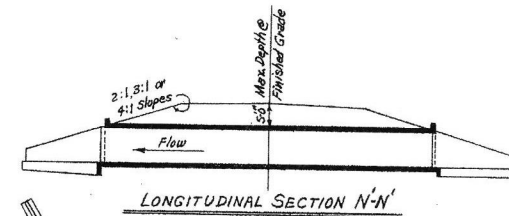
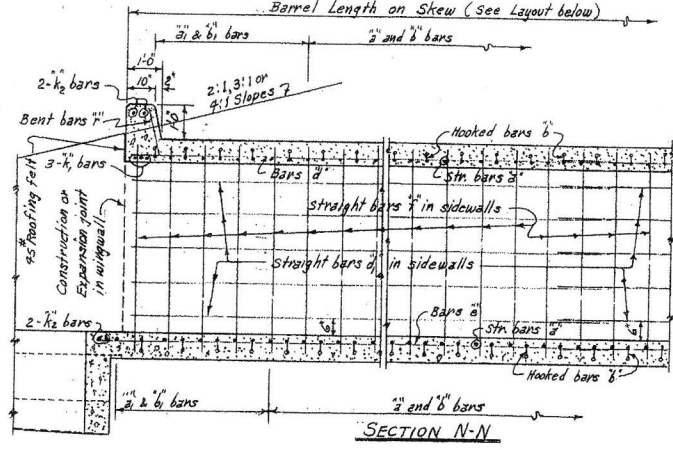


BAR LIST FOR BARREL SECTION 60'-0" IN LENGTH - TWO 45° SKEWED ENDS.

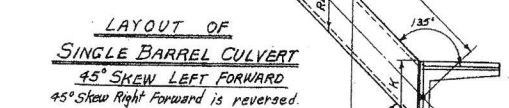
Note: For Details of Standard Wings and bar lists, see Drawing No. W-X452-1 or W-X452-2; W-X453-1 or W-X453-2, and W-X454-1 or W-X454-2. Also W-X45.

FED. ROAD No.	STATE	FED. AID PROJECT	FISCAL YEAR	SHEET No.	TOTAL SHEET
6	ARK.				
JOB No.					

DEPTH OF COVER	CLEAR SPAN	CLEAR HEIGHT	BAR LIST FOR BARREL SECTION 60'-0" IN LENGTH - TWO 45° SKEWED ENDS.																			
			STRAIGHT				BENT - See Diagrams below				STRAIGHT				STRAIGHT							
			In Top and Bottom Slabs of Barrel.		In Top and Bottom Slab of Barrel - one end hooked.		In Top and Bottom Slabs of Barrel - one end hooked.		Longitudinal in Top of Barrel.		Longitudinal in Side walls.		Longitudinal in Bottom Slab of Barrel.		Verticals in Side walls.		Bottom of Headwall.		In Top of Headwall and Apron.			
D	S	H	A	O	W	T	C	B	O	H	R	L	K	C	O	U	I	D				
1	4	5	104	4-9"	8	3-8"	2-7"	104	5-10"	4-8"	8	4-9"	3-8"	4-2"	3-1"	6	120	2-1"	6	6-3"	8	8-10"



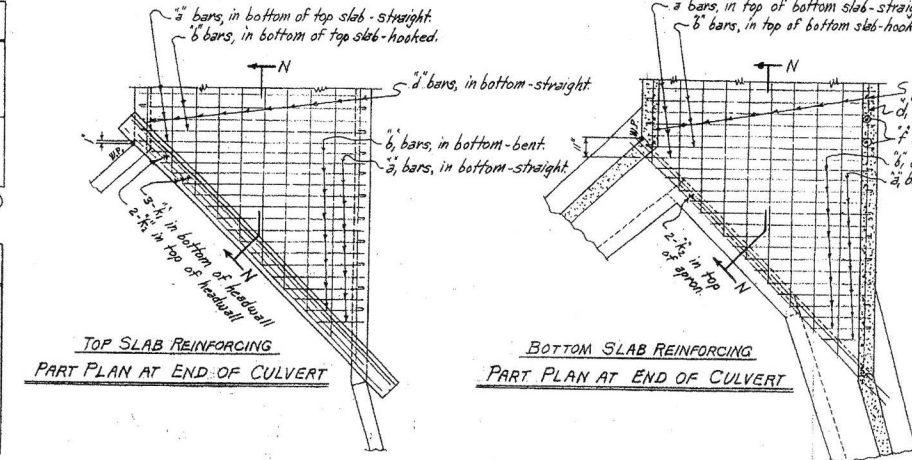
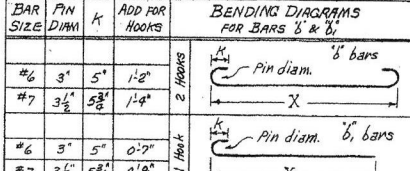
DESIGN LIVE LOAD  
 H20-S16 LOADING A.R.S.H.O. 1961  
 AND  
 SPECIAL MILITARY LOADING  
 Two 24,000 Lb. Axles @ 4'-0" cts.  
 UNIT STRESSES:-  
 Class S Concrete (f'c = 1200) 1200 psi  
 Reinforcing Steel 20,000 psi



NOTE: - This drawing to be used in conjunction with Standard Wing Drawing Nos. W-X452-1 or W-X452-2, W-X453-1 or W-X453-2, and W-X454-1 or W-X454-2. Also W-X45.

MAX. DESIGN DEPTH COVER	BARREL DIMENSIONS										QUANTITIES														
	D	S	H	A	O	W	T	C	B	O	H	R	L	K	C	O	U	I	D	LB.	LB.	LB.			
1	4	5	104	4-9"	8	3-8"	2-7"	104	5-10"	4-8"	8	4-9"	3-8"	4-2"	3-1"	6	120	2-1"	6	6-3"	8	8-10"	2435	4149	1795

These bars are in the skewed portion of barrel only. The length of a bars and overall length X of b bars vary by 1" for 13" spacing, 1-0" for 12" spacing and 0-11" for 11" spacing.



GENERAL NOTES  
 CONCRETE: - All concrete to be Class S, and shall be poured in the dry. All exposed corners to have 3/8" chamfers.  
 REINFORCING STEEL: - Reinforcing to be deformed bars of intermediate or hard grade.  
 BAR LAP: - In computing the quantities of steel from the tables add one lap for each additional 33'-0" length of barrel over 32'-0". Lap longitudinal bars 30 diameters min. be only where shown on plans.  
 CONSTRUCTION JOINTS: - Construction joints between wingwalls, side walls, and slabs shall be only where shown on plans.  
 SPECIFICATIONS: - Arkansas State Highway Commission Standard Specifications for Highway Construction and applicable Special Provisions.

\* For remainder of quantities see Std. Wing Drawings listed at left. Total steel quantities listed above include one lap of longitudinal bars.

CLASS S CONCRETE  
 ARKANSAS STATE HIGHWAY COMMISSION  
 DETAILS OF STANDARD BARREL SECTIONS  
 FOR  
 REINFORCED CONCRETE BOX CULVERTS  
 45° SKEW  
 4', 5', 6', 7', 8', 9', 10', 11' & 12' SPANS  
 SINGLES  
 2:1, 3:1 or 4:1 SLOPES  
 UNDER 5'-0" COVER  
 STANDARD DRAWING NO. R-145X-D

Designed by: M.C.H. 1-23-63  
 Drawn by: M.C.H. 7-10-64  
 Checked by: M.C.H. 9-30-64  
 Quantities by: M.C.H.

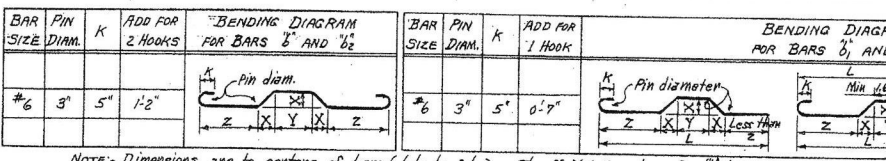
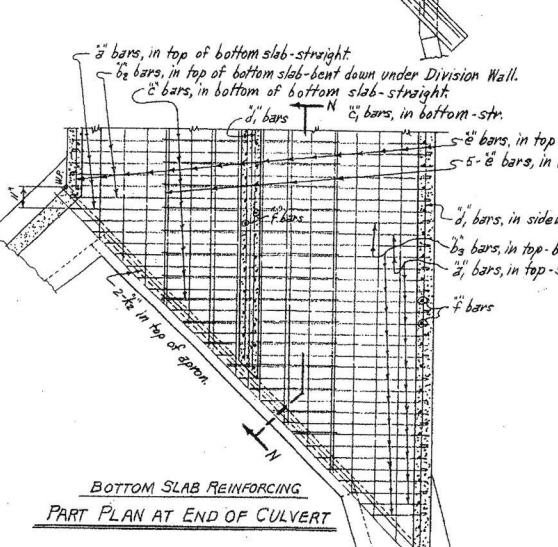
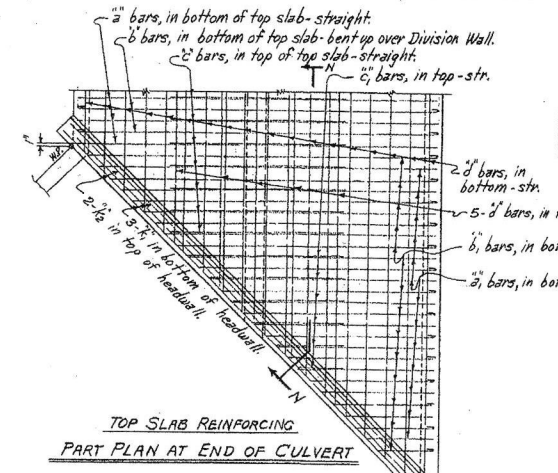


BAR LIST FOR BARREL SECTION 60'-0" IN LENGTH - TWO 45° SKEWED ENDS.

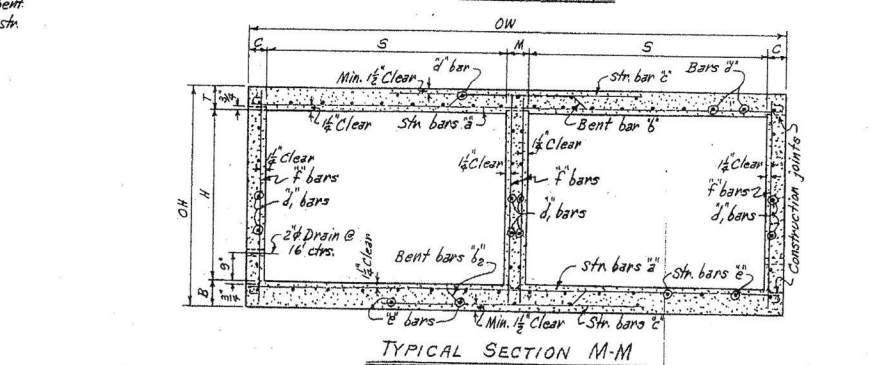
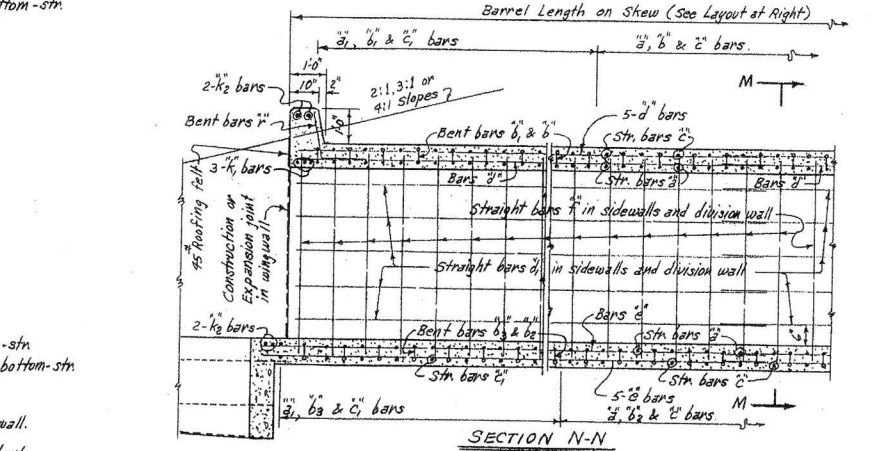
Table with columns: FED. ROAD NO., STATE, FED. AID PROJECT, FISCAL YEAR, SHEET NO., JOB NO.

Main bar list table with columns: DEPTH OF COVER, CLEAR SPAN, CLEAR HEIGHT, and various bar specifications (SIZE, SPACING, LENGTH, etc.) for different bar types (a, b, c, d, e, f, g, h, i, j, k, l, m, n, o, p, q, r, s, t, u, v, w, x, y, z).

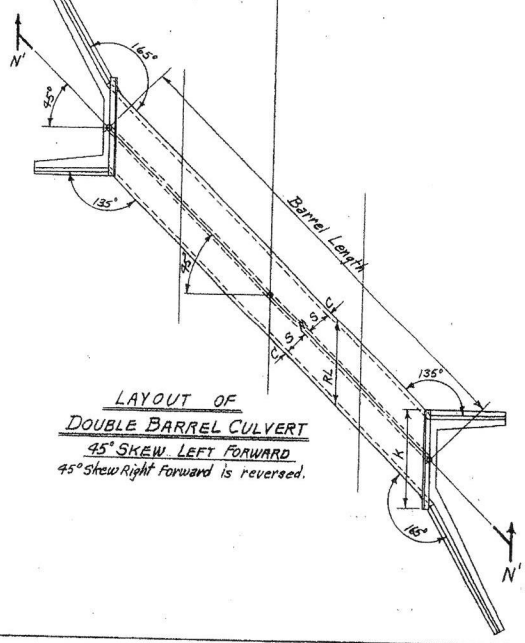
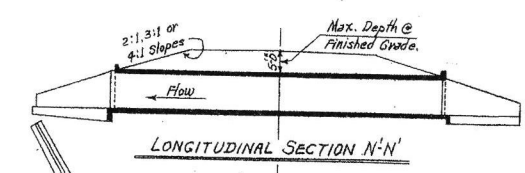
Table with columns: MAX. DESIGN DEPTH OF COVER, CLEAR SPANS, CLEAR HEIGHT, and QUANTITIES (REINFORCING STEEL, PER BARREL, PER LAP).



NOTE: Dimensions are to centers of bars (b1, b2, & b3). The X, Y & Z values for b1 bars are same as b2 bars and for b3 bars same as for b2 bars.



These bars are in the skewed portion of barrel only. The length of a1 and c1 bars and overall length L of b1 and b3 bars vary by 1/8" for 12" spacing and 0" for 11" spacing.



GENERAL NOTES: CONCRETE: All concrete to be Class S, and shall be poured in the dry. All exposed corners to have 3/8" chamfers. REINFORCING STEEL: Reinforcing to be deformed bars of intermediate or hard grade.

DESIGN LIVE LOAD: H20-S16 LOADING A.A.S.H.O. 1961 AND SPECIAL MILITARY LOADING Two 24,000 Lb. Axles @ 4'-0" ctrs.

UNIT STRESSES: Class S Concrete (n=10) 1200 psi Reinforcing Steel 20,000 psi

CLASS S CONCRETE ARKANSAS STATE HIGHWAY COMMISSION DETAILS OF STANDARD BARREL SECTIONS FOR REINFORCED CONCRETE BOX CULVERTS 45° SKEW 9', 10', 11' AND 12' SPANS 2:1, 3:1 OR 4:1 SLOPES UNDER 5'-0" COVER STANDARD DRAWING NO. R-245X-02

Designed by: W.C.H. 1-17-63 Checked by: W.C.H. 7-15-66 Drawn by: W.C.H. 7-15-66 Quantities by: W.C.H. 10-5-65