

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090342		1	68
				② MILL CREEK STR. & APPRS. (S)				

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT
CONSTRUCTION PLANS FOR STATE HIGHWAY

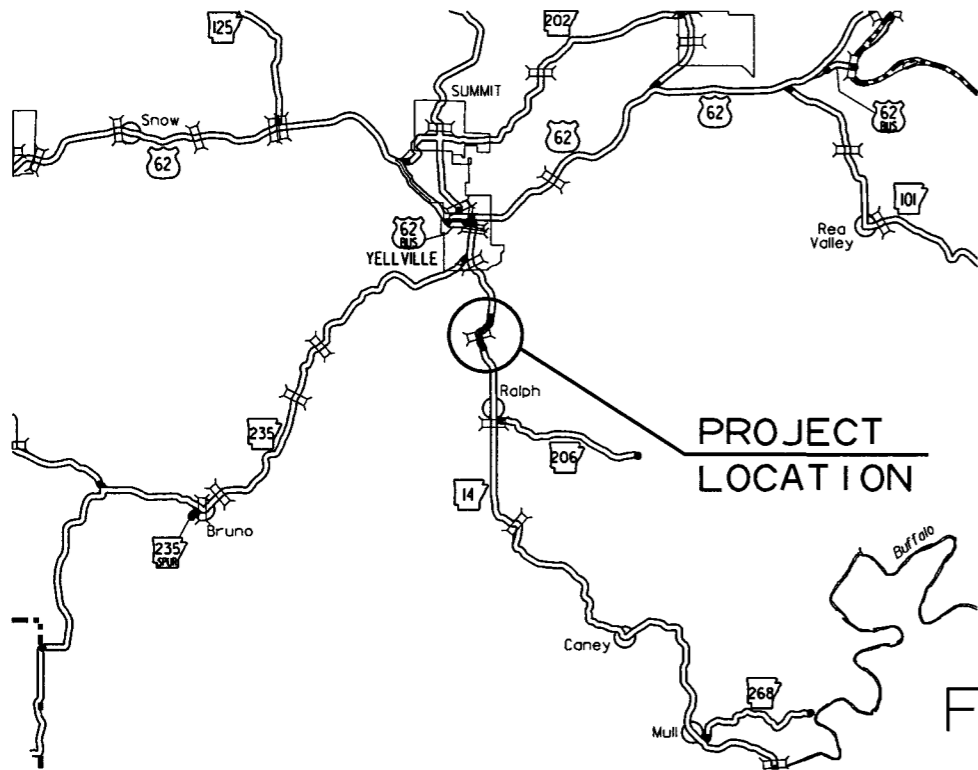
**MILL CREEK
STR. & APPRS. (S)**

MARION COUNTY

ROUTE 14 SECTION 3

JOB 090342

FED. AID PROJ. NHPP-0045(24)



VICINITY MAP

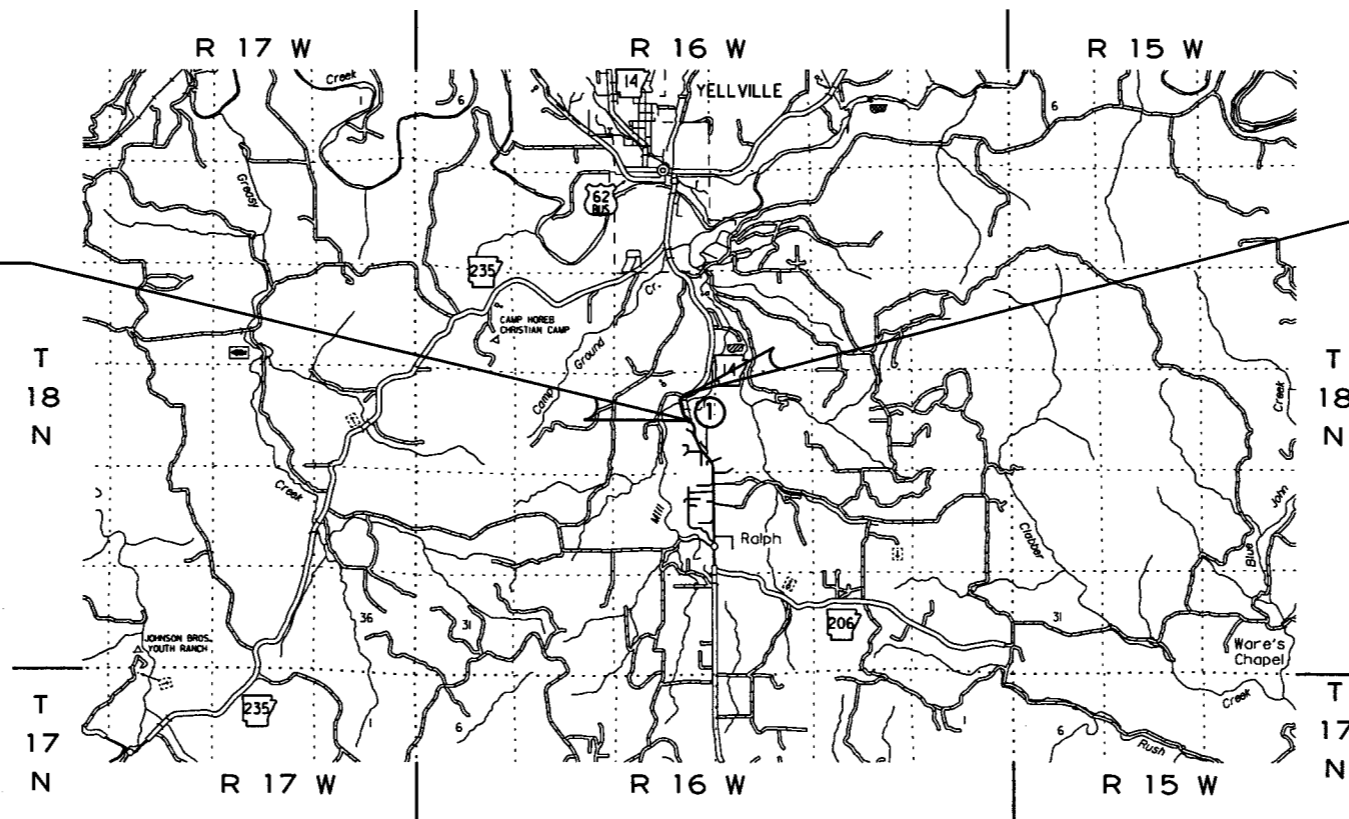
STRUCTURES OVER 20' -0" SPAN

- ① STA. 307+25 CONSTRUCT
SEXT. 12' X 12' X 132' R.C. BOX CULVERT
30° RT. FWD. SKEW
WITH 2:1 WINGS LT. & RT.
Q50 = 3700 CFS, D.A. = 6.7 SQ. MI.
SPAN = 78'-1"

STA. 300+00.00
BEGIN JOB 090342
LOG MILE 2.69

STA. 312+75.00
END JOB 090342
LOG MILE 2.45

NOT TO SCALE



• DESIGN TRAFFIC DATA •

DESIGN YEAR	-----	2036
2016 ADT	-----	3500
2036 ADT	-----	4900
2036 DHV	-----	539
DIRECTIONAL DISTRIBUTION	-----	0.60
TRUCKS	-----	9%
DESIGN SPEED	-----	40 MPH



APPROVED



8-3-16

DEPUTY DIRECTOR
AND CHIEF ENGINEER

BEGIN:	MIDPOINT:	END:
LT: 36° 11' 26"	LT: 36° 11' 32"	LT: 36° 11' 37"
LG: 92° 40' 42"	LG: 92° 40' 42"	LG: 92° 40' 39"

GROSS LENGTH OF PROJECT	1275.00	FEET	OR	0.241	MILES
NET " " ROADWAY	1196.92	"	"	0.226	"
NET " " BRIDGES	78.08	"	"	0.05	"
NET " " PROJECT	1275.00	"	"	0.241	"

P.E. 090342

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2 INDEX OF SHEETS, GOVERNING SPECIFICATIONS, & GENERAL NOTES



GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-3	CONTRACTOR'S LICENSE
108-1	LIQUIDATED DAMAGES
108-2	WORK ALLOWED PRIOR TO ISSUANCE OF WORK ORDER
303-1	AGGREGATE BASE COURSE
400-1	TACK COATS
410-1	CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
606-1	PIPE CULVERTS FOR SIDE DRAINS
620-1	MULCH COVER
JOB 090342	BIDDING REQUIREMENTS AND CONDITIONS
JOB 090342	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 090342	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 090342	CARGO PREFERENCE ACT REQUIREMENTS
JOB 090342	CAVE DISCOVERY
JOB 090342	CLEARING AND GRUBBING
JOB 090342	COMPACTED EMBANKMENT
JOB 090342	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 090342	DELAY IN RIGHT OF WAY OCCUPANCY
JOB 090342	DOCUMENTATION OF PAYMENTS MADE TO DISADVANTAGED BUSINESS ENTERPRISES
JOB 090342	ISSUANCE OF PROPOSALS
JOB 090342	MANDATORY ELECTRONIC CONTRACT
JOB 090342	MANDATORY ELECTRONIC DOCUMENT SUBMITAL
JOB 090342	NESTING SITES OF MIGRATORY BIRDS
JOB 090342	OFF-SITE RESTRAINING CONDITIONS FOR BATS
JOB 090342	PARTNERING REQUIREMENTS
JOB 090342	PLASTIC PIPE
JOB 090342	ROCK FILL
JOB 090342	SHORING FOR CULVERTS
JOB 090342	SOIL STABILIZATION
JOB 090342	SPECIAL CLEARING REQUIREMENTS
JOB 090342	STORM WATER POLLUTION PREVENTION PLAN
JOB 090342	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 090342	UTILITY ADJUSTMENTS
JOB 090342	UTILITY ENGINEERING
JOB 090342	WARM MIX ASPHALT

INDEX OF SHEETS

SHEET NO.	TITLE	DRWG. NO.	DATE
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2	INDEX OF SHEETS, GOVERNING SPECIFICATIONS, AND GENERAL NOTES		
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22	PERMANENT PAVEMENT MARKING DETAILS		
23 - 27	QUANTITIES		
28	SUMMARY OF QUANTITIES AND REVISIONS		
29 - 31	SURVEY CONTROL DETAILS		
32	PLAN AND PROFILE SHEET		
33	CONCRETE DITCH PAVING	CDP-1	11-17-10
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35	MAILBOX DETAILS	MB-1	11-18-04
36	PRECAST CONCRETE BOX CULVERTS	PBC-1	1-28-15
37	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING	PCC-1	2-27-14
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45	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC	SE-2	10-18-96
46	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	TC-1	9-02-15
47	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	TC-2	9-02-15
48	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	TC-3	9-02-15
49	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	TC-4	2-27-14
50	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION-TEMPORARY PRECAST BARRIER	TC-5	10-15-09
51	TEMPORARY EROSION CONTROL DEVICES	TEC-1	12-15-11
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53	TEMPORARY EROSION CONTROL DEVICES	TEC-3	11-03-94
54	WIRE FENCE WATER GAPS B	WF-2	4-20-79
55	WIRE FENCE TYPE C AND D	WF-4	8-22-02
56 - 68	CROSS SECTIONS		

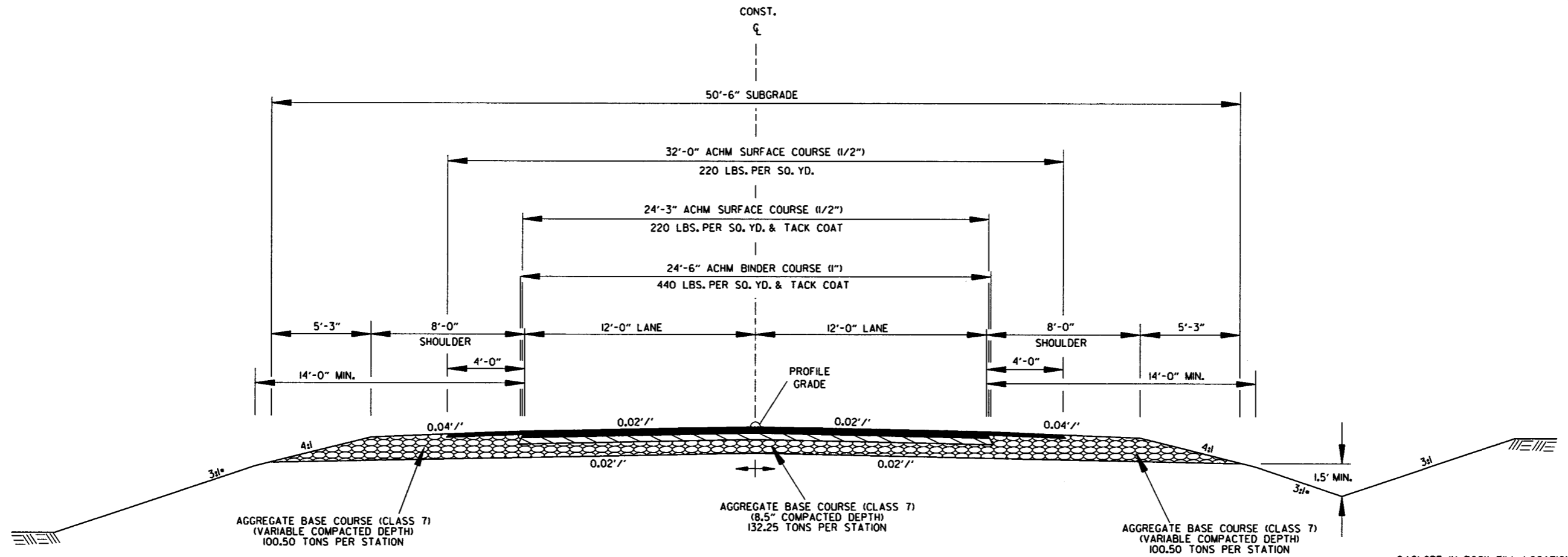
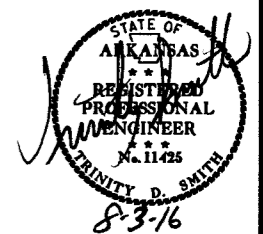
NOTE: CROSS SECTIONS NOT NORMALLY INCLUDED IN PLANS SOLD TO PROSPECTIVE BIDDERS, BUT MAY BE HAD UPON REQUEST.

GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- THIS PROJECT IS COVERED UNDER A SECTION 404 PERMIT. REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014, FOR PERMIT REQUIREMENTS.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

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② TYPICAL SECTIONS OF IMPROVEMENT



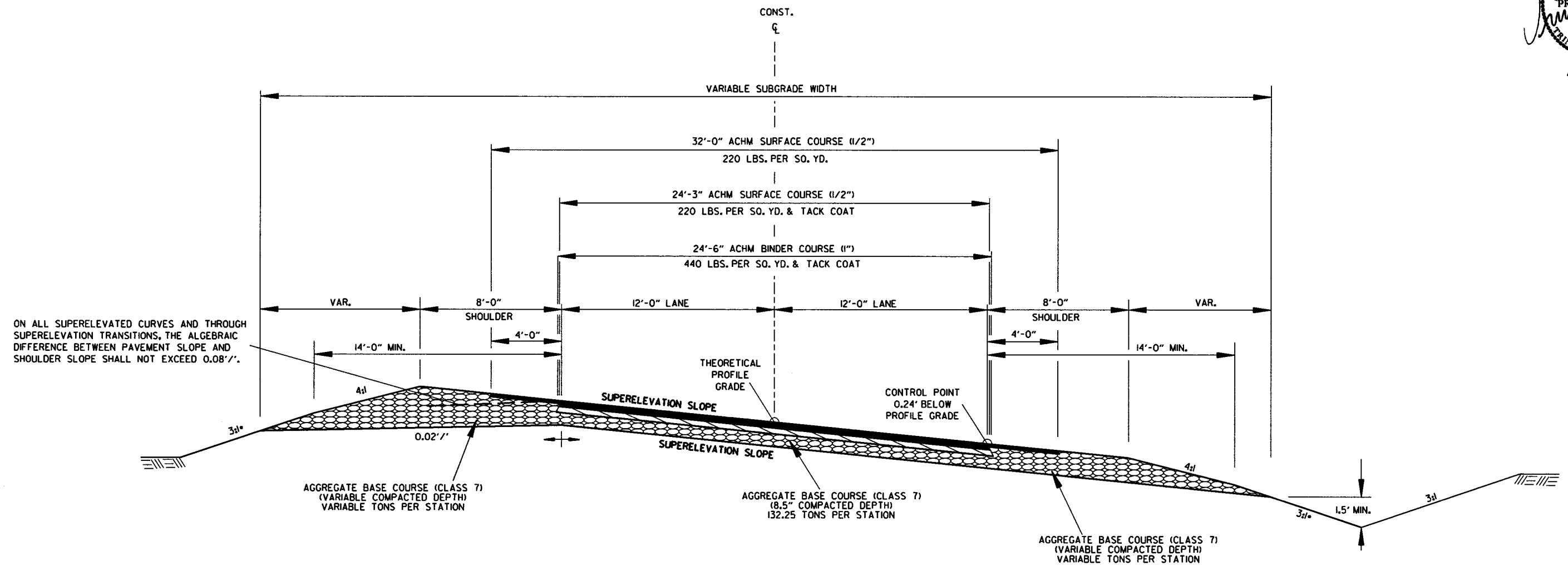
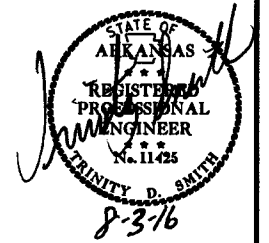
TANGENT SECTION
FULL DEPTH

• 2:1 SLOPE IN ROCK FILL LOCATIONS.
REFER TO SPECIAL DETAILS AND CROSS SECTIONS

NOTES:
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.
THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE.
THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

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2 TYPICAL SECTIONS OF IMPROVEMENT



ON ALL SUPERELEVATED CURVES AND THROUGH SUPERELEVATION TRANSITIONS, THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.

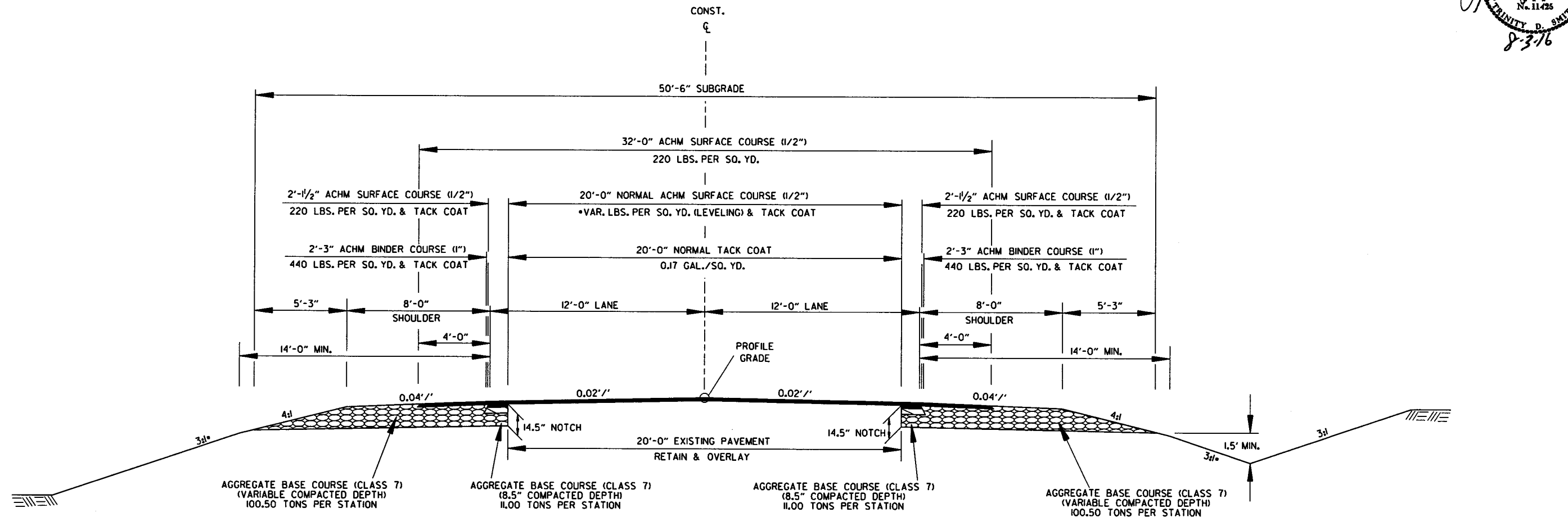
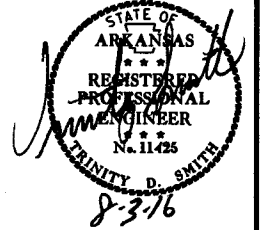
SUPERELEVATION FULL DEPTH

* 2:1 SLOPE IN ROCK FILL LOCATIONS. REFER TO SPECIAL DETAILS AND CROSS SECTIONS

- NOTES:
- REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.
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② TYPICAL SECTIONS OF IMPROVEMENT



TANGENT SECTION
NOTCH & WIDEN

• 2:1 SLOPE IN ROCK FILL LOCATIONS.
REFER TO SPECIAL DETAILS AND CROSS SECTIONS

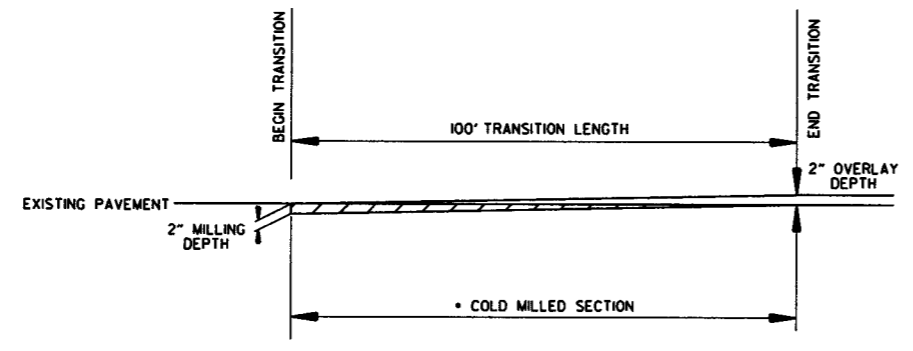
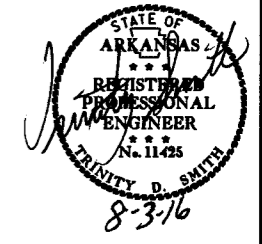
- NOTES:
- REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.
 - THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE.
 - ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING.
 - THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID, LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

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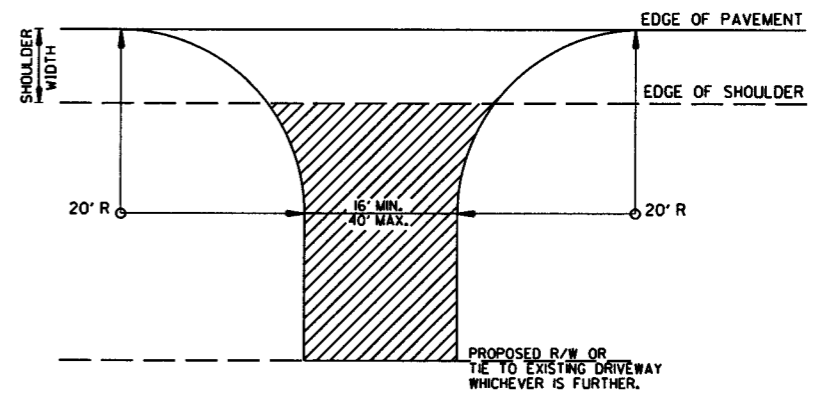
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2 SPECIAL DETAILS



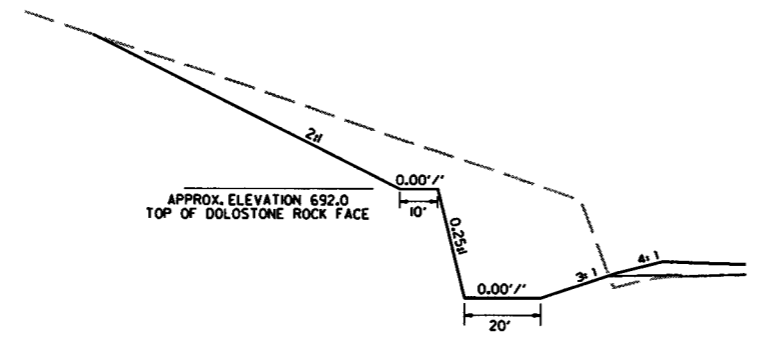
DETAIL SHOWING TRANSITION TO EXISTING PAVEMENT

• TO BE USED AS DIRECTED BY THE ENGINEER



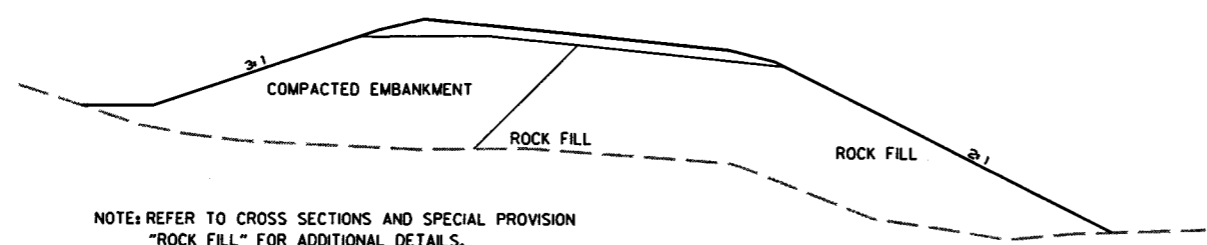
ACM SURFACE COURSE (1/2") (220 LBS./SQ. YD.) & AGGREGATE BASE COURSE (CLASS 7) (7" COMPACTED DEPTH) IF ASPHALT DRIVE EXISTS OR 6" CONCRETE IF CONCRETE DRIVE EXISTS.

DETAIL FOR DRIVEWAY TURNOUTS

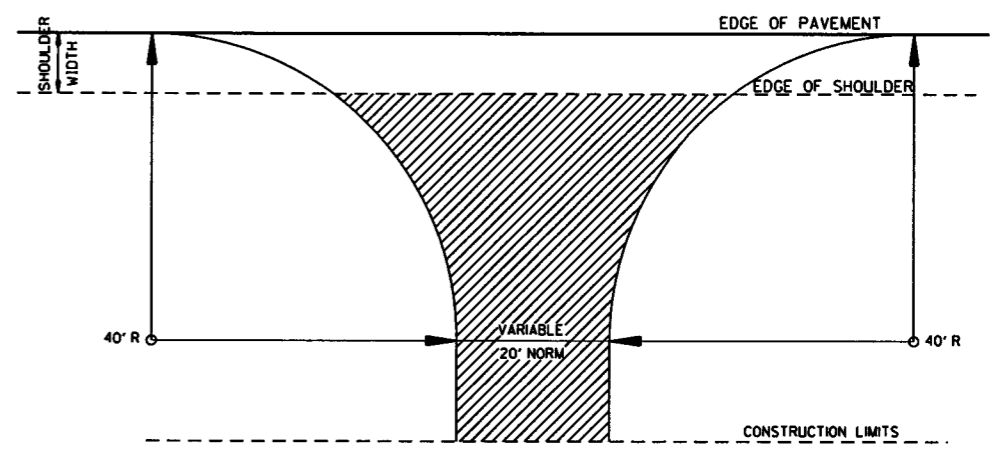


DETAIL FOR CUT SLOPE

STA. 31+00 TO STA. 31+75



DETAIL FOR ROCK FILL



ASPHALT CONCRETE HOT MIX SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.) AND AGGREGATE BASE COURSE (CLASS 7) (7" COMPACTED DEPTH)

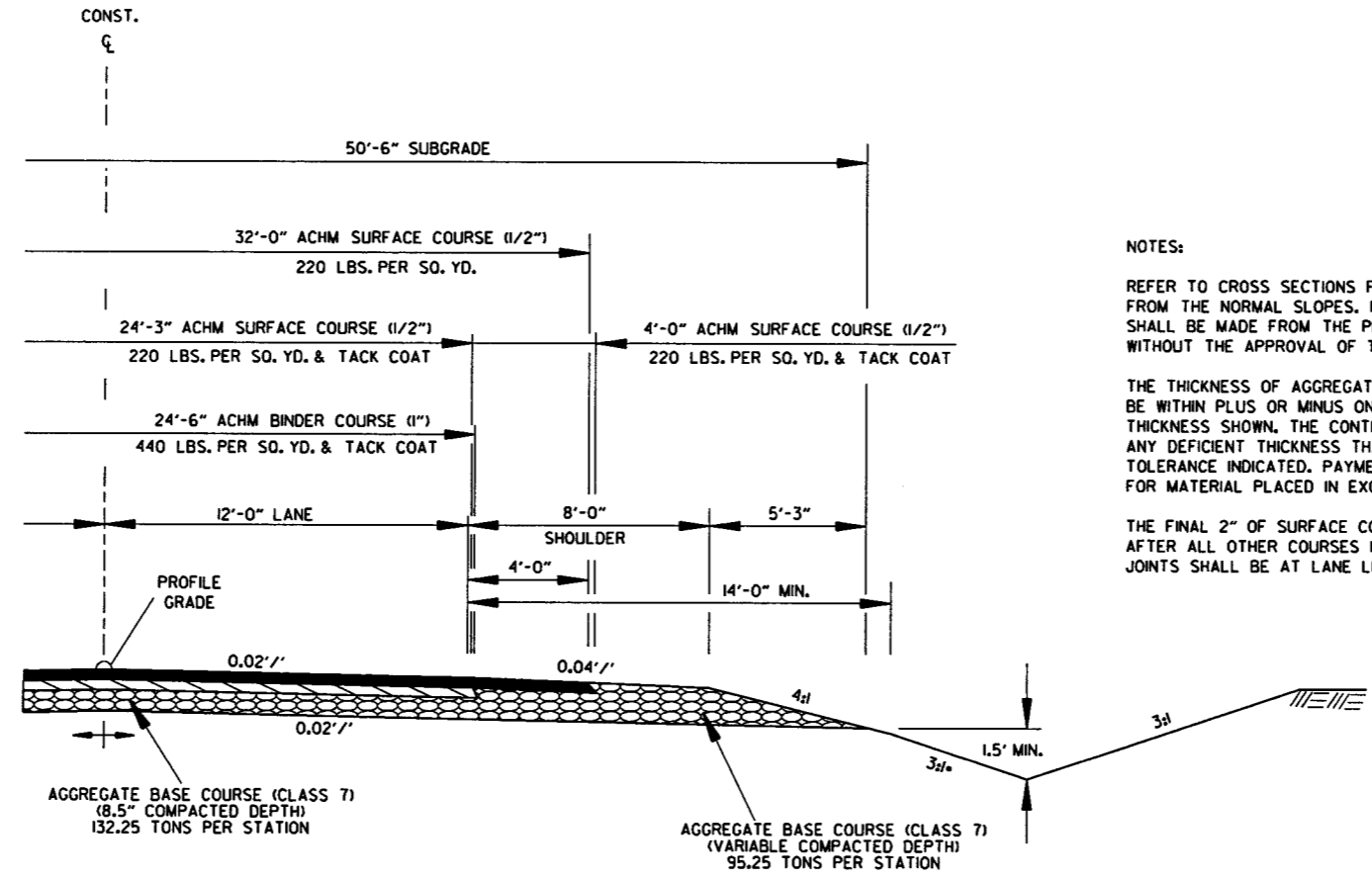
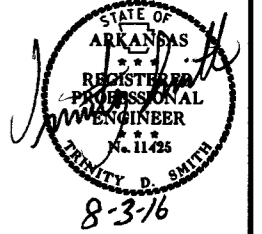
NOTE: REFER TO PLAN SHEETS FOR WIDTHS OF COUNTY ROADS.

DETAIL FOR COUNTY ROAD TURNOUT

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2 SPECIAL DETAILS



NOTES:

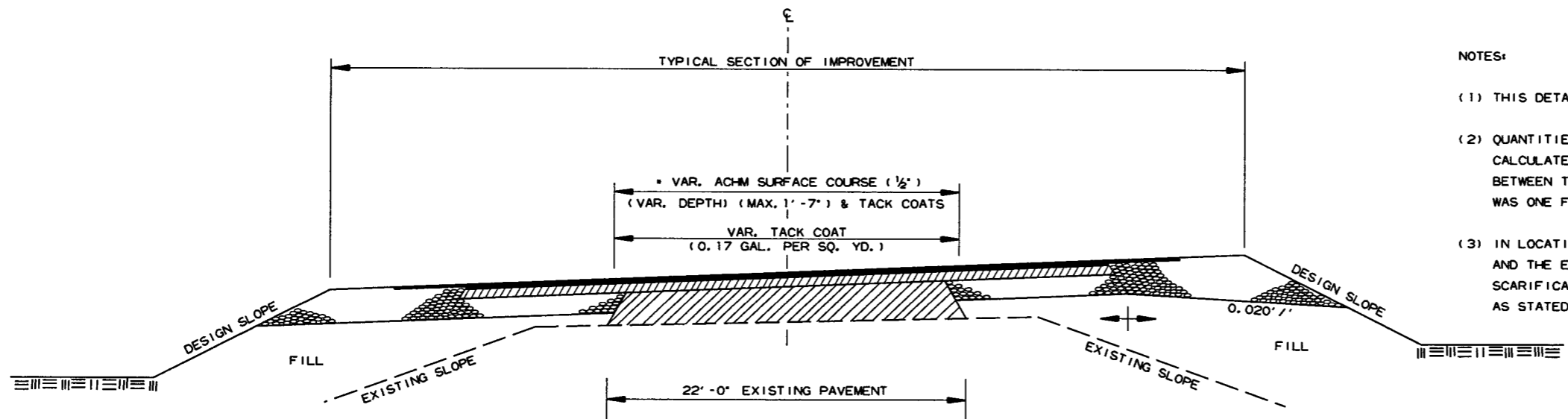
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE.

THE FINAL 2" OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT LANE LINES.

RIGHT SHOULDER PAVING FOR MOT
STA. 302+94 TO STA. 309+00

• 2% SLOPE IN ROCK FILL LOCATIONS. REFER TO SPECIAL DETAILS AND CROSS SECTIONS



NOTES:

(1) THIS DETAIL TO BE USED ONLY WHERE DIRECTED BY THE ENGINEER.

(2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.

(3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09, OF THE STANDARD SPECIFICATIONS.

• 7" AGGREGATE BASE COURSE (CLASS 7) TO BE REPLACED WITH ACHM SURFACE COURSE (1/2")

METHOD OF RAISING GRADE

MID-SECTION

R.C. BOX SECTION		DESIGN FILL DEPTH (FT.)		CLEAR SPAN (FT.)		CLEAR HEIGHT (FT.)		TOP SLAB THK.		BOTTOM SLAB THK.		SIDE WALL THK.		INTERIOR WALL THK.		OVER ALL WIDTH		OVER ALL HEIGHT		SECTION LENGTH (FT.)		TOP SLAB REINFORCING STEEL				BOTTOM SLAB REINFORCING STEEL				SIDE WALL REINFORCING STEEL "f0"		INTERIOR WALL REINFORCING STEEL "f1"		TOP SLAB DISTRIBUTION REINF. STEEL "g"		BOTTOM SLAB DISTRIBUTION REINF. STEEL "e"		SIDE WALL DISTRIBUTION REINF. STEEL "d1"		INTERIOR WALL DISTRIBUTION REINF. STEEL "d2"						
D	S	H	T	B	C	W	OW	OH	SL	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L					
C	20	12	12	18.5	20	16.5	8	78'-1"	15'-2 1/2"	83	4	77'-9"	8	81'-2"	8	77'-9"	13	76	4	77'-9"	7	81'-4"	7	77'-9"	12	83	7	5	398	14'-10"	4	12	830	14'-10"	4	6	299	4	5.5	335	4	6.5	46	4	12	120

INLET SLOPE SECTION(S)

R.C. BOX SECTION		DESIGN FILL DEPTH (FT.)		CLEAR SPAN (FT.)		CLEAR HEIGHT (FT.)		TOP SLAB THK.		BOTTOM SLAB THK.		SIDE WALL THK.		INTERIOR WALL THK.		OVER ALL WIDTH		OVER ALL HEIGHT		SECTION LENGTH (FT.)		TOP SLAB REINFORCING STEEL				BOTTOM SLAB REINFORCING STEEL				SIDE WALL REINFORCING STEEL "f0"		INTERIOR WALL REINFORCING STEEL "f1"		TOP SLAB DISTRIBUTION REINF. STEEL "g"		BOTTOM SLAB DISTRIBUTION REINF. STEEL "e"		SIDE WALL DISTRIBUTION REINF. STEEL "d1"		INTERIOR WALL DISTRIBUTION REINF. STEEL "d2"						
D	S	H	T	B	C	W	OW	OH	SL	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L	SIZE	L					

INLET SKEWED END SECTION

SKEW (DEGREE)		SLOPE		DESIGN FILL DEPTH (FT.)		CLEAR SPAN (FT.)		CLEAR HEIGHT (FT.)		SECTION LENGTH		TOP SLAB THK.		HDWL THK.		BOTTOM SLAB THK.		SIDE WALL THK.		INTERIOR WALL THK.		OVER ALL WIDTH		OVER ALL HEIGHT		TOP SLAB REINFORCING STEEL				BOTTOM SLAB REINFORCING STEEL				SIDE WALL REINFORCING STEEL		INTERIOR WALL REINFORCING STEEL		TOP SLAB DISTRIBUTION REINFORCING STEEL		BOTTOM SLAB DISTRIBUTION REINFORCING STEEL		SIDE WALL DISTRIBUTION REINFORCING STEEL		INTERIOR WALL DISTRIBUTION REINFORCING STEEL												
SK	SL	D	S	H	LL	T	HW	B	C	W	OW	OH	SIZE	SPACING	LENGTHS VARY	NO. REQ'D	SIZE	SPACING	LENGTHS VARY	NO. REQ'D	SIZE	SPACING	LENGTHS VARY	NO. REQ'D	SIZE	SPACING	LENGTHS VARY	NO. REQ'D	SIZE	SPACING	LENGTHS VARY	NO. REQ'D	SIZE	SPACING	LENGTHS VARY	NO. REQ'D	SIZE	SPACING	LENGTHS VARY	NO. REQ'D	SIZE	SPACING	LENGTHS VARY	NO. REQ'D												
30	2-1	20	12	12	24'-6"	18.5	3	20	16.5	8	78'-1"	15'-2 1/2"	6	7	77'-9"	74	8	6	77'-9"	86	6	4	6	4	6	8	128	6	8	6	8	6	4	6	8	64	7	5	118	14'-11"	4	12	260	14'-11"	4	6	299	4	5.5	335	4	6.5	46	4	12	120

INLET WINGWALL TABLE

OVER ALL WIDTH		CLEAR HEIGHT		FOOTING THK.		WING WALL THK.		BOX SKEW (DEG.)		SLOPE		HDWL LENGTH		HEEL		WALL HEIGHT		WINGWALL ANGLE (DEGREE)		FOOTING WIDTH AT WALL END		WIDTH OF WING FOOTINGS AT HDWL		FOOTING DIMENSION PARALLEL WITH HDWL		LENGTH OF WINGWALLS		LENGTH OF FOOTING HEEL		CLASS "S" CONCRETE (Includes apron)		REINFORCING STEEL (Includes apron and laps if required)	
OW	H	WB	CW	SK	SL	K	HL	WH1	WH2	AF1	AF2	WE	WF1	WF2	G1	G2	W1	W2	W3	W4	INLET	INLET	CU.YD	LBS.									
78'-1"	12'-0"	1'-1"	1'-0"	30	2.1	86'-11 7/8"	2'-0"	12'-10"	4'-0"	0	60	3'-6"	5'-8 3/8"	8'-10"	2'-8 3/8"	9'-11 3/8"	17'-6"	35'-0"	19'-11 3/8"	37'-5 3/8"	34.70	2566											

MID-SECTION BAR LAP TABLE

# of Long. Laps Req'd.	SL = Section Length
0	< 40.0 ft
1	> 40.0 ft - 78.0 ft
2	> 78.0 ft - 116.0 ft
3	> 116.0 ft - 154.0 ft
4	> 154.0 ft - 192.0 ft
5	> 192.0 ft - 230.0 ft
6	> 230.0 ft - 268.0 ft
7	> 268.0 ft - 306.0 ft
8	> 306.0 ft - 344.0 ft

Mn. Bar Lap Length

#4	1'-9"
#5	2'-2"
#6	2'-7"
#7	3'-6"
#8	4'-7"

Bar Pin Dia. Table

#4	3"
#5	3 3/4"
#6	4 1/2"
#7	5 1/4"
#8	6"

This drawing to be used in conjunction with SHEET 1 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "GENERAL NOTES & LONGITUDINAL SECTION LENGTH SCHEDULE", SHEET 3 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "DETAILS OF MULTI-BARREL R.C. BOX CULVERT", SHEET 4 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "DETAILS OF WINGWALLS", and STANDARD DRAWING RCB-2. For additional information and outlet sections, see Sheet 2 of 2.



TABULAR DATA BY: SWP DATE: 8/14/15
CHECKED BY: LSK DATE: 8/12/15

CLASS "S" CONCRETE (includes HDWL)	REINFORCING STEEL (GR 60) (includes HDWL)
CU. YDS.	LBS.
295.86	48916

Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Gr. 60)."

Bar Lap - Add one long lap for each Slope Section, and one additional long lap for Slope Sections greater than 40'-0" in length.

Design Fill Depth	Range of Actual Fill Depth
2	0.0 ft - 2.0 ft
5	> 2.0 ft - 5.0 ft
10	> 5.0 ft - 10.0 ft
15	> 10.0 ft - 15.0 ft
20	> 15.0 ft - 20.0 ft
25	> 20.0 ft - 25.0 ft
30	> 25.0 ft - 30.0 ft
35	> 30.0 ft - 35.0 ft
40	> 35.0 ft - 40.0 ft

Data shown for Mid-Section, Slope Section(s), and Skewed End Section is based on the design fill depth shown in the table, see PLAN AND PROFILE SHEETS for actual fill depth.

SHEET 1 OF 2
DETAILS OF R.C. BOX CULVERT
SXTUPLE BARREL BOX CULVERT
STA 307+25

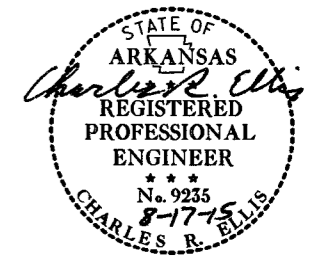
SPECIAL DETAILS

CLASS "S" CONCRETE	REINFORCING STEEL (GR. 60)	ADTL. REINF. PER LONG LAP LOCATION (S)	ADTL. REINF. FOR TRANS. LAP
CU. YDS. PER LIN. FT.	LBS. PER LIN. FT.	LBS.	LBS. PER LIN. FT.
11.98	1596	935	39



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO.	090342	10 68

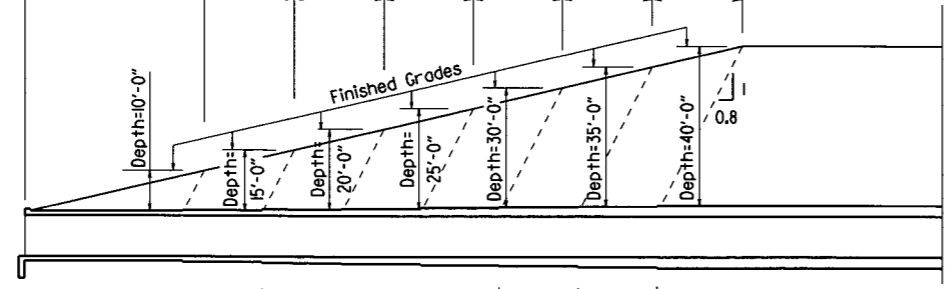
1 SPECIAL DETAILS



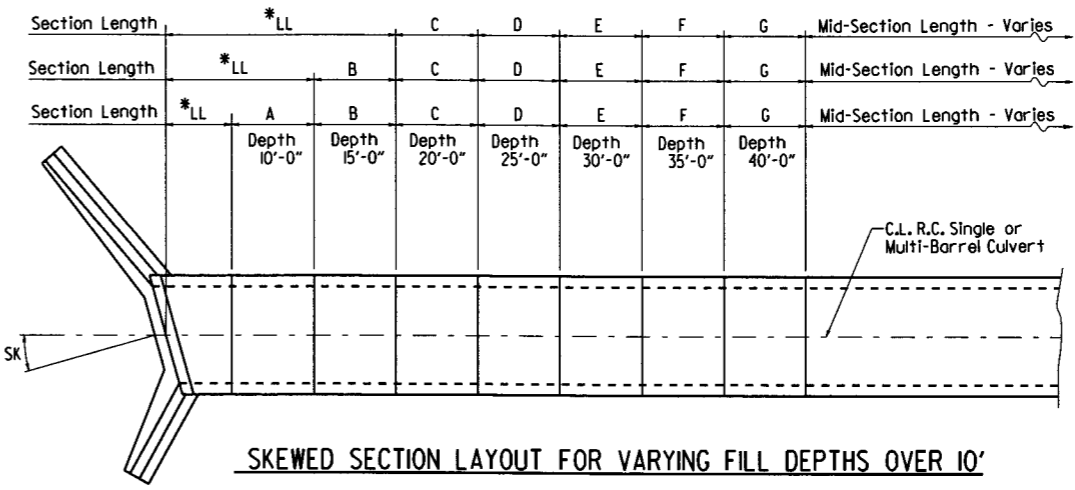
2:1 Slope	20'-0"	10'-0"	10'-0"	10'-0"	10'-0"	10'-0"	10'-0"
3:1 Slope	30'-0"	15'-0"	15'-0"	15'-0"	15'-0"	15'-0"	15'-0"
4:1 Slope	40'-0"	20'-0"	20'-0"	20'-0"	20'-0"	20'-0"	20'-0"

Note: For fill depths 10' and under, use Mid-Section full length of box culvert.

* LL = Skewed End Section Length - See "Skewed End Section Details" Length LL varies with skew angle, overall box width and fill depth and may eliminate the need for some slope section lengths as shown.



Slope Section Length @ 2:1 Slope	A=12'-0"	B=6'-0"	C=6'-0"	D=6'-0"	E=6'-0"	F=6'-0"	G=6'-0"	Mid-Section Length - Varies
Slope Section Length @ 3:1 Slope	A=22'-0"	B=11'-0"	C=11'-0"	D=11'-0"	E=11'-0"	F=11'-0"	G=11'-0"	Mid-Section Length - Varies
Slope Section Length @ 4:1 Slope	A=32'-0"	B=16'-0"	C=16'-0"	D=16'-0"	E=16'-0"	F=16'-0"	G=16'-0"	Mid-Section Length - Varies



LONGITUDINAL SECTION LENGTH SCHEDULE FOR VARYING FILL DEPTHS OVER 10'
Lengths for Non-Skewed Boxes

SKewed SECTION LAYOUT FOR VARYING FILL DEPTHS OVER 10'

GENERAL NOTES:

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Fifth Edition (2010) with 2010 interim revisions.

LIVE LOADING: HL-93

All concrete shall be Class 5 with a minimum 28-day compressive strength of 3,500 psi and shall be poured in the dry. All exposed corners to have 1/4" chamfers.

Reinforcing Steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

Reinforcing Steel Tolerances: The tolerances for reinforcing steel shall meet those listed in 'Manual of Standard Practice' published by Concrete Reinforcing Steel Institute (CRSI) except that the tolerance for truss bars such as Figure 3 on page 7-4 of the CRSI Manual shall be minus zero to plus 1/2 inch.

Excavation and backfilling shall be in accordance with the requirements of Section 801.

Membrane Waterproofing shall conform to the requirements of Section 815. Membrane Waterproofing shall be Type C and as directed by the Engineer applied to all construction joints in the top slab and the sidewalls of R.C. Box culverts and to the construction joint between wingwalls and R.C. Box culvert walls.

Weep Holes in box culvert walls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. The drain opening shall be 4" diameter and shall be placed 12" above the top of the bottom slab.

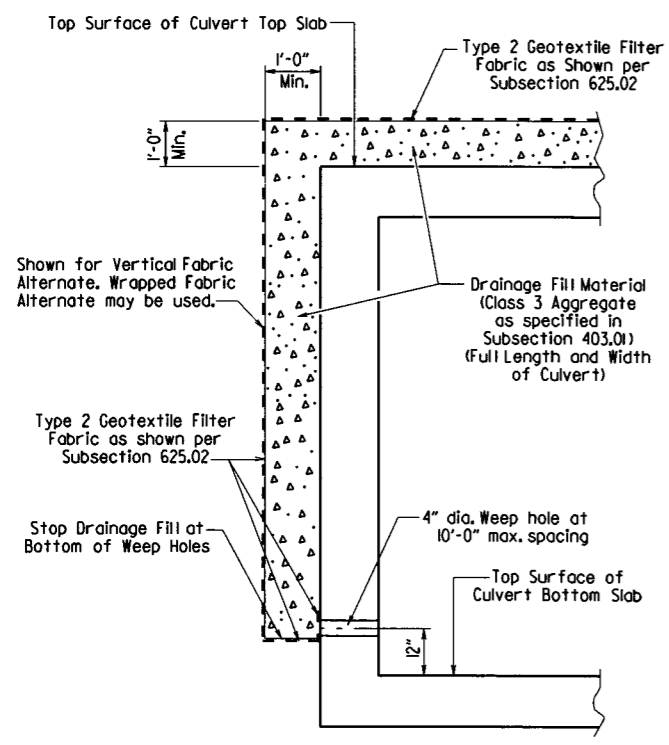
Weep Holes in wingwalls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. There shall be a minimum of two (2) weep holes in each wingwall. The drain opening shall be 4" diameter and shall be placed 12" above the top of the wingwall footing.

The barrel components of the culvert may be constructed using continuous pours. For longer culvert construction, the Contractor may use multiple pours with transverse construction joints spaced a minimum of 50 feet apart unless superseded by stage construction or site constraints as approved by the Engineer. Construction joints between footings and walls shall be made only where shown in the Plans. Joints shall be normal to the centerline of barrel and shall be keyed. Longitudinal reinforcing shall be continuous through joints unless shown otherwise. All longitudinal construction joints shall be submitted to the Engineer for approval.

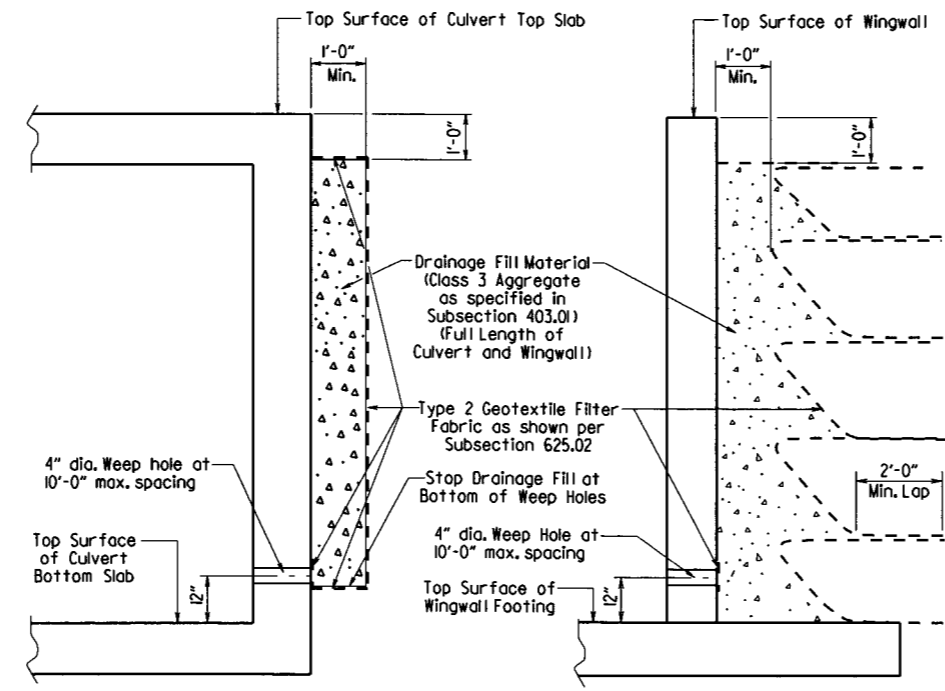
Membrane Waterproofing, Weep Holes, Geotextile Filter Fabric, and Drainage Fill Material will not be paid for directly but shall be considered subsidiary to Class 5 Concrete.

When the top slab of the box culvert serves as finished roadway surface, curing and finishing shall be in accordance with subsections 802.17 and 802.20 for bridge roadway surface and a fine finish shall be applied in accordance with subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Curing and finishing shall not be paid for directly, but shall be considered incidental to the item "Class 5 Concrete-Roadway". Class 1 Protective Surface Treatment shall be applied to the roadway surface and this work shall be paid for under the unit price bid for "Class 1 Protective Surface Treatment".

When precast reinforced concrete box culverts are substituted for cast in place box culverts, they shall be manufactured according to ASTM C 1577 and meet the requirements of Section 607. When the top slab of the box culvert serves as the finished roadway surface, a precast reinforced concrete box culvert substitution is not allowed.



CULVERT DRAINAGE DETAIL FOR ROCK FILL
This detail shall be used when rock fill is specified for embankment construction.



VERTICAL FABRIC ALTERNATE
(Shown for Culvert, Similar for Wingwall)

WRAPPED FABRIC ALTERNATE
(Shown for Wingwall, Similar for Culvert)

For Details of Excavation and Pay Limits, see Standard Drawing RCB-2.

WINGWALL & CULVERT DRAINAGE DETAIL

SHEET 1 OF 4
GENERAL DETAILS OF R.C. BOX CULVERT
GENERAL NOTES &
LONGITUDINAL SECTION LENGTH SCHEDULE
SPECIAL DETAILS

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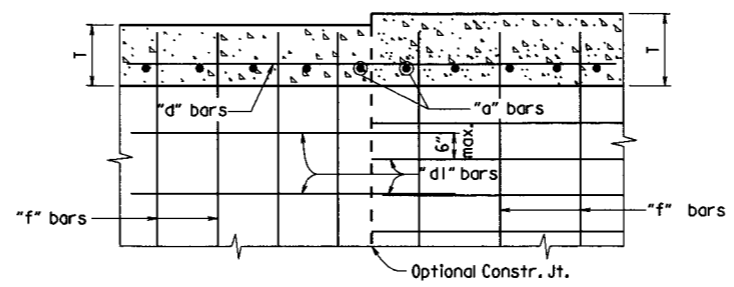
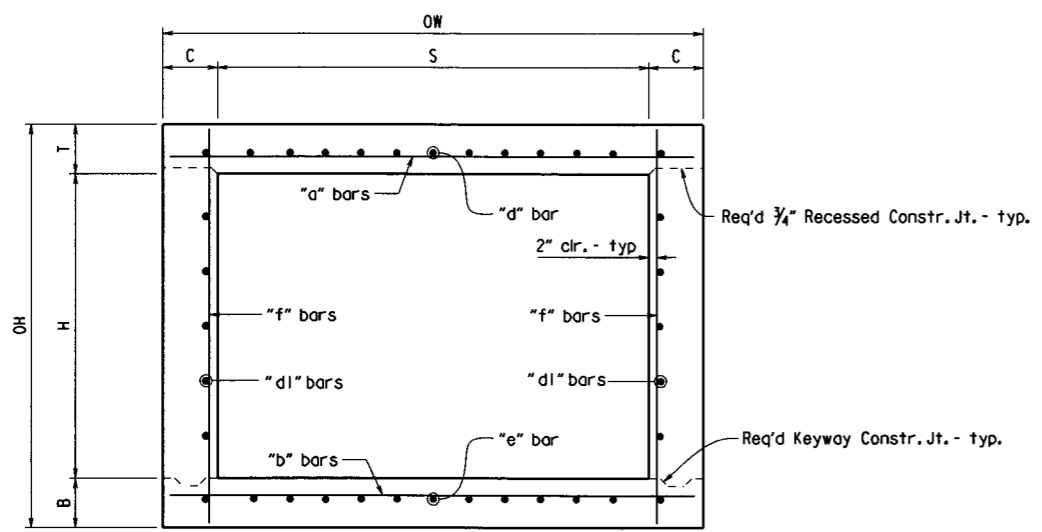


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				6	ARK.			
				JOB NO.	090342		11	68

1 SPECIAL DETAILS

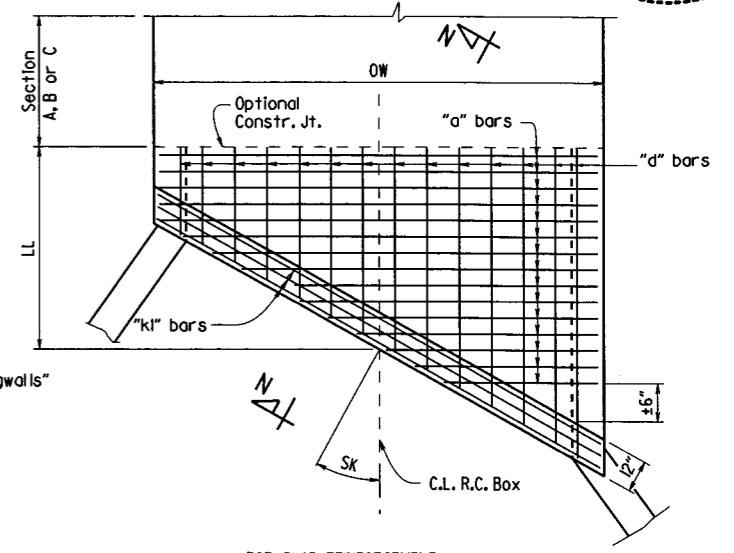


Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.

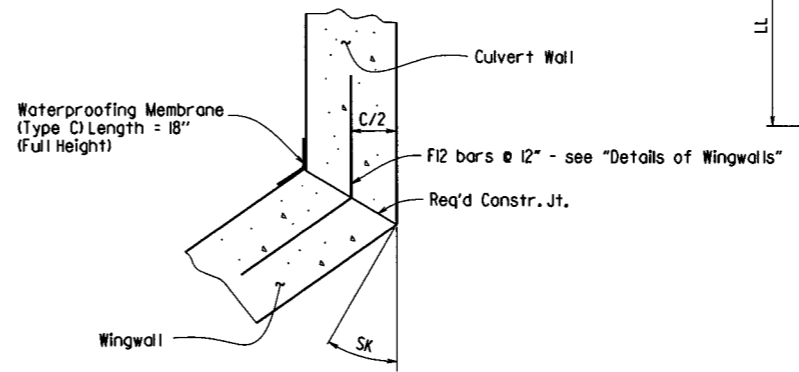


LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS

TOP SLAB SHOWN, BOTTOM SLAB SIMILAR

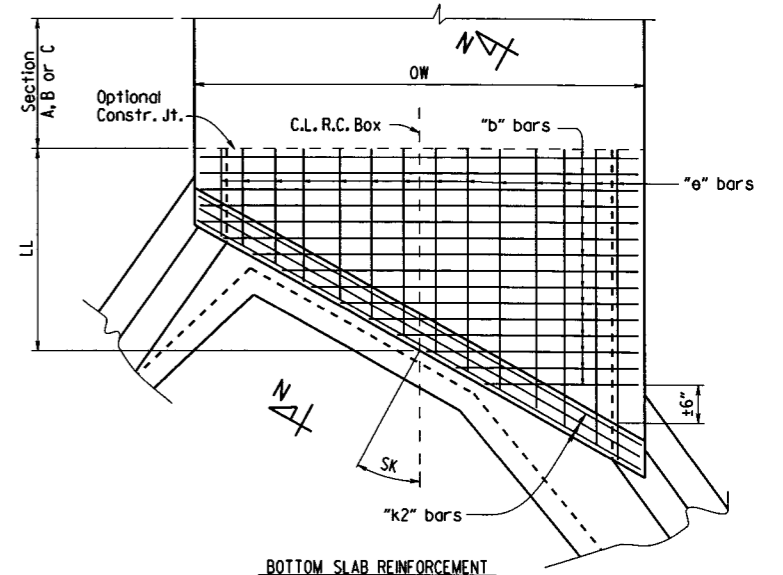


TOP SLAB REINFORCEMENT



WINGWALL ATTACHMENT

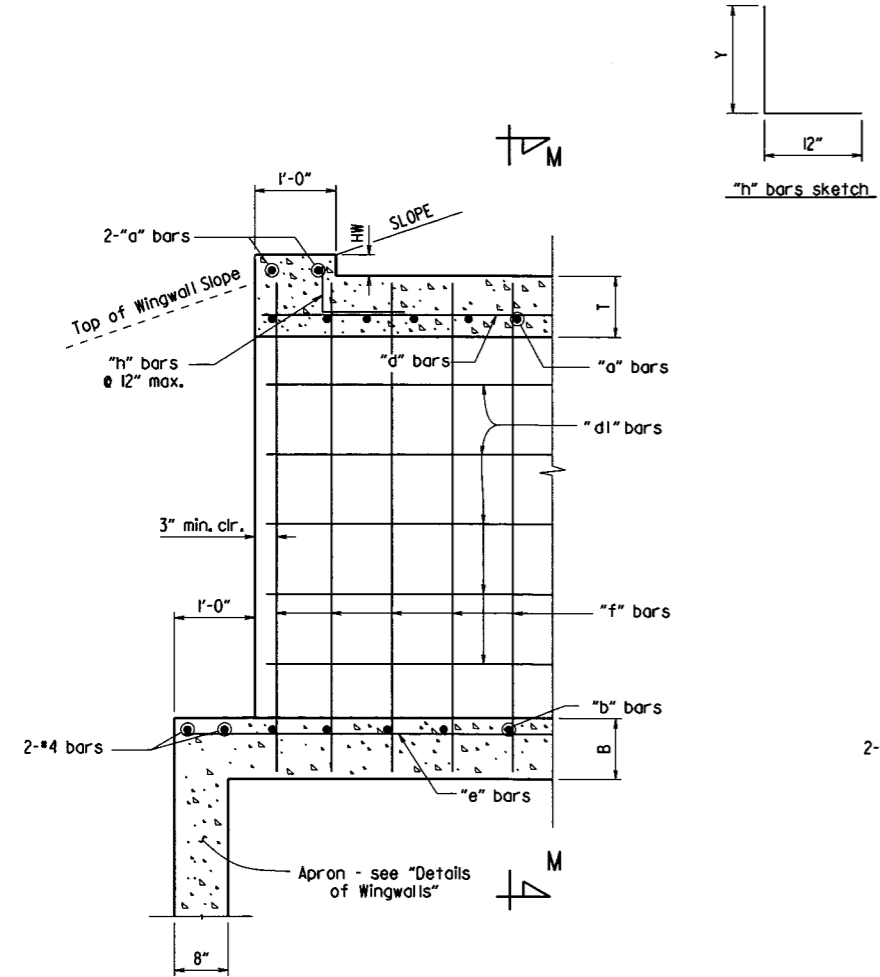
See "Details of Wingwalls" for additional information and wingwall details.



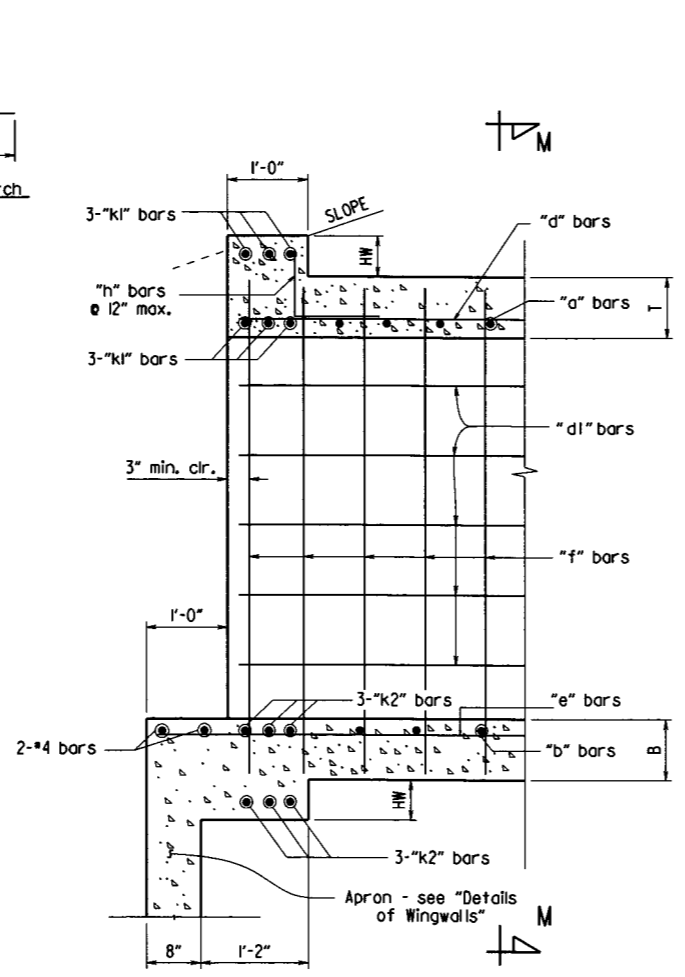
BOTTOM SLAB REINFORCEMENT

SKewed END SECTION DETAILS

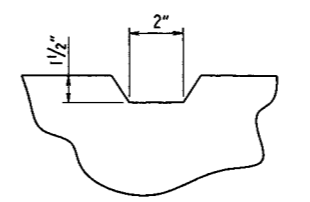
TYPICAL SECTION M-M



PART LONGITUDINAL SECTION
(Non-Skewed Ends)



PART LONGITUDINAL SECTION N-N
(Skewed Ends)



TYPICAL KEYWAY DETAIL
(All Construction Joints)

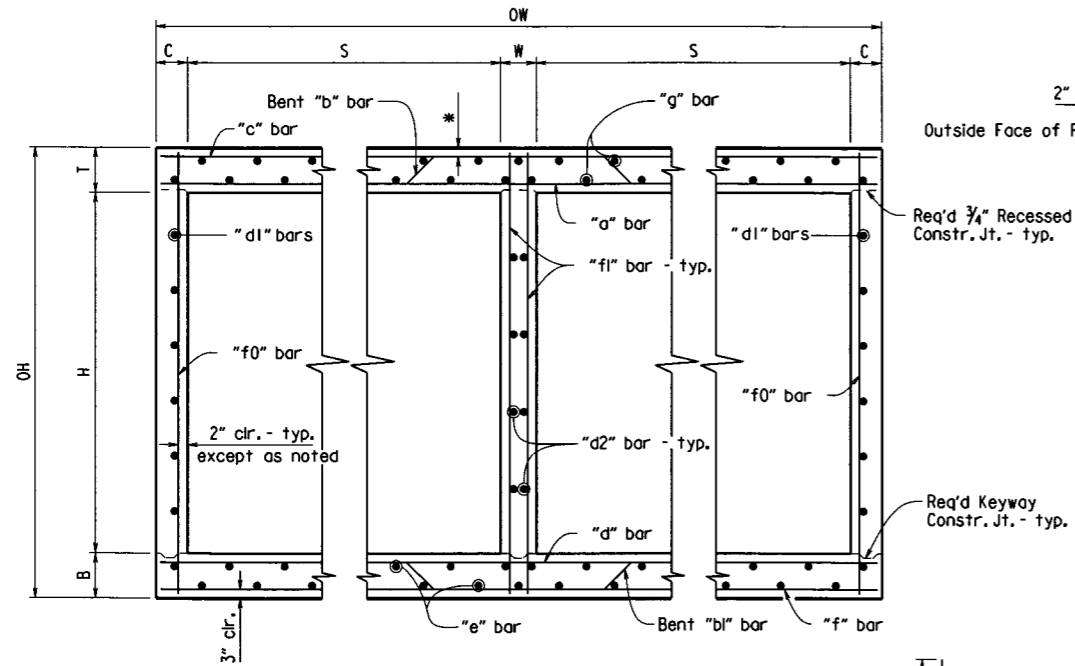
SHEET 2 OF 4
GENERAL DETAILS OF R.C. BOX CULVERT
DETAILS OF SINGLE BARREL
R.C. BOX CULVERT
SPECIAL DETAILS

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				6	ARK.			
JOB NO. 090342							12	68

*2" clr. for fill depth (D) greater than 2 ft.
 2 1/2" clr. for fill depth (D) equal to or less than 2 ft.

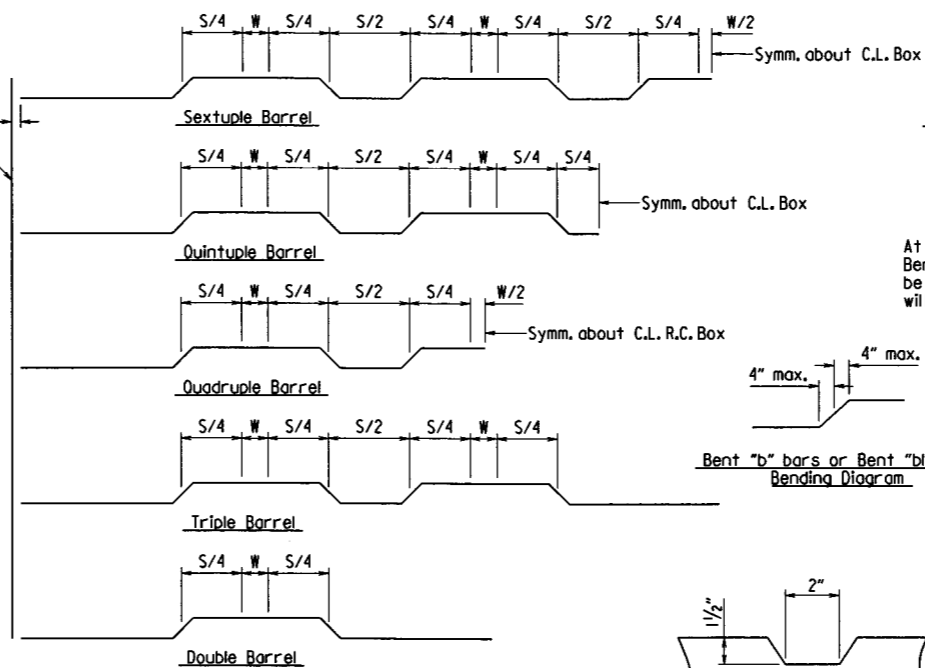
Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.



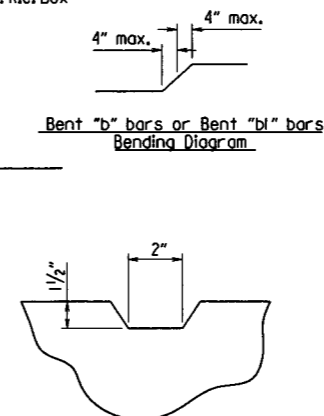
TYPICAL SECTION M-M

Top Slab
 Straight "c" bars shall alternate with Bent "b" bars in top.
 Straight "a" bars shall alternate with Bent "b" bars in bottom.

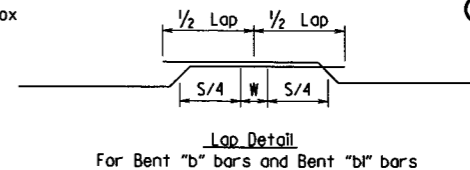
Bottom Slab
 Straight "d" bars shall alternate with Bent "bl" bars in top.
 Straight "f" bars shall alternate with Bent "bl" bars in bottom.



Bent "b" bars or Bent "bl" bars sketch

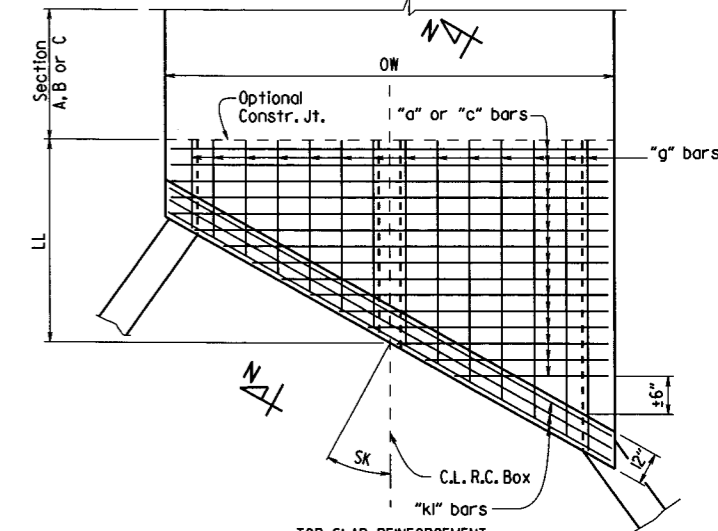


TYPICAL KEYWAY DETAIL
 (All Construction Joints)

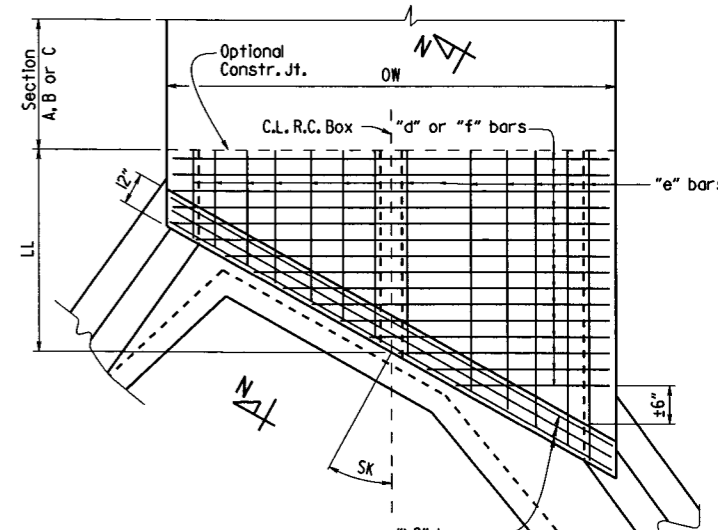


Lap Detail
 For Bent "b" bars and Bent "bl" bars

At the Contractor's option in lieu of providing Bent "b" or Bent "bl" bars, one bar top and bottom of equivalent size may be substituted for each bent bar. Payment for the reinforcing will be based on the weight of the "b" or "bl" bar.



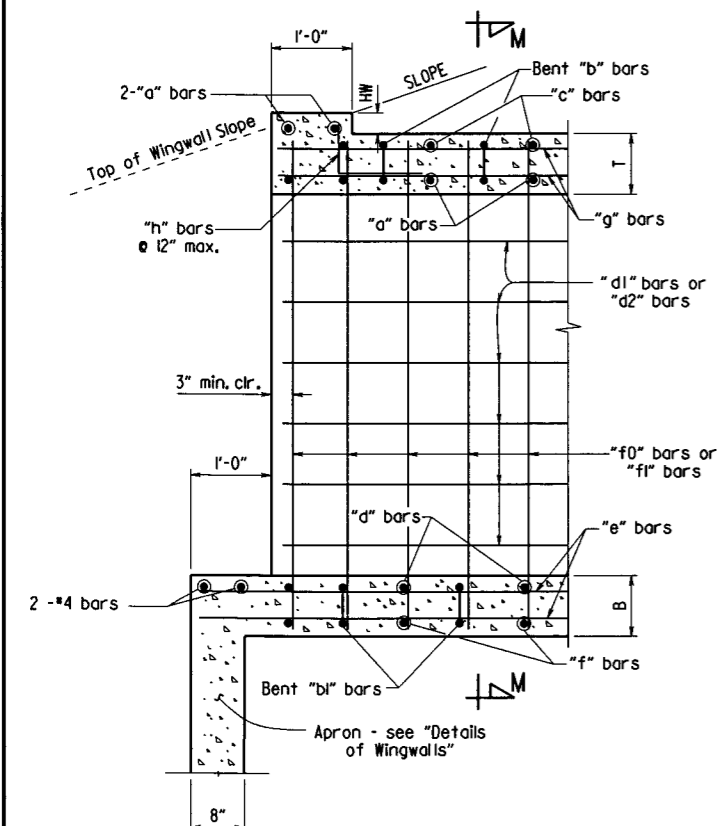
TOP SLAB REINFORCEMENT
 Straight "c" bars in top.
 Straight "a" bars in bottom.



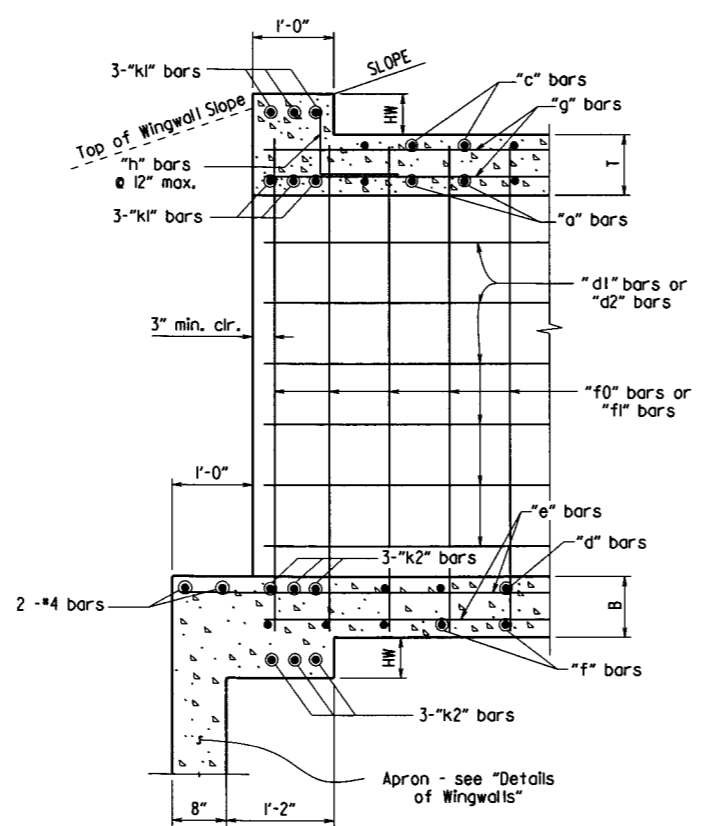
BOTTOM SLAB REINFORCEMENT
 Straight "d" bars in top.
 Straight "f" bars in bottom.

SKewed END SECTION DETAILS

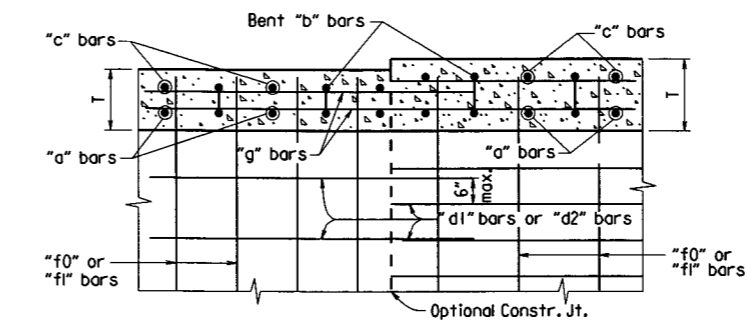
SHEET 3 OF 4
 GENERAL DETAILS OF R.C. BOX CULVERT
 DETAILS OF MULTI-BARREL
 R.C. BOX CULVERT
 SPECIAL DETAILS



PART LONGITUDINAL SECTION
 (Non-Skewed Ends)

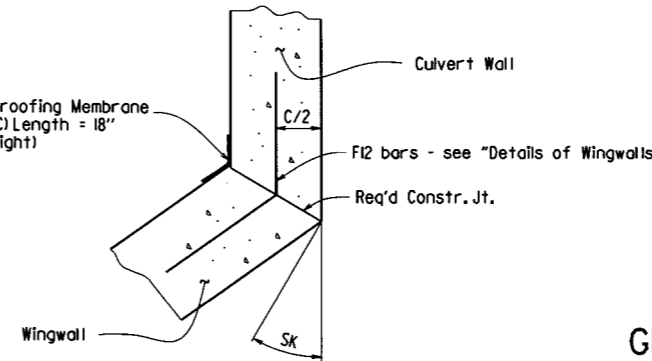


PART LONGITUDINAL SECTION N-N
 (Skewed Ends)



LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS
 TOP SLAB SHOWN, BOTTOM SLAB SIMILAR

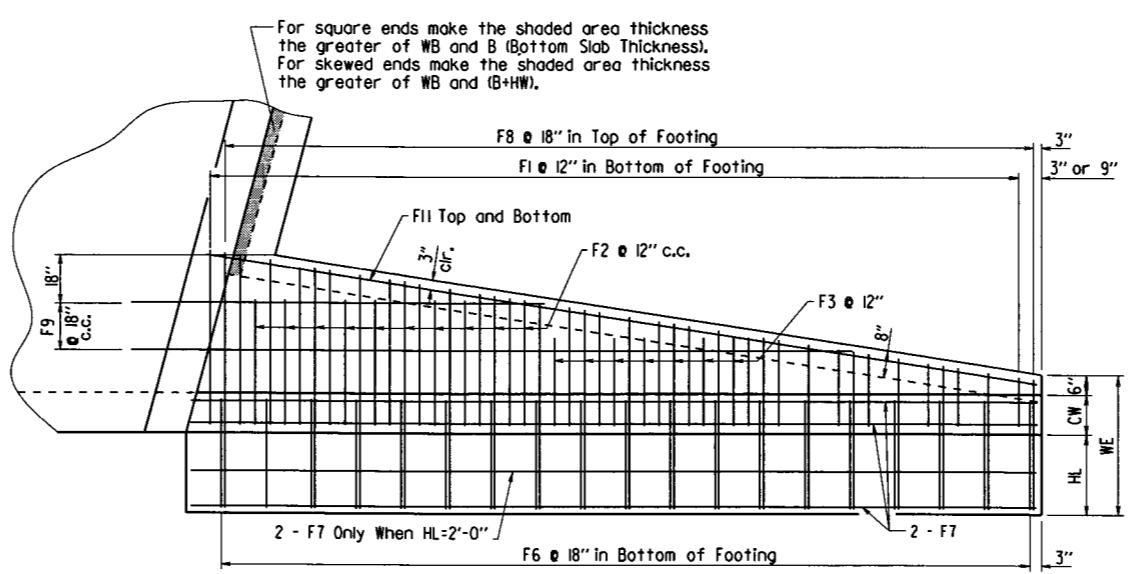
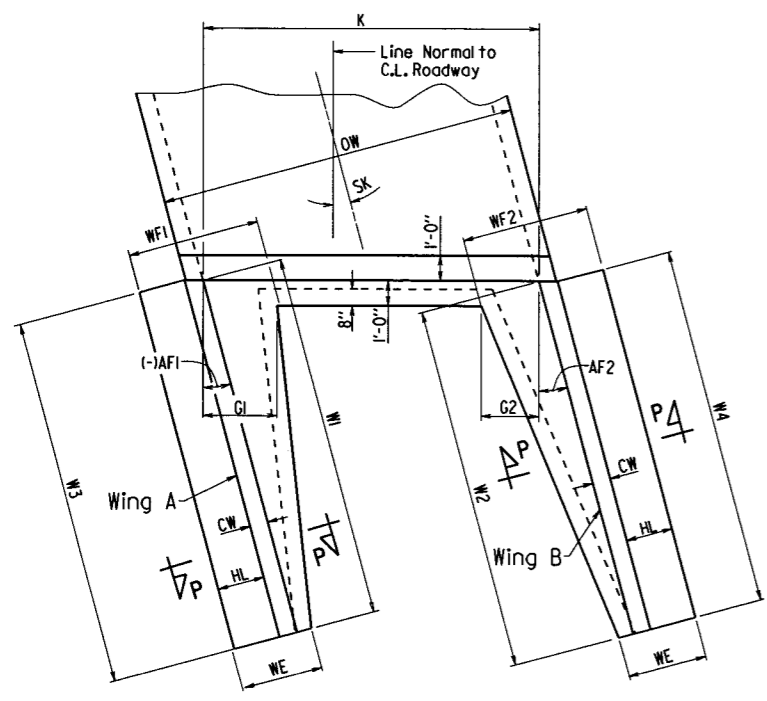
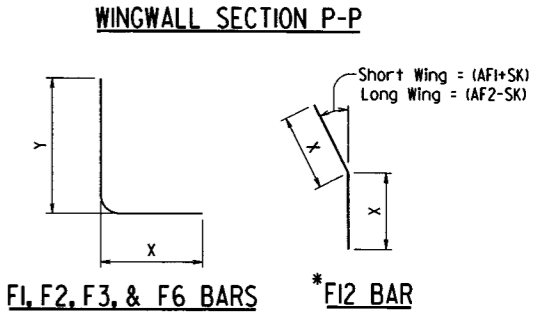
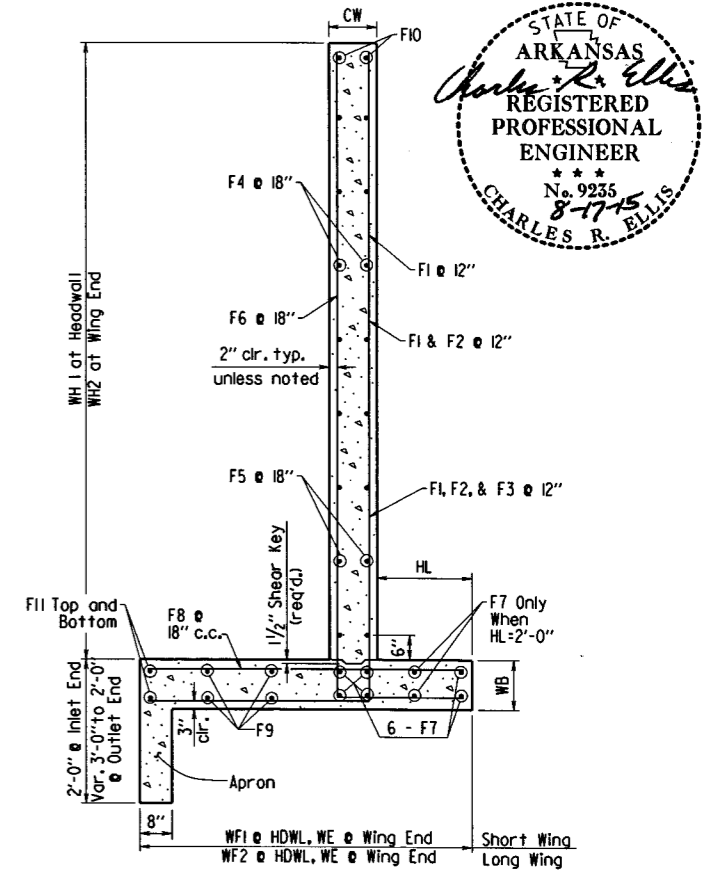
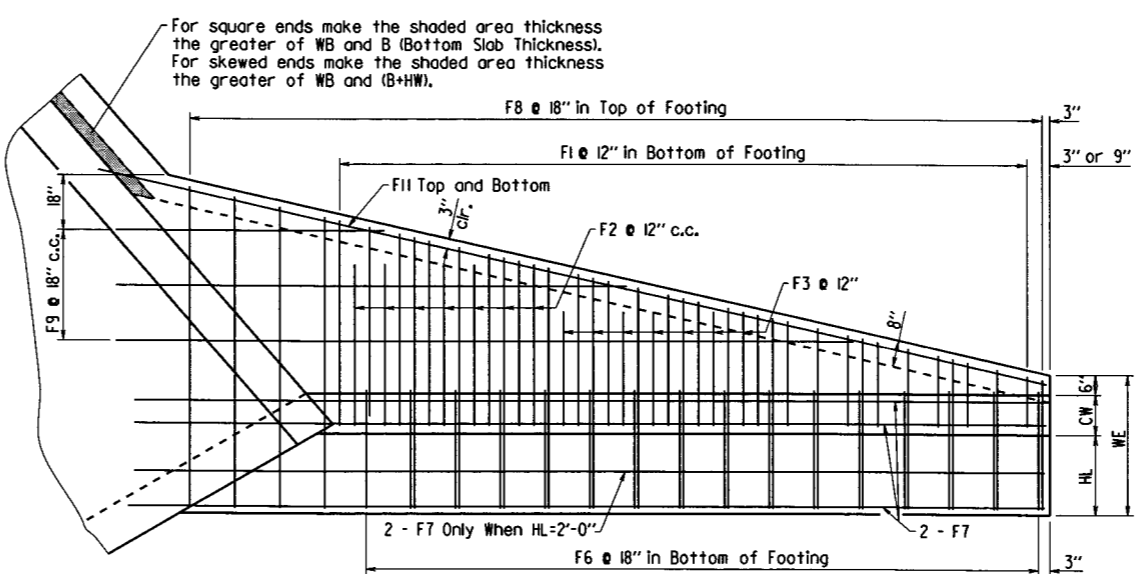
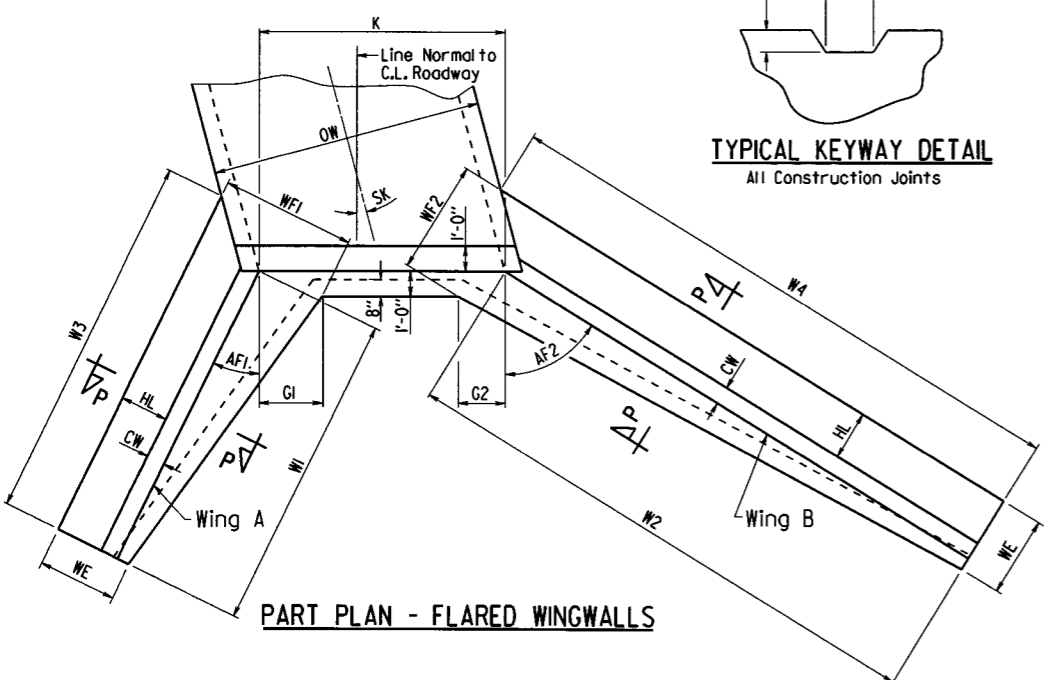
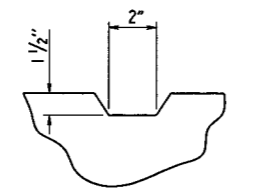
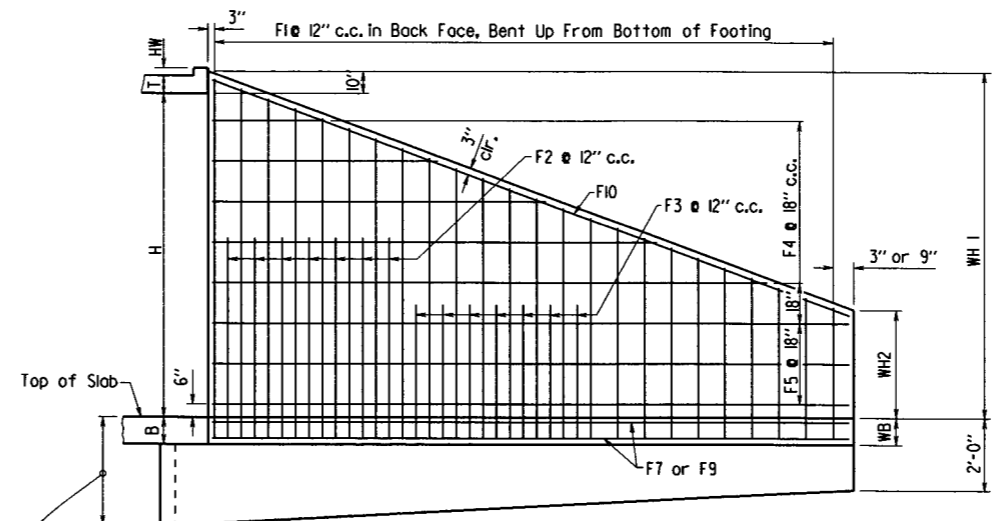
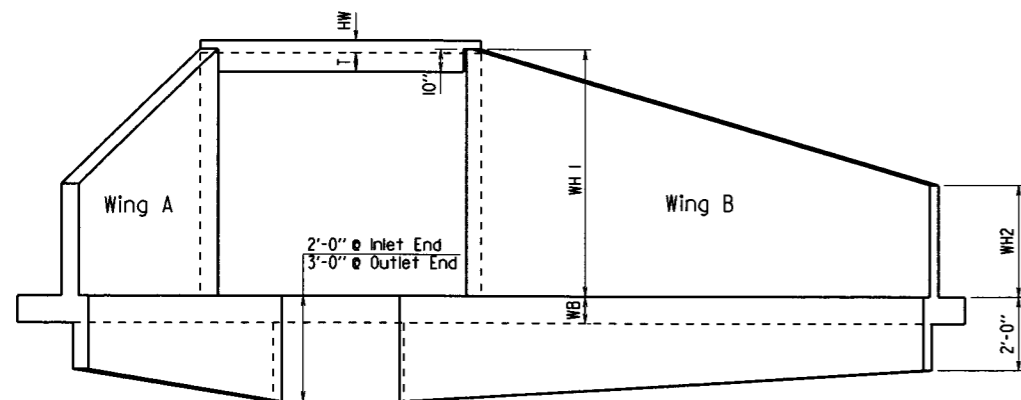
Longitudinal Bar Spacing at individual sections shall be maintained, which may result in noncontact bar laps.



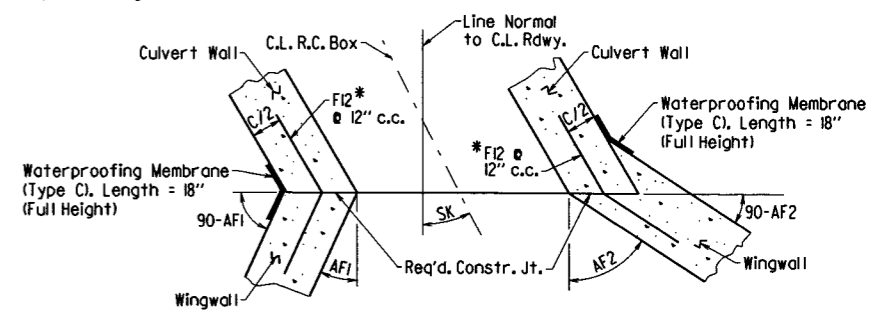
WINGWALL ATTACHMENT
 See "Details of Wingwalls" for additional information and wingwall details.

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*F12 is a straight bar for parallel wingwalls



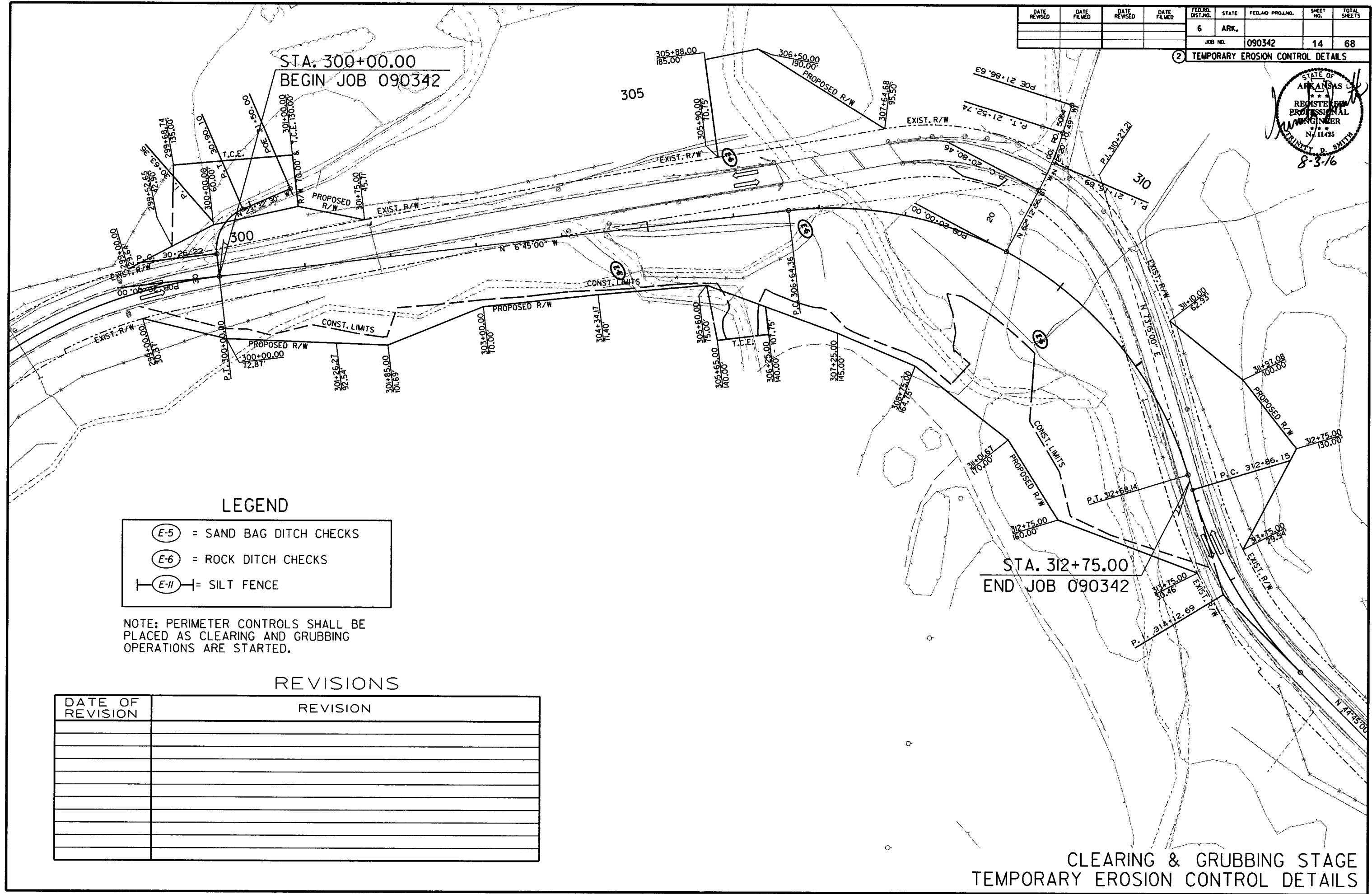
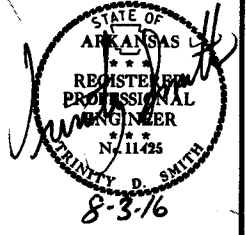
SHEET 4 OF 4
GENERAL DETAILS OF R.C. BOX CULVERT
DETAILS OF WINGWALLS
SPECIAL DETAILS

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2 TEMPORARY EROSION CONTROL DETAILS



LEGEND

- (E-5) = SAND BAG DITCH CHECKS
- (E-6) = ROCK DITCH CHECKS
- (E-11) = SILT FENCE

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

REVISIONS

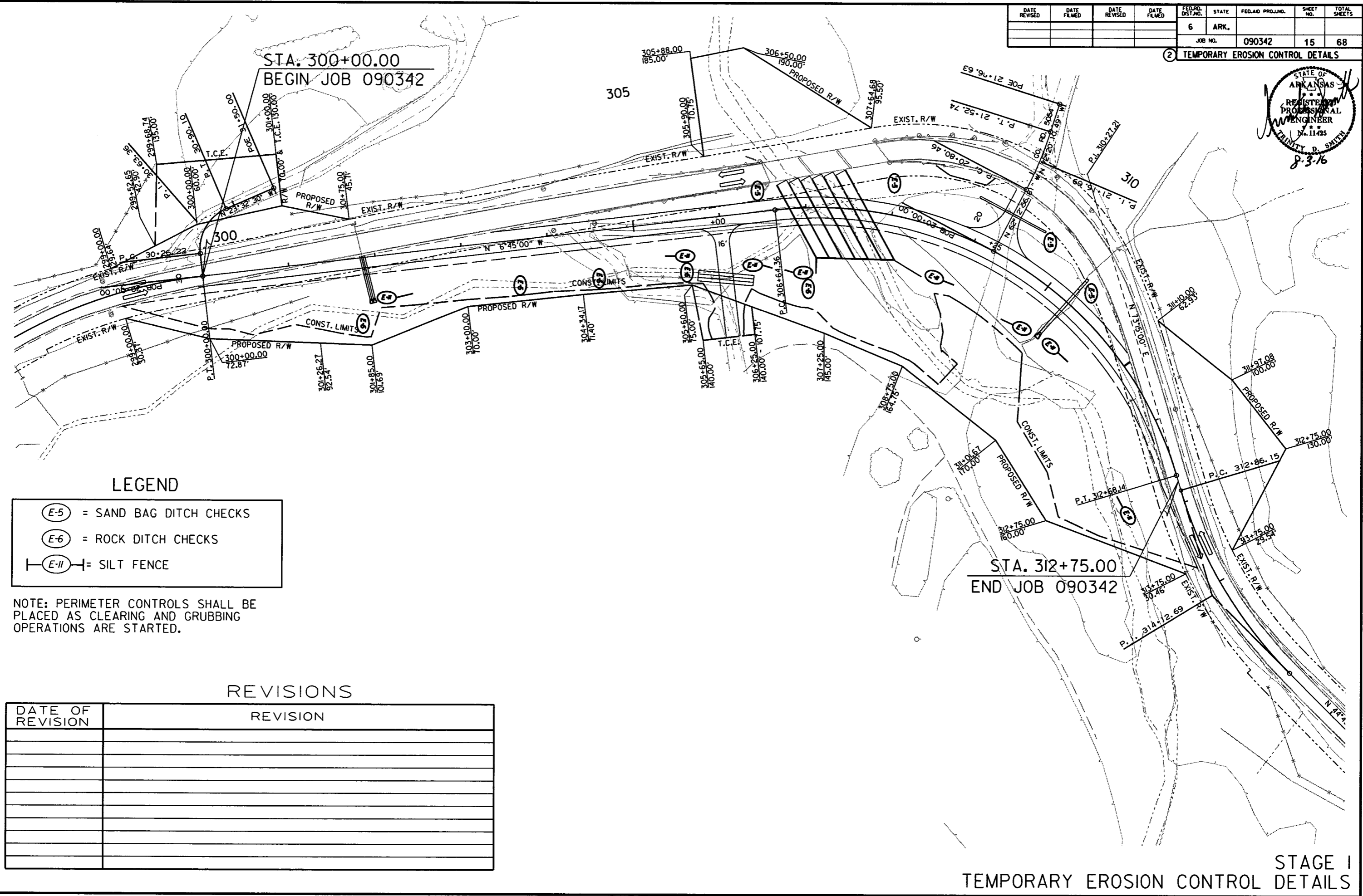
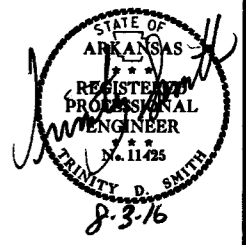
DATE OF REVISION	REVISION

CLEARING & GRUBBING STAGE
TEMPORARY EROSION CONTROL DETAILS

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				6	ARK.		15	68
				JOB NO. 090342				

2 TEMPORARY EROSION CONTROL DETAILS



LEGEND

- (E-5) = SAND BAG DITCH CHECKS
- (E-6) = ROCK DITCH CHECKS
- (E-11) = SILT FENCE

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

REVISIONS

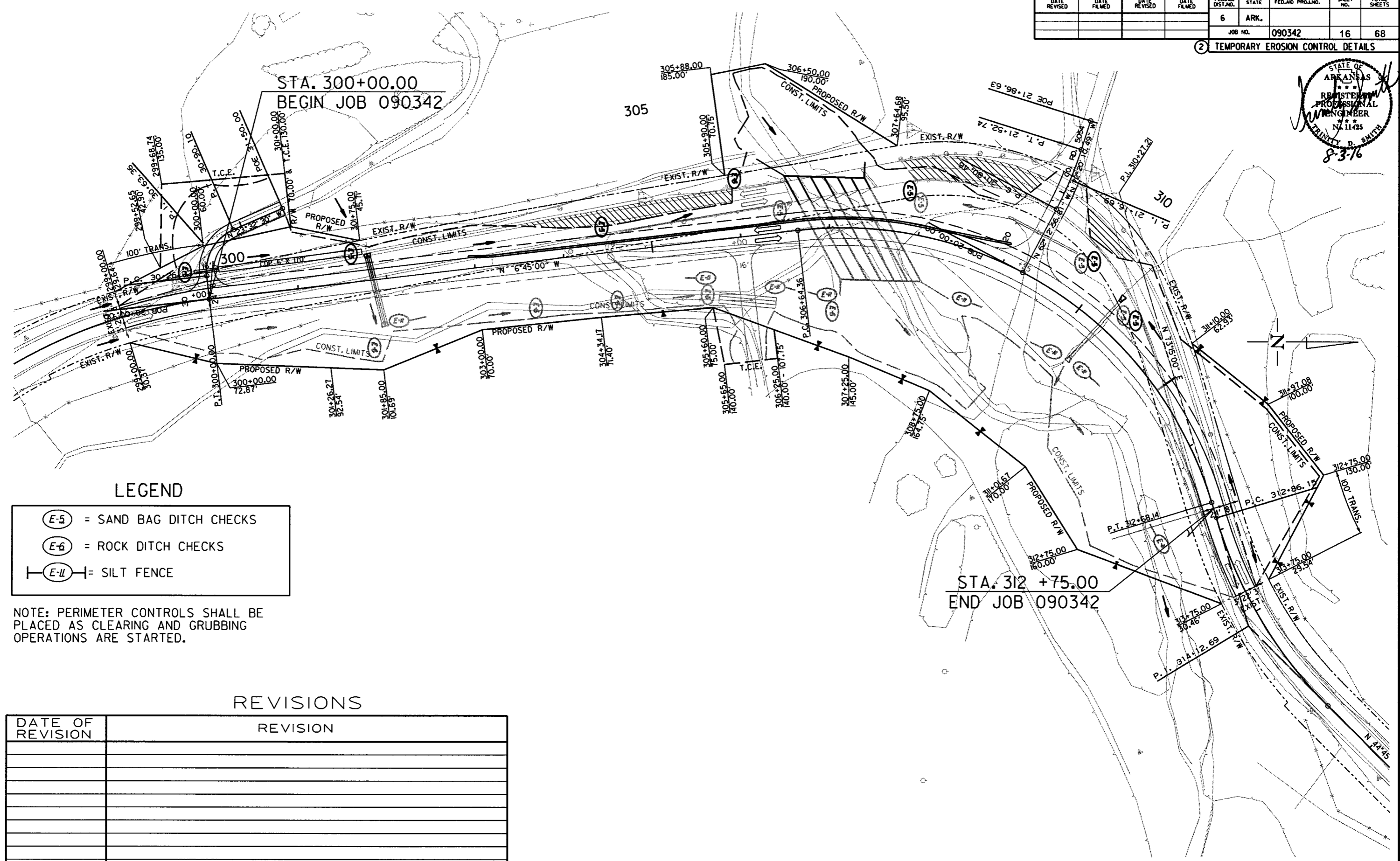
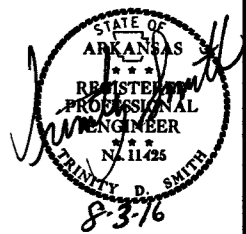
DATE OF REVISION	REVISION

STAGE I
TEMPORARY EROSION CONTROL DETAILS

7/18/16
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090342		16	68

2 TEMPORARY EROSION CONTROL DETAILS



LEGEND

- = SAND BAG DITCH CHECKS
- = ROCK DITCH CHECKS
- = SILT FENCE

NOTE: PERIMETER CONTROLS SHALL BE PLACED AS CLEARING AND GRUBBING OPERATIONS ARE STARTED.

REVISIONS

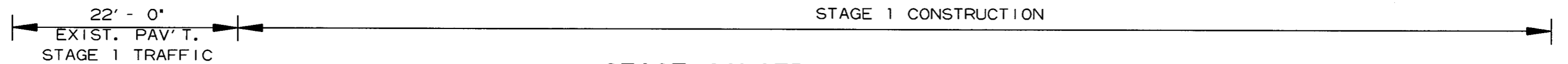
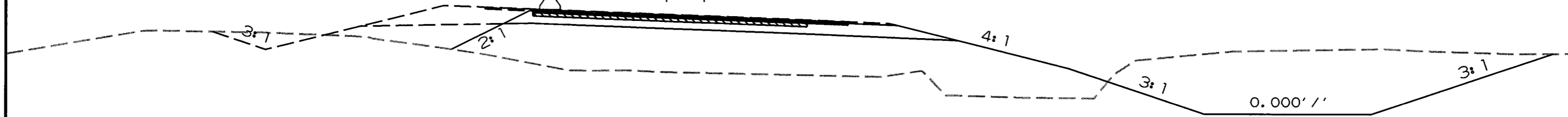
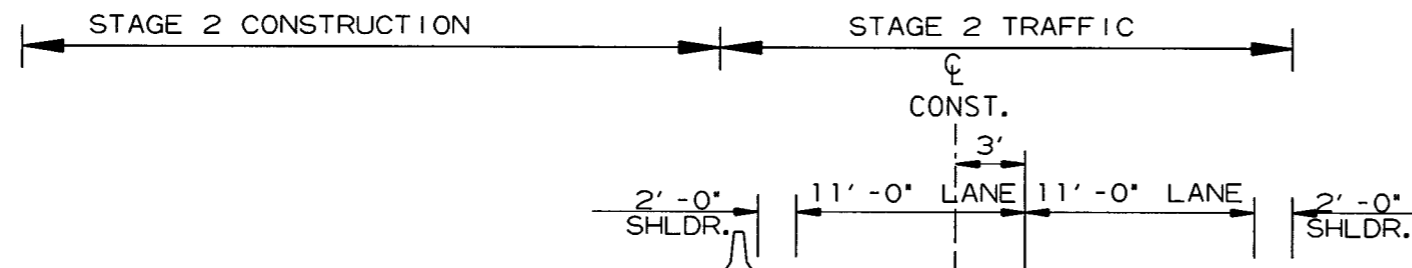
DATE OF REVISION	REVISION

STA. 312 +75.00
END JOB 090342

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090342	17	68

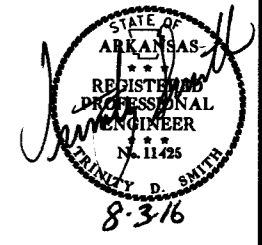
② MAINTENANCE OF TRAFFIC DETAILS



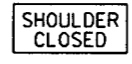


STAGE CONSTRUCTION DETAIL

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		18	68
				JOB NO. 090342				

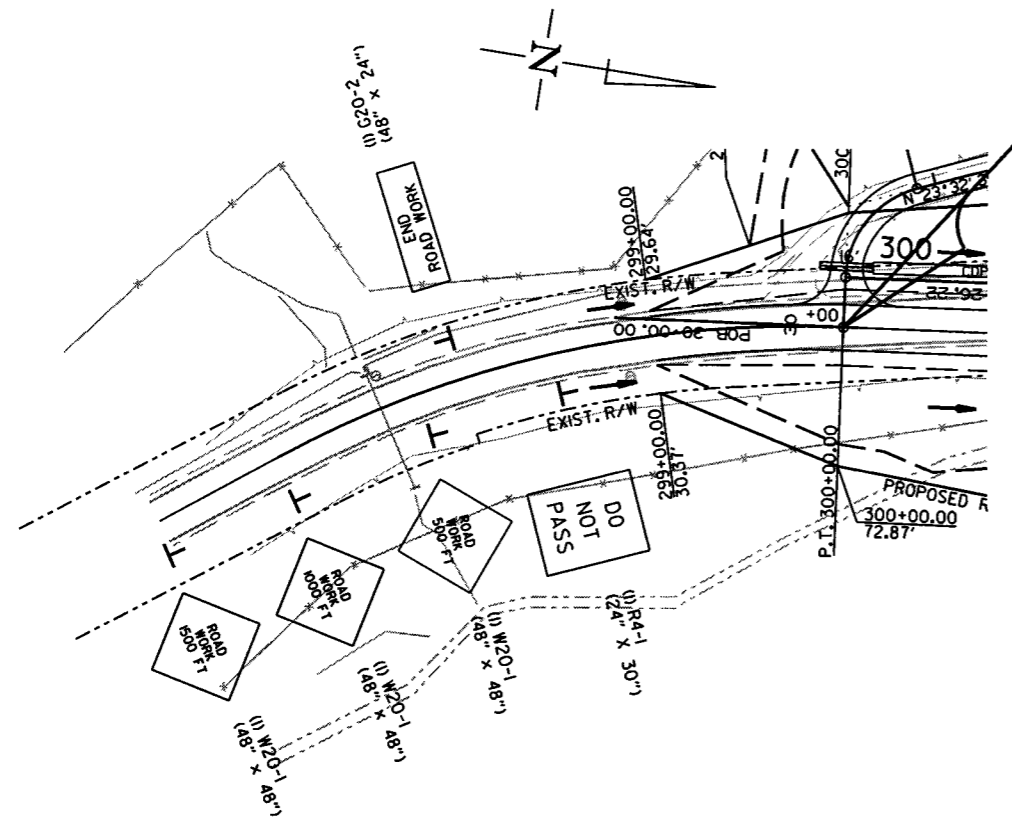
② MAINTENANCE OF TRAFFIC DETAILS



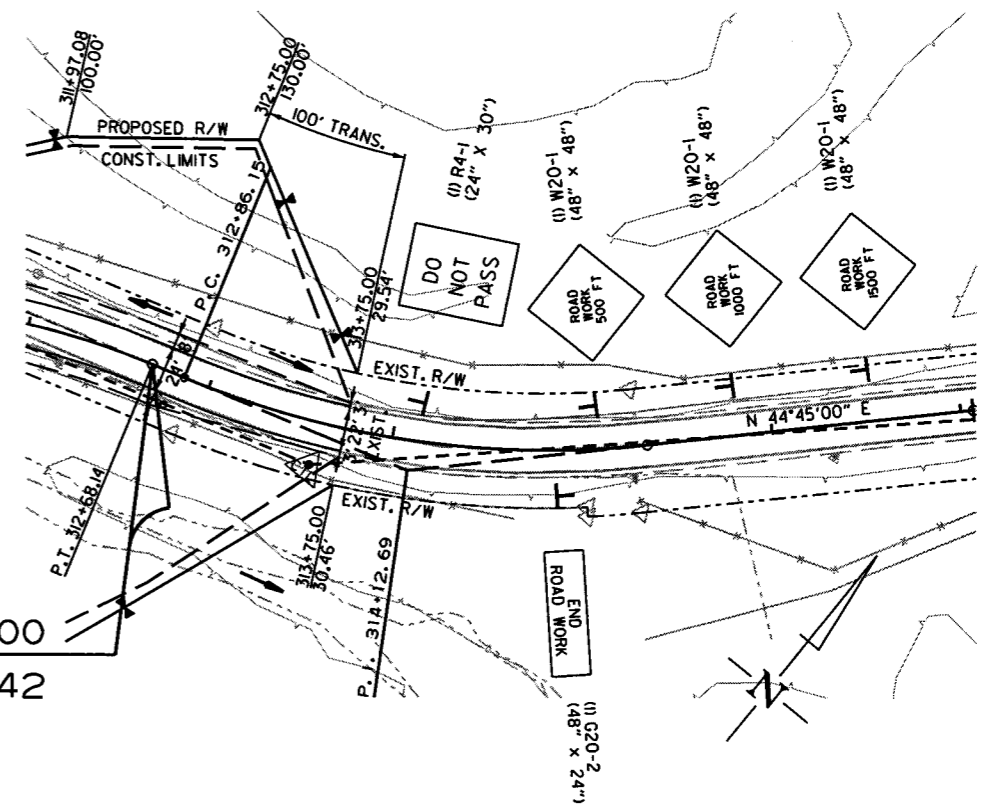
-  LOW SHOULDER (2) W8-9 (36" X 36")
-  UNEVEN LANES (2) W8-11 (48" X 48")
-  SHOULDER CLOSED (2) RSP-1 (48" X 30")

ADDITIONAL SIGNS NEEDED PLACED AS DIRECTED BY ENGINEER

STA. 300+00.00
BEGIN JOB 090342
LOG MILE 2.69

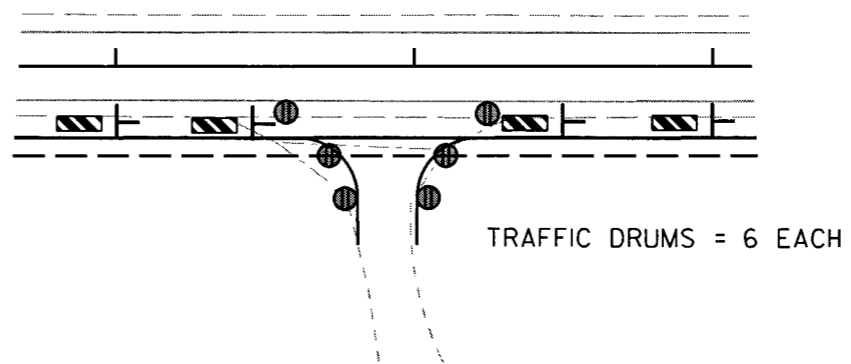
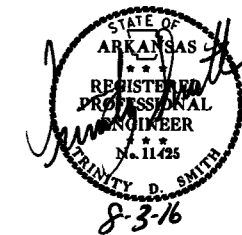


STA. 312+75.00
END JOB 090342



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090342	19	68

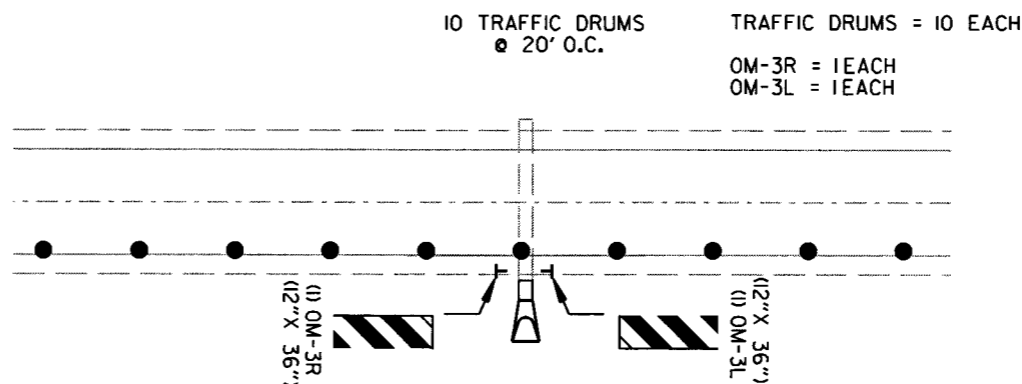
② MAINTENANCE OF TRAFFIC DETAILS



DRIVEWAY TRAFFIC DRUM DETAIL

STAGE 1
STA. 304+50

STAGE 2
STA. 300+00
STA. 309+25

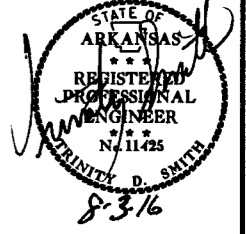


TRAFFIC DRUMS AND SIGNS ON EXISTING SHOULDER
FOR EXTENDING/CONSTRUCTING PIPE CULVERTS

STA. 301+85 STA. 310+29

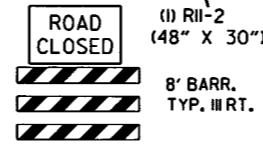
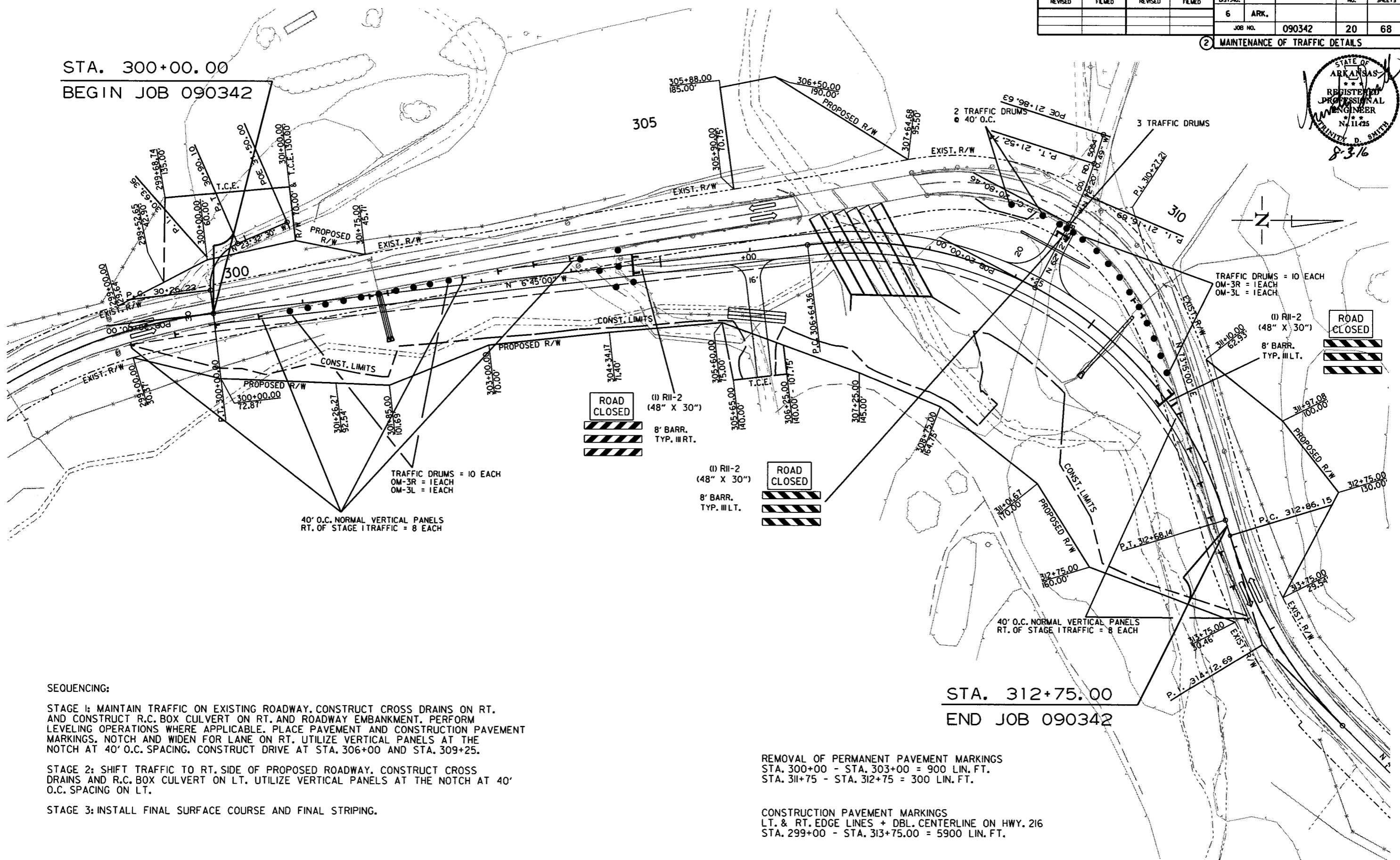
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090342		20	68

② MAINTENANCE OF TRAFFIC DETAILS



STA. 300+00.00
BEGIN JOB 090342

STA. 312+75.00
END JOB 090342



SEQUENCING:

STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT CROSS DRAINS ON RT. AND CONSTRUCT R.C. BOX CULVERT ON RT. AND ROADWAY EMBANKMENT. PERFORM LEVELING OPERATIONS WHERE APPLICABLE. PLACE PAVEMENT AND CONSTRUCTION PAVEMENT MARKINGS, NOTCH AND WIDEN FOR LANE ON RT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 40' O.C. SPACING. CONSTRUCT DRIVE AT STA. 306+00 AND STA. 309+25.

STAGE 2: SHIFT TRAFFIC TO RT. SIDE OF PROPOSED ROADWAY. CONSTRUCT CROSS DRAINS AND R.C. BOX CULVERT ON LT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 40' O.C. SPACING ON LT.

STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING.

REMOVAL OF PERMANENT PAVEMENT MARKINGS
STA. 300+00 - STA. 303+00 = 900 LIN. FT.
STA. 311+75 - STA. 312+75 = 300 LIN. FT.

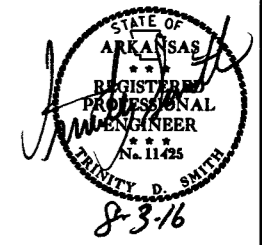
CONSTRUCTION PAVEMENT MARKINGS
LT. & RT. EDGE LINES + DBL. CENTERLINE ON HWY. 216
STA. 299+00 - STA. 313+75.00 = 5900 LIN. FT.

STAGE I
MAINTENANCE OF TRAFFIC DETAILS

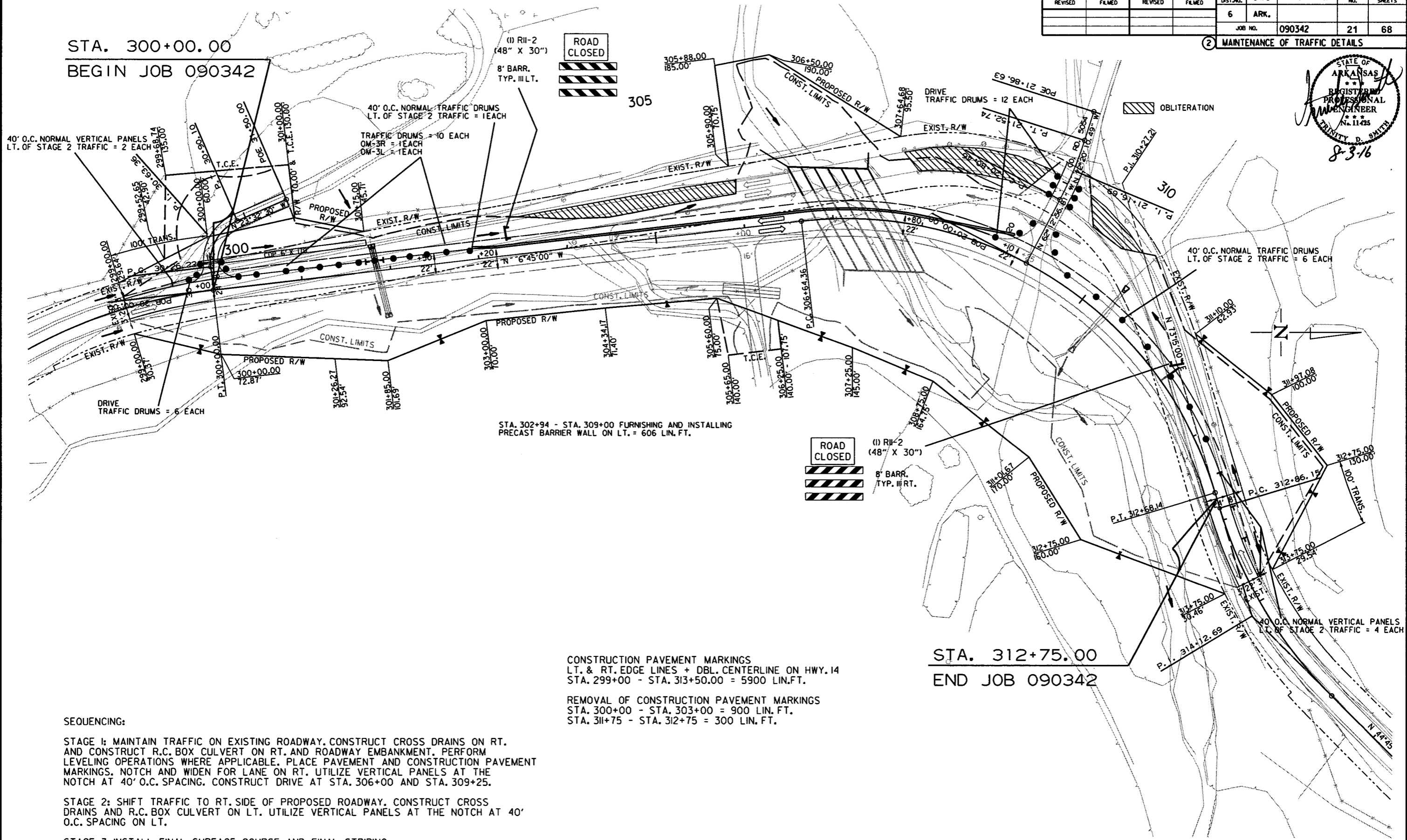
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		21	68
				JOB NO.		090342		

② MAINTENANCE OF TRAFFIC DETAILS



STA. 300+00.00
BEGIN JOB 090342



STA. 302+94 - STA. 309+00 FURNISHING AND INSTALLING PRECAST BARRIER WALL ON LT. = 606 LIN. FT.

CONSTRUCTION PAVEMENT MARKINGS
LT. & RT. EDGE LINES + DBL. CENTERLINE ON HWY. 14
STA. 299+00 - STA. 313+50.00 = 5900 LIN. FT.

REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS
STA. 300+00 - STA. 303+00 = 900 LIN. FT.
STA. 311+75 - STA. 312+75 = 300 LIN. FT.

STA. 312+75.00
END JOB 090342

SEQUENCING:

STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT CROSS DRAINS ON RT. AND CONSTRUCT R.C. BOX CULVERT ON RT. AND ROADWAY EMBANKMENT. PERFORM LEVELING OPERATIONS WHERE APPLICABLE. PLACE PAVEMENT AND CONSTRUCTION PAVEMENT MARKINGS. NOTCH AND WIDEN FOR LANE ON RT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 40' O.C. SPACING. CONSTRUCT DRIVE AT STA. 306+00 AND STA. 309+25.

STAGE 2: SHIFT TRAFFIC TO RT. SIDE OF PROPOSED ROADWAY. CONSTRUCT CROSS DRAINS AND R.C. BOX CULVERT ON LT. UTILIZE VERTICAL PANELS AT THE NOTCH AT 40' O.C. SPACING ON LT.

STAGE 3: INSTALL FINAL SURFACE COURSE AND FINAL STRIPING.

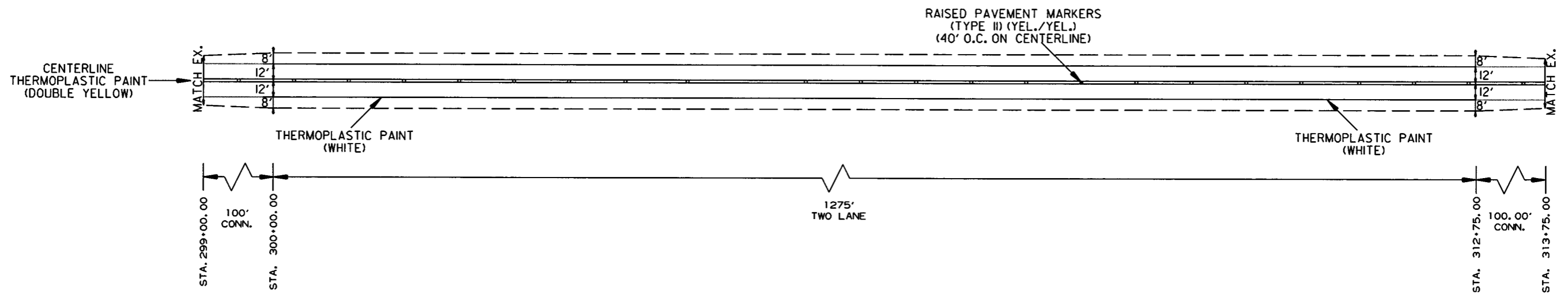
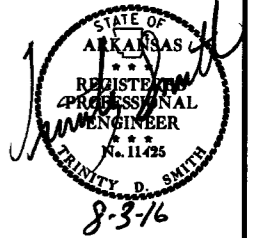
STAGE 2
MAINTENANCE OF TRAFFIC DETAILS

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090342		22	68

② PERMANENT PAVEMENT MARKING DETAILS



PERMANENT PAVEMENT MARKING DETAILS:

MAIN LANES:
THERMOPLASTIC PAINT PAVEMENT MARKINGS:
RT. AND LT. EDGE LINES = 2950 LIN. FT. WHITE
DBL. CENTERLINE = 2950 LIN. FT. YELLOW

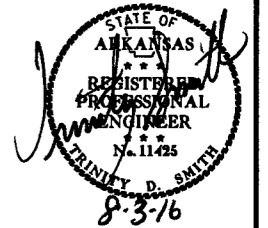
RAISED PAVEMENT MARKERS:
TYPE II (YEL./YEL.) 40' O.C. ON CENTERLINE = 37 EACH

•THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

PERMANENT PAVEMENT MARKING DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		23	68
				JOB NO.		090342		

② QUANTITIES



CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS

DESCRIPTION	STAGE 1	STAGE 2	END OF JOB	REMOVAL OF PERMANENT PAVEMENT MARKINGS	CONSTRUCTION PAVEMENT MARKINGS	REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS	RAISED PAVEMENT MARKERS	THERMOPLASTIC PAVEMENT MARKING	
							TYPE II (YEL/YEL) EACH	4"	
								WHITE	YELLOW
LIN. FT. - EACH			LIN. FT.			LIN. FT.			
REMOVAL OF PERMANENT PAVEMENT MARKINGS		1200		1200					
CONSTRUCTION PAVEMENT MARKINGS	5900	5900			11800				
REMOVAL OF CONSTRUCTION PAVEMENT MARKINGS		1200				1200			
RAISED PAVEMENT MARKERS TYPE II (YEL/YEL)			37				37		
THERMOPLASTIC PAVEMENT MARKING WHITE (4")			2950					2950	
THERMOPLASTIC PAVEMENT MARKING YELLOW (4")			2950						2950
TOTALS:				1200	11800	1200	37	2950	2950

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 4" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF NAY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

ADVANCE WARNING SIGNS AND DEVICES

SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	MAXIMUM NUMBER REQUIRED	TOTAL SIGNS REQUIRED		VERTICAL PANELS	TRAFFIC DRUMS	BARRICADES (TYPE III)		FURNISHING & INSTALLING PRECAST CONC. BARRIER	
						NO.	SQ. FT.			EACH	RIGHT		LEFT
											LIN. FT.		
W20-1	ROAD WORK 1500 FT.	48"x48"	2	2	2	2	32.0						
W20-1	ROAD WORK 1000 FT.	48"x48"	2	2	2	2	32.0						
W20-1	ROAD WORK 500 FT.	48"x48"	2	2	2	2	32.0						
G20-2	END ROAD WORK	48"x24"	2	2	2	2	16.0						
R11-2	ROAD CLOSED	48"x30"	3	2	3	3	30.0						
OM-3L	OBJECT MARKER	12"x36"	2	1	2	2	6.0						
OM-3R	OBJECT MARKER	12"x36"	2	1	2	2	6.0						
R4-1	DO NOT PASS	24"x30"	2	2	2	2	10.0						
RSP-1	SHOULDER CLOSED	48"x30"	2	2	2	2	20.0						
W8-9	LOW SHOULDER	36"X36"	2	2	2	2	18.0						
W8-11	UNEVEN LANES	48"x48"	2	2	2	2	32.0						
	VERTICAL PANELS		16	6	16			16					
	TRAFFIC DRUMS		31	35	35				35				
	TYPE III BARRICADE-RT. (8')		1	1	1					8			
	TYPE III BARRICADE-LT. (8')		2	1	2						16		
	FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER			606	606							606	
TOTALS:							234.0	16	35	8	16	606	

NOTE: THIS IS A HIGH TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

THE QUANTITY OF VERTICAL PANELS PROVIDED IN THE CONTRACT IS FOR ONE SIDE OF THE ROADWAY FOR THE FULL LENGTH OF THE JOB. THIS IS THE MAXIMUM QUANTITY REQUIRED TO ALLOW THE CONTRACTOR TO NOTCH ONE MILE, BACKFILL TO A POINT WHERE THE VERTICAL DIFFERENTIAL IS 4" OR LESS, AND THEN NOTCH THE REMAINDER OF THE JOB. THIS IS THE MAXIMUM NUMBER OF VERTICAL PANELS THAT WILL BE PAID FOR. REFER TO SECTION 603.02 OF THE STANDARD SPECIFICATIONS FOR CONSTRUCTION REQUIREMENTS.

QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090342		24	68

② QUANTITIES



CONCRETE DITCH PAVING

STATION	STATION	LOCATION	LENGTH	"W"	CONC. DITCH PAVING		SOLID SODDING	WATER	
			LIN. FT.	FEET	(TYPE A) SQ. YD.	(TYPE B) SQ. YD.			
300+10.00	301+80.00	LT. SIDE HWY. 14	170.00	6.00		113.33	75.56	0.95	
ENTIRE	PROJECT	AS DIRECTED BY THE ENGINEER			300.00	300.00	350.00	4.41	
TOTALS:						300.00	413.33	425.56	5.36

BASIS OF ESTIMATE:

WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING.

CLEARING AND GRUBBING

STATION	STATION	LOCATION	CLEARING	GRUBBING
			STATION	
299+00	313+75	HWY. 14	15	15
TOTALS:			15	15

REMOVAL OF EXISTING BRIDGE STRUCTURE

STATION	STATION	LOCATION	LUMP SUM
306+58	307+78	BRIDGE # A0340 - SITE NO. 1	1.00
TOTALS:			

REMOVAL AND DISPOSAL OF CULVERTS

STATION	DESCRIPTION	PIPE CULVERTS
		EACH
300+00	16" X 30' PIPE CULVERT - LT. SIDE DRAIN	1
301+85	18" X 55' R.C. PIPE CULVERT	1
304+80	36" X 16' PIPE CULVERT - RT. SIDE DRAIN	1
305+90	12" X 32' PIPE CULVERT - RT. SIDE DRAIN	1
309+11	16" X 68' PIPE CULVERT - LT. SIDE DRAIN	1
310+29	36" X 45' R.C. PIPE CULVERT	1
TOTAL:		6

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

SOIL LOG

STATION	LATITUDE			LONGITUDE			LOCATION	DEPTH FEET	LIQUID LIMIT	PLASTICITY INDEX	AASHTO CLASSIFICATION	COLOR
	DEG	MIN	SEC	DEG	MIN	SEC						
297+75	36	11	24.40	92	40	40.70	11' LT.	0-5	29	15	A-6(3)	BR/GR
297+75	36	11	24.40	92	40	40.80	14' LT.	0-5	23	7	A-4(1)	BR/GR
297+75	36	11	24.30	92	40	40.90	29' LT.	2-2.5Z	49	31	A-7-8(25)	BR/GR
308+62	36	11	35.50	92	40	43.90	152' LT.	0-5	23	10	A-4(4)	BROWN
308+62	36	11	35.50	92	40	43.90	152' LT.	0-3.2Z	29	14	A-6(7)	BROWN
311+84	36	11	37.30	92	40	39.60	15' LT.	0-5	17	4	A-4(0)	BROWN

SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM THE ABOVE TABULATIONS.
Z- AUGER REFUSAL

EARTHWORK

STATION	STATION	LOCATION / DESCRIPTION	UNCLASSIFIED	COMPACTED	ROCK FILL	* SOIL
			EXCAVATION	EMBANKMENT		STABILIZATION
			CU. YD.			TON
299+00	313+75	STAGE 1-MAIN LANES	1374	6368	38369	
299+00	313+75	STAGE 2-MAIN LANES	4233	1000	2873	
ENTIRE	PROJECT	APPROACHES	375	1885		
307+25.00		CHANNEL CHANGE	5300			
ENTIRE	PROJECT	TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER				100
TOTALS:			11282	9253	41242	100

* QUANTITY ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

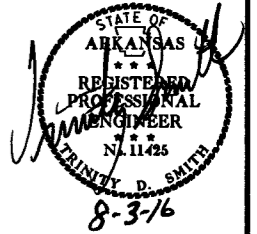
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QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090342		25	68

② QUANTITIES



EROSION CONTROL

STATION	STATION	LOCATION	PERMANENT EROSION CONTROL					TEMPORARY EROSION CONTROL								
			SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION	TEMPORARY SEEDING	MULCH COVER	WATER	SAND BAG DITCH CHECKS (E-5)	ROCK DITCH CHECKS (E-6)	SILT FENCE (E-11)	SEDIMENT BASIN (E-14)	OBLITERATION OF SEDIMENT BASIN	*SEDIMENT REMOVAL & DISPOSAL
			ACRE	TON	ACRE	M.GAL.	ACRE	ACRE	ACRE	M.GAL.	BAG	CU.YD.	LIN. FT.	CU.YD.	CU.YD.	CU. YD.
ENTIRE PROJECT		CLEARING AND GRUBBING													4	
ENTIRE PROJECT		STAGE 1	0.69	1.38	0.69	70.4	0.69	0.19	0.19	3.9	88	15	850		40	
ENTIRE PROJECT		STAGE 2	1.10	2.20	1.10	112.2	1.10				132	3			7	
*ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.								2.50	2.50	51.0	110	60	2000	222	222	311
TOTALS:			1.79	3.58	1.79	182.6	1.79	2.69	2.69	54.9	330	90	2850	222	222	362

BASIS OF ESTIMATE:

- LIME 2 TONS / ACRE OF SEEDING
- WATER 102.0 M.G. / ACRE OF SEEDING
- WATER 20.4 M.G. / ACRE OF TEMPORARY SEEDING
- SAND BAG DITCH CHECKS 22 BAGS / LOCATION
- ROCK DITCH CHECKS 3 CU.YD./LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

*QUANTITIES ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

BENCH MARKS

STATION	LOCATION	BENCH MARKS
		EACH
307+25	RT. SIDE HEADWALL R.C. BOX CULVERT	1
TOTAL:		1

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

FENCING

STATION	STATION	LOCATION	WIRE FENCE	
			(TYPE C)	(TYPE D-1)
			LIN. FT.	
299+75	305+90	RT. SIDE	625	
306+10	313+00	RT. SIDE	498	
311+18	313+62	LT. SIDE		312
TOTALS:			1123	312

ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC

LOCATION	TON	TACK COAT
		GALLON
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	6	12
TOTALS:	6	12

BASIS OF ESTIMATE:
ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC...25 TON/MILE
TACK COAT FOR MAINTENANCE OF TRAFFIC.....50 GAL./MILE

4" PIPE UNDERDRAIN

STATION	STATION	LOCATIONS	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
			LIN. FT.	EACH
* ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER			2000	9
TOTALS:			2000	9

* NOTE: QUANTITIES ESTIMATED.
SEE SECTION 104.03 OF THE STD. SPECS.

COLD MILLING ASPHALT PAVEMENT

STATION	STATION	LOCATION	AVG. WIDTH	COLD MILLING ASPHALT PAVEMENT
			FEET	SQ. YD.
299+00.00	300+00.00	MAIN LANES	24.00	266.67
312+75.00	313+75.00	MAIN LANES	24.00	266.67
TOTAL:				533.34

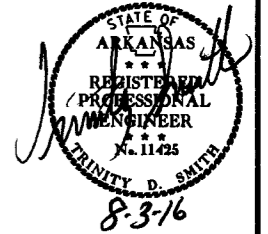
NOTE: AVERAGE MILLING DEPTH 1".

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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090342							26	68

2 QUANTITIES



STRUCTURES

STATION	DESCRIPTION	REINFORCED CONCRETE PIPE CULVERT (CLASS III)		FLARED END SECTIONS FOR R.C. PIPE CULVERTS		SPAN	HEIGHT	LENGTH	CLASS S CONCRETE ROADWAY	REINF. STEEL ROADWAY (GRADE 60)	UNCL. EXC. FOR STR. ROADWAY	SOLID SODDING	WATER	STD. DWG. NOS.
		24"	36"	24"	36"									
		LIN. FT.		EACH										
301+85	CONST. DBL. PIPE CULVERT W/ FES	168		4								18	0.23	FES-1, FES-2, PCC-1
310+29	CONST. PIPE CULVERT W/ FES		82		2							34	0.43	FES-1, FES-2, PCC-1
SUBTOTALS:		168	82	4	2							52	0.66	
STRUCTURES OVER 20' - 0" SPAN														
307+25	SEXT. R.C. BOX CULVERT 30" RFS					12	12	132	1658.00	241474	712	63	0.79	PBC-1, RCB-1, RCB-2, SPECIAL DETAILS
SUBTOTALS:									1658.00	241474	712	63	0.79	
TOTALS:		168	82	4	2				1658.00	241474	712	115	1.45	

BASIS OF ESTIMATE:

WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

MAILBOXES

LOCATION	MAILBOXES	MAILBOX SUPPORTS (SINGLE)
		EACH
ENTIRE PROJECT	1	1
TOTALS:	1	1

SELECTED PIPE BEDDING

LOCATION	SELECTED PIPE BEDDING
	CU. YD.
ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	75
TOTAL:	75

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

DRIVEWAYS & TURNOUTS

STATION	SIDE	LOCATION	WIDTH	ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22)		AGGREGATE BASE COURSE (CLASS 7)	SIDE DRAINS		STANDARD DRAWINGS
				SQ. YD.	TON		24"	48"	
				FEET	TON		LIN. FT.		
300+00	LT.	DRIVE ON LT.	16	241.62	26.58	98.66	56		PCC-1, PCM-1, PCP-1, PCP-2
306+00	RT.	DRIVE ON RT.	16	216.73	23.84	88.50		258	PCC-1, PCM-1, PCP-1, PCP-2
309+11	LT.	DRIVE ON LT.	20	203.40	22.37	83.06	70		PCC-1, PCM-1, PCP-1, PCP-2
* ENTIRE PROJECT TEMPORARY DRIVES							150.00		
TOTALS:				661.75	72.79	420.22	126	258	

BASIS OF ESTIMATE:

ACHM SURFACE COURSE (1/2").....94.7% MIN. AGGR.....5.3% ASPHALT BINDER
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

* QUANTITY ESTIMATED
 SEE SECTION 104.03 OF THE STD. SPECS.
 TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.
 NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

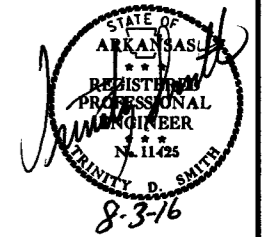
7/26/16

r090342.dgn

QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090342		27	68

② QUANTITIES



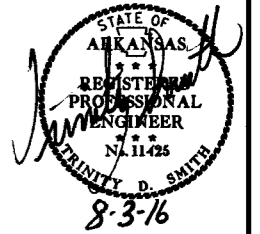
BASE AND SURFACING

STATION	STATION	LOCATION	LENGTH FEET	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT				ACHM BINDER COURSE (1")				ACHM SURFACE COURSE (1/2")						TOTAL PG 64-22 TON		
				TON / STATION	TON	AVG. WID. FEET	SQ. YD.	GALLONS / SQ. YD.	GALLON	AVG. WID. FEET	SQ. YD.	POUND / SQ. YD.	PG 64-22 TON	AVG. WID. FEET	SQ. YD.	POUND / SQ. YD.	PG 64-22 TON	AVG. WID. FEET	SQ. YD.		POUND / SQ. YD.	PG 64-22 TON
MAIN LANES																						
299+00.00	300+00.00	HWY. 14 TRANSITION	100.00	157.50	157.50	28.75	319.44	0.05	15.97	4.50	50.00	440.00	11.00	4.25	47.22	220.00	5.19	30.00	333.33	220.00	36.67	41.86
300+00.00	303+00.00	HWY. 14 NOTCH AND WIDEN	300.00	223.00	669.00	28.75	958.33	0.05	47.92	4.50	150.00	440.00	33.00	24.25	808.33	220.00	88.92	32.00	1066.67	220.00	117.33	206.25
303+00.00	311+30.00	HWY. 14 FULL DEPTH	830.00	333.25	2765.98	48.75	4495.83	0.05	224.79	24.50	2259.44	440.00	497.08	24.25	2236.39	220.00	246.00	32.00	2951.11	220.00	324.62	570.62
311+30.00	312+75.00	HWY. 14 NOTCH AND WIDEN	145.00	223.00	323.35	28.75	463.19	0.05	23.16	4.50	72.50	440.00	15.95	24.25	390.69	220.00	42.98	32.00	515.56	220.00	56.71	99.69
312+75.00	313+75.00	HWY. 14 TRANSITION	100.00	157.50	157.50	28.75	319.44	0.05	15.97	4.50	50.00	440.00	11.00	4.25	47.22	220.00	5.19	30.00	333.33	220.00	36.67	41.86
ADDITIONAL FOR LEVELING																						
300+00.00	303+00.00	HWY. 14 NOTCH AND WIDEN	300.00			20.00	666.67	0.17	113.33									VAR.	VAR.	VAR.	220.00	220.00
311+30.00	312+75.00	HWY. 14 NOTCH AND WIDEN	145.00			20.00	322.22	0.17	54.78									VAR.	VAR.	VAR.	200.00	200.00
ADDITIONAL FOR MOT																						
302+94.00	309+00.00	RT. SHOULDER	606.00	-5.25	-31.82	4.00	269.33	0.05	13.47					4.00	269.33	220.00	29.63					29.63
ADDITIONAL FOR SUPERELEVATION																						
304+76.86	307+26.86		250.00	80.75	201.88																	
307+26.86	310+18.14		291.28	161.50	470.42																	
310+18.14	312+68.14		250.00	80.75	201.88																	
TOTALS:					4915.69		7814.45		509.39		2581.94		568.03		3799.18		417.91		5200.00		992.00	1409.91

BASIS OF ESTIMATE:
 ACHM SURFACE COURSE (1/2").....94.7% MIN. AGGR.....5.3% ASPHALT BINDER
 ACHM BINDER COURSE (1").....95.8% MIN. AGGR.....4.2% ASPHALT BINDER
 MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.						090342	29	68

2 SURVEY CONTROL DETAILS



SURVEY CONTROL COORDINATES
 Project Name: 090342
 Date: 9/9/2013
 Coordinate System: Arkansas State Plane Coordinates
 Based on AHTD GPS PTS: 450005,450006-450006A
 Projected to Ground Coordinates
 Units: U.S. Survey Foot

COORDINATES LISTED BELOW ARE GROUND (Localized) COORDINATES !!!!

Point No	Northing	SY	Easting	SX	Elevation	SZ	Feature Code	Point Description
1	677768.7581	0.0175	1112103.92	0.0155	678.23	0.016	CTL	5/8"x24" Rebar with 2" Aluminum cap stamped pn:1
2	677561.7773	0.017	1112055.498	0.0159	661.16	0.016	CTL	5/8"x24" Rebar with 2" Aluminum cap stamped pn:2
3	677261.2293	0.0152	1112132.706	0.0146	676.93	0.016	CTL	5/8"x24" Rebar with 2" Aluminum cap stamped pn:3
4	676737.9549	0.0157	1112232.095	0.0152	721.07	0.016	CTL	PD:CPS
100	692641.9659	0.0001	1106473.788	0.0001	774.23	0.008	GPS	5/8"x48" Rebar with 2.5" Aluminum cap stamped pn:450005
102	678815.4827	0.0001	1113322.932	0.0001	665.72	0.016	GPS	5/8"x48" Rebar with 2.5" Aluminum cap stamped pn:450006
103	680770.0742	0.0001	1113673.951	0.0001	679.95	0.015	GPS	5/8"x48" Rebar with 2.5" Aluminum cap stamped pn:450006A
901	689995.8022	30	1109261.066	30	702.97	0.009	TBM	PD:SQ.CUT IN CONC 18.3' E OF CL HWY 62/412 21' N CL PINE ST 26' W OF PP
902	688360.1251	30	1111789.87	30	579.14	0.012	TBM	PD:SQ.CUT IN SE CORNER OF HWY 14 BR OVER CROOKED CREEK
903	683906.6144	30	1112332.805	30	665.17	0.014	TBM	PD:SQ.CUT IN CONC. MEDIAN AT ITR SCTN OF HWY 14 AND MADISON CO RD 5002
904	688662.3731	30	1111955.842	30	588.64	0.012	TBM	PD:AHTD CAP IN NW CORNER OF PARAPET WALL OF PEDESTRIAN BR OVER CROOKED CREEK
905	681268.3401	30	1113626.049	30	658.86	0.015	TBM	PD:X IN FIRE HYDRANT BOLT SE CORNER OF INTR SCTN OF HWY 14 AND MARION CO RD 6048
999	696100.7076	0.05	1103942.198	0.05	827.19	0	BM	PD:BRASS CAP IN 4X4 CONC NGS BM N 37, 19' NNW OF NW RAIL OF M&NA RR
7	677908.2368	0.0001	1112570.028	0.0001	678.54	0.004	CTL	5/8"x24" Rebar with 2" Aluminum cap stamped pn:7
8	678438.386	0.0001	1113136.505	0.0001	676.46	0.005	CTL	5/8"x24" Rebar with 2" Aluminum cap stamped pn:8
5	676369.5643	0.0001	1112477.853	0.0001	753.69	0.005	CTL	5/8"x24" Rebar with 2" Aluminum cap stamped pn:5
6	675994.6087	0.0001	1112618.286	0.0001	786.56	0.006	CTL	5/8"x24" Rebar with 2" Aluminum cap stamped pn:6

*Standard Primary Control Monument - Rebar and Cap - Standard - 5/8" x 24" Rebar with 2" Aluminum Cap stamped: "(include all common information here)" plus other markings indicated in the point description of the individual point. AHTD monuments will be stamped "Arkansas Hwy & Trans Dept" with "PN: ###" & "Job #####". Monuments that are set by consultants will be stamped "Arkansas Hwy & Trans Dept" with "PN:###", "Job#####", & "PS####". The consultant Professional Surveyor in charge will stamp his/her PS license number on the cap.

**Standard GPS Control Point Monument - 5/8" x 48" Rebar with 2.5" Aluminum Cap stamped: "(include all common information here)" plus other markings indicated in the point description of the individual point. These monuments will be stamped "Ark. State Hwy Trans. Dept.", "GPS Survey", & "Point No. #####".

SX, SY, SZ - Represents the standard error estimate of the coordinate values of each point at the 67% confidence level (one sigma) based on the least squares analysis of the control network. See the AASHTO SDMS Technical Data Guide data tag definition for SX, SY, and SZ for additional information. These values shall be used when control points are added and the entire network is reprocessed using least square analysis. A value of 0.001 is defined as fixed (no adjustment) in the least square analysis process. A value of 30 is defined as location by handheld GPS device or scaled from USGS Quadmap.

Reference Control points (1500 series) shall be used to re-establish horizontal datum if the primary control has been destroyed. These reference control points shall not be used for vertical control unless the elevation has been established from the project datum with 3-wire level techniques.

All additional project control shall be occupied, measured, and adjusted with direct survey ties to at least two of the control points listed in the table above. New survey control shall not be independent of the survey control listed above. This includes horizontal coordinates and elevations.

Positional Accuracy: Horizontal - GPS (1.0 cm ± 1PPM) PN: 100, 102-103
 Horizontal - Primary (2.0cm ± 20PPM): PN:1-8
 Horizontal - Secondary (3 cm ± 50PPM): PN:##### (in the above example)
 Vertical - NGS 1st Order (±4mm x vdist in km) PN:
 Vertical - NGS 2nd Order (±6mm x vdist in km) PN:999
 Vertical - NGS 3rd Order (±8mm x vdist in km) PN:901-905

Horizontal Datum: NAD 1983 (1997) State Plane Zone: 0301 - North Zone
 The adjustment year is based on metadata in the SDMS Control file
 A project CAF of: 0.999963900 has been used to compute the above coordinates.
 The project CAF shall have a minimum precision of 9 digits right of the decimal.
 This CAF is intended for use within the project limits only.
 Grid Distance = Ground Distance X CAF
 If Coordinates are listed as Ground:
 To compute Grid Coordinates, multiply the Ground Coordinates by CAF about the origin of X=0 & Y=0
 If Coordinates are listed as Grid:
 To compute Ground Coordinates, divide the Grid Coordinates by CAF about the origin of X=0 & Y=0

Vertical Datum: NAVD 1988 based NGS BM:
 A project Elevation Factor of: 0.9999668710 has been computed and incorporated in the above CAF.
 This is based on the average elevation of the project: 692.62 Feet
 3-Wire Leveling techniques have been used to establish elevations on
 Points: 1-8, 100, 102-103, 901-905, 999 From NGS BM: n 37

Basis of Bearing: Grid Bearings based on AHTD GPS points: 450005,450006-450006A
 Convergence Angle is: 00 23 41.51 LEFT at PN: 3
 LT: 36-11-31.3 LG: 92-40-42.9
 Grid Azimuth = Astronomical Azimuth - Convergence Angle

Note: Information in Italics is for clarification only. It is not to be part of the actual Control Table or Control Detail Sheets.

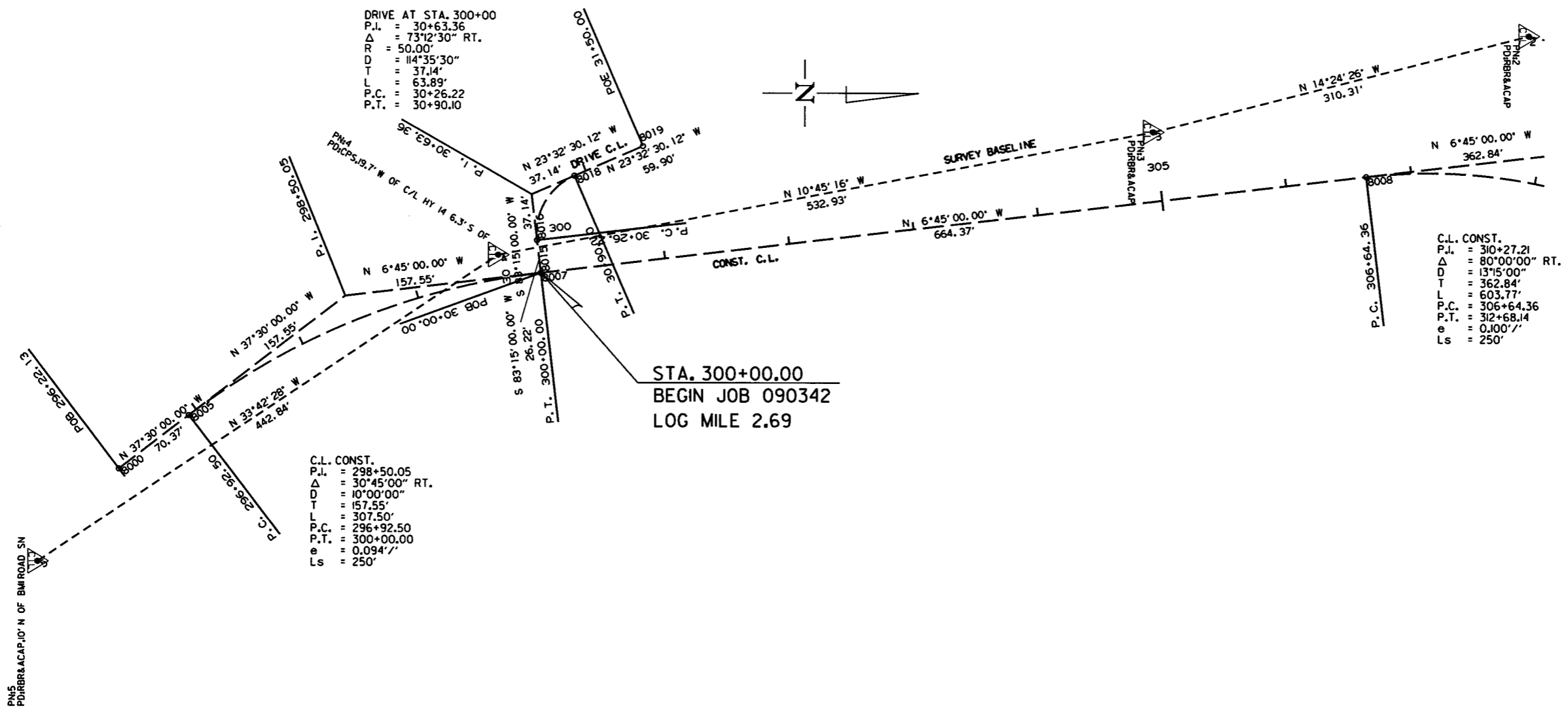
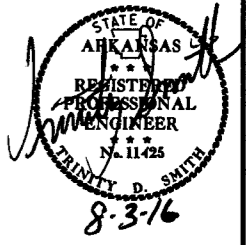
STATION	NORTHING	EASTING
8000 POB	296+22.13	676434.71
8005 P. C.	296+92.50	676490.54
8007 P. T.	300+00.00	676771.99
8008 P. C.	306+64.36	677431.75
8010 P. T.	312+68.14	677896.65
8011 P. C.	312+86.15	677901.84
8013 P. T.	315+33.98	678028.17
8014 POE	317+06.63	678150.78

STATION	NORTHING	EASTING
8015 POB	30+00.00	676771.99
8016 P. C.	30+26.22	676768.91
8018 P. T.	30+90.10	676798.59
8019 POE	31+50.00	676853.51

STATION	NORTHING	EASTING
8022 POB	20+00.00	677684.15
8023 P. C.	20+80.46	677721.65
8025 P. T.	21+52.74	677749.54
8026 POE	21+86.63	677759.82

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090342		30	68

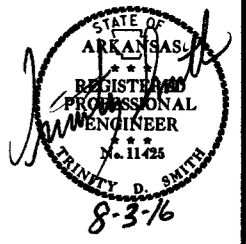
2 SURVEY CONTROL DETAILS



7/29/16
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DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090342		31	68

2 SURVEY CONTROL DETAILS

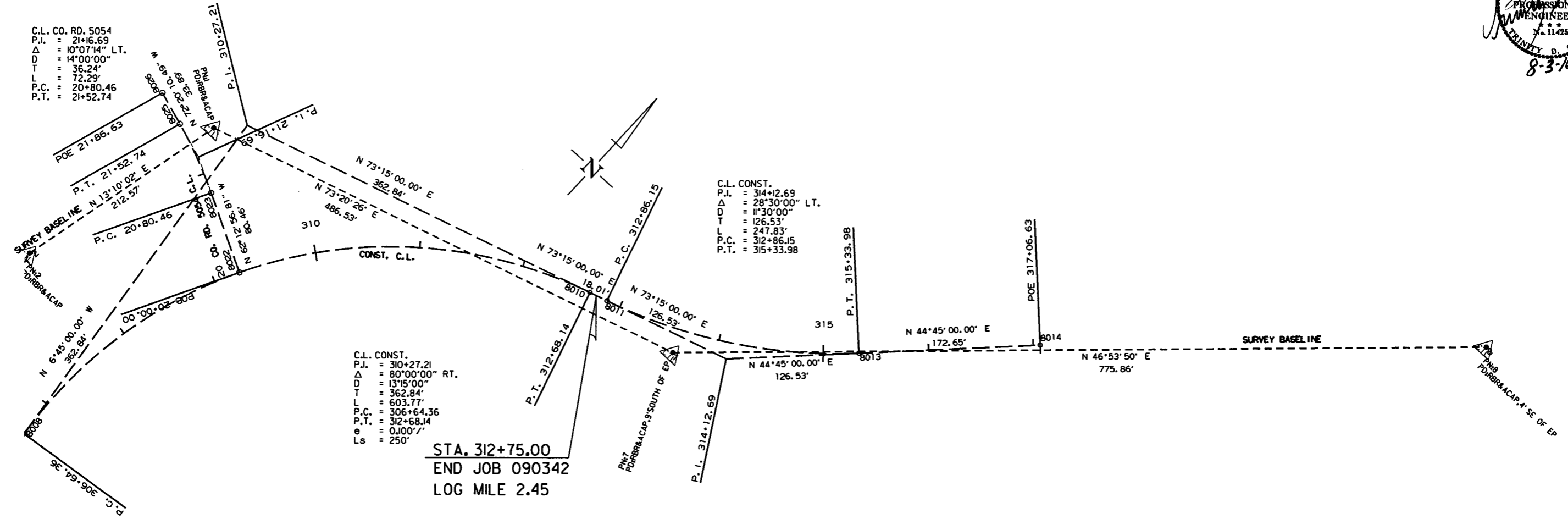


C.L. CO. RD. 5054
 P.I. = 21+16.69
 Δ = 10°07'14" LT.
 D = 14°00'00"
 T = 36.24'
 L = 72.29'
 P.C. = 20+80.46
 P.T. = 21+52.74

C.L. CONST.
 P.I. = 314+12.69
 Δ = 28°30'00" LT.
 D = 11°30'00"
 T = 126.53'
 L = 247.83'
 P.C. = 312+86.15
 P.T. = 315+33.98

C.L. CONST.
 P.I. = 310+27.21
 Δ = 80°00'00" RT.
 D = 13°15'00"
 T = 362.84'
 L = 603.77'
 P.C. = 306+64.36
 P.T. = 312+68.14
 e = 0.100' /'
 Ls = 250'

STA. 312+75.00
 END JOB 090342
 LOG MILE 2.45



OBLITERATION

STA. 300+00 IN PLACE
16" X 30" PIPE CULVERT
LT. SIDE DRAIN
REMOVE & INSTALL
DBL. 24" X 28" PIPE CULVERT
LT. SIDE DRAIN
CONST. APPR. ON LT. = 20 CU. YDS. FILL
375 CU. YDS. CUT

DRIVE AT STA. 300.00
P.I. = 30+63.36
Δ = 73°12'30" RT.
R = 50.00'
D = 114°35'30"
T = 37.14'
L = 63.89'
P.C. = 30+26.22
P.T. = 30+90.10

C.L. CONST.
P.I. = 298+50.05
Δ = 30°45'00" RT.
D = 10°00'00"
T = 157.55'
L = 307.50'
P.C. = 296+92.50
P.T. = 300+00.00
e = 0.094'/'
Ls = 250'

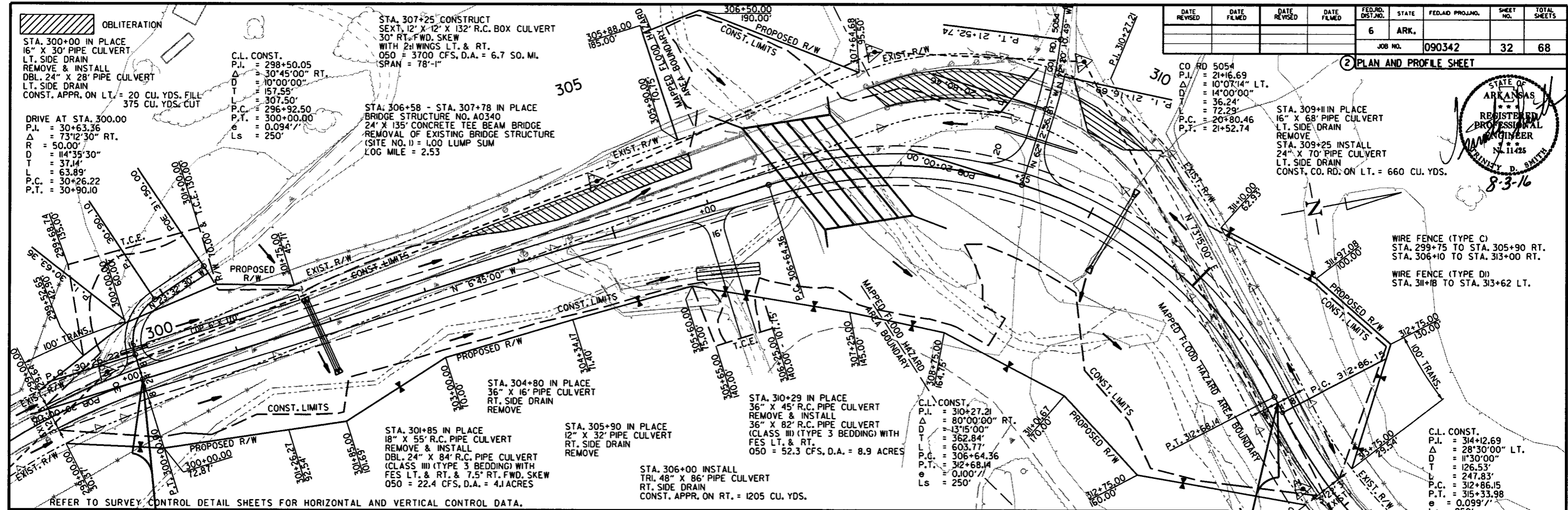
STA. 307+25 CONSTRUCT
SEXT. 12' X 12' X 132' R.C. BOX CULVERT
30° RT. FWD. SKEW
WITH 2+1 WINGS LT. & RT.
050 = 3700 CFS, D.A. = 6.7 SO. ML.
SPAN = 78'-11"

STA. 306+58 - STA. 307+78 IN PLACE
BRIDGE STRUCTURE NO. A0340
24' X 135' CONCRETE TEE BEAM BRIDGE
REMOVAL OF EXISTING BRIDGE STRUCTURE
(SITE NO. 1) = 100 LUMP SUM
LOG MILE = 2.53

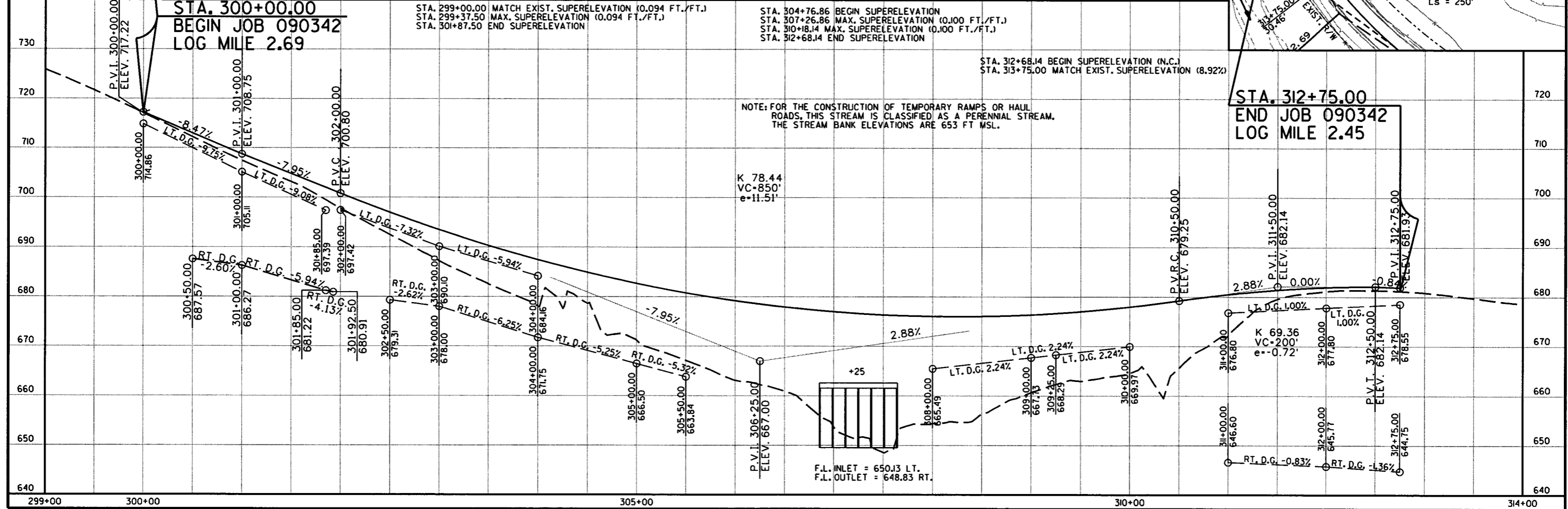
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		32	68

2 PLAN AND PROFILE SHEET

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
MINNIE D. SMITH
No. 11425
8-3-16



REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.



STA. 300+00.00
BEGIN JOB 090342
LOG MILE 2.69

STA. 299+00.00 MATCH EXIST. SUPERELEVATION (0.094 FT./FT.)
STA. 299+37.50 MAX. SUPERELEVATION (0.094 FT./FT.)
STA. 301+87.50 END SUPERELEVATION

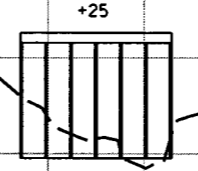
STA. 304+76.86 BEGIN SUPERELEVATION
STA. 307+26.86 MAX. SUPERELEVATION (0.100 FT./FT.)
STA. 310+18.14 MAX. SUPERELEVATION (0.100 FT./FT.)
STA. 312+68.14 END SUPERELEVATION

STA. 312+68.14 BEGIN SUPERELEVATION (N.C.)
STA. 313+75.00 MATCH EXIST. SUPERELEVATION (8.92%)

STA. 312+75.00
END JOB 090342
LOG MILE 2.45

NOTE: FOR THE CONSTRUCTION OF TEMPORARY RAMPS OR HAUL ROADS, THIS STREAM IS CLASSIFIED AS A PERENNIAL STREAM. THE STREAM BANK ELEVATIONS ARE 653 FT MSL.

K 78.44
VC=850'
e=11.51'

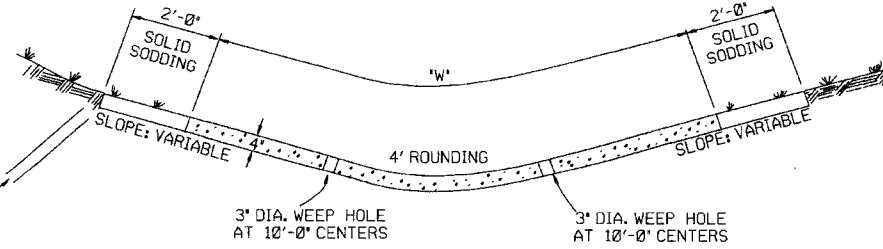
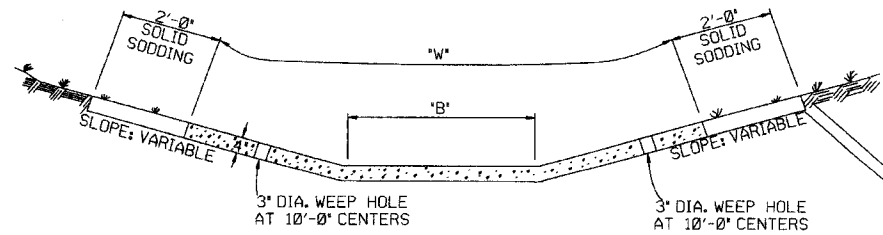


F.L. INLET = 650.13 LT.
F.L. OUTLET = 648.83 RT.

R090342.DGN 7/26/16

REFER TO TABULATION OF QUANTITIES FOR 'W' & 'B' DIMENSIONS

REFER TO TABULATION OF QUANTITIES FOR 'W' DIMENSIONS



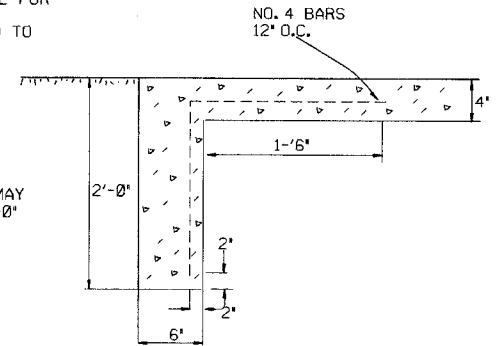
TYPE A

TYPE B

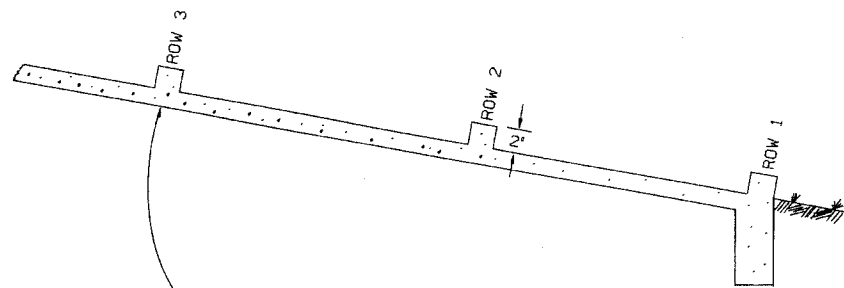
EXCAVATE TO NEAT LINES TO CONSTRUCT DITCH PAVING AND SOLID SODDING.

THE STEEL AND ADDITIONAL CONCRETE FOR THE WALLS SHALL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR 'CONCRETE DITCH PAVING.'

TOE WALL DEPTH MAY BE ALTERED TO 1'-0" WHEN DIRECTED BY THE ENGINEER IN ROCK EXCAVATION

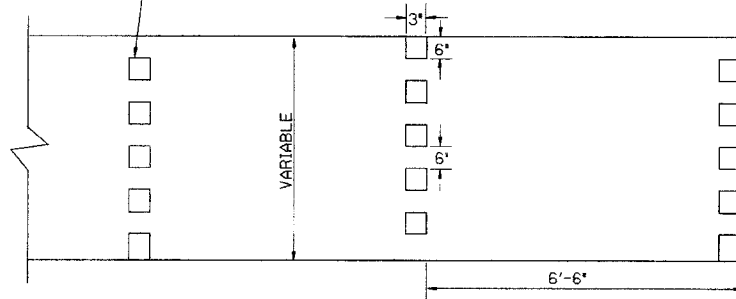


TOE WALL DETAIL FOR CONCRETE DITCH PAVING



NUMBER OF ELEMENTS PER ROW VARIES WITH WIDTH OF PAVING SPECIFIED

ENERGY DISSIPATORS TO BE USED FOR THE ENTIRE LENGTH OF DITCH WHEN SLOPE OF DITCH PAVING EXCEEDS 7%. THE DISSIPATORS WILL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR CONCRETE DITCH PAVING.



ENERGY DISSIPATORS
(NO SCALE)

GENERAL NOTES:

THE FULL WIDTH OF EACH SECTION SHALL BE POURED MONOLITHICALLY.
TOE WALLS TO BE CONSTRUCTED FULL WIDTH AT EACH END OF DITCH PAVING, AND POURED MONOLITHICALLY.

SOLID SOD ALONG DITCH PAVING TO BE PLACED WITHIN 14 DAYS OF DITCH PAVING CONSTRUCTION.

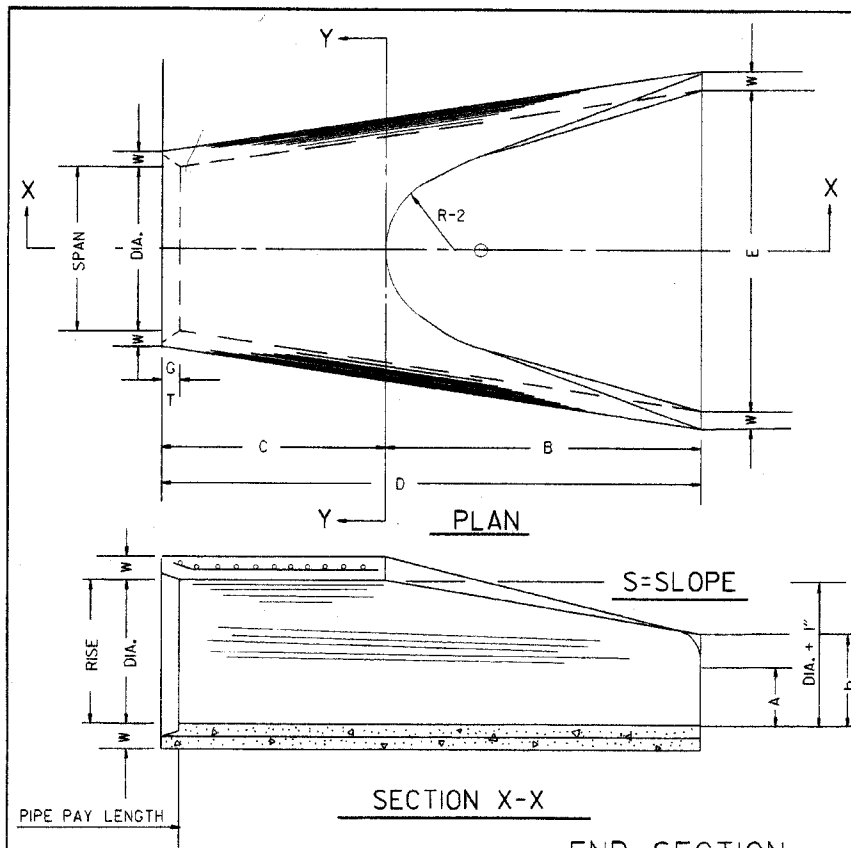
1' WIDE TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE DITCH PAVING AT 45' INTERVALS. THE SPACE SHALL BE FILLED WITH APPROVED JOINT FILLER COMPLYING WITH AASHTO M213.

11-17-10	ADDED GENERAL NOTE	
6-2-94	ADDED GENERAL NOTE ABOUT SOLID SODDING	
11-30-8	ELIMINATED MIN. ROWS OF ELEMENTS	11-30-89
7-15-88	REVISED DISSIPATOR NOTE	653-7-15-88
4-3-87	REVISED ENERGY DISSIPATOR	671-4-3-87
1-9-87	MODIFIED NOTE ON ENERGY DISSIP.	532-1-9-87
11-3-86	ADDED NOTE TO ENERGY DISSIP.	599-12-1-86
11-1-84	ENERGY DISSIPATOR DETAILS ADDED	508-11-1-84
11-1-84	EXCAVATION DETAILS ADDED TYPED A & B	
10-2-72	REVISED AND REDRAWN	508-10-2-72
DATE	REVISION	DATE FILM'D

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE DITCH PAVING

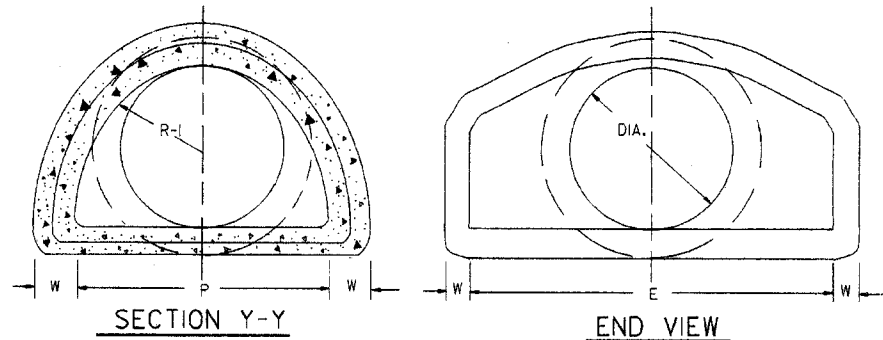
STANDARD DRAWING CDP-1



END SECTION FOR REINFORCED CONCRETE PIPE CULVERTS

TABLE OF DIMENSIONS

DIA.	WALL	A	B	C	D	E	S	DIA. + 1"	P	R-1	R-2	G-T	WT.	h
18"	2 1/2"	9"	2'-3"	3'-10"	6'-1"	3'-0"	3:1	19"	29"	15 1/2"	12"	2"	1000	1'-0 1/2"
24"	3"	9 1/2"	3'-7 1/2"	2'-6"	6'-1 1/2"	4'-0"	3:1	25"	33 1/2"	16 1/2"	14"	2 1/2"	1600	1'-1 1/2"
30"	3 1/2"	1'-0"	4'-6"	1'-7 1/2"	6'-1 1/2"	5'-0"	3:1	31"	37"	18 1/2"	15"	3 1/4"	1940	1'-4 5/8"
36"	4"	1'-3"	5'-3"	2'-10 1/4"	8'-1 1/4"	6'-0"	3:1	37"	47 1/2"	24 1/2"	20"	3 1/2"	4100	1'-8"
42"	4 1/2"	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	3:1	43"	53 1/2"	27 1/2"	22"	3 1/2"	5380	2'-2 1/2"
48"	5"	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	3:1	49"	56 1/2"	29 1/2"	22"	3 1/2"	6550	2'-6"
54"	5 1/2"	2'-4"	6'-6"	1'-10"	8'-4"	7'-6"	3:1	55"	65 1/2"	33 1/8"	24"	4"	8750	2'-10 1/2"
60"	6"	2'-10"	6'-6"	1'-10"	8'-4"	8'-0"	3:1	61"	72 1/2"	36 1/8"	24"	4"	9270	3'-5"
72"	7"	3'-10"	6'-6"	1'-10"	8'-4"	9'-0"	3:1	73"	77 1/2"	38 1/2"	24"	5"	13250	4'-6"

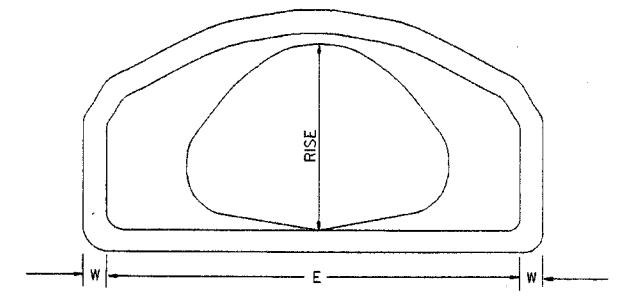


NOTE: TONGUE END ON UPSTREAM SECTION GROOVE END ON DOWNSTREAM SECTION

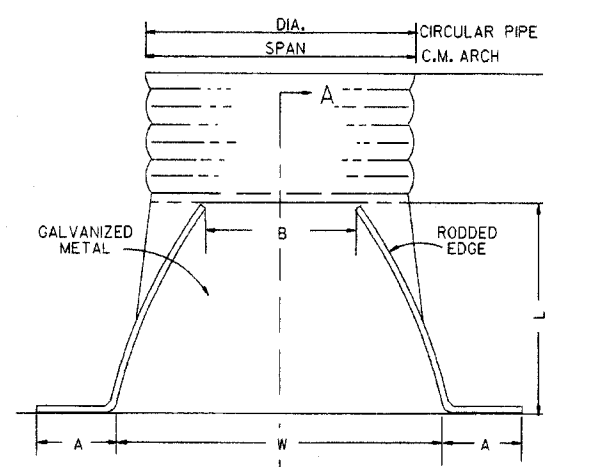
ARCH PIPE

EQUIV. DIA.	SPAN		RISE		W	A	B	C	D	E	P	R2	G-T	S
	AASHTO M 206	AHD NOMINAL	AASHTO M 206	AHD NOMINAL										
INCHES														
15	18	18	11	11	2"	4"	2'-0"	4'-0"	6'-0"	3'-0"	29"	12"	1 1/2"	2 1/2:1
18	22	22	13 1/2	14	2 1/2"	5"	2'-0"	4'-1"	6'-1"	3'-0"	32 1/8"	13"	2 1/2"	2 1/2:1
21	26	26	15 1/2	16	2 3/4"	7"	2'-3"	3'-10"	6'-1"	4'-0"	34 1/8"	14"	2 1/2"	2 1/2:1
24	29 1/2	29	18	18	3"	9"	2'-3"	3'-10"	6'-1"	5'-0"	36 1/8"	15"	2 1/2"	2 1/2:1
30	36 1/4	36	22 1/2	23	3 1/2"	10"	3'-1"	3'-0 1/2"	6'-1 1/2"	6'-0"	47 1/8"	20"	3"	2 1/2:1
36	43 3/4	44	26 3/8	27	4"	10 1/2"	4'-0"	2'-11 1/2"	6'-1 1/2"	6'-6"	54 1/8"	22"	3 1/2"	2 1/2:1
42	51 1/8	51	31 1/8	31	4 1/2"	11 1/2"	4'-7"	1'-10 1/4"	6'-5 1/4"	7'-2"	59 1/2"	23"	3 3/4"	2 1/2:1
48	58 1/2	59	36	36	5"	1'-3"	5'-3"	2'-10 3/4"	8'-1 1/2"	7'-10"	70 5/8"	24"	4 1/4"	2 1/2:1
54	65	65	40	40	5 1/2"	1'-7"	5'-3"	2'-11"	8'-2"	8'-6"	72 1/8"	24"	4 3/4"	2 1/2:1
60	73	73	45	45	6"	1'-10"	5'-6"	2'-8"	8'-2"	9'-0"	77 3/8"	24"	5"	2 1/4:1

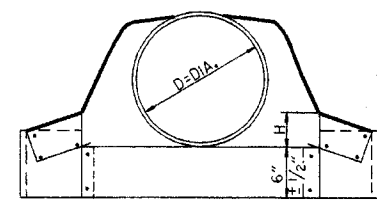
* THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.



END VIEW CONCRETE ARCH PIPE



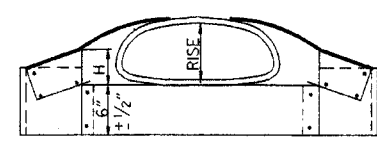
PLAN



CIRCULAR PIPE

CIRCULAR PIPE

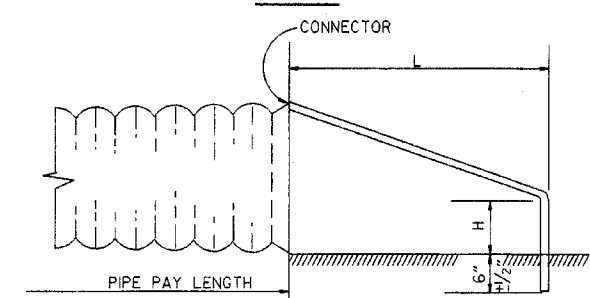
D. DIA.	GAUGE	A	B. MAX.	H	L	W	S
12	16	6	6	6	21	24	2 1/2:1
15	16	7	8	6	26	30	2 1/2:1
18	16	8	10	6	31	36	2 1/2:1
21	16	9	12	6	36	42	2 1/2:1
24	16	10	13	6	41	48	2 1/2:1
30	14	12	16	8	51	60	2 1/2:1
36	14	14	19	9	60	72	2 1/2:1
42	12	16	22	11	69	84	2 1/2:1
48	12	18	27	12	78	90	2 1/2:1
54	12	18	30	12	84	102	2:1
60	12	18	33	12	87	114	1 1/2:1
66	12	18	36	12	87	120	1 1/2:1
72	12	18	39	12	87	126	1 1/3:1



C.M. ARCH PIPE

C.M. ARCH PIPE

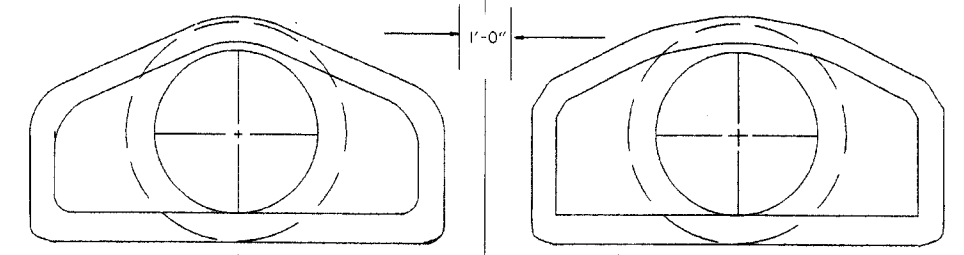
EQUIV. DIA.	SPAN	RISE	A		B. MAX.	H	L	W	S	GAUGE
			1"	±						
15"	17	13	7	9	6	19	30	2 1/2:1	16	
18"	21	15	7	10	6	23	36	2 1/2:1	16	
21"	24	18	8	12	6	28	42	2 1/2:1	16	
24"	28	20	9	14	6	32	48	2 1/2:1	16	
30"	35	24	10	16	6	39	60	2 1/2:1	14	
36"	42	29	12	18	8	46	75	2 1/2:1	14	
42"	49	33	13	21	9	53	85	2 1/2:1	12	
48"	57	38	18	26	12	63	90	2 1/2:1	12	
54"	64	43	18	30	12	70	102	2 1/4:1	12	
60"	71	47	18	33	12	77	114	2 1/4:1	12	



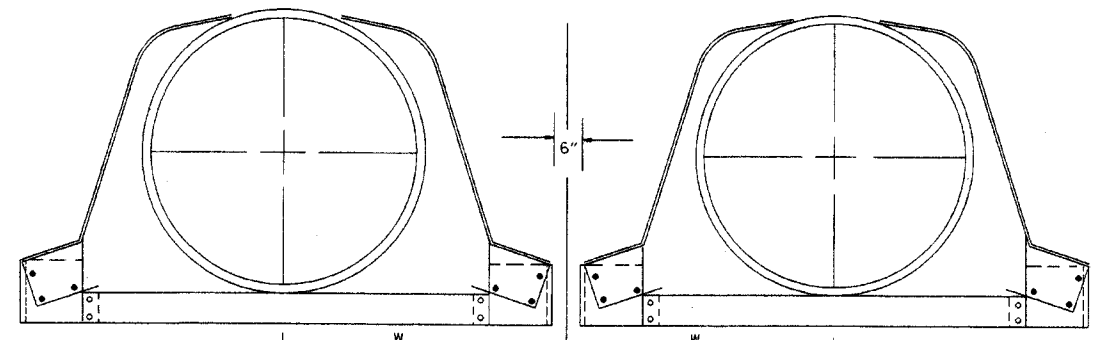
SECTION A-A

NOTE: ALTERNATE CONNECTIONS TO THE PIPE CULVERTS, IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICES, MAY BE MADE SUBJECT TO THE APPROVAL OF THE ENGINEER.

END SECTIONS FOR CORRUGATED METAL PIPE CULVERTS



MULTIPLE R.C. PIPE CULVERTS

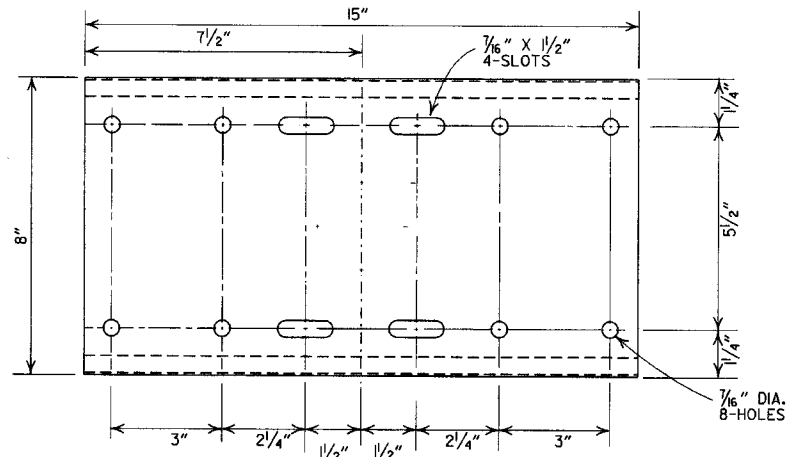


MULTIPLE C.M. PIPE CULVERTS

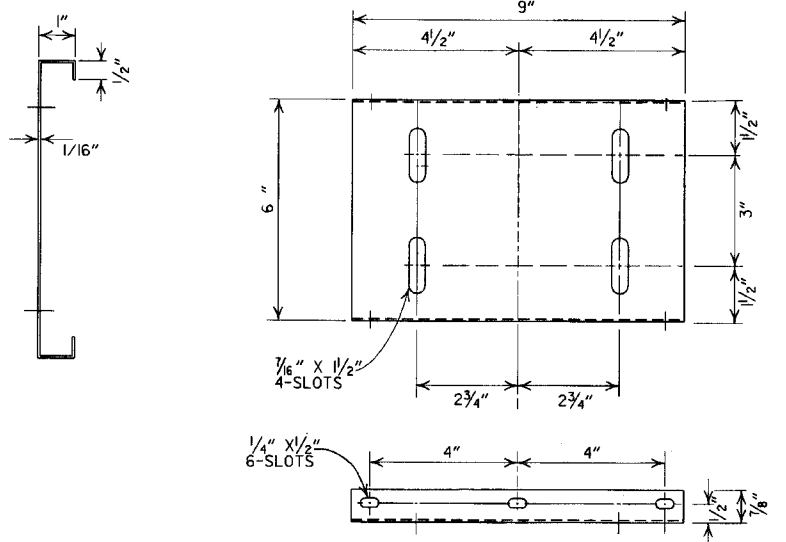
10-18-96	REVISED ASTM REF. TO AASHTO	10-18-96	ARKANSAS STATE HIGHWAY COMMISSION
5-15-80	REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S.	664-5-15-80	
7-14-78	C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES	752-7-14-78	
8-22-75	ADDED MULTIPLE PIPE CULVERTS	517-8-22-75	
12-5-74	REMOVED NOTE RE REINF FOR R.C. F.E.S.	500-12-5-74	
5-24-73	CMP END SECTION, SHOW PIPE PAY LENGTH	627-5-24-73	
10-2-72	REVISED AND REDRAWN	760-10-2-72	
DATE	REVISION	FILED	

FLARED END SECTION

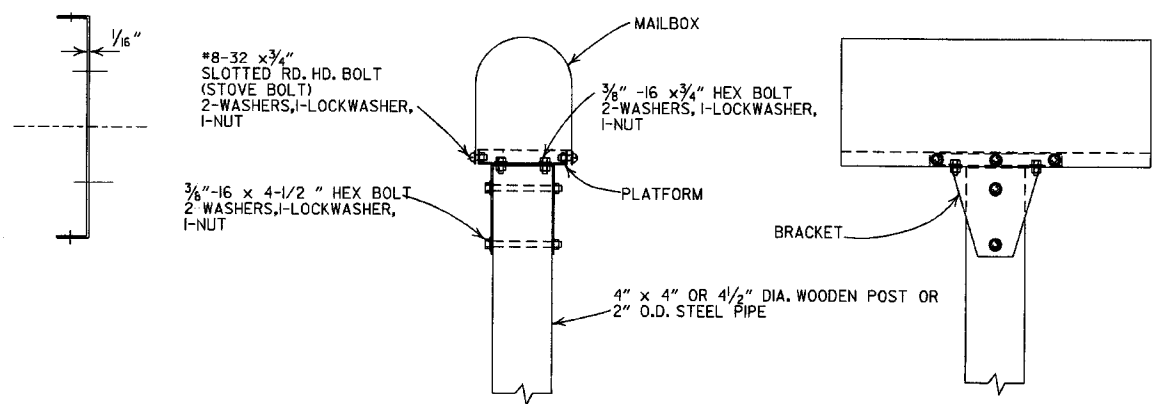
STANDARD DRAWING FES-2



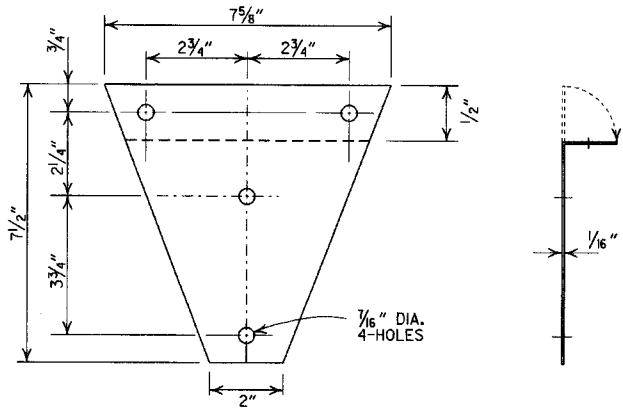
SHELF



PLATFORM



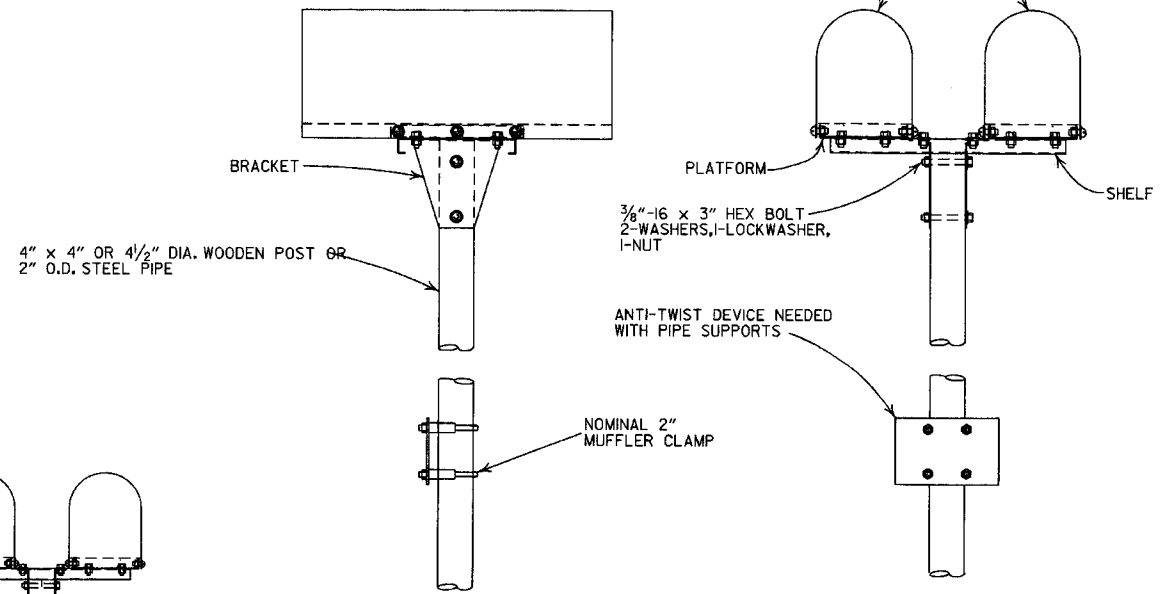
SINGLE INSTALLATION



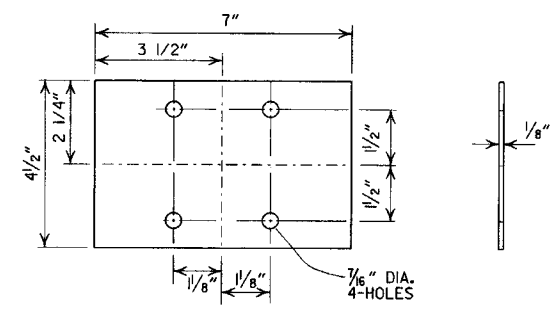
BRACKET

GENERAL NOTES

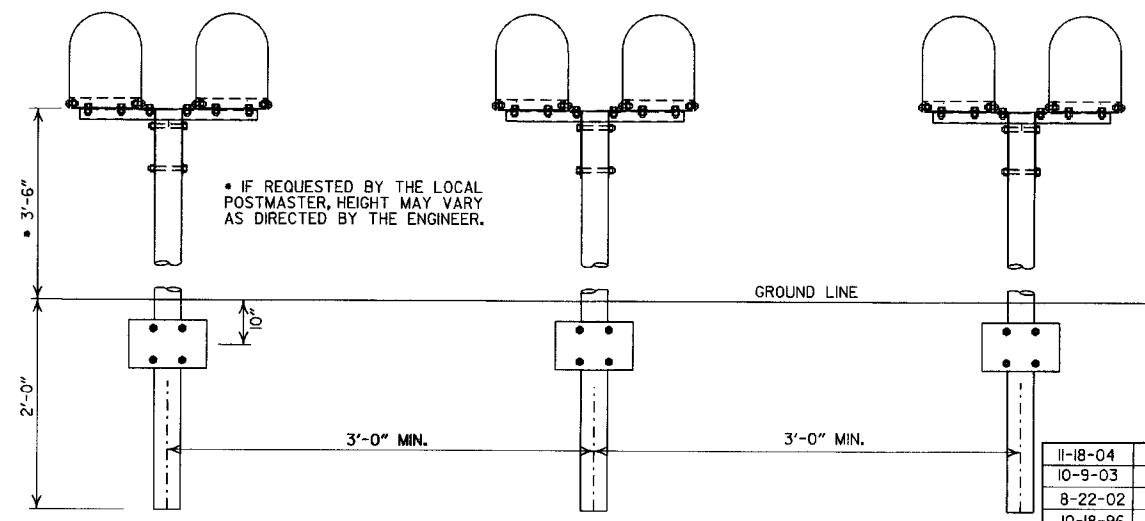
1. MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
2. ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
3. MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 x 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
4. THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES. THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
5. METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
6. MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE AHTD QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



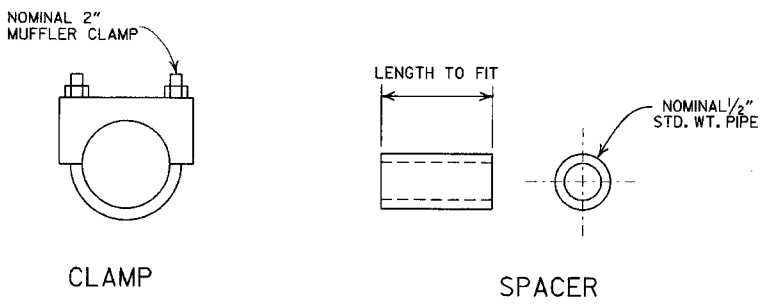
DOUBLE INSTALLATION



ANTI-TWIST PLATE



SPACING FOR MULTIPLE POST INSTALLATION



CLAMP

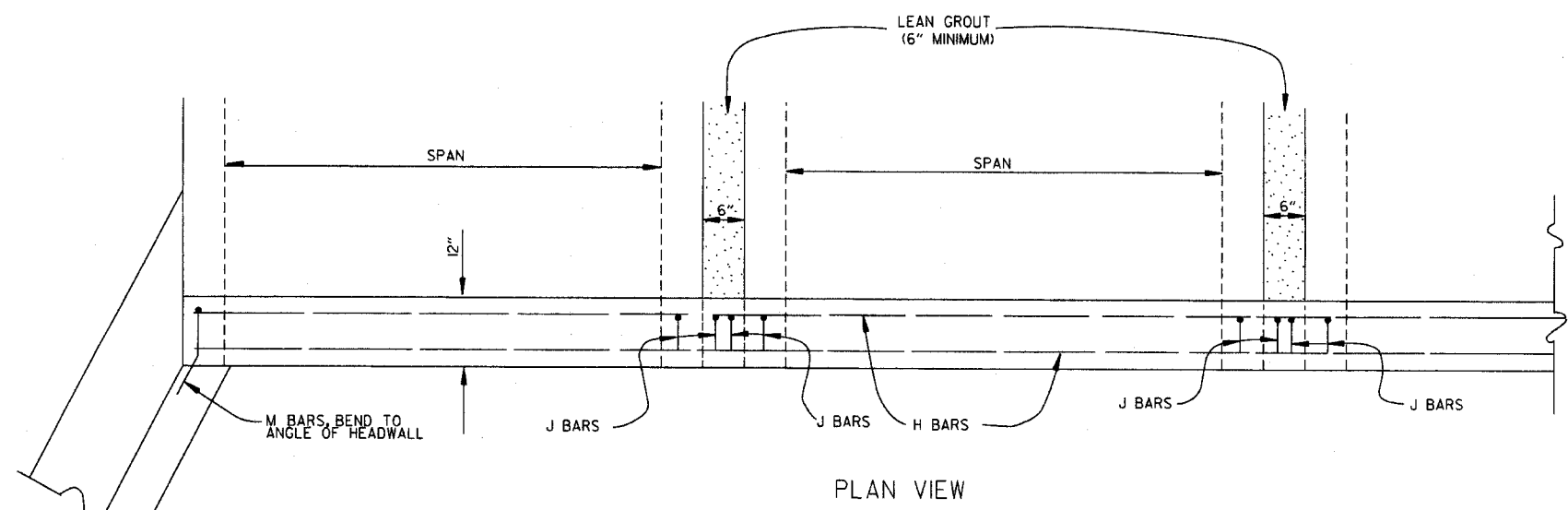
SPACER

DATE	FILMED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	10-7-15-88	ISSUED

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS

STANDARD DRAWING MB-1



BAR LIST

BAR	NO.	SIZE	LENGTH	BAR BENDING DIAGRAM
H	2	#4	•	
I	•	#4	•	
J	•	#4	1'-5"	
L	•	#4	3'-2"	
M	•	#4	1'-8"	

NOTE: LENGTH AND NUMBER OF BARS VARIES WITH SIZE OF CULVERT

GENERAL NOTES

WINGS, CURTAIN WALLS AND APRONS SHALL BE TIED TO THE PRECAST CULVERT SECTION BY CASTING BARS IN CULVERT END SECTIONS AS SHOWN OR BY DOWELING AND GROUTING. J BARS AND M BARS SHALL BE EMBEDDED A MINIMUM OF 10" IN PRECAST BOX.

WINGS, FOOTINGS, APRONS AND CURTAIN WALLS SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE APPLICABLE WING DRAWING, STEEL AND CONCRETE QUANTITIES WILL BE ADJUSTED TO FIT THE IN-PLACE WIDTH & HEIGHT OF THE PRECAST CONCRETE BOX CULVERTS.

ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFERS.

WINGWALLS AND FOOTINGS MAY BE ADJUSTED IN THE FIELD AS DIRECTED BY THE ENGINEER.

ALL CONCRETE, REINFORCING STEEL, LEAN GROUT, MEMBRANE WATERPROOFING, DRAINAGE FILL MATERIAL, GEOTEXTILE FILTER FABRIC, LABOR, MATERIALS AND EQUIPMENT REQUIRED FOR INSTALLING PRECAST BOX CULVERTS WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR THE ITEMS AS SPECIFIED IN SECTION 607 OF THE STANDARD SPECIFICATIONS.

LEAN GROUT SHALL CONSIST OF A SAND CEMENT MIXTURE MEETING THE FOLLOWING REQUIREMENTS:
 PORTLAND CEMENT SHALL BE TYPE I AND SHALL MEET THE REQUIREMENTS OF AASHTO M 85.
 SAND SHALL MEET THE REQUIREMENTS OF FINE AGGREGATE AS SPECIFIED IN SECTION 802.02 OF THE STANDARD SPECIFICATIONS. THE SAND CEMENT MIXTURE SHALL CONSIST OF NOT LESS THAN 1.5 SACKS OF PORTLAND CEMENT PER TON OF MATERIAL MIXTURE. THE MIXTURE SHALL CONTAIN SUFFICIENT WATER TO HYDRATE THE CEMENTS. THE SAND CEMENT MIXTURE SHALL BE PLACED IN MAXIMUM 8 INCH THICK LIFTS, LOOSE MEASURE, AND THOROUGHLY RODDED AND TAMPED AROUND BOX TO THOROUGHLY FILL ALL VOIDS.

MEMBRANE WATERPROOFING CONFORMING TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS SHALL BE APPLIED TO ALL BOX CULVERT JOINTS.

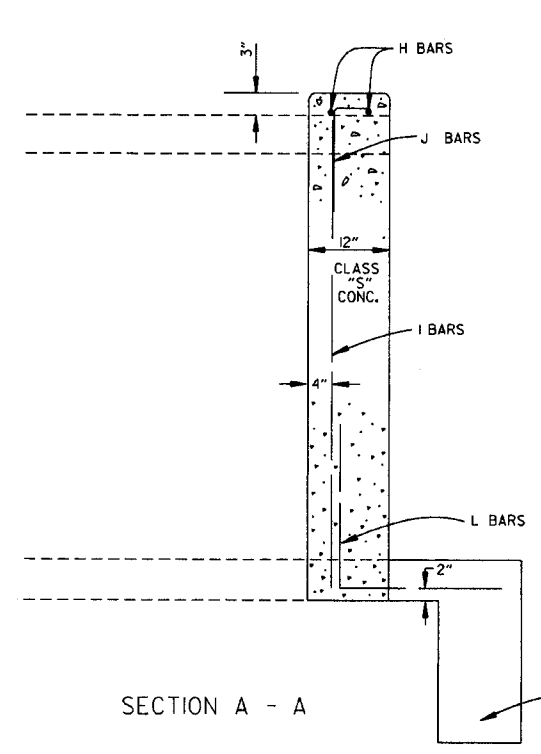
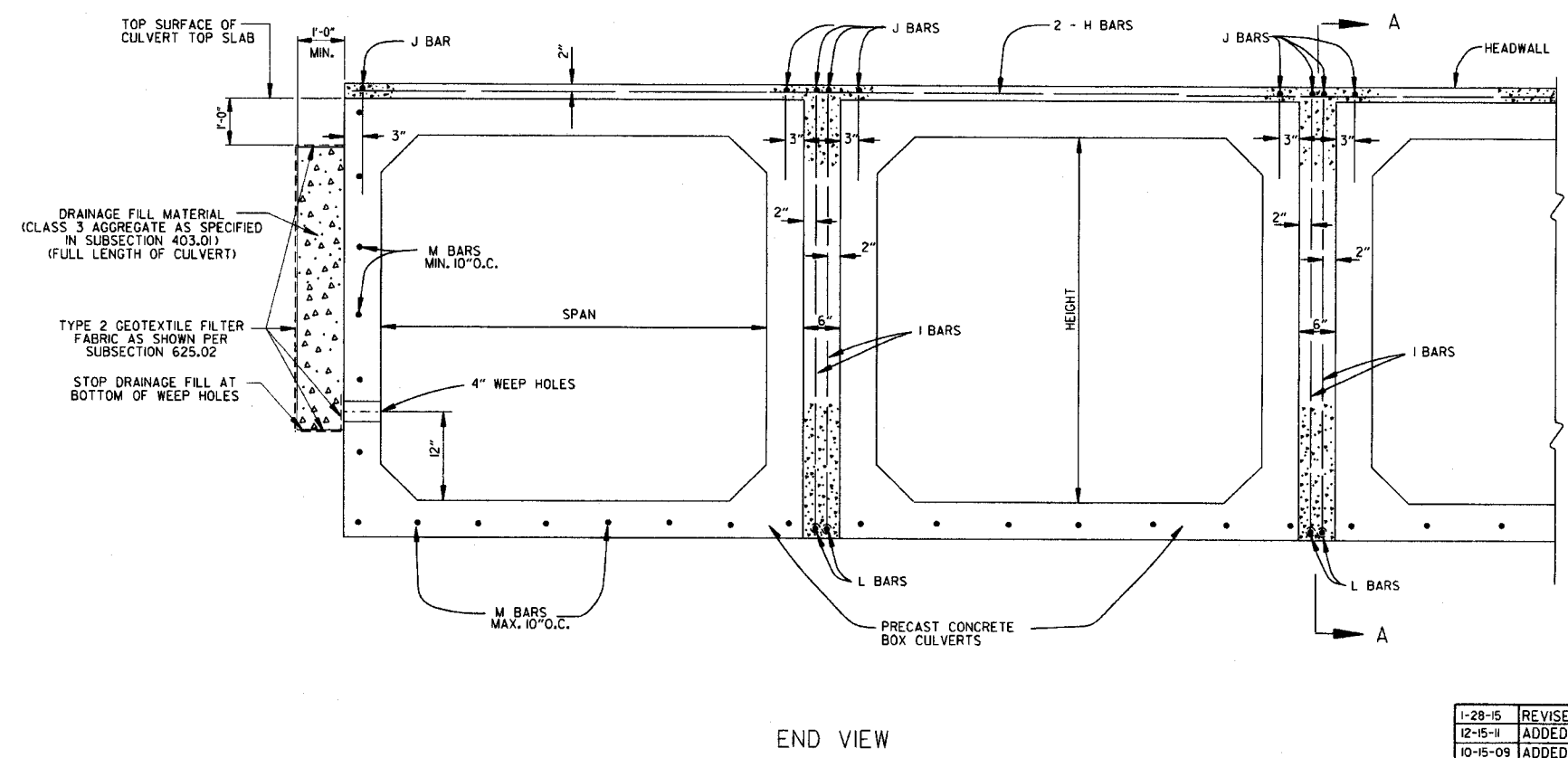
THE MEMBRANE WATERPROOFING WILL BE REQUIRED ON THE TOP EXTERNAL JOINT AND SHALL EXTEND 1 FOOT DOWN THE SIDES OF THE CULVERT.

IN OUTER BARRELS, ONE WEEP HOLE IS REQUIRED IN EXTERIOR WALLS OF EACH PRECAST CULVERT SECTION. WEEP HOLES SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" IN THE ASSEMBLED CULVERT AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

DRAINAGE FILL MATERIAL WITH GEOTEXTILE FABRIC IS REQUIRED AT THE EXTERIOR WALLS OF THE ASSEMBLED CULVERT, SEE DETAILS ON THIS DRAWING.

MINIMUM WIDTH SHALL BE 12" (6" ON EACH SIDE OF JOINT). ON MULTIPLE BARREL CULVERTS, MEMBRANE WATERPROOFING SHALL BE APPLIED TO EACH BARREL AS DESCRIBED ABOVE.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, FLOWABLE SELECT MATERIAL CONFORMING TO SECTION 206 OF THE STANDARD SPECIFICATIONS IN LIEU OF LEAN GROUT.



DATE	REVISION	DATE FILMED
1-28-15	REVISED GEOTEXTILE FABRIC PLACEMENT	
12-15-11	ADDED NOTE & DTLS FOR WEEP HOLE AND DRAINAGE FILL	
10-15-09	ADDED GENERAL NOTE	
11-10-05	REVISED SPACING OF "M" BARS	
4-10-03	REVISED GENERAL NOTES	
10-18-96	CORRECTED AASHTO REF.	
10-1-92	ADDED NOTE FOR MEMBRANE WATERPROOFING	
8-15-91	ADDED NOTE FOR LEAN GROUT	
11-8-90	REVISED FOR 1991 SPECS	
11-30-89	ISSUED: JABE	

ARKANSAS STATE HIGHWAY COMMISSION

PRECAST CONCRETE BOX CULVERTS

STANDARD DRAWING PBC-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31¾	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(1).

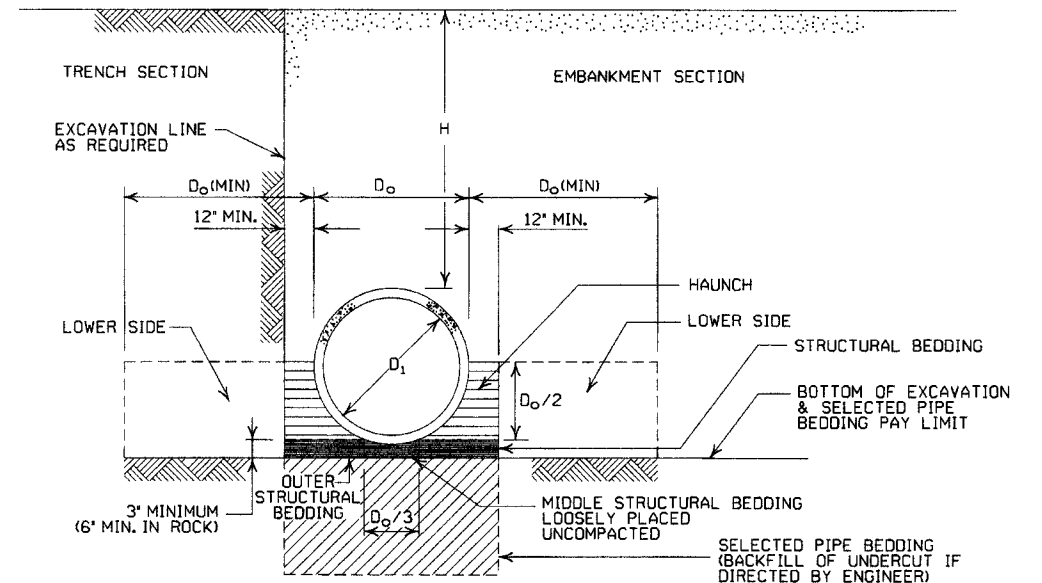
NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

- LEGEND -

- D_i = NORMAL INSIDE DIAMETER OF PIPE
- D_o = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- [Symbol] = UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

- * SM-3 WILL NOT BE ALLOWED.
- ** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170. R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III	CLASS IV	CLASS V	ALL
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

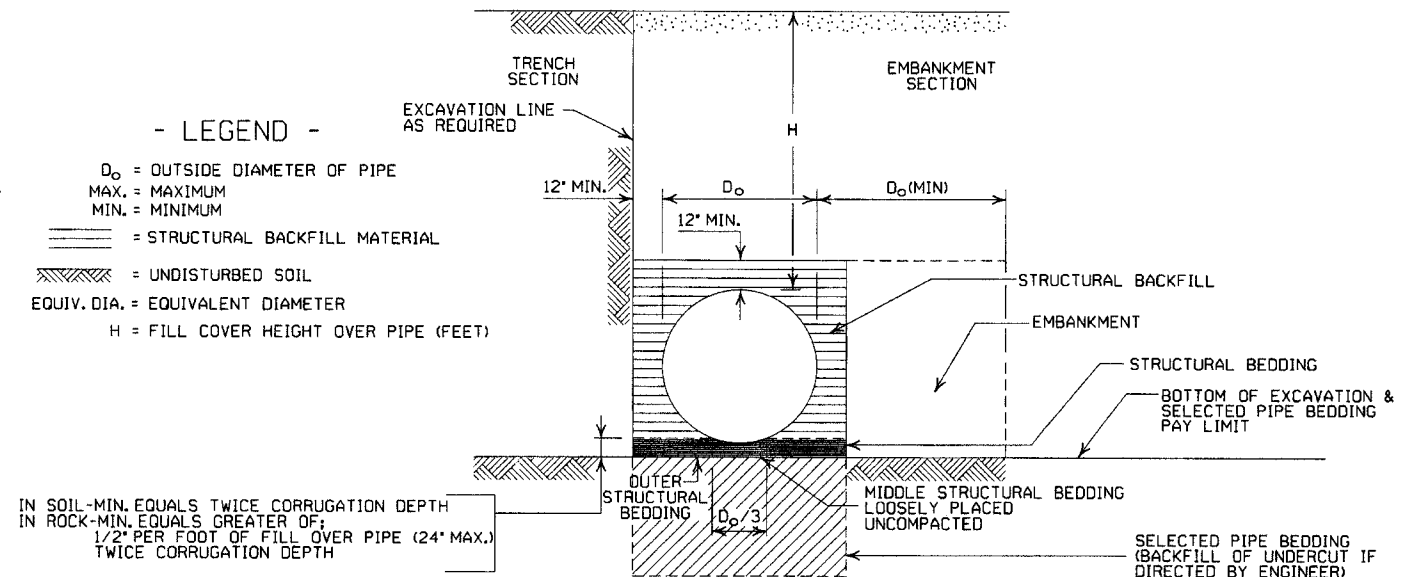
CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" X 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" X 1" OR 5" X 1" CORRUGATION.

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45	52		
18	2	30	30	39		
24	2	22	22	31	41	34
30	2		18	26	27	28
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER	
STEEL				
ZINC COATED	UNCOATED	ALUMINUM		
0.064	0.0598	0.060		16
0.079	0.0747	0.075		14
0.109	0.1046	0.105		12
0.138	0.1345	0.135		10
0.168	0.1644	0.164		8

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION			INSTALLATION			
				TYPE 1	TYPE 1		TYPE 1	TYPE 1		
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2.25	15	0.060	2.25	15		
24	28x20	3	0.064	2.5	15	0.075	2.5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.164	3	15		
66	77x52	8	0.168	3	15					
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2		TYPE 1		TYPE 2		TYPE 1	
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" X 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" X 1" OR 5" X 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1

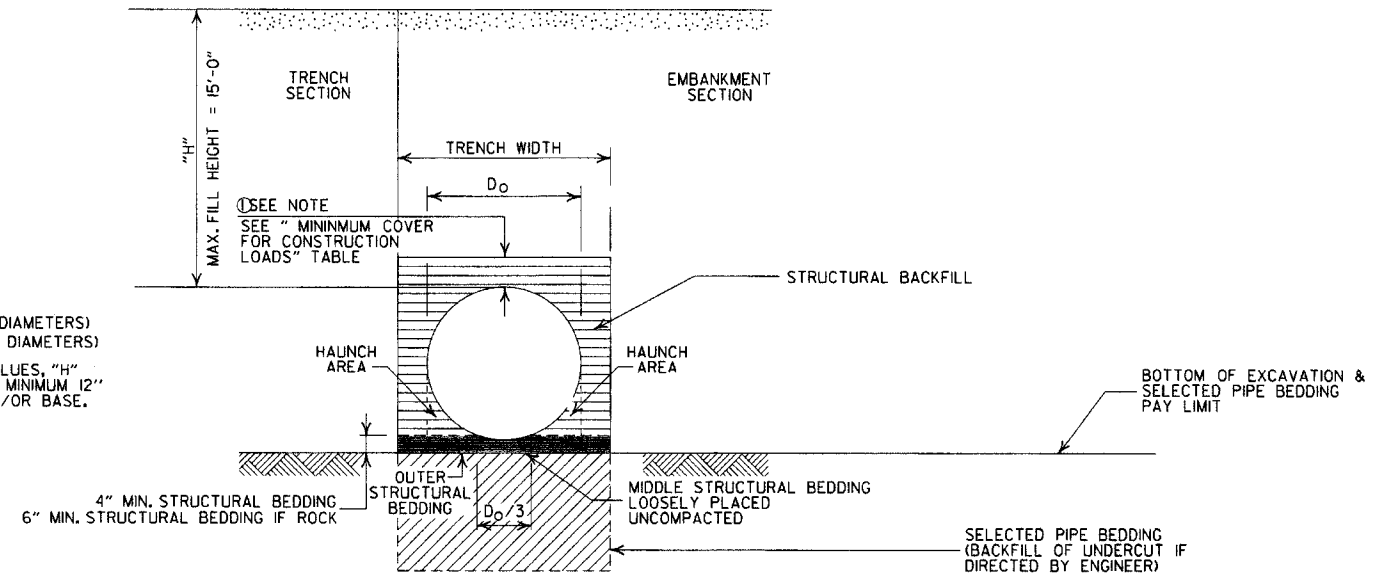
INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
- SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

NOTE:
 18" MIN. (18" - 30" DIAMETERS)
 24" MIN. (36" - 48" DIAMETERS)
 MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

2. MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE 5. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

- LEGEND -

H = FILL HEIGHT (FT.)
 D_o = OUTSIDE DIAMETER OF PIPE
 MAX. = MAXIMUM
 MIN. = MINIMUM

===== = STRUCTURAL BACKFILL MATERIAL
 ////////////// = UNDISTURBED SOIL

2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION
 PLASTIC PIPE CULVERT
 (HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1 

INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
 - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MAXIMUM FILL HEIGHT
BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

- ① NOTE:
12" MIN. (18" - 36" DIAMETERS) MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

MINIMUM TRENCH WIDTH
BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

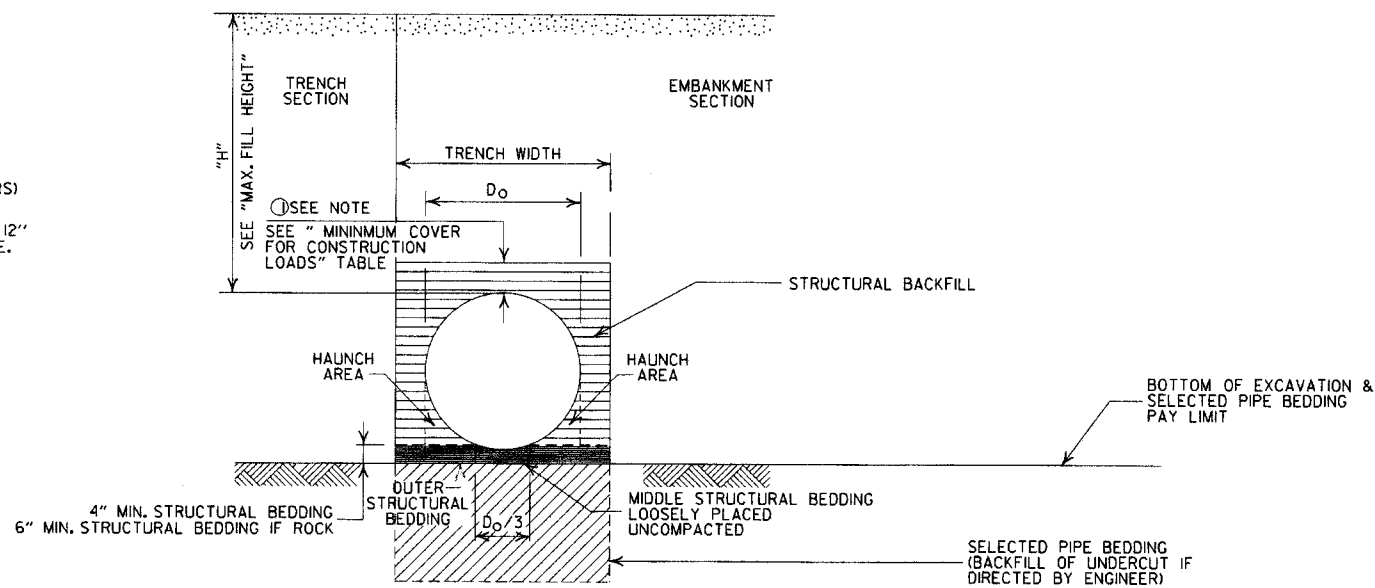
MULTIPLE INSTALLATION OF
PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MINIMUM COVER FOR
CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

- ② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

- I. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

- H = FILL HEIGHT (FT.)
- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- ===== = STRUCTURAL BACKFILL MATERIAL
- ||||| = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	

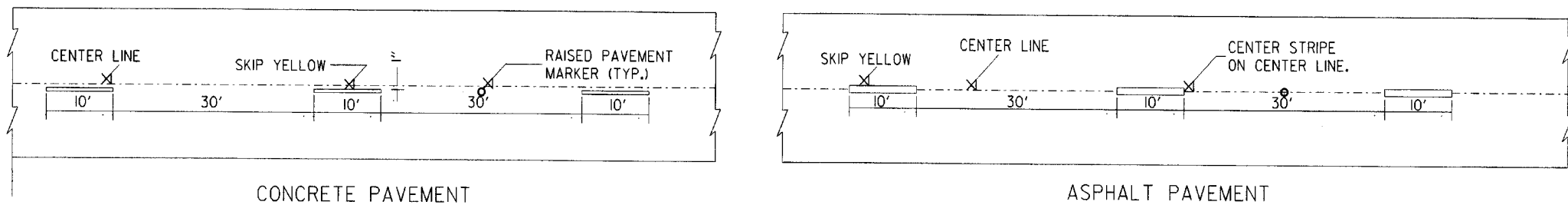
ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
(PVC F949)

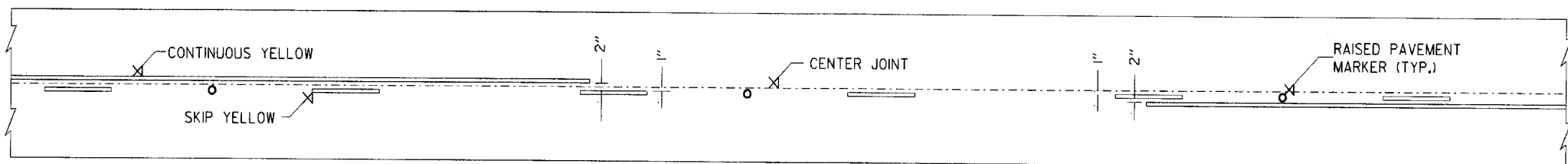
STANDARD DRAWING PCP-2



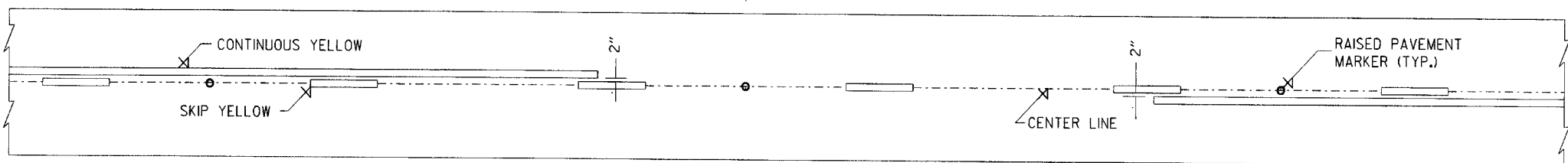
- NOTES:
1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
 2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
 3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.



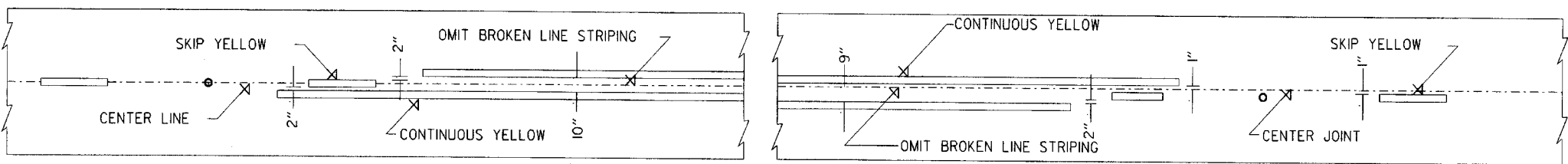
BROKEN LINE STRIPING



SOLID LINE STRIPING ON CONCRETE PAVEMENT



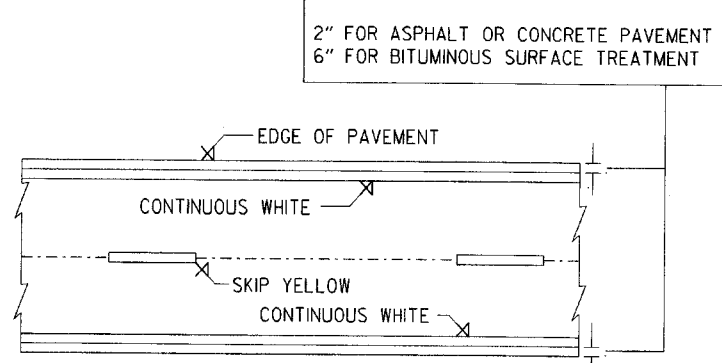
SOLID LINE STRIPING ON ASPHALT PAVEMENT



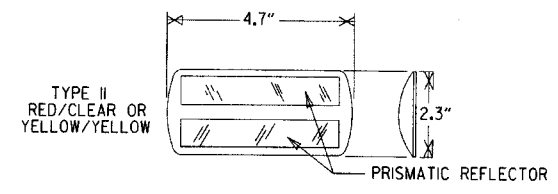
ASPHALT PAVEMENT

CONCRETE PAVEMENT

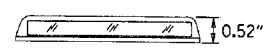
STRIPING AT ADJACENT NO PASSING LANES



PAVEMENT EDGE LINE MARKING

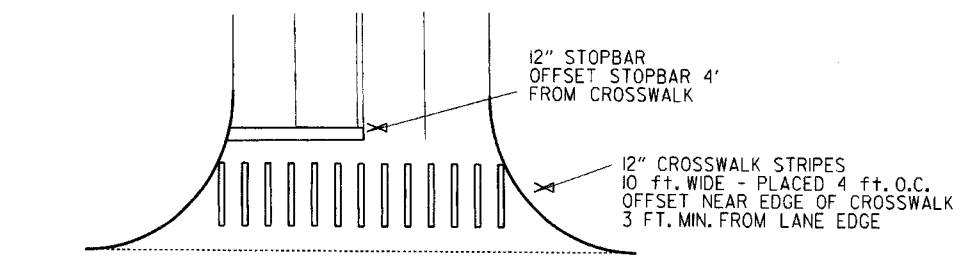


NOTE:
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

NOTE:
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER, REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.



CROSSWALK AND STOPBAR DETAILS

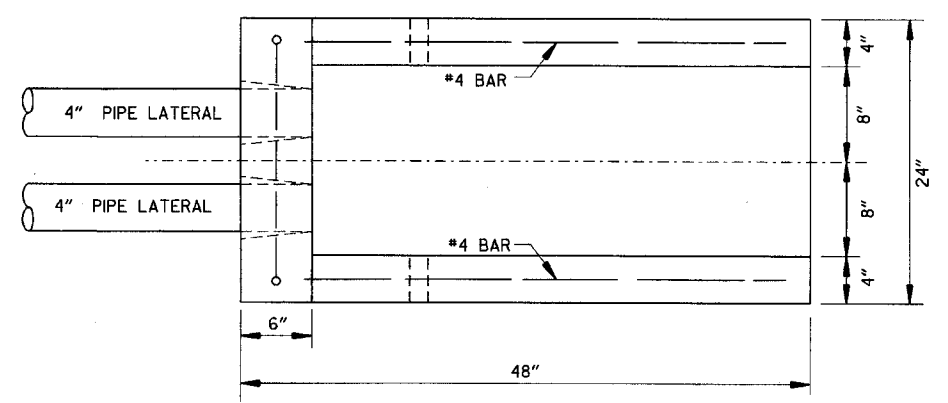
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PAV'T. MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

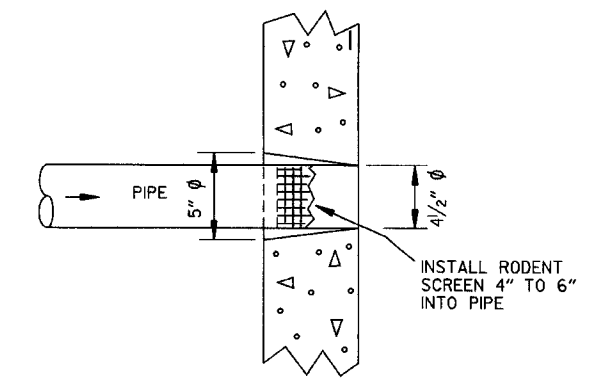
PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

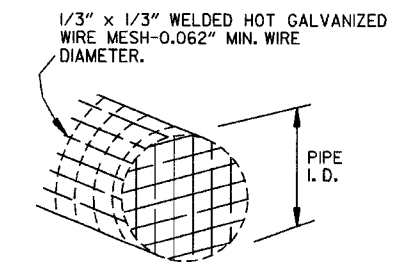
NOTE:
 1. GRANULAR BACKFILL TO BE SUBSIDIARY TO PIPE UNDERDRAIN.
 2. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.
 3. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC. LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



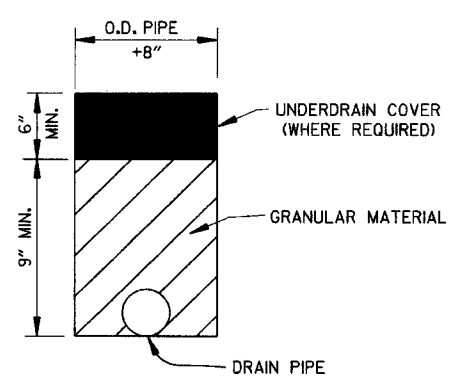
PLAN VIEW



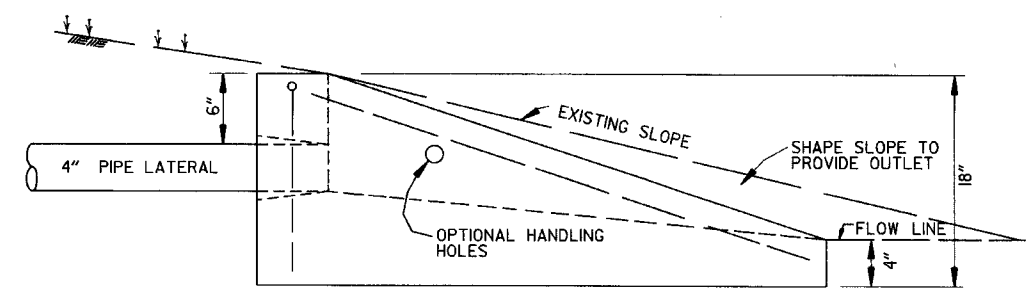
DETAIL OF HOLE FOR 4" PIPE



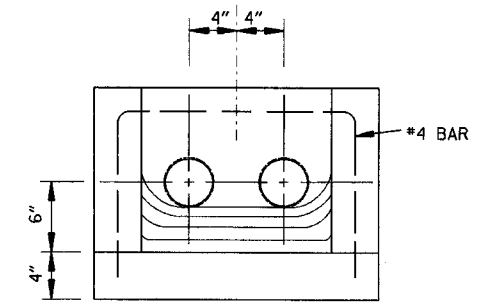
DETAIL OF RODENT SCREEN



DETAILS OF PIPE UNDERDRAIN



SIDE VIEW

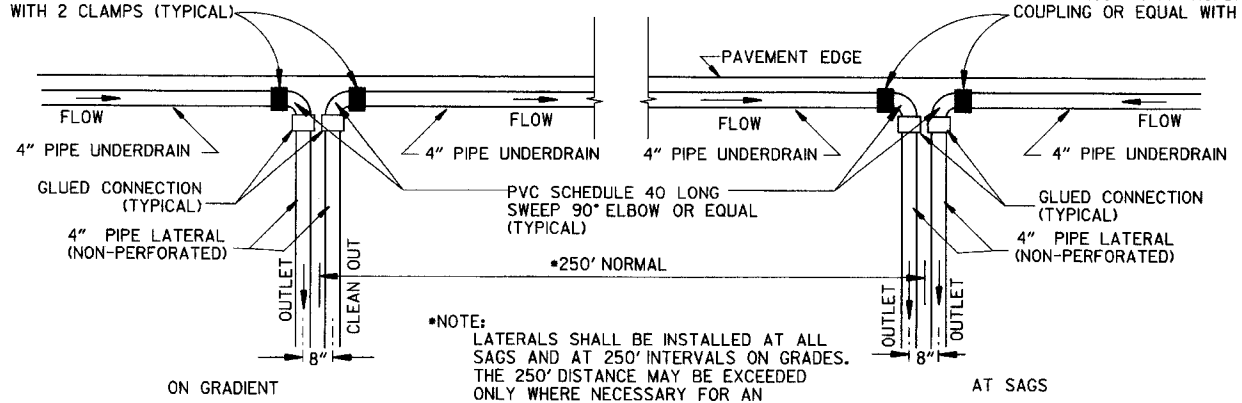


FRONT VIEW

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



*NOTE:
 LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

DATE	REVISION	DATE FILMED
4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE; 5 1/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11-3-94	REVISED FOR DUAL LATERALS	11-3-94
10-1-92	SUBSTITUTED GEOTEXTILE	10-1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11-8-90	DELETED ALTERNATE NOTE	11-8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88

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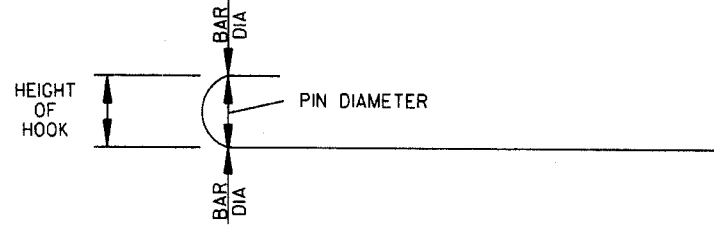
DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1

STEEL FABRICATION: REINFORCING STEEL FABRICATION SHALL CONFORM TO THE DIMENSIONS LISTED IN THE TABLE BELOW:

BAR SIZE	PIN DIAMETER	HOOK EXTENSION "K"
3	2 1/4"	4"
4	3"	4 1/2"
5	3 3/4"	5"
6	4 1/2"	6"
7	5 1/4"	7"
8	6"	8"

IF THE OVERALL HEIGHT OF THE HOOK (SEE DIAGRAM BELOW) FOR A "b", "b1", "b2" OR "b3" BENT BAR IS GREATER THAN THE CORRESPONDING TOP OR BOTTOM SLAB THICKNESS, LESS 2 3/4 INCHES, EACH BENT BAR SHALL BE REPLACED WITH ONE HOOKED BAR AND ONE STRAIGHT BAR, USING LENGTHS AS SHOWN IN THE TABLE BELOW. THE TWO BARS SHALL BE THE SAME DIAMETER AS, AND PLACED AT THE SAME SPACING AS, THE "b", "b1", "b2" OR "b3" BENT BARS THEY REPLACE.



NOTE: DIMENSIONS OF BARS ARE MEASURED OUT TO OUT OF BARS.

OVERALL HEIGHT OF HOOKED BAR DIAGRAM

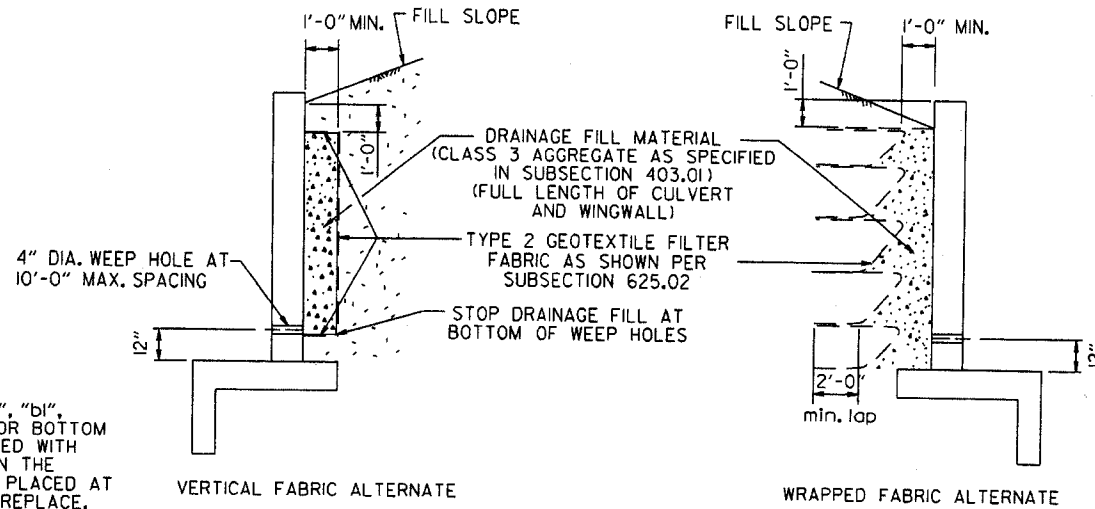
THE HOOKED BARS SHALL BE PLACED IN THE BOTTOM OF THE TOP SLAB AND THE TOP OF THE BOTTOM SLAB. THE STRAIGHT BARS SHALL BE PLACED IN THE TOP OF THE TOP SLAB AND THE BOTTOM OF THE BOTTOM SLAB. SEE TABLE BELOW FOR LENGTHS OF REPLACEMENT HOOKED AND STRAIGHT BARS.

FOR SKEWED CULVERTS, THE REPLACEMENT STRAIGHT BAR MAY HAVE TO BE CUT IN FIELD TO FIT.

REPLACEMENT BAR LENGTHS TABLE

BAR SIZE: "b", "b1", "b2" OR "b3"	LENGTH OF HOOKED BAR	LENGTH OF STRAIGHT BAR
#4	L + 1' - 0"	SEE "c" BAR LENGTH
#5	L + 1' - 2"	SEE "c" BAR LENGTH
#6	L + 1' - 4"	SEE "c" BAR LENGTH
#7	L + 1' - 8"	SEE "c" BAR LENGTH
#8	L + 1' - 10"	SEE "c" BAR LENGTH
#9	L + 2' - 6"	SEE "c" BAR LENGTH

L = "OW" - 3 INCHES



WINGWALL & CULVERT DRAINAGE DETAIL

REINFORCED CONCRETE BOX CULVERT GENERAL NOTES

CONCRETE SHALL BE CLASS S WITH A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 3500 PSI. REINFORCING STEEL SHALL BE AASHTO M 31 OR M 53, GRADE 60.

CONSTRUCTION AND MATERIALS FOR WINGWALL & CULVERT DRAINAGE, INCLUDING WEEP HOLES AND GRANULAR MATERIAL, SHALL BE SUBSIDIARY TO THE BID ITEM, "CLASS S CONCRETE".

MEMBRANE WATERPROOFING SHALL CONFORM TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS.

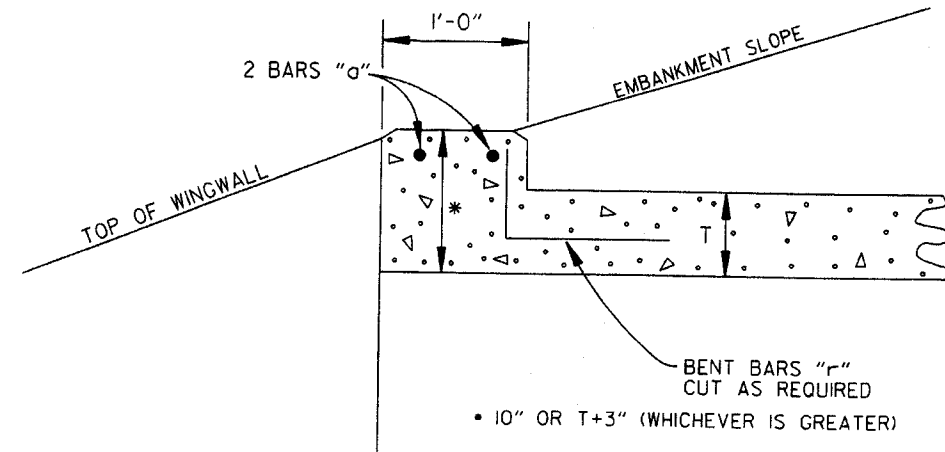
MEMBRANE WATERPROOFING SHALL BE APPLIED TO ALL CONSTRUCTION JOINTS IN THE TOP SLAB AND THE SIDEWALLS OF R.C. BOX CULVERTS AS DIRECTED BY THE ENGINEER. NO PAYMENT SHALL BE MADE FOR THIS ITEM, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS BID FOR THE R.C. BOX CULVERT.

REINFORCING STEEL TOLERANCES: THE TOLERANCES FOR REINFORCING STEEL SHALL MEET THOSE LISTED IN "MANUAL OF STANDARD PRACTICE" PUBLISHED BY CONCRETE REINFORCING STEEL INSTITUTE (CRSI) EXCEPT THAT THE TOLERANCE FOR TRUSS BARS SUCH AS FIGURE 3 ON PAGE 7-4 OF THE CRSI MANUAL SHALL BE MINUS ZERO TO PLUS 1/2 INCH.

WEEP HOLES IN BOX CULVERT WALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

WEEP HOLES IN WINGWALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THERE SHALL BE A MINIMUM OF TWO (2) WEEP HOLES IN EACH WINGWALL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE WINGWALL FOOTING.

THE REQUIREMENTS SHOWN ON THIS DRAWING SHALL SUPERCEDE THE CORRESPONDING REQUIREMENTS ON ALL REINFORCED CONCRETE BOX CULVERT STANDARD DRAWINGS.



NOTE: FOR ALL SKEWED R.C. BOX CULVERTS THE LENGTH "K" OF THE MODIFIED HEADWALL SHALL BE EQUAL TO THE ROADWAY LENGTH "RL". THE ENDS OF THE HEADWALL SHALL BE CONSTRUCTED PARALLEL TO THE SKEW ANGLE OF THE BOX CULVERT.

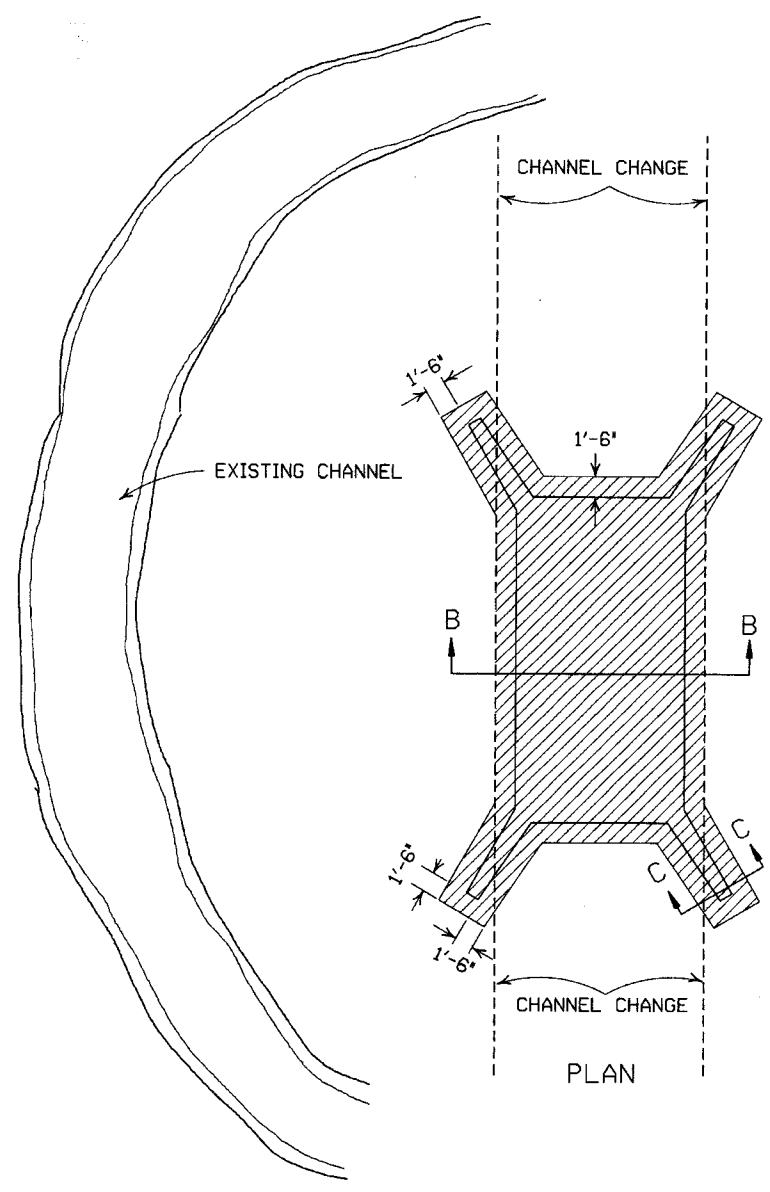
R.C. BOX CULVERT HEADWALL MODIFICATIONS

DATE	REVISION	DATE FILMED
7/26/12	REV. DRAINAGE FILL MATERIAL & DETAIL	
12/15/11	REQUIRE WEEP HOLES IN BOX CULVERT WALLS	
5-25-06	REV. GEN. NOTES AND DETAILS FOR WEEP HOLES, BAR DIAGRAM	
11-16-01	ADDED WINGWALL DRAINAGE DETAIL/EDITED GEN. NOTES	
10-18-96	REV. ASTM REF. TO AASHTO & ADDED BAR DIAGRAM	
10-12-95	MOVED SOLID SODDING DETAIL TO RCB-2	
6-2-94	ADDED SOLID SODDING PLAN DETAIL	
8-5-93	REVISED PIN DIAMETER TO SPECS.	
8-15-91	DRAWN AND ISSUED	

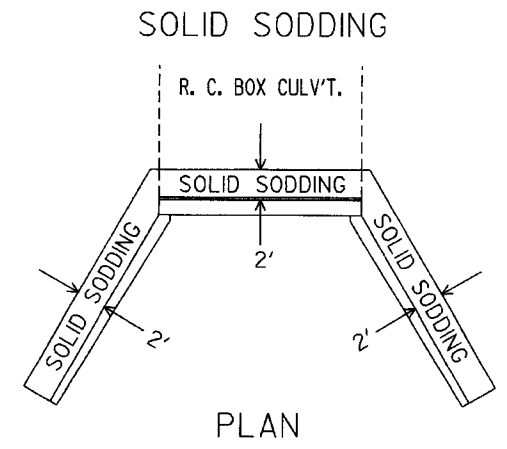
ARKANSAS STATE HIGHWAY COMMISSION

REINFORCED CONCRETE BOX CULVERT DETAILS

STANDARD DRAWING RCB-1



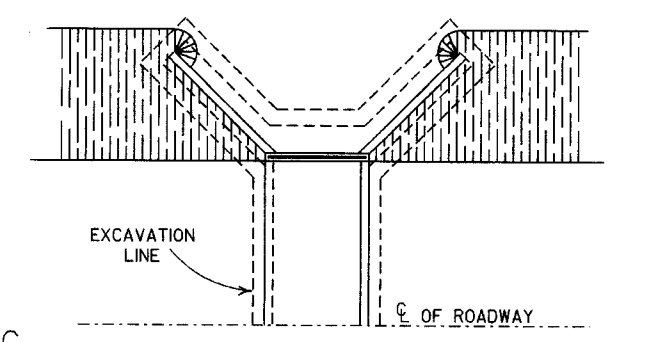
PLAN



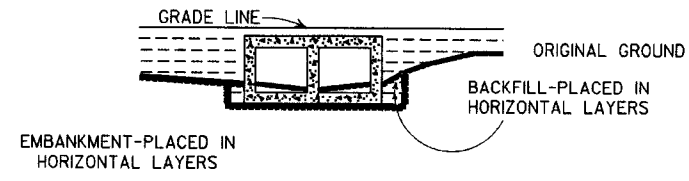
PLAN

PARTIAL SECTION SHOWING SOLID SODDING AT HEADWALLS AND WING WALLS

NOTE: LENGTH MEASURED ALONG THE CENTER OF 2' STRIP OF SOLID SODDING.

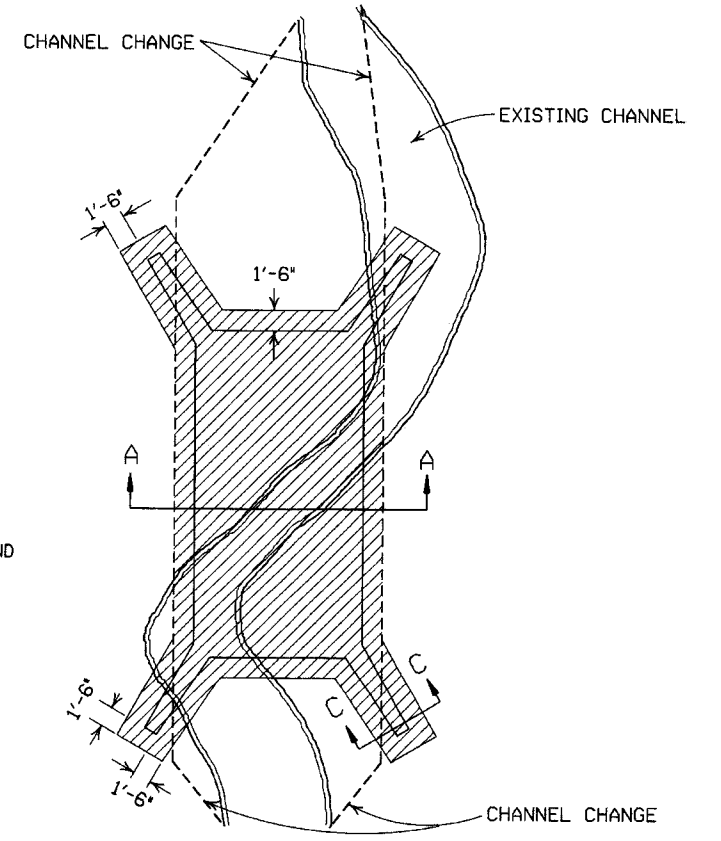


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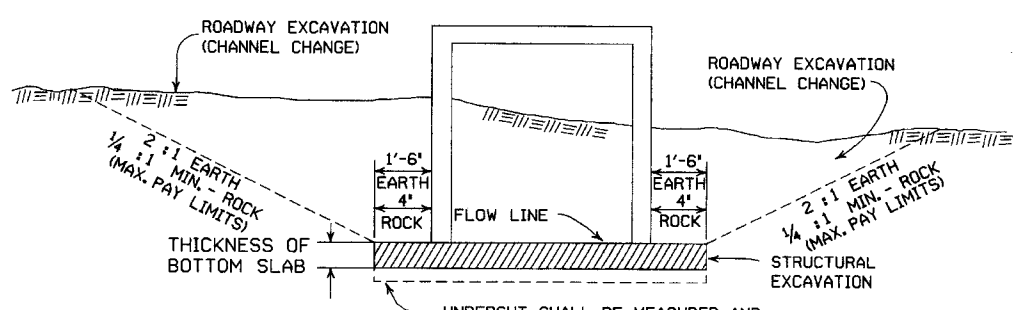


LONGITUDINAL SECTION

BACKFILL DETAILS FOR BOX CULVERT

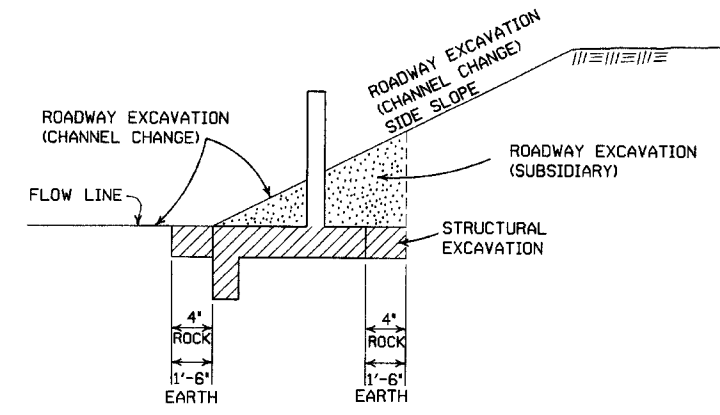


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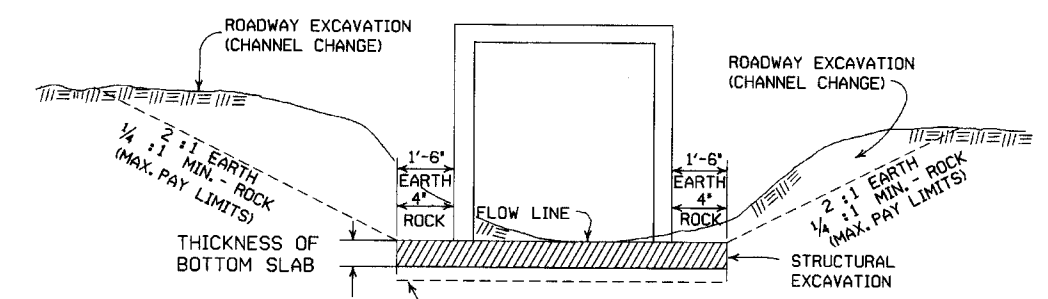


SECTION B-B
DETAILS FOR NEW CHANNELS

UNDERCUT SHALL BE MEASURED AND PAID FOR ACCORDING TO SECTIONS 801.10 AND 801.11, RESPECTIVELY, OF THE STANDARD SPECIFICATIONS.



SECTION C-C



SECTION A-A

DETAILS THROUGH EXISTING CHANNELS

GENERAL NOTES:

ROADWAY EXCAVATION (CHANNEL CHANGE) WILL BE PAID FOR AT R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS ACTUALLY CUT AND WILL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS ABOVE THE FLOW LINE. ROADWAY EXCAVATION (CHANNEL CHANGE) SHALL BE MEASURED BY CROSS SECTIONS AND VOLUMES COMPUTED BY AVERAGE END AREA METHOD. ALL CHANNEL CHANGES SHALL BE BROUGHT TO GRADE PRIOR TO MAKING ANY EXCAVATION FOR STRUCTURES.

EXCAVATION FOR STRUCTURES WILL BE PAID FOR AT ALL R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS SHOWN AND SHALL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS BELOW THE CHANNEL FLOW LINE.

ROADWAY EXCAVATION SHOWN IN SECTION C-C ABOVE AS SUBSIDIARY WILL NOT BE MEASURED OR PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS OF EXCAVATION.

11-20-03	REVISED SECTION A-A NOTE	
8-22-02	REVISED SECTION B-B NOTE	
10-12-95	COMBINED 1891B AND 1888A	
1-4-83	REVISED GENERAL NOTES AND ADDED MAXIMUM PAY LIMIT NOTES.	674-1-4-83
2-2-76	EXCAV. PAY LIMITS	917-2-2-76
10-2-72	REVISED AND REDRAWN	564-10-16-72
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS

STANDARD DRAWING RCB-2

SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		70 MPH	
	Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)	
	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE
0° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 30'	N.C.		0.021		0.021		0.021		0.023		0.028	
1° 45'	N.C.		0.025		0.025		0.025		0.030		0.037	
2° 00'	R.C.		0.028	175	0.031	200	0.037	225	0.043	300	0.054	300
2° 15'	R.C.		0.031		0.034		0.040		0.048		0.062	
2° 30'	0.021		0.034		0.040		0.048		0.055		0.070	
2° 45'	0.023		0.037		0.043		0.051		0.061		0.078	300
3° 00'	0.025		0.040	200	0.047	250	0.056	300	0.067	350	0.085	350
3° 15'	0.027		0.043		0.051		0.060		0.072		0.091	
3° 30'	0.029		0.046		0.055		0.065		0.078		0.098	400
3° 45'	0.031		0.049		0.059		0.070		0.084		0.100	
4° 00'	0.033	200	0.051		0.062		0.074		0.089		0.100	
4° 30'	0.037		0.056		0.068		0.081		0.097		0.100	
5° 00'	0.040		0.061		0.074		0.088		0.104		0.100	
5° 30'	0.043		0.066	185	0.080		0.095		0.111		0.100	
6° 00'	0.046		0.070	190	0.084		0.099		0.115		0.100	
6° 30'	0.050		0.074	200	0.088		0.103		0.120		0.100	
7° 00'	0.053		0.078	210	0.092	300	0.107		0.124		0.100	
7° 30'	0.056		0.081	215	0.095		0.110		0.127		0.100	
8° 00'	0.059		0.084	220	0.098		0.113		0.130		0.100	
8° 30'	0.061		0.087	225	0.100		0.115		0.133		0.100	
9° 00'	0.063		0.089	230	0.102		0.117		0.135		0.100	
10° 00'	0.068	160	0.094	250	0.107		0.122		0.140		0.100	
11° 00'	0.072	170	0.097	250	0.109		0.124		0.142		0.100	
12° 00'	0.076	175	0.099	250	0.110		0.125		0.143		0.100	
13° 00'	0.080	180	0.100	250	0.111		0.126		0.144		0.100	
14° 00'	0.083	190	0.101	250	0.112		0.127		0.145		0.100	
15° 00'	0.086	195	0.102	250	0.113		0.128		0.146		0.100	
16° 00'	0.089	200	0.103	250	0.114		0.129		0.147		0.100	
17° 00'	0.091	200	0.104	250	0.115		0.130		0.148		0.100	
18° 00'	0.093	205	0.105	250	0.116		0.131		0.149		0.100	
19° 00'	0.095	210	0.106	250	0.117		0.132		0.150		0.100	
20° 00'	0.097	215	0.107	250	0.118		0.133		0.151		0.100	
21° 00'	0.098	215	0.108	250	0.119		0.134		0.152		0.100	
22° 00'	0.099	215	0.109	250	0.120		0.135		0.153		0.100	
23° 00'	0.099	215	0.109	250	0.120		0.135		0.153		0.100	
24° 00'	0.100	220	0.110	250	0.120		0.135		0.153		0.100	

D MAX = 24° 45'

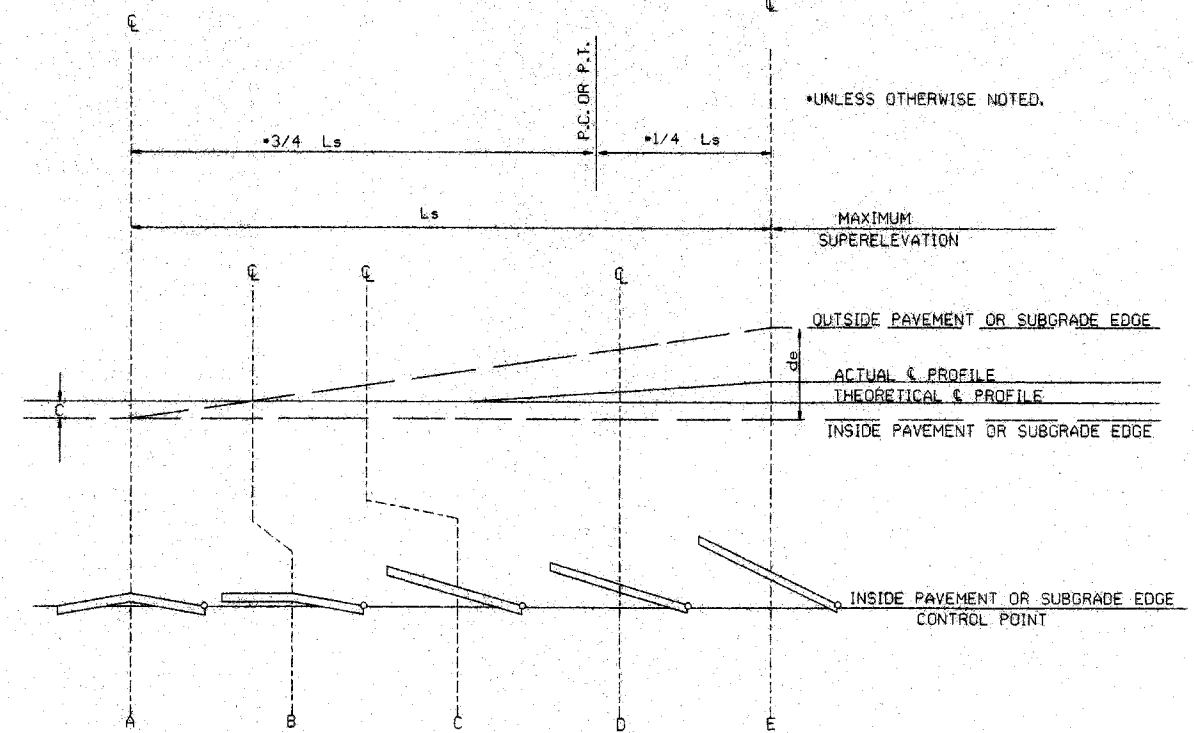
ABBREVIATIONS

- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:
 - 3 LANE UNDIVIDED - - - - +20%
 - 4 LANE UNDIVIDED - - - - +50%
 - 5 LANE UNDIVIDED - - - - +80%
 - 6 LANE UNDIVIDED - - - - +100%

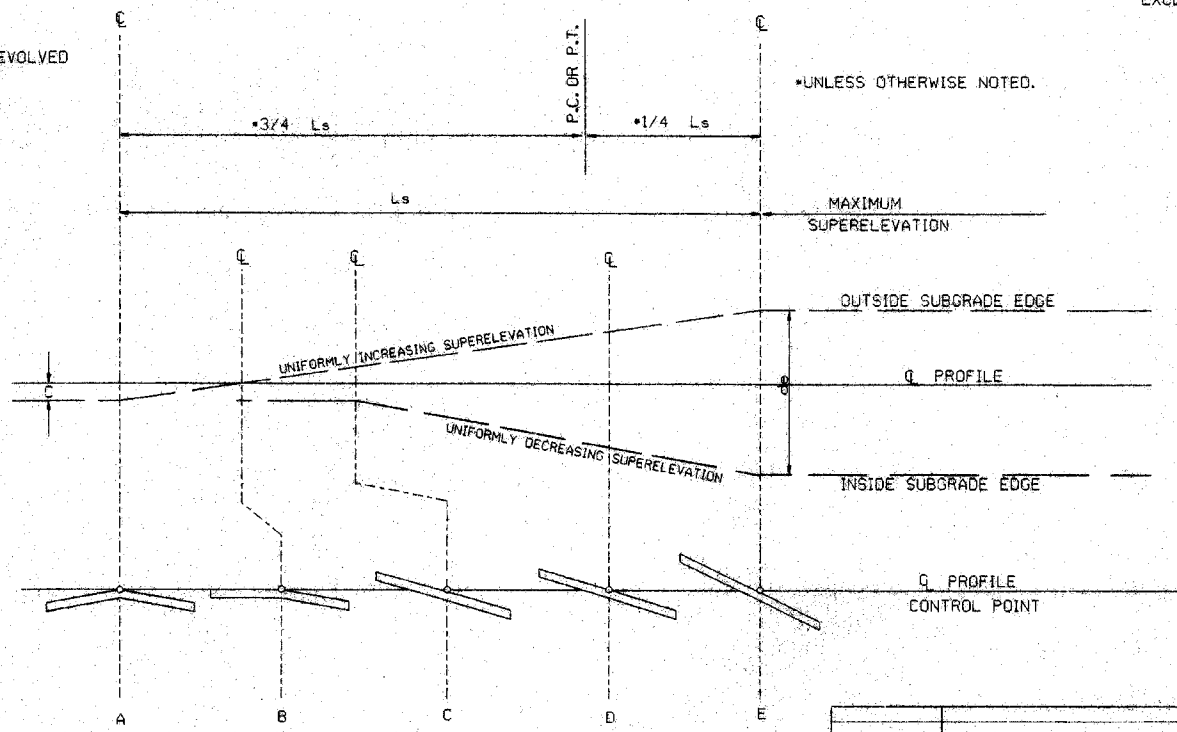
NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.
RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

SUPERELEVATION FORMULA = $\frac{Lde}{Ls}$





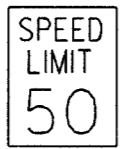






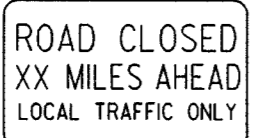
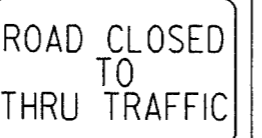





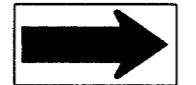



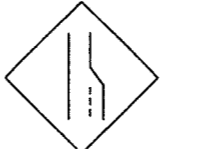


















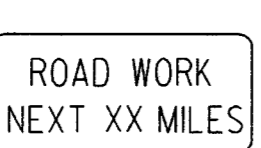
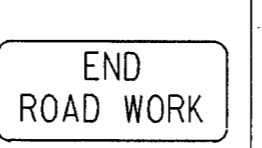
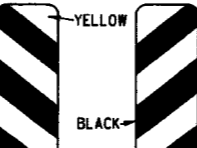


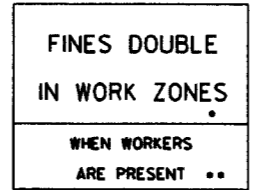
STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE

10-18-96	ADDED FORMULA	10-18-96
01-09-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC

STANDARD DRAWING SE-2

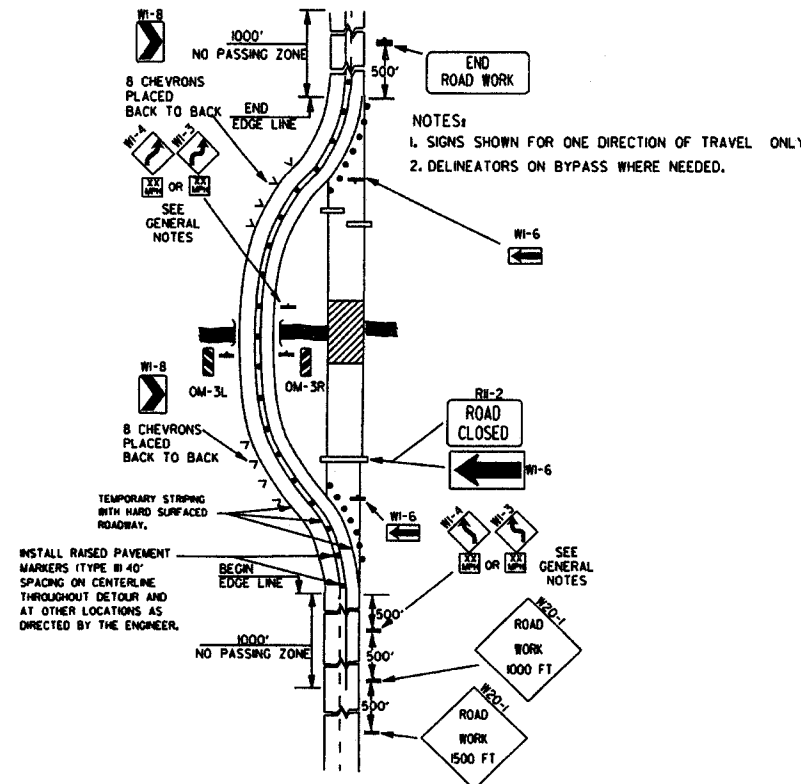
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60" • USE 6" C LETTERS •• USE 4" D LETTERS</p>

ADVANCE DISTANCES (XXXX)

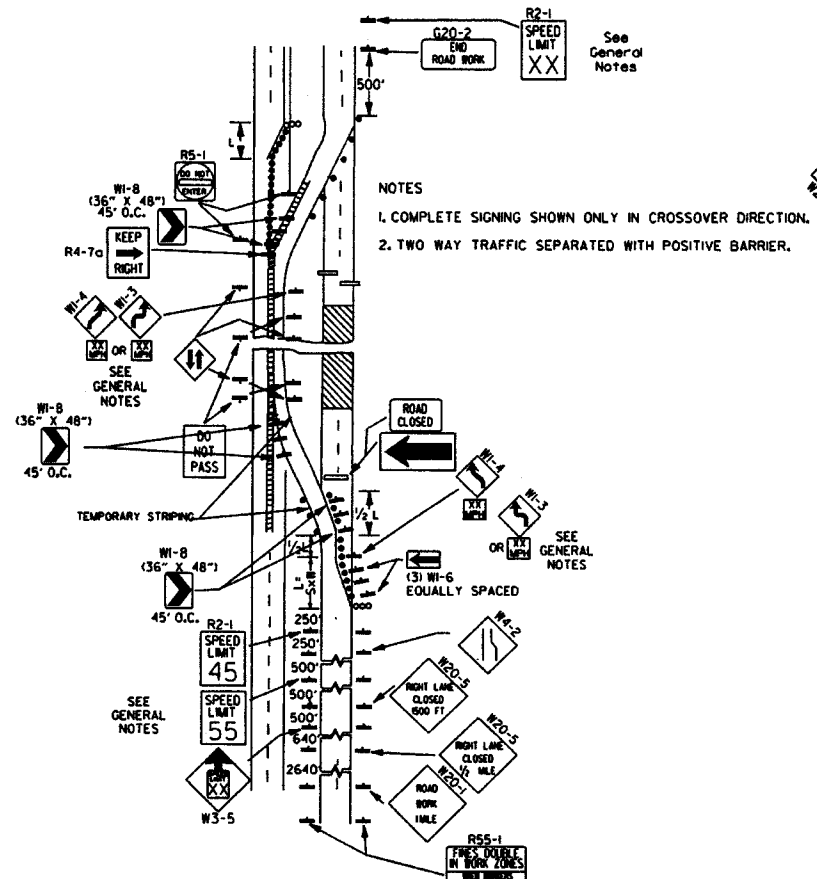
500 FT	1/2 MILE
1000 FT	3/4 MILE
1500 FT	1 MILE AHEAD

- GENERAL NOTES:
- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
 - TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
 - EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
 - SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
 - SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
 - POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
 - ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
 - FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
 - MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
 - R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.
- NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

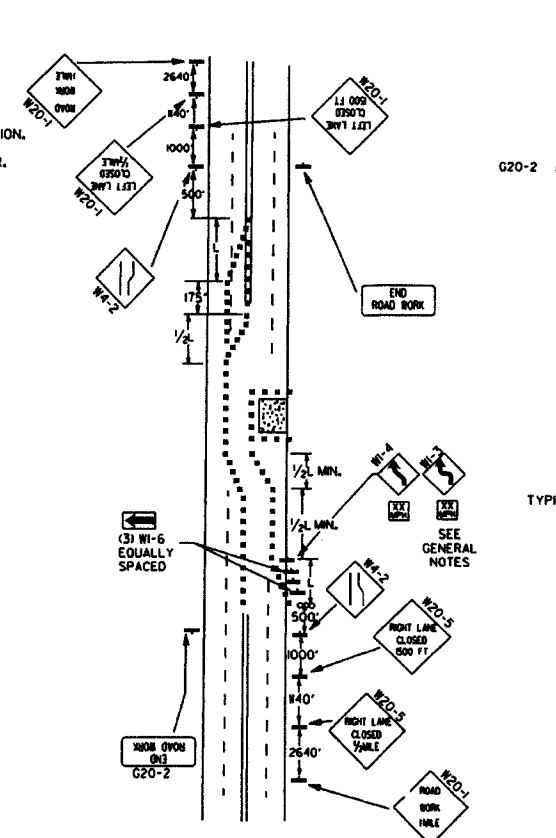
9-2-95	REVISED REDUCED SPEED LIMIT AHEAD SIGNS	
	REVISED ROAD WORK NEXT XX MILES	
12-15-4	REVISED W24-1	
1-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-10-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VL MUTCD SEPT. 3, 1993	
8-15-79	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED



(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.

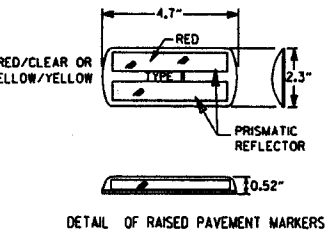


(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

- KEY:
- FLAGGER
 - POSITIVE BARRIER
 - ARROW PANEL (IF REQUIRED)
 - TYPE III BARRICADE
 - CHANNELIZING DEVICE
 - TRAFFIC DRUM
 - RAISED PAVEMENT MARKER



TYPICAL ADVANCE WARNING SIGN PLACEMENT

TAPER FORMULAE:

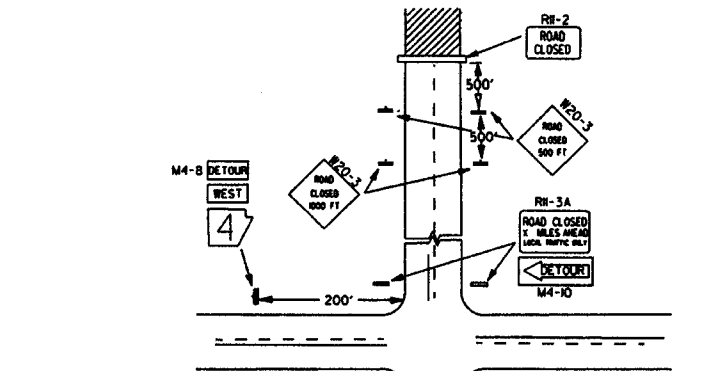
$L = SXW$ FOR SPEEDS OF 45MPH OR MORE.

$L = \frac{WS^2}{60}$ FOR SPEEDS OF 40MPH OR LESS.

WHERE:

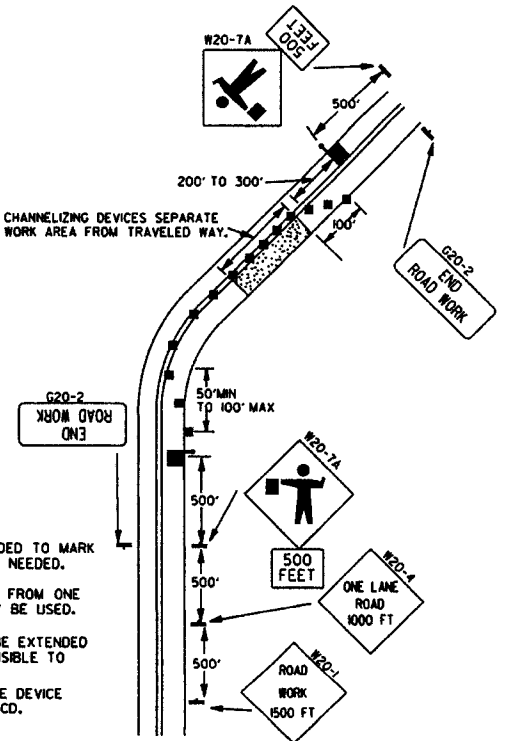
- L = MINIMUM LENGTH OF TAPER.
- S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.
- W = WIDTH OF OFFSET.

- GENERAL NOTES:
1. ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
 2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-145(S) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-145(S) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-145(S) SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-155(S) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
 5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
 6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
 7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
 8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.



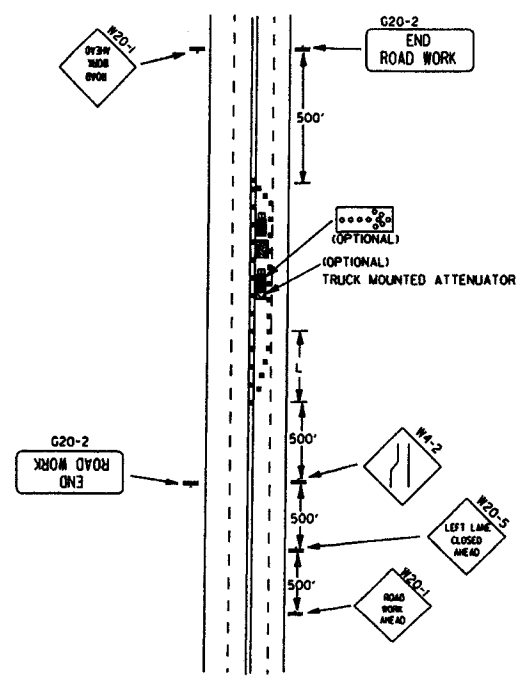
- NOTES:
1. REGULATORY TRAFFIC CONTROL DEVICES TO BE MODIFIED AS NEEDED FOR THE DURATION OF THE DETOUR.
 2. STREET NAMES MAY BE USED WHEN DESIRABLE FOR DIRECTING DETOURED TRAFFIC.

(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



- NOTES:
1. FLOOD LIGHTS SHOULD BE PROVIDED TO MARK FLAGGER STATIONS AT NIGHT AS NEEDED.
 2. IF ENTIRE WORK AREA IS VISIBLE FROM ONE STATION, A SINGLE FLAGGER MAY BE USED.
 3. CHANNELIZING DEVICES ARE TO BE EXTENDED TO A POINT WHERE THEY ARE VISIBLE TO APPROACHING TRAFFIC.
 4. AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD) OPTIONAL. REFER TO MUTCD.

(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.

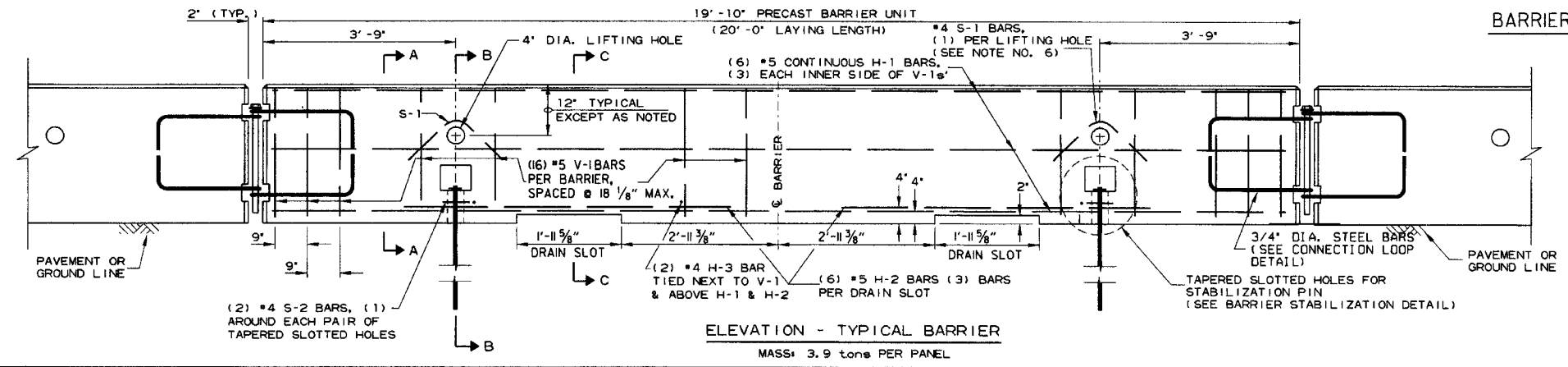
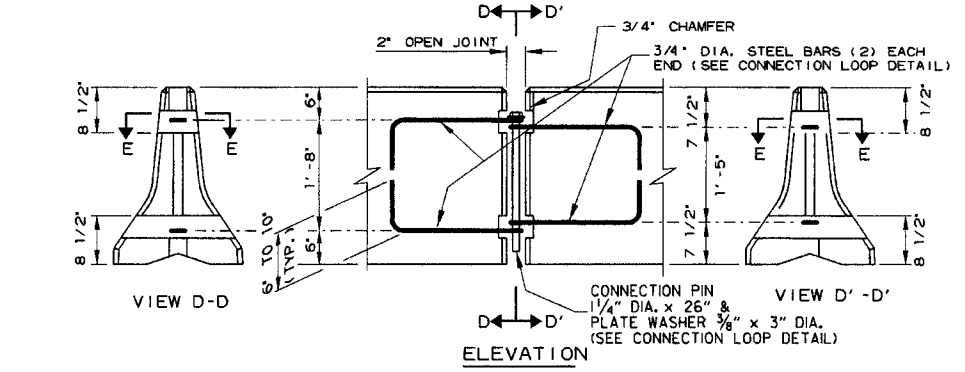
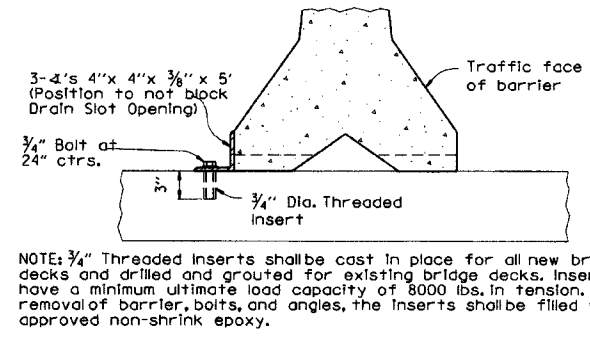
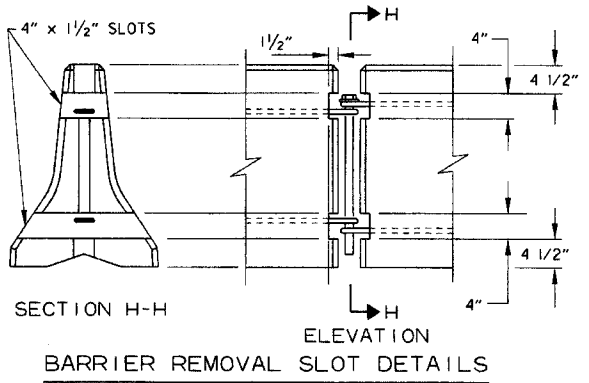
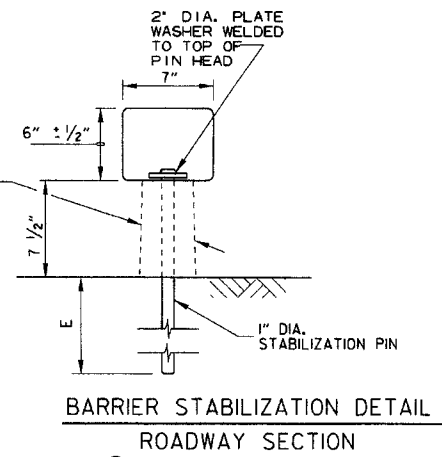
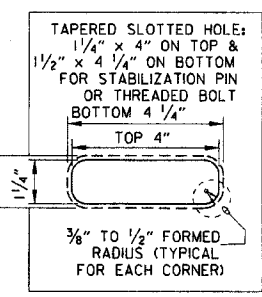
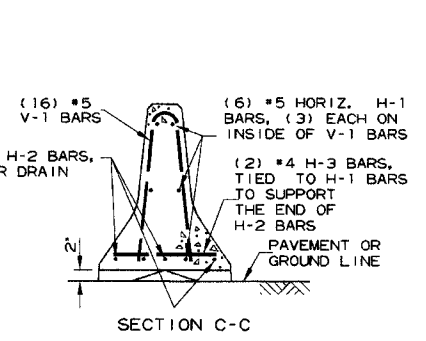
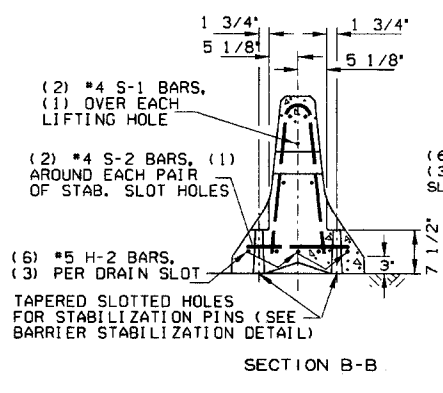
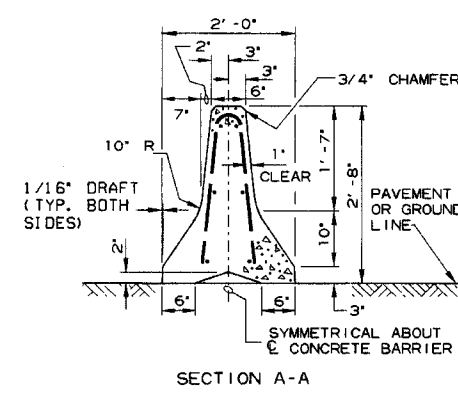
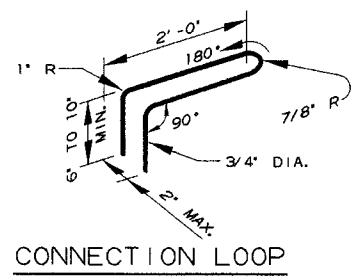
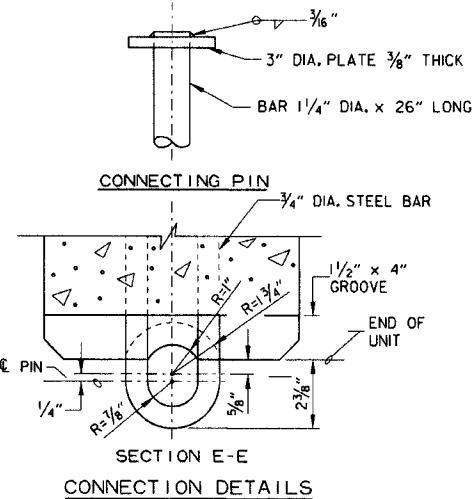


(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

DATE	REVISION	FILED
9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH R3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-8-10	ADDED (AFAD)	
8-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-28-96	CORRECTED (G) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

ARKANSAS STATE HIGHWAY COMMISSION
 STANDARD TRAFFIC CONTROLS
 FOR HIGHWAY CONSTRUCTION
 STANDARD DRAWING TC-2

REINFORCING BAR TABLE PER BARRIER UNIT				
MARK	LOCATION	BAR SIZE	(NO. BARS)	SKETCH
H-1	HORIZONTAL IN BARRIER TIED INSIDE V-1 BARS	#5	(6)	19'-3"
H-2	CENTERED ABOVE DRAIN SLOTS LONG & TRANSVERSELY	#5	(6)	6'-6"
H-3	TIED ABOVE H-1 BARS TO SUPPORT H-2, TIED TO V-1	#4	(2)	1'-6"
S-1	OVER LIFT HOLES	#4	(2)	
S-2	HORIZ. AROUND SLOTS BETWEEN V-1'S & DRAIN SLOTS	#4	(2)	
V-1	VERTICAL IN BARRIER (3) EACH END & (2) AT EACH DRAIN SLOTS	#5	(16)	



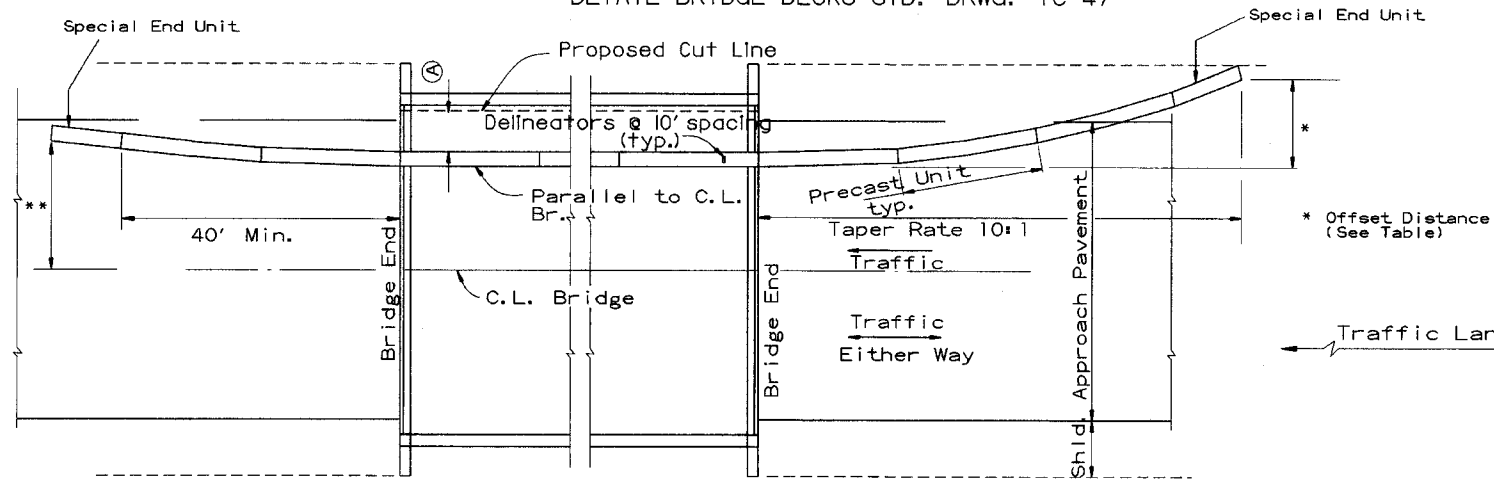
- General Notes**
- The contractor shall furnish the Precast Concrete Barrier Units and shall be responsible for the manufacture, shipment, storage, placement and removal. At the completion of the project, the precast units will remain the property of the contractor.
 - Materials shall meet the following minimum requirements:
Concrete: 2500 psi compressive strength at 28 days.
Reinforcing Steel: AASHTO M 31 or M 53, Grade 60
Structural Steel: AASHTO-M270 Grade 36 shall be used for the Connection Pin, Connection Loops, and Stabilization Pins. A One Piece Pin with a 3" rounded top may be used in place of the detailed Connection Pin.
Delineators: Delineators shall be mounted at 10' spacing on top of precast barrier.

In applications where barrier walls within 6 feet of a traffic lane, additional delineators shall be placed on the barrier at 10' spacing approximately one (1) foot from the top of the barrier. Delineators shall be on the AHTD Qualified Products List for Construction Concrete Barrier Markers. Delineator color shall be in accordance with the Manual on Uniform Traffic Control Devices. Payment for delineators shall be considered included in the price bid per Ln. Ft. for "Furnishing and Installing Precast Concrete Barrier". The contractor shall certify to the Engineer that the material and the design used in the precast barrier units meets the requirements as shown on this standard drawing.
 - Other Precast Concrete Barriers that have been crash tested and approved by the Federal Highway Administration to meet the requirements of NCHRP-350 test level 3 or Manual for Assessing Safety Hardware (MASH) will be accepted in lieu of the barrier shown. Drain slots shall be provided as needed or as directed by the Engineer. The Contractor shall furnish a certification of NCHRP Report 350 or Manual for Assessing Safety Hardware (MASH) compliance for any other types of precast barrier to be used. The certification shall state that the precast concrete barrier meets the requirements of NCHRP Report 350 or Manual for Assessing Safety Hardware (MASH) and include a copy of the Federal Highway Administration's (FHWA) approval letter with all attachments. Precast concrete barrier units shall be fabricated and installed in accordance with crash testing and documentation provided in the FHWA approval letter. Mixing of shapes will not be allowed in a continuous line of units.
 - Dowel holes in pavement or bridge slabs that are to remain in place shall be filled. Holes in concrete pavement and bridge slabs shall be filled with an approved non-shrink epoxy grout. Holes in asphalt pavement shall be filled with an approved asphalt joint filler. Payment for drilling and filling holes to be included in the price for various barrier items.
 - Attach Units to Roadway Surface with Stabilization Pins and to Deck Slabs using bolts when required.
 - A 4" White PVC Sleeve may be used to form the Lifting Hole and if used the Sleeve is to be left in place.

DATE	REVISION	FILMED
2-27-14	REVISED BARRIER STABILIZATION DETAIL	
10-15-09	ADDED REFERENCE TO MASH	
8-5-09	REV. NOTE 3 CONCERNING DRAIN SLOTS	
8-29-07	REVISED NOTE 3	
5-25-06	DELETED GENERAL NOTE 7	
11-18-04	REVISED BARRIER STABILIZATION DETAIL BRIDGE DECKS	
4-10-03	REVISED GENERAL NOTE 2	
8-22-02	ISSUED NEW DRAWING	

ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER
STANDARD DRAWING TC-4

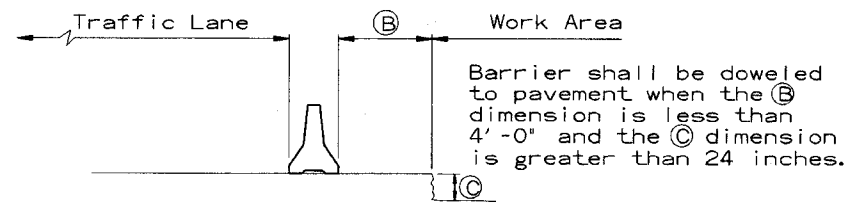
(A) 4 feet or greater preferred. If less than 4 feet, Precast Units shall be connected to slab (SEE BARRIER STABILIZATION DETAIL-BRIDGE DECKS STD. DRWG. TC-4)



BARRIER PLACEMENT ALONG BRIDGE WITH OFFSET

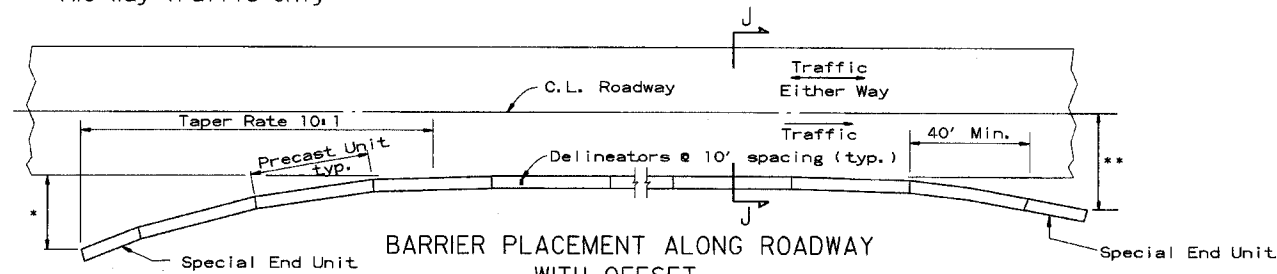
No Scale

** Offset Distance for Two Way Traffic Only



SECTION J-J

No Scale



BARRIER PLACEMENT ALONG ROADWAY WITH OFFSET

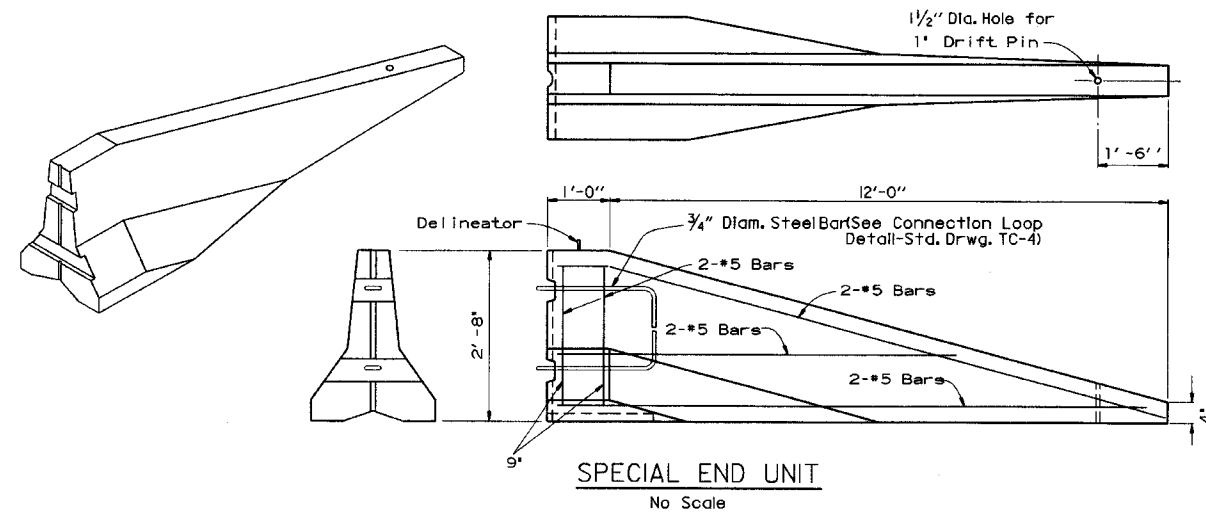
No Scale

** Offset Distance For Two Way Traffic Only

* Offset Distance (See Table)

Speed (MPH)	Offset Distance (FT.)
≤ 45	12
> 45	18

If offset distance is not attainable, then see 'Barrier Placement With Attenuator' Detail shown below.

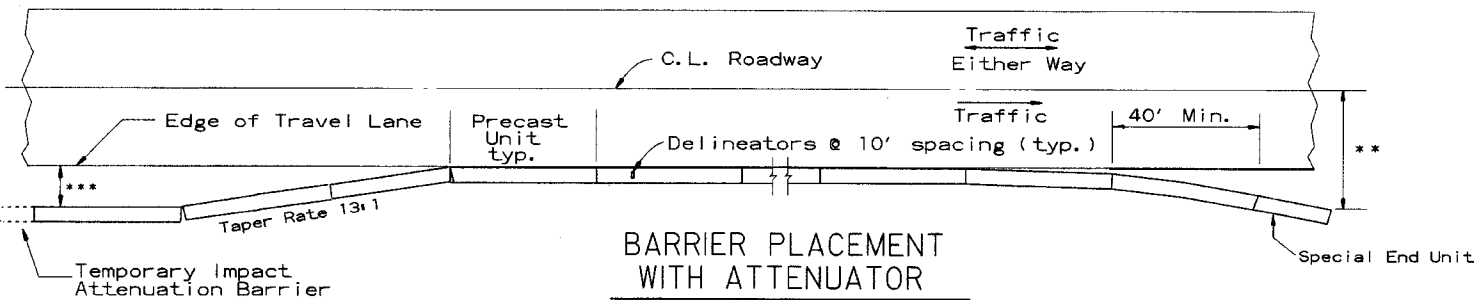


SPECIAL END UNIT

No Scale

General Notes

When shown on the Plans, the ends of the Temporary Precast Concrete Barrier shall be protected with an NCHRP-350 or Manual For Assessing Safety Hardware (MASH) approved Crash Cushion. Payment for Crash Cushions shall be made under the item of "Temporary Impact Attenuation Barrier."



BARRIER PLACEMENT WITH ATTENUATOR

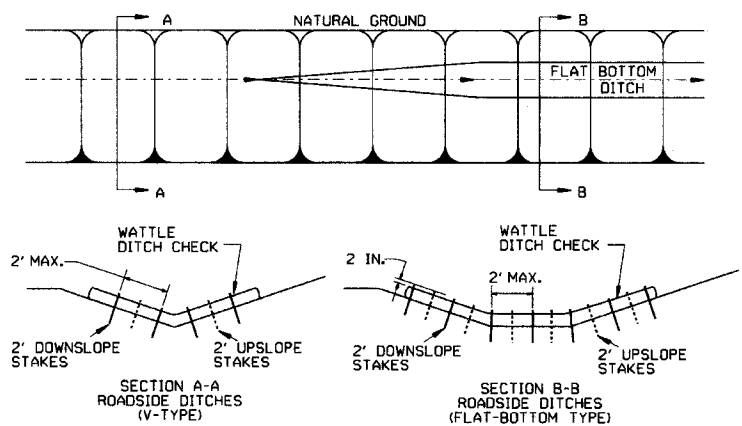
No Scale

** Offset Distance For Two Way Traffic Only

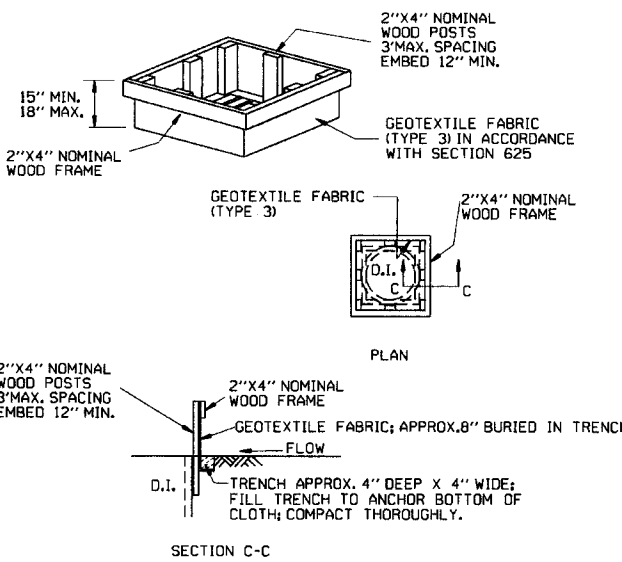
***Min. 3'-0" From Edge of Travel Lane to Nearest Edge of Attenuator

			ARKANSAS STATE HIGHWAY COMMISSION
			STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER
			STANDARD DRAWING TC-5
10-15-09	ADDED REFERENCE TO MASH		
5-25-06	REVISED BARRIER PLACEMENT		
8-22-02	ISSUED NEW DRAWING		
DATE	REVISION	FILMED	

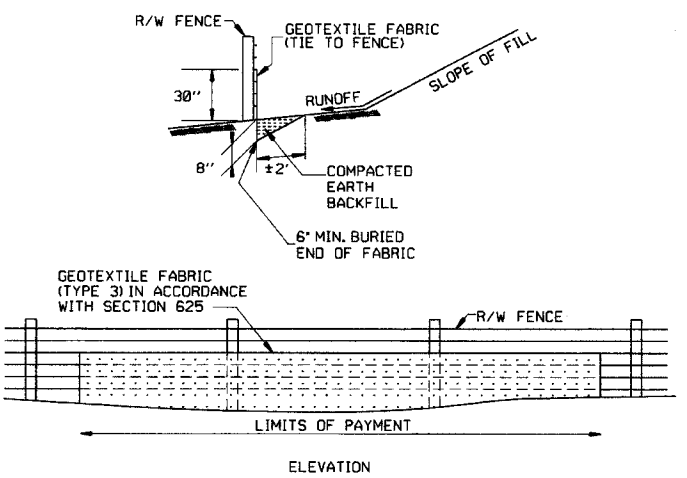
GENERAL NOTES
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)



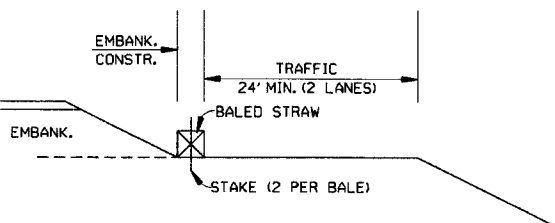
DROP INLET SILT FENCE (E-7)



SILT FENCE ON R/W FENCE (E-4)

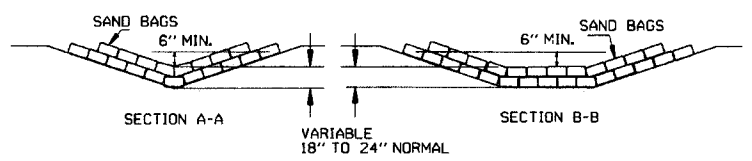
GENERAL NOTES
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

GENERAL NOTES
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.
2. NO GAPS SHALL BE LEFT BETWEEN BALES.
3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.

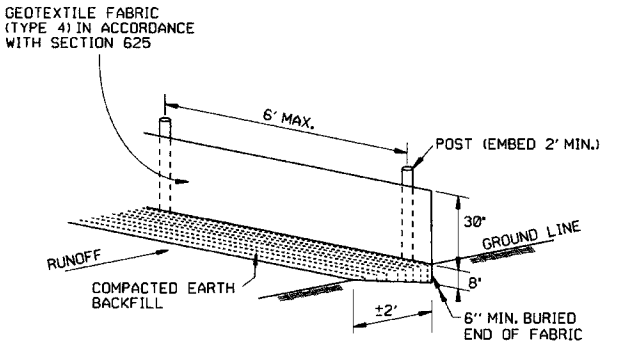


BALED STRAW FILTER BARRIER (E-2)

NUMBER OF SAND BAGS AND ARRANGEMENT VARIABLE WITH ON-SITE CONDITIONS. PLACE SAND BAGS AT BASE OF DITCH CHECK IN AREA OF OVERFLOW

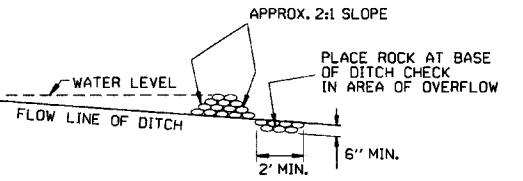


SAND BAG DITCH CHECK (E-5)



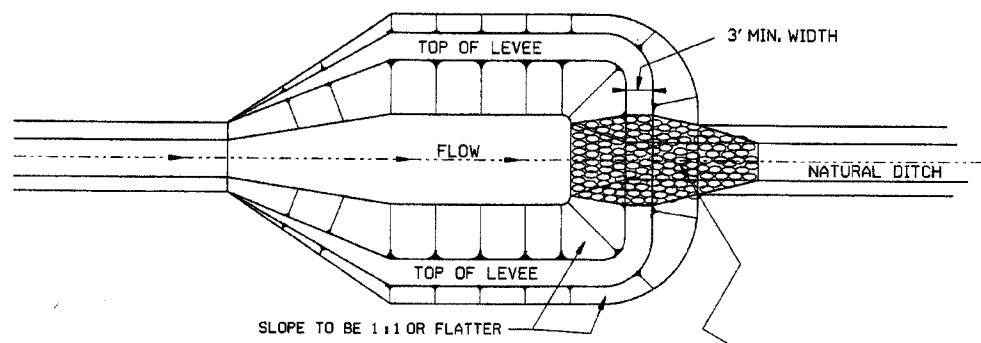
SILT FENCE (E-11)

GENERAL NOTES
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

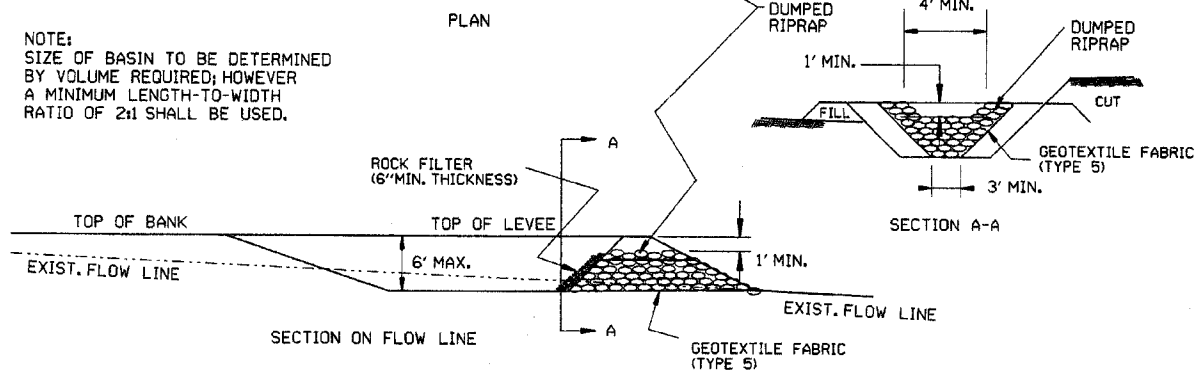


ROCK DITCH CHECK (E-6)

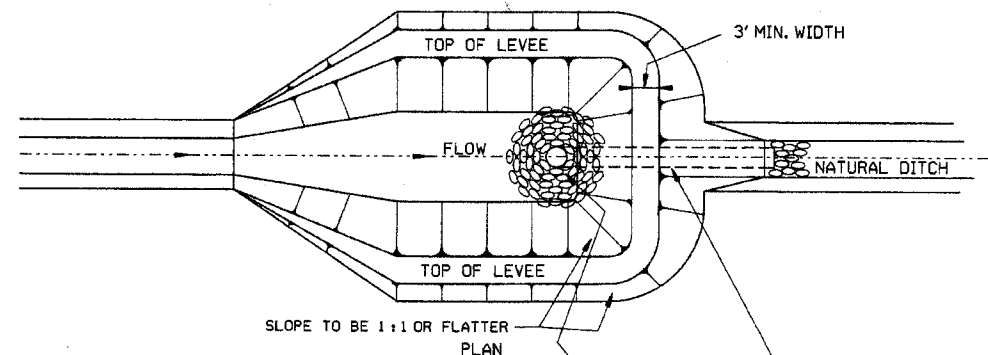
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		ARKANSAS STATE HIGHWAY COMMISSION
11-18-98	ADDED NOTES		
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95	TEMPORARY EROSION CONTROL DEVICES
7-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC		
6-2-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3	6-2-94	
4-1-93	REDRAWN		
10-1-92	REDRAWN		
8-2-76	ISSUED R.D.M.	298-7-28-76	STANDARD DRAWING TEC-1
DATE	REVISION	FILMED	



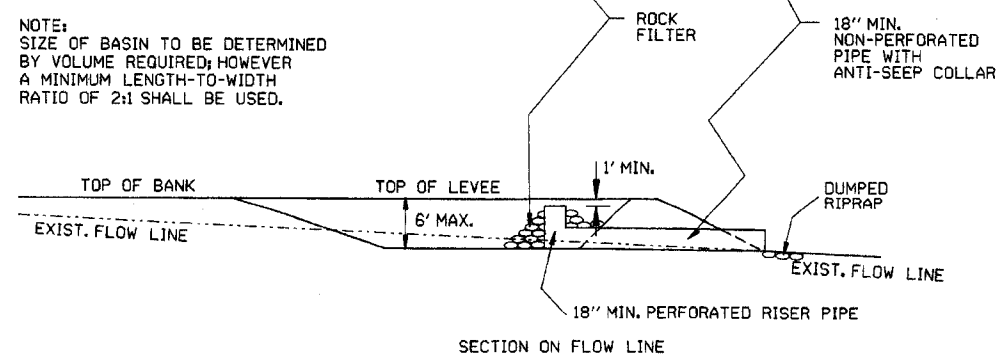
NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.



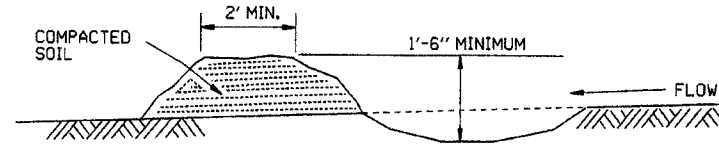
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.

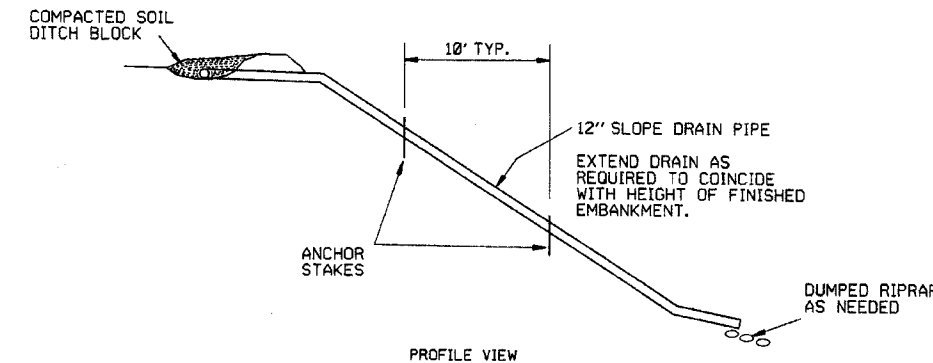
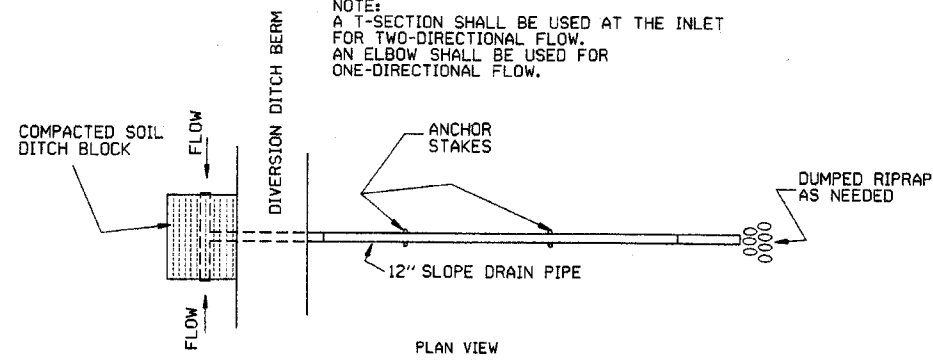


SEDIMENT BASIN WITH PIPE OUTLET (E-10)

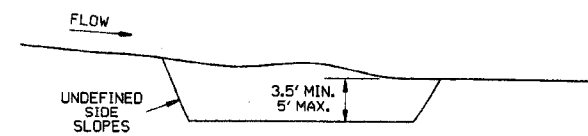
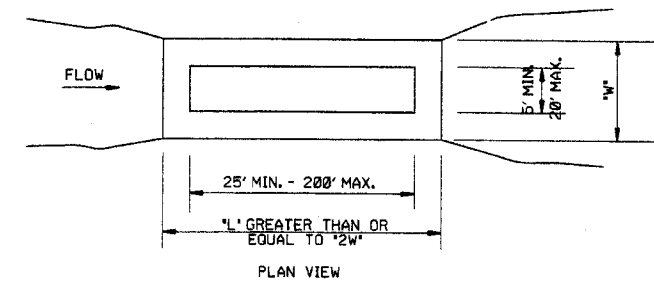


DIVERSION DITCH (E-8)

NOTE:
A T-SECTION SHALL BE USED AT THE INLET
FOR TWO-DIRECTIONAL FLOW.
AN ELBOW SHALL BE USED FOR
ONE-DIRECTIONAL FLOW.



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

ARKANSAS STATE HIGHWAY COMMISSION		
TEMPORARY EROSION CONTROL DEVICES		
STANDARD DRAWING TEC-2		
6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13	
4-1-93	ISSUED	
DATE	REVISION	FILMED