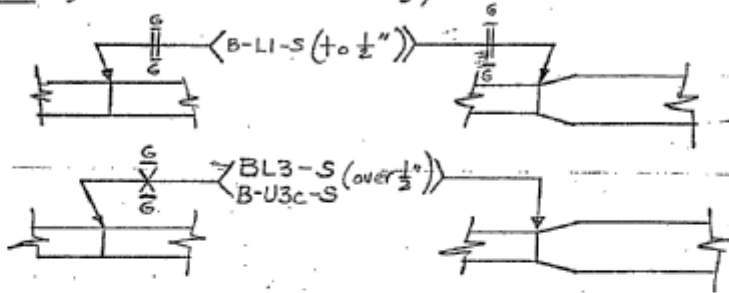
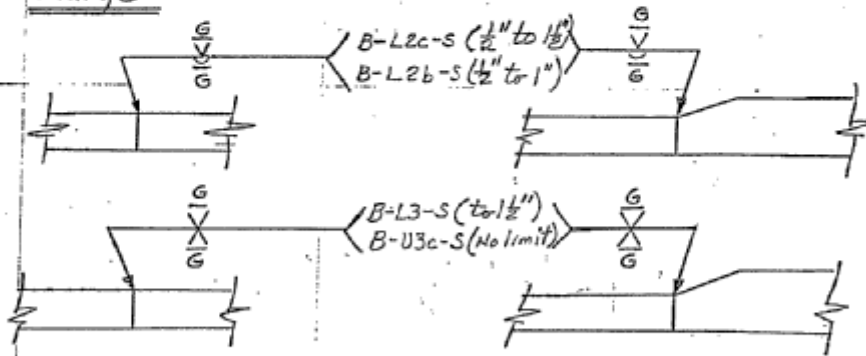


Acceptable butt welds (Thinner PL controls)

Web (Symmetrical Welds only)



Flange



OR V.P.

not needed